Resin Pressure Digital Controller

HA430/HA930

PROFIBUS Communication Instruction Manual

RKC® RKC INSTRUMENT INC.

IMR01N14-E3

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Thank you for purchasing this RKC product. In order to achieve maximum performance and ensure proper operation of your new instrument, carefully read all the instructions in this manual. Please place the manual in a convenient location for easy reference.

SYMBOLS

WARNING : This mark indicates precautions that must be taken if there is danger of electric shock, fire, etc., which could result in loss of life or injury.

CAUTION : This mark indicates that if these precautions and operating procedures are not taken, damage to the instrument may result.

 : This mark indicates that all precautions should be taken for safe usage.

 : This mark indicates important information on installation, handling and operating procedures.

 : This mark indicates supplemental information on installation, handling and operating procedures.

 : This mark indicates where additional information may be located.

⚠ WARNING

- An external protection device must be installed if failure of this instrument could result in damage to the instrument, equipment or injury to personnel.
- All wiring must be completed before power is turned on to prevent electric shock, fire or damage to instrument and equipment.
- This instrument must be used in accordance with the specifications to prevent fire or damage to instrument and equipment.
- This instrument is not intended for use in locations subject to flammable or explosive gases.
- Do not touch high-voltage connections such as power supply terminals, etc. to avoid electric shock.
- RKC is not responsible if this instrument is repaired, modified or disassembled by other than factory-approved personnel. Malfunction can occur and warranty is void under these conditions.

CAUTION

- This product is intended for use with industrial machines, test and measuring equipment. (It is not designed for use with medical equipment and nuclear energy.)
- This is a Class A instrument. In a domestic environment, this instrument may cause radio interference, in which case the user may be required to take additional measures.
- This instrument is protected from electric shock by reinforced insulation. Provide reinforced insulation between the wire for the input signal and the wires for instrument power supply, source of power and loads.
- Be sure to provide an appropriate surge control circuit respectively for the following:
  - If input/output or signal lines within the building are longer than 30 meters.
  - If input/output or signal lines leave the building, regardless the length.
- This instrument is designed for installation in an enclosed instrumentation panel. All high-voltage connections such as power supply terminals must be enclosed in the instrumentation panel to avoid electric shock by operating personnel.
- All precautions described in this manual should be taken to avoid damage to the instrument or equipment.
- All wiring must be in accordance with local codes and regulations.
- All wiring must be completed before power is turned on to prevent electric shock, instrument failure, or incorrect action.
  The power must be turned off before repairing work for input break and output failure including replacement of sensor, contactor or SSR, and all wiring must be completed before power is turned on again.
- To prevent instrument damage or failure, protect the power line and the input/output lines from high currents with a protection device such as fuse, circuit breaker, etc.
- Prevent metal fragments or lead wire scraps from falling inside instrument case to avoid electric shock, fire or malfunction.
- Tighten each terminal screw to the specified torque found in the manual to avoid electric shock, fire or malfunction.
- For proper operation of this instrument, provide adequate ventilation for heat dispensation.
- Do not connect wires to unused terminals as this will interfere with proper operation of the instrument.
- Turn off the power supply before cleaning the instrument.
- Do not use a volatile solvent such as paint thinner to clean the instrument. Deformation or discoloration will occur. Use a soft, dry cloth to remove stains from the instrument.
- To avoid damage to instrument display, do not rub with an abrasive material or push front panel with a hard object.
- When high alarm with hold action/re-hold action is used for Alarm function, alarm does not turn on while hold action is in operation. Take measures to prevent overheating which may occur if the control device fails.

NOTICE

- This manual assumes that the reader has a fundamental knowledge of the principles of electricity, process control, computer technology and communications.
- The figures, diagrams and numeric values used in this manual are only for purpose of illustration.
- RKC is not responsible for any damage or injury that is caused as a result of using this instrument, instrument failure or indirect damage.
- RKC is not responsible for any damage and/or injury resulting from the use of instruments made by imitating this instrument.
- Periodic maintenance is required for safe and proper operation of this instrument. Some components have a limited service life, or characteristics that change over time.
- Every effort has been made to ensure accuracy of all information contained herein. RKC makes no warranty expressed or implied, with respect to the accuracy of the information. The information in this manual is subject to change without prior notice.
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CONTENTS

1. OUTLINE

This manual describes PROFIBUS specification, wiring, setting, and data instructions for the Resin Pressure Digital Controller HA430/930.

1.1 Product Outline

Resin Pressure Digital Controller HA430/930 (hereafter, called controller) can send and receive data to/from PLCs (programmable controller) conforming to PROFIBUS via PROFIBUS.
The controller supports PROFIBUS-DP protocol. This protocol includes master and slave. The PLC is the master and the controller is the slave.

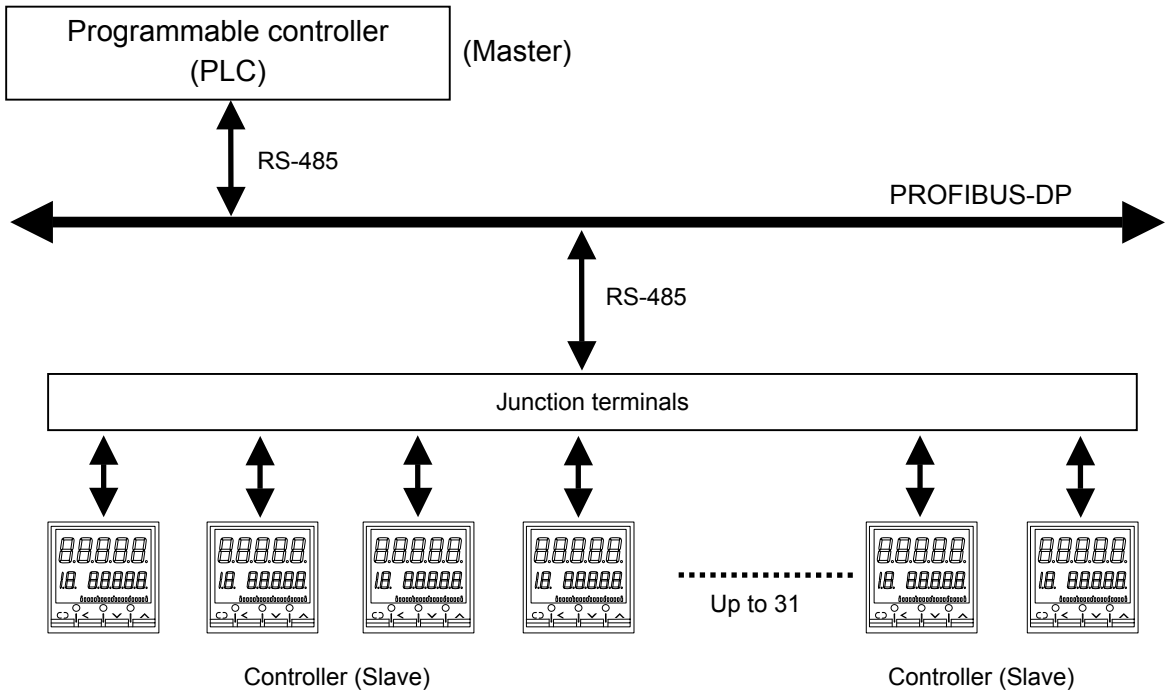
■ Communication port

The controller has one communication port, and communication interface is RS-485.

- **PLC communication port (Communication 2 function only)**
  This is a port to be connected to PLC with PROFIBUS.
  PLC can connect the maximum 31 controllers.

☞ For the specification of connecting PLC, refer to the instruction manual for the used PLC.

☞ For PROFIBUS, refer to the home page of PROFIBUS International.
http://www.profibus.com/



2. SPECIFICATIONS

■ PROFIBUS communication

Interface: Based on RS-485, EIA standard

Protocol: PROFIBUS-DP (EN50170)
Correspond to both static data request and dynamic data request
Static data area: RO (Read only)
Dynamic data area: R/W (Read and Write)

Communication speed: 12 Mbps max.
Communication speed is set as follows:
- A master judges the quality situation of a line, and set it automatically.
- Set it with a sequence program of PLC.

Termination resistor: Connected to terminals

Signal logic:

Signal voltage	Logic
V (A) – V (B) ≥ 2 V	0 (SPACE)
V (A) – V (B) ≤ –2 V	1 (MARK)

Voltage between V (A) and V (B) is the voltage of (A) terminal for the (B) terminals

3. CONNECTIONS

⚠ WARNING

To prevent electric shock or instrument failure, do not turn on the power until all the wiring is completed.

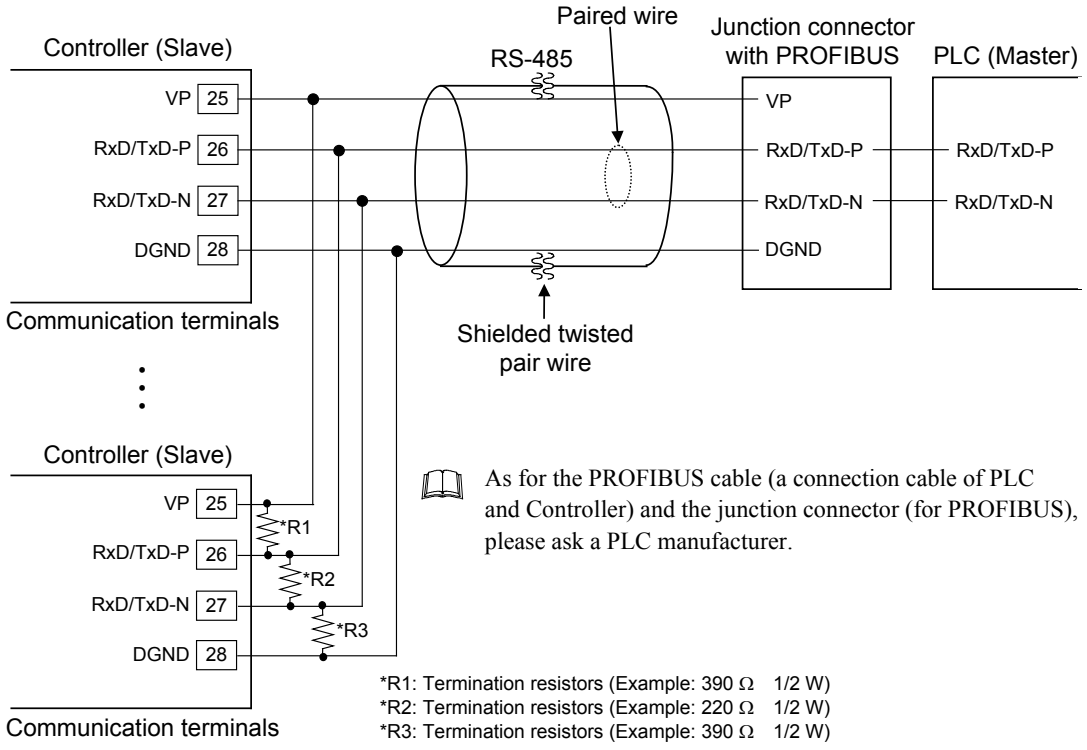
3.1 Connection to PLC and the Controller

■ Communication terminal number and signal details

Terminal No.	Signal name	Symbol
25	Termination resistor supply voltage (5 V)	VP
26	Receive data/transmission data (plus)	RxD/TxD-P
27	Receive data/transmission data (negative)	RxD/TxD-N
28	Signal ground	DGND

☞ For the connectable connector of the PLC, refer to the instruction manual for the used PLC.

■ Wiring method



The cable must be provided by the customer.

■ PROFIBUS cables

Use the PROFIBUS cable which fitted the following requirement.

- Use the shielded twisted pair wire
- Based on EN50170, European standard (Recommend cable type A)

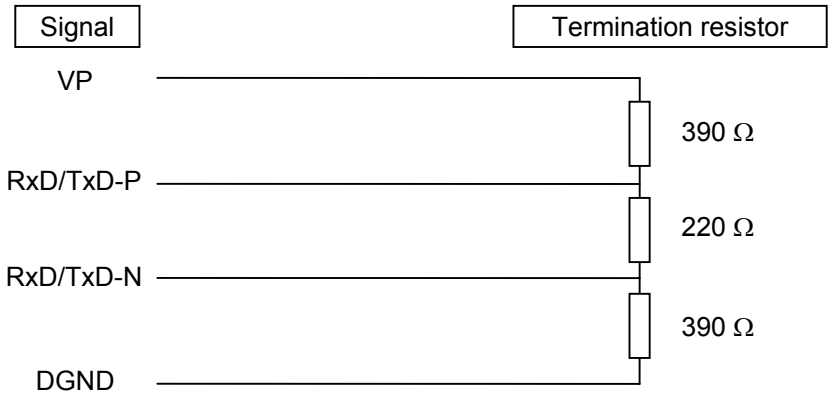
Cable type A specification

Impedance: 135 to 165 Ω
Capacitance: < 30 pF/m
Loop resistance: 110 Ω/km
Core diameter: 0.64 mm
Core cross section: > 0.34 mm^2

Maximum cable length by communication speed (For cable type A)

Communication speed (kbps)	9.6	19.2	93.75	187.5	500	1500	12000
Cable length (m)	1200	1200	1200	1000	400	200	100

- Connect the termination resistor to the end of a bus (Refer to below)



As for the PROFIBUS cable (a connection cable of PLC and Controller) and the junction connector (for PROFIBUS), please ask a PLC manufacturer.

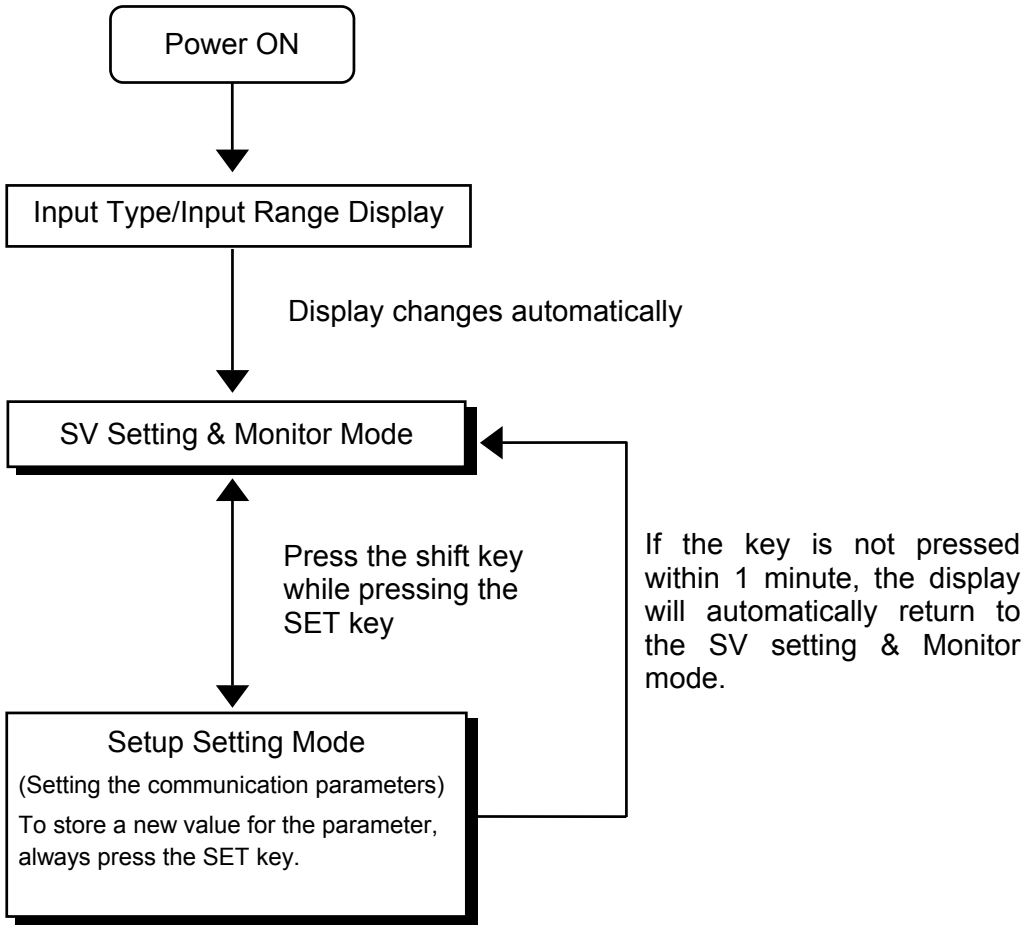
The details except the above are connected to a home page of PROFIBUS International, and obtain necessary information.

http://www.profibus.com/

4. SETTING

The master communicates with the selected slave by specifying that slave's address number. Each slave must have a unique address number for this data transmission. Set the slave address with the address setting screen prior to operation.

For an address number of the controller, set the device address (slave address) 2 [Add2] in Setup setting mode.



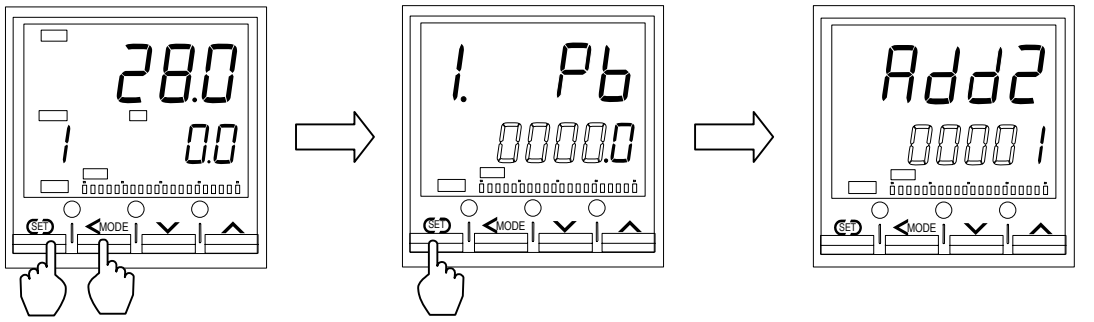
An address number of the controller always uses it from 1 in succession.

Address setting range: 1 to 126

4.1 Transfer to Setup Setting Mode

- The first displayed parameter in the Setup setting mode varies depending on the instrument specification.
- This section provides explanation, assuming that the first parameter in the Setup setting mode is PV bias (*Pb*).

To enter the Setup setting mode, you must be in SV setting & Monitor mode. The first parameter to be displayed will be the Input 1_PV bias, *1. Pb*. Press the SET key several times to change to the device address, *Add2*.



SV setting & Monitor mode

Setup setting mode
Input1_PV bias setting screen

Device address setting screen
(Slave address)

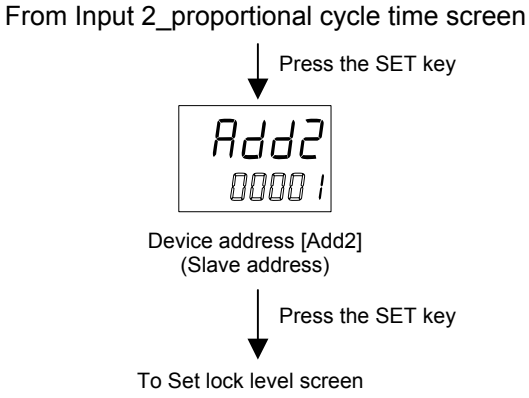
- To exit Setup setting mode, press the shift key while pressing the SET key. The display changes to the SV setting & Monitor mode.
- HA930 is used in the above figures for explanation, but the same setting procedures also apply to HA430.

4.2 Address Setting

This item describes when the 2-input controller is used.

To select parameters in the Setup setting mode, press the SET key.
The parameters relating to communication are shown below.

Device address (slave address): *Add2*



■ Setting procedure

- Device address, *Add2*

  Operate UP, DOWN and shift key, and input numerals.

■ Store the set value

Press the SET key to store the new value.
After all communication parameters are set, in order to make these values thus set validate perform any of the following operations.

- The power is turned on again.
- The RUN/STOP mode is changed from STOP mode to RUN mode.

A new value will not be stored without pressing SET key after the new value is displayed on the display. No communication using the value changed can be performed even with the SET key pressed.

When the RUN/STOP mode is changed from STOP mode to RUN mode, the controller performs the same operation as that of Power-on.

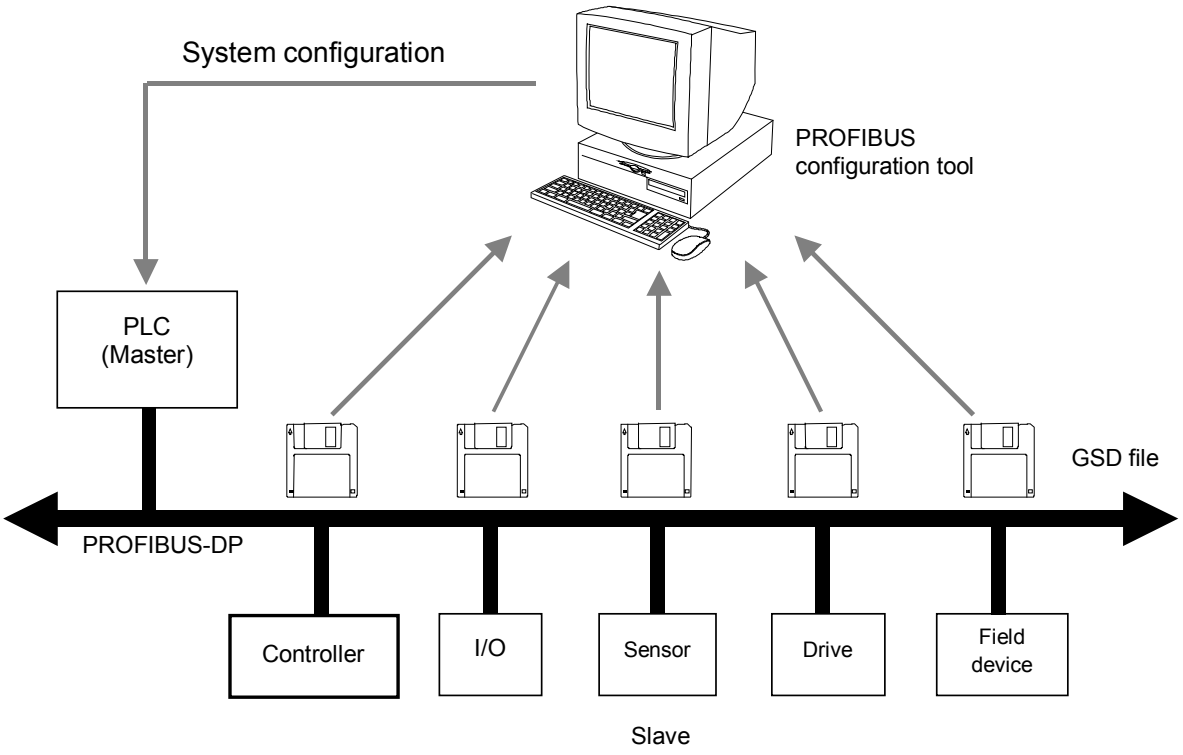
After a new value has been displayed by using the UP and DOWN keys, the SET key must be pressed within 1 minute, or the new value is not stored and the display will return to the PV1/SV1 monitor screen.

For the RUN/STOP transfer, refer to **HA430/HA930 Operation Manual (IMR01N12-E□)**.

5. PROFIBUS COMMUNICATION

5.1 PROFIBUS System Configuration

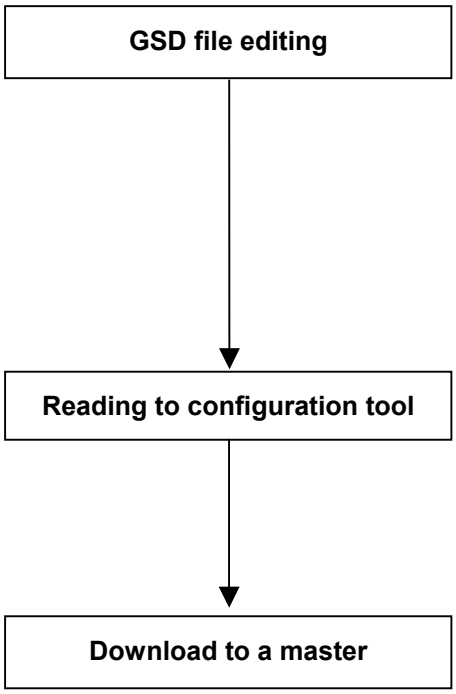
For system configuration with PROFIBUS-DP protocol, have to offer the communication information about each slave for a master in the form of electronic device data seat (GSD file).
A manufacturer of PLC (master) has prepared configuration tool for a system configuration of PROFIBUS. By combining all GSD files of the slaves to be connected, the configuration tool creates a master parameter record containing all pertinent data for the bus system. The configuration of a PROFIBUS system is enabled by downloading these data to a master.



About configuration tool, please ask a manufacturer of a master product.

■ The procedure of system configuration

When a master is PLC, and a slave is Controller, the procedure of system configuration is as follows.



Communication data on the slave side is written in the GSD file of the controller. The GSD file for this controller can be downloaded from the official RKC website:
http://www.rkcinst.com/english/download/field_network.htm

Do not change the GSD file of the controller.

Read the GSD file of the controller on the PC by using a PLC configuration tool. Set required parameters.

Download the data to PLC.

A word of "static data" and "dynamic data" is used in explanation. Use these in the following meaning in this product.

Static data: When a configuration tool read a GSD file, static data is the data that an item of read is decided. And, static data is the data that PLC (a master) always has read.

Dynamic data: Dynamic data is the data that an item of read/write is decided with a sequence program. And, dynamic data is read/write requested data by an event from PLC (a master). PLC (a master) specify data items.

5.2 Static Data Read

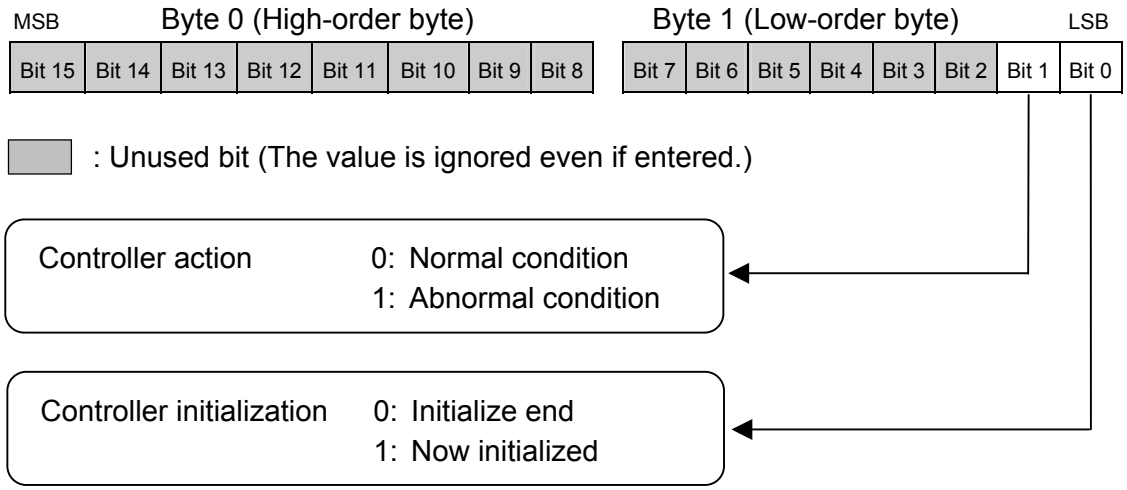
The register area used for static data read consists of 120 bytes and it is assigned with the following communication items. Data items consisting of 4 bytes (2 words) are used for each communication item. However, only status information items use 2 bytes (1 word).

Data items consisting of 2 words are read in order of high-order and low-order words.

When reading static data, read the contents of the following registers.
The specifications for each byte are as follows.

■ Each byte specifications

Byte 0, Byte 1: Controller status information
Data range: Only Bit 0 and Bit 1 in Byte 1 are used.



Until all data assigned to the input data area are updated after the controller is initialized, Bit 0 remains at 1.

Byte 2, Byte 3, Byte 4, Byte 5:
Input 1_measured value (PV1)
Data range: Input 1_input scale low to Input 1_input scale high

Byte 6, Byte 7, Byte 8, Byte 9:
Input 2_measured value (PV2)
Data range: Input 2_input scale low to Input 2_input scale high

Byte 10 to Byte 21:
Unused

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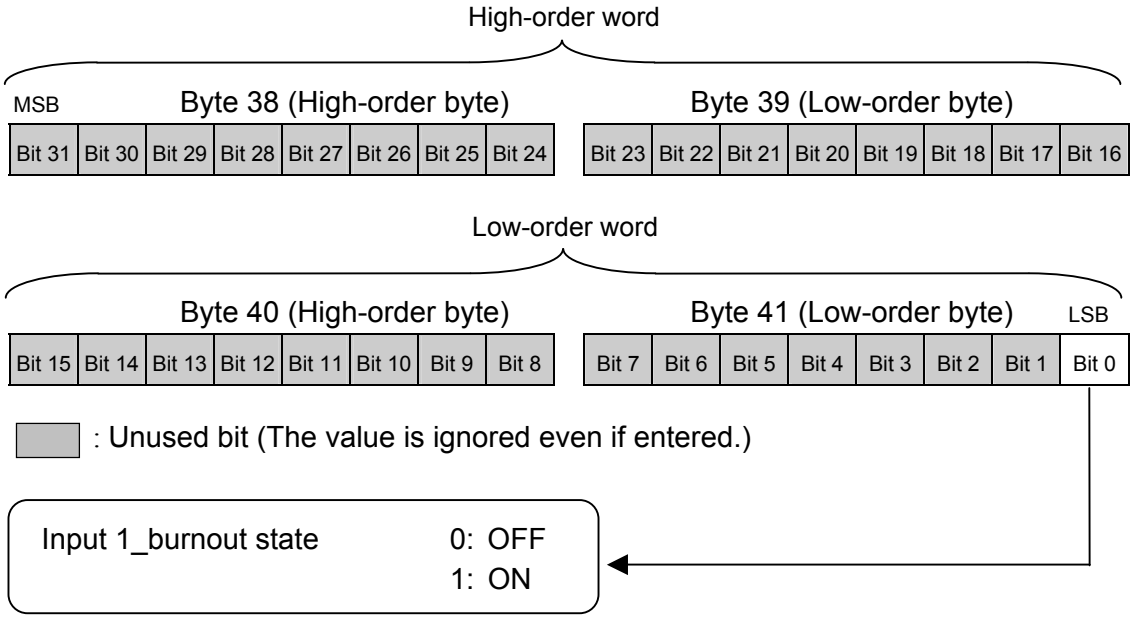
Byte 22, Byte 23, Byte 24, Byte 25:
Input 1_set value (SV1) monitor
Data range: Input 1_setting limiter low to Input 1_setting limiter high

Byte 26, Byte 27, Byte 28, Byte 29:
Input 2_set value (SV2) monitor
Data range: Input 2_setting limiter low to Input 2_setting limiter high

Byte 30, Byte 31, Byte 32, Byte 33:
Remote input value monitor
Data range: Input 1_setting limiter low to Input 1_setting limiter high

Byte 34 to Byte 37:
Unused

Byte 38, Byte 39, Byte 40, Byte 41:
Input 1_burnout state
Data range: Only Bit 0 in Byte 41 is used.



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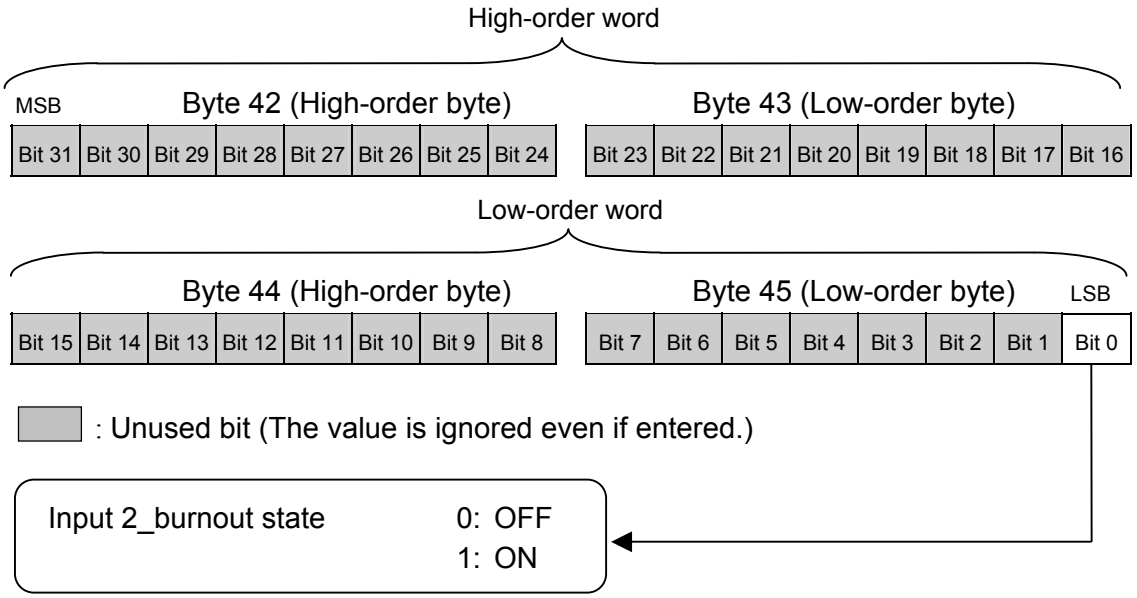
Byte 42, Byte 43, Byte 44, Byte 45:

Input 2_ burnout state

Data range: Only Bit 0 in Byte 45 is used.



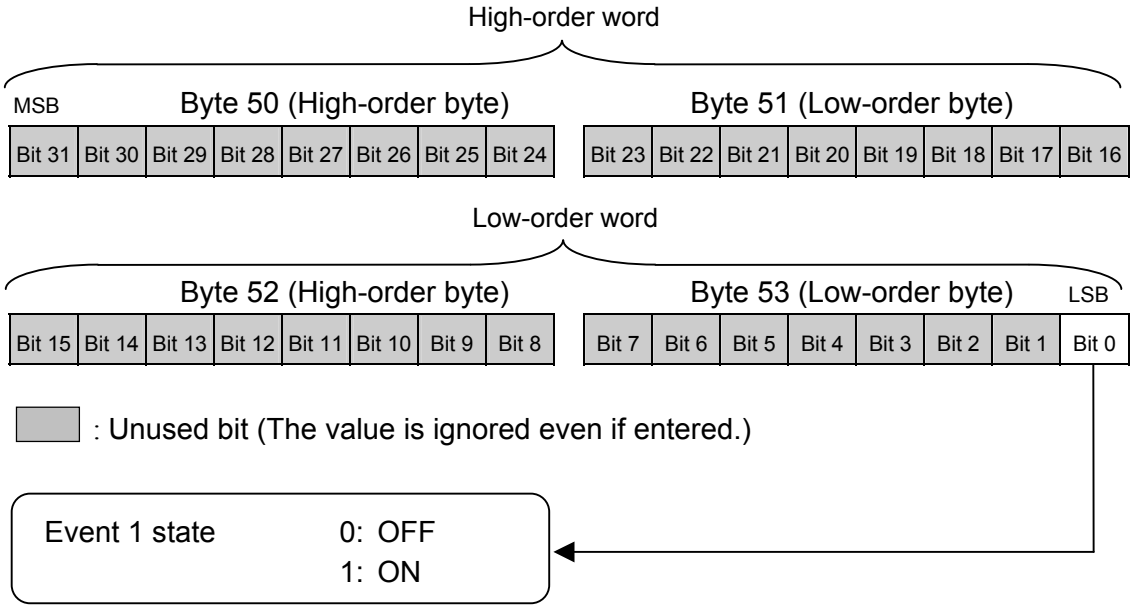
Byte 46 to Byte 49:

Unused

Byte 50, Byte 51, Byte 52, Byte 53:

Event 1 state

Data range: Only Bit 0 in Byte 53 is used.



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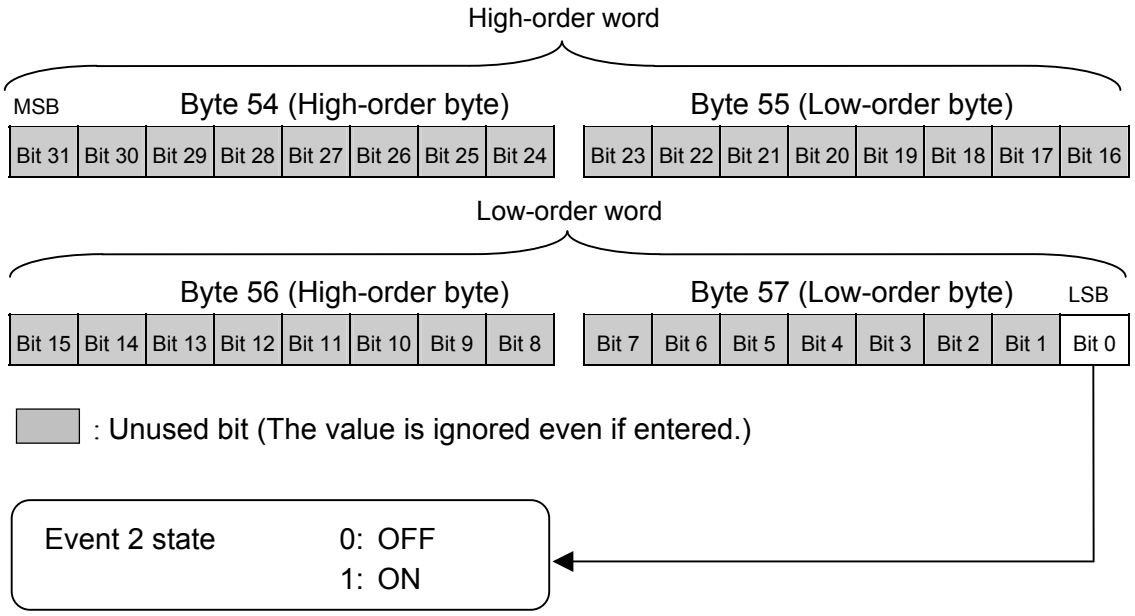
Byte 54, Byte 55, Byte 56, Byte 57:

Event 2 state

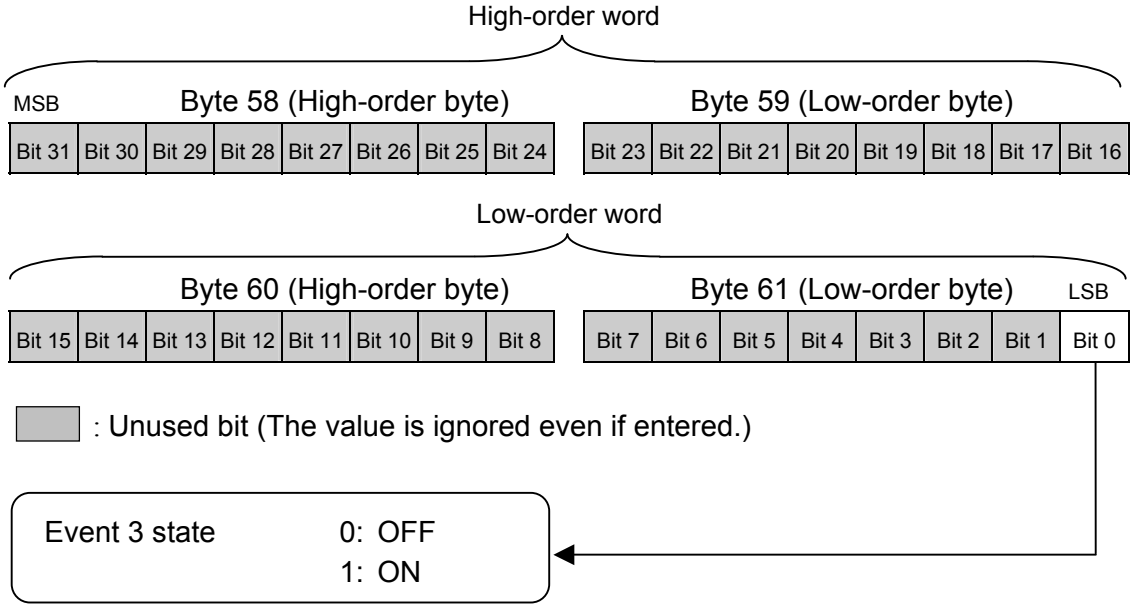
Data range: Only Bit 0 in Byte 57 is used.



Byte 58, Byte 59, Byte 60, Byte 61:

Event 3 state

Data range: Only Bit 0 in Byte 61 is used.



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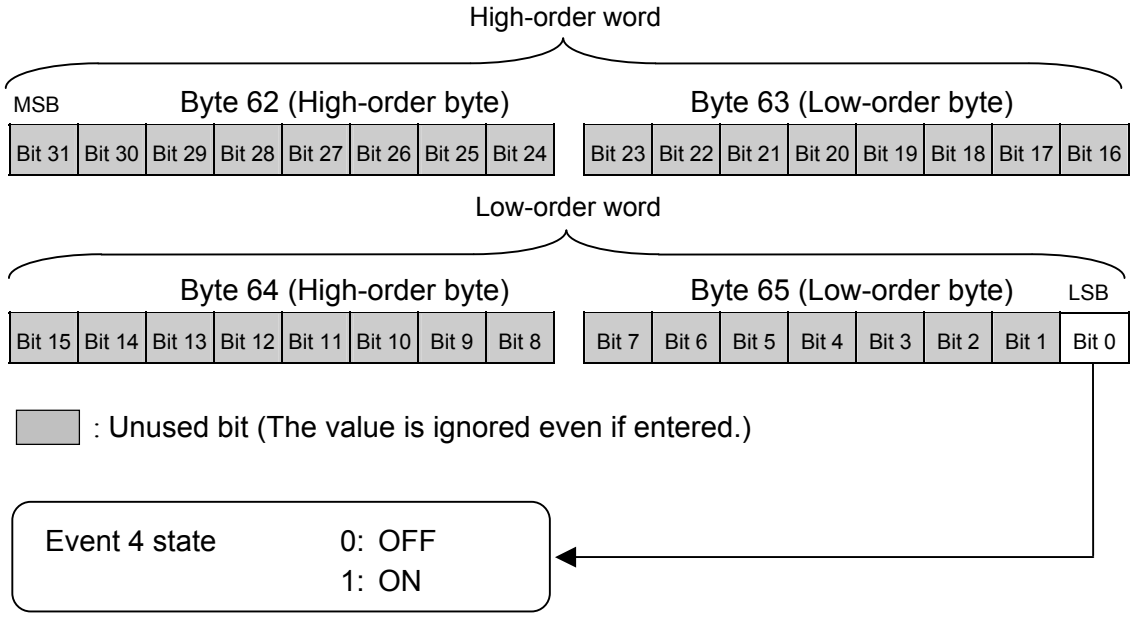
Byte 62, Byte 63, Byte 64, Byte 65:

Event 4 state

Data range: Only Bit 0 in Byte 65 is used.



Byte 66 to Byte 73:

Unused

Byte 74, Byte 75, Byte 76, Byte 77:

Input 1_manipulated output value (MV1)

Data range: –5.0 to +105.0 %

Byte 78, Byte 79, Byte 80, Byte 81:

Input 2_manipulated output value (MV2)

Data range: –5.0 to +105.0 %

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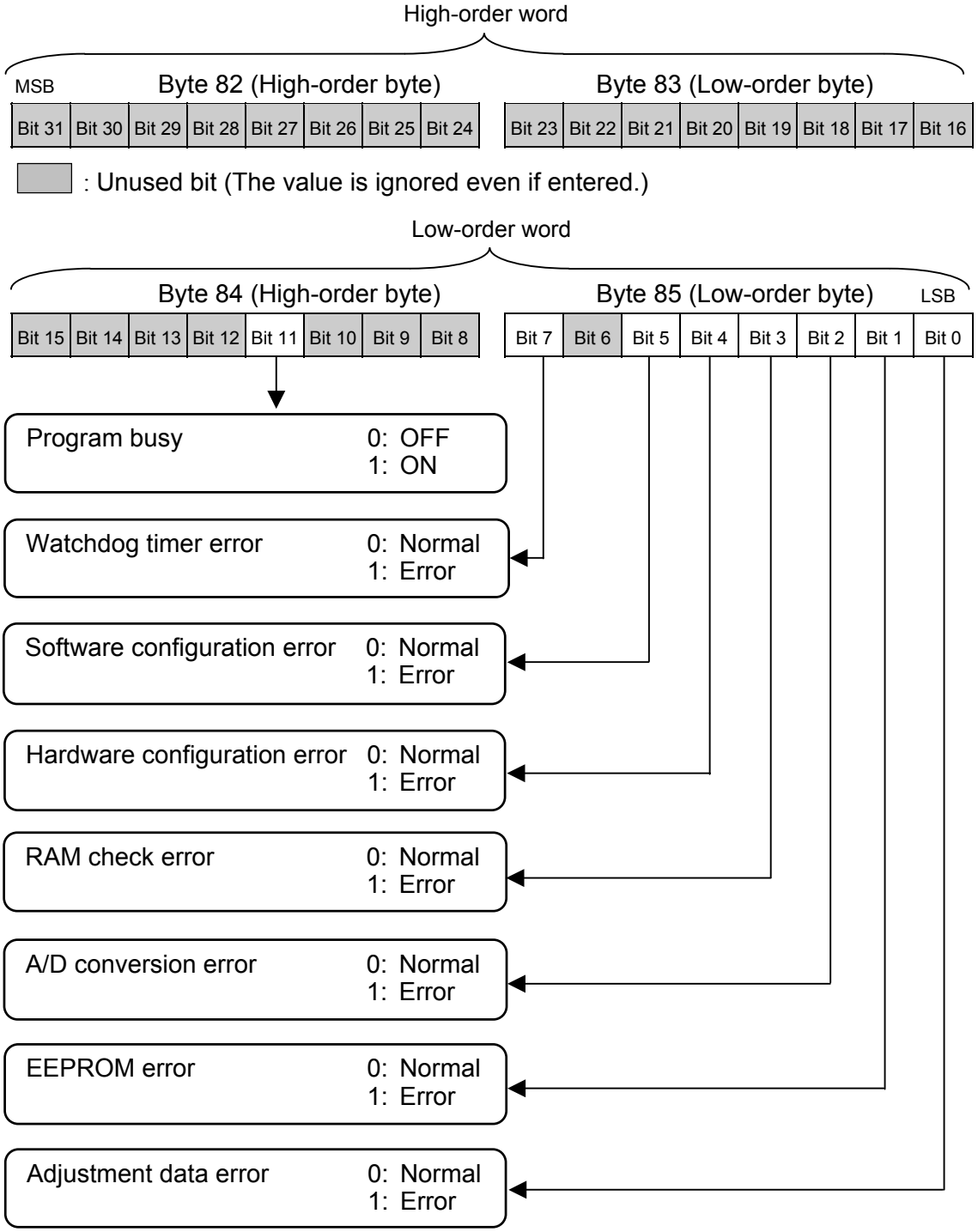
Byte 82, Byte 83, Byte 84, Byte 85:

Error code

Data range: Bit 0 to Bit5, Bit 7 and Bit 11 are used.
(Bit 6, Bit 8 to Bit 10, Bit 12 to Bit 31: Unused)



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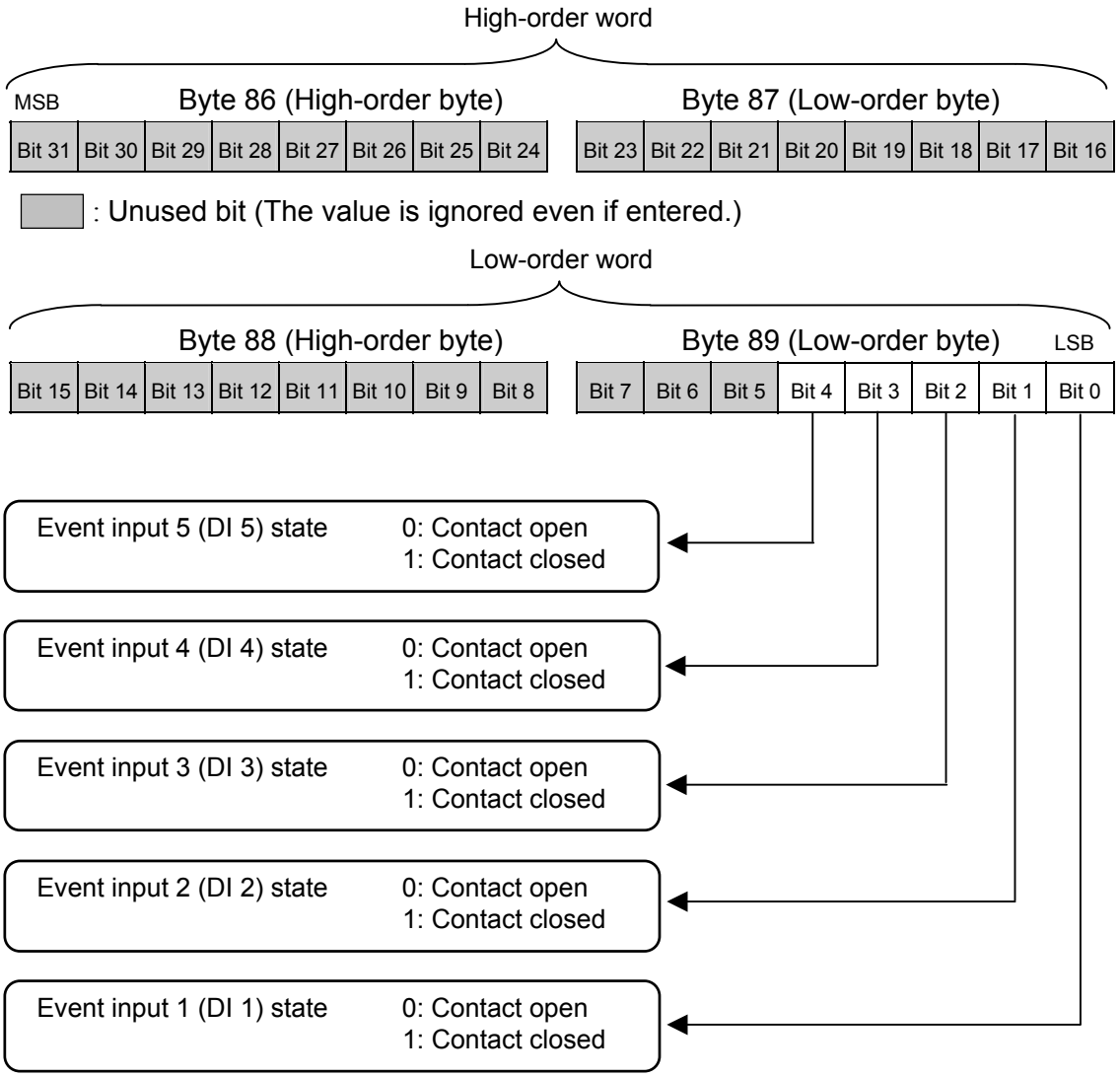
Byte 86, Byte 87, Byte 88, Byte 89:

Event input (DI) state

Data range: Bit 0 to Bit 4 are used.
(Bit 5 to Bit 31: Unused)



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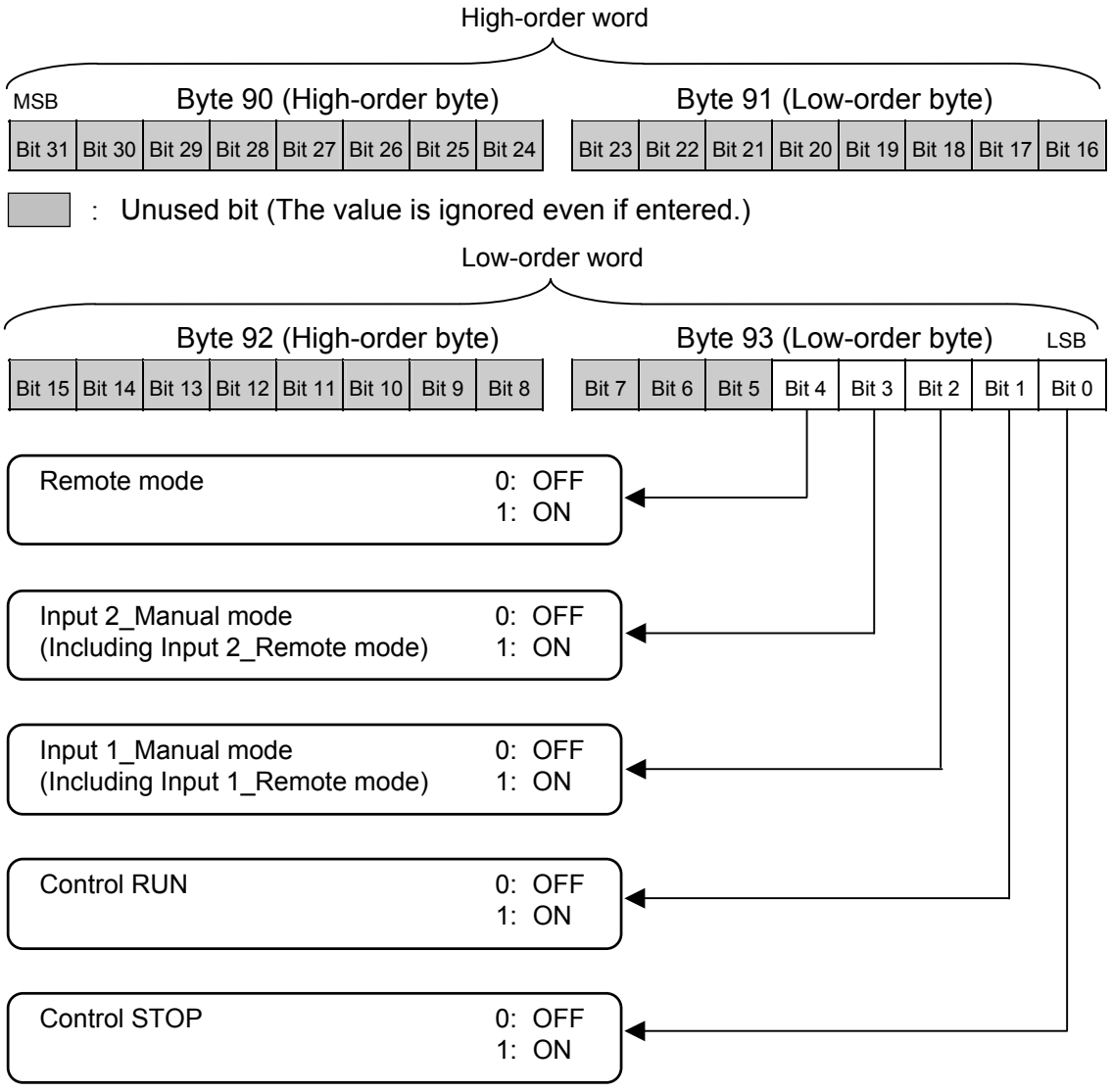
Byte 90, Byte 91, Byte 92, Byte 93:

Operation mode state

Data range: Bit 0 to Bit 4 are used.
(Bit 5 to Bit 31: Unused)



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Byte 94, Byte 95, Byte 96, Byte 97:

Memory area soak time monitor

Data range: 0 minute 00.00 second to 9 minute 59.99 seconds or
0 hour 00 minute 00 second to 9 hours 59 minutes 59 seconds

Memory area soak time monitor is expressed in second unit for PROFIBUS.
0 minute 00.00 second to 9 minutes 59.99 seconds: 0 to 59999 seconds
0 hour 00 minute 00 second to 9 hours 59 minutes 59 seconds: 0 to 35999 seconds

Byte 98 to Byte 119:

Unused

5.3 Data Send/Receive by Dynamic Data Request

The register area used for dynamic data request read/write consists of 40 bytes. For dynamic data request, data items consisting of 4 words (8 bytes) per communication item is used for both data send/receive. It is possible to specify up to 5. (Register area: Refer to the following table)

Register area of dynamic data request (Byte)	Details
Byte 0 to Byte 7	Variable area 1 for dynamic data request
Byte 8 to Byte 15	Variable area 2 for dynamic data request
Byte 16 to Byte 23	Variable area 3 for dynamic data request
Byte 24 to Byte 31	Variable area 4 for dynamic data request
Byte 32 to Byte 39	Variable area 5 for dynamic data request

■ Procedure for data read/write request

Procedures are shown below.

1. To make read/write request invalidate (Bit 6=1 of Byte 0).
2. To write function codes (Byte 2 and Byte 3)
3. To make read/write request validate (Bit 6=0 of Byte 0)

■ Each byte specifications

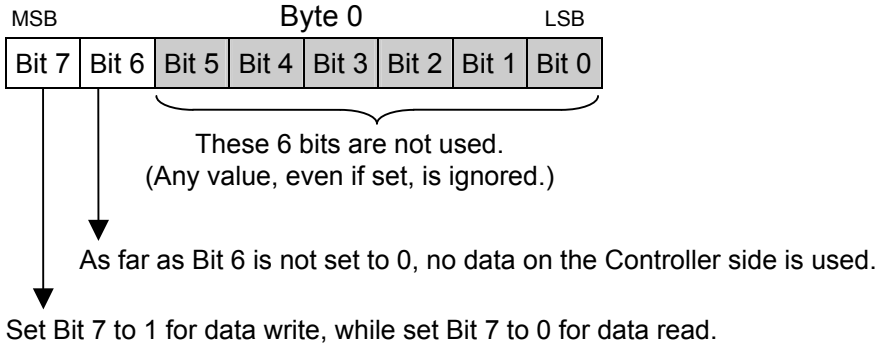
The specifications for each byte are as follows.

- **When sending data from PLC to Controller**

  Byte 0: Only Bit 7 and Bit 6 are used.

  Bit 7: Setting Bit 7 to 0 indicates that the data is for read, while setting Bit 7 to 1 indicates that the data is for write.

  Bit 6: Setting Bit 6 to 0 indicates that the Controller accepts the data, while setting Bit 6 to 1 indicates that the Controller ignores the data even if sent.



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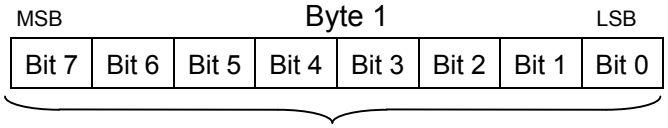
Byte 1: This byte enables to check the updated register information at the time of dynamic data read /write request.

☞ Refer to **7.4 Example of Dynamic Data Communication (P. 151)**.



This byte enables to check the updated register information.
Data range: 0 (00000000) to 255 (11111111)

Byte 2, Byte 3: The function code is specified. (Refer to P. 23)

The function code is a 2-byte code.

☐☐ ①High-order byte: Specified memory area 0 to 16 (00H to 10H)

① ② "0" denotes that the control area is specified.
When the function number corresponding to the communication item not included in the area is specified, that area designation is ignored.

②Low-order byte: Function number 0 to 255 (00H to FFH)

Byte 4, Byte 5, Byte 6, Byte 7:

The variable value is specified.
If MSB (Bit 7) in Byte 0 is set to 1, Byte 4 through Byte 7 are used to specify write data. If MSB (Bit 7) in Byte 0 is set to 0, data in Byte 4 through Byte 7 will be ignored.

If there is an error in the setting change at the time of write request, the present value returns to the value before write request.

- **When receiving data by PLC from Controller**

Byte 0: Unused

Byte 1: If the controller side recognized a change in the read write attribute, a value different from the value at the timed of the above change recognition is returned.

Byte 2, Byte 3: The function code (Refer to P. 23)

Byte 4, Byte 5, Byte 6, Byte 7:

For data read, the value read out the controller. For data write, the value written to the controller when ACK is returned, or the infinite value when NAK is returned.

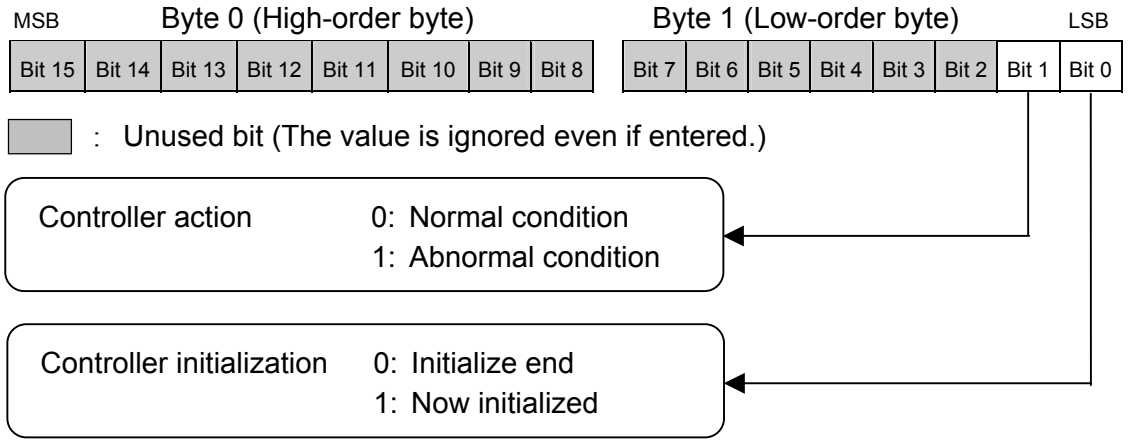
Data items consisting of 2 words are read/write in order of high-order and low-order words.

5.4 Registers Assigned to PLC

The GSD file is read to the PLC configuration tool, the register area corresponding to the number of words used for the controller are automatically reserved. In addition, the areas in two registers for dynamic data request and static data request read are independently reserved. Further, the first 2 bytes for static data request read in the register assigned for PLCs are used for controller status information, while the second byte in the register for dynamic data request, for checking the updated registed information.

■ The first 2 bytes for static data request read

Byte 0, Byte 1: Controller status information
Data range: Only Bit 0 and Bit 1 in Byte 1 are used.

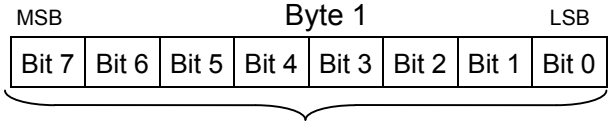


Until all data assigned to the input data area are updated after the controller is initialized, Bit 0 remains at 1.

■ The second byte in the register for dynamic data request

Byte 1: This byte enables to check the updated register information.

Refer to **7.4 Example of Dynamic Data Communication (P. 151)**.



This byte enables to check the updated register information.
Data range: 0 (00000000) to 255 (11111111)

5.5 Caution for Handling Communication Data

(1) In this communication, the variable is handled as 2 words (4 bytes) data.

(2) In this communication, the register area (high-order and low-order areas) consisting of 2 words (4 bytes) are used for each communication item.

(3) Data items consisting of 2 words are read/write in order of high-order and low-order words.

(4) Numeric data values obtained via communication with the Controller include those with and without decimal points and also those with minus signs.

- For numeric data value without decimal point

If there is no decimal point, the value is processed as it is. In parameters which only have ON or OFF status, 1 = ON, 0 = OFF.

[Example]

A signal wire for Input 1 is disconnected and the burnout state occurs.

→ Read value corresponding to function number 0A [Input 1_burnout state]:
1 (Hexadecimal number: 0001H)

- For numeric data value with decimal point

The decimal point is omitted.

[Example]

The PV display unit on the controller displays an Input 1_measured value (PV1) of 10.0 MPa.

→ Read value corresponding to function number 01 [Input 1_measured value (PV1)]:
100 (Hexadecimal number: 0064H)

- For numeric data value with minus sign

The value is expressed as a 2's complement value which is obtained by subtracting the minus value from the hexadecimal number 10000H.

[Example 1]

The PV display unit on the controller displays an Input 2_ measured value (PV2) of –1 °C.

→ Read value corresponding to function number 02 [Input 2_measured value (PV2)]:
Hexadecimal number: FFFFH
(10000H – 1 = FFFFH)

[Example 2]

The PV display unit on the controller displays an Input 2_ measured value (PV2) of –2.5 °C.

→ Read value corresponding to function number 02 [Input 2_measured value (PV2)]:
Hexadecimal number: FFE7H
(10000H – 25 = 10000H – 19H = FFE7H)

The original minus value can be found by revising the word value to the INT value on the sequence program side.

5.6 Function Number

5.6.1 Reference to function number list

A list of function numbers is for controller data items corresponding to dynamic data request by PROFIBUS.

(1) (2) (3) (4) (5) (6)

Function number	Name	Attri-bute	Data range	Factory set value	Refer-ence page
01	Input 1_measured value (PV1) monitor	RO	Input 1_input scale low to Input 1_input scale high	—	P. 49
02	Input 2_measured value (PV2) monitor	RO	Input 2_input scale low to Input 2_input scale high	—	P. 49
03	Unused	—	—	—	—

(1) Function number: The function number is the communication item number to specify with sequence program when carry out read/write of data.

The function code is a 2-byte code.

☐☐ ①High-order byte: Specified memory area 0 to 16 (00H to 10H)

① ② "0" denotes that the control area is specified. When the function number corresponding to the communication item not included in the area is specified, that area designation is ignored.

②Low-order byte: Function number 0 to 255 (00H to FFH)

(2) Name: Communication data name is written.

(3) Attribute: RO: Only reading data is possible.
Direction: Slave (Controller) → Master (PLC)
R/W: Reading and writing data is possible.
Direction: Slave (Controller) ↔ Master (PLC)

(4) Data range: The reading range or writing range of communication data is written.

(5) Factory set value: The factory set value of communication data is written.

(6) Reference page: The reference page of communication item is written.

5.6.2 Function number list

Function number	Name	Attribute	Data range	Factory set value	Reference page
01	Input 1_measured value (PV1) monitor	RO	Input 1_input scale low to Input 1_input scale high	—	P. 49
02	Input 2_measured value (PV2) monitor	RO	Input 2_input scale low to Input 2_input scale high	—	P. 49
03	Unused	—	—	—	—
04	Unused	—	—	—	—
05	Unused	—	—	—	—
06	Input 1_ set value (SV1) monitor	RO	Input 1_setting limiter low to Input 1_setting limiter high	—	P. 50
07	Input 2_ set value (SV2) monitor	RO	Input 2_setting limiter low to Input 2_setting limiter high	—	P. 50
08	Remote input value monitor	RO	Input 1_setting limiter low to Input 1_setting limiter high	—	P. 50
09	Unused	—	—	—	—
0A	Input 1_burnout state	RO	0: OFF 1: ON	—	P. 51
0B	Input 2_burnout state	RO		—	P. 51
0C	Unused	—	—	—	—
0D	Event 1 state	RO	0: OFF 1: ON	—	P. 52
0E	Event 2 state	RO		—	P. 52
0F	Event 3 state	RO		—	P. 52
10	Event 4 state	RO		—	P. 52
11	Unused	—	—	—	—
12	Unused	—	—	—	—
13	Input 1_manipulated output value (MV1) monitor	RO	−5.0 to +105.0 %	—	P. 53
14	Input 2_manipulated output value (MV2) monitor	RO		—	P. 53

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Function number	Name	Attribute	Data range	Factory set value	Reference page
15	Error code	RO	Bit data Bit 0: Adjustment data error Bit 1: EEPROM error Bit 2: A/D conversion error Bit 3: RAM check error Bit 4: Hardware configuration error Bit 5: Software configuration error Bit 6: Unused Bit 7: Watchdog timer error Bit 8 to Bit 10: Unused Bit 11: Program busy Bit 12 to Bit 31: Unused Data 0: OFF 1: ON [Decimal number: 0 to 4095]	—	P. 54
16	Event input (DI) state	RO	Bit data Bit 0: DI 1 state Bit 1: DI 2 state Bit 2: DI 3 state Bit 3: DI 4 state Bit 4: DI 5 state Bit 5 to Bit 31: Unused Data 0: Contact open 1: Contact closed [Decimal number: 0 to 31]	—	P. 55
17	Operation mode state	RO	Bit data Bit 0: Control STOP Bit 1: Control RUN Bit 2: Input 1_Manual mode (Including Input 1_Remote mode) Bit 3: Input 2_Manual mode (Including Input 2_Remote mode) Bit 4: Remote mode Bit 5 to Bit 31: Unused Data 0: OFF 1: ON [Decimal number: 0 to 31]	—	P. 56

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: Communication items relatd to multi-memory area function

Function number	Name	Attribute	Data range	Factory set value	Reference page
18	Memory area soak time monitor	RO	0 minute 00.00 second to 9 minutes 59.99 seconds or 0 hour 00 minute 00 second to 9 hours 59 minutes 59 seconds	—	P. 57
19	Input 1_PID/AT transfer	R/W	0: PID control 1: Autotuning (AT) No PID/AT transfer is validated prior to factory shipment.	0	P. 57
1A	Input 2_PID/AT transfer	R/W	The transfer becomes validated only when "1: AT function (PI)" or "0: AT function (PID)" is selected in AT action selection.	0	P. 57
1B	Input 1_ Auto/Manual transfer	R/W	0: Auto mode 1: Manual mode	1	P. 59
1C	Input 2_ Auto/Manual transfer	R/W		1	P. 59
1D	Remote/Local transfer	R/W	0: Local mode 1: Remote mode	0	P. 59
1E	RUN/STOP transfer	R/W	0: Control RUN 1: Control STOP	0	P. 60
1F	Memory area selection	R/W	1 to 16	1	P. 60
20	Event 1 set value	R/W	Deviation: –Input span to +Input span Process/SV: Input scale low to Input scale high	50.0	P. 61
21	Event 2 set value	R/W		50.0	P. 61
22	Event 3 set value	R/W		50.0	P. 61
23	Control loop break alarm 1 (LBA1) time	R/W	0 to 7200 seconds 0: OFF (Unused)	480	P. 62
24	LBA1 deadband	R/W	0 to Input span (Varies with the setting of the Decimal point position)	0.0	P. 62
25	Event 4 set value	R/W	Deviation: –Input span to +Input span Process/SV: Input scale low to Input scale high	50.0	P. 61
26	Control loop break alarm 2 (LBA2) time	R/W	0 to 7200 seconds 0: OFF (Unused)	480	P. 62

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: Communication items relatd to multi-memory area function

Function number	Name	Attri-bute	Data range	Factory set value	Refer-ence page
27	LBA2 deadband	R/W	0 to Input span (Varies with the setting of the Decimal point position)	0.0	P. 62
28	Input 1_set value (SV1)	R/W	Input 1_setting limiter low to Input 1_setting limiter high	0.0	P. 65
29	Input 1_proportional band	R/W	0.0 to 1000.0 % of input span (0.0: ON/OFF action)	100.0	P. 65
2A	Input 1_integral time	R/W	0 to 3600 seconds, 0.0 to 3600.0 seconds or 0.00 to 360.00 seconds * (0, 0.0 or 0.00: PD action) * Varies with the setting of the Integral/Derivative time decimal point position selection.	5.00	P. 66
2B	Input 1_derivative time	R/W	0 to 3600 seconds, 0.0 to 3600.0 seconds or 0.00 to 360.00 seconds * (0, 0.0 or 0.00: PI action) * Varies with the setting of the Integral/Derivative time decimal point position selection.	0.00 (PI action)	P. 66
2C	Input 1_ control response parameter	R/W	0: Slow 1: Medium 2: Fast	0	P. 67
2D	Unused	—	—	—	—
2E	Input 2_set value (SV2)	R/W	Input 2_setting limiter low to Input 2_setting limiter high	0.0	P. 65
2F	Input 2_proportional band	R/W	TC/RTD inputs: 0 (0.0, 0.00) to Input span Voltage/Current inputs: 0.0 to 1000.0 % of input span (0, 0.0 or 0.00: ON/OFF action)	30.0	P. 65
30	Input 2_integral time	R/W	0 to 3600 seconds, 0.0 to 3600.0 seconds or 0.00 to 360.00 seconds * (0, 0.0 or 0.00: PD action) * Varies with the setting of the Integral/Derivative time decimal point position selection.	240.00	P. 66

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: Communication items relatd to multi-memory area function

Function number	Name	Attri-bute	Data range	Factory set value	Refer-ence page
31	Input 2_derivative time	R/W	0 to 3600 seconds, 0.0 to 3600.0 seconds or 0.00 to 360.00 seconds * (0, 0.0 or 0.00: PI action) * Varies with the setting of the Integral/Derivative time decimal point position selection.	60.00	P. 66
32	Input 2_ control response parameter	R/W	0: Slow 1: Medium 2: Fast	0	P. 67
33	Unused	—	—	—	—
34	Input 1_setting change rate limiter (up)	R/W	0 to Input span/unit time * 0: OFF (Unused) (Varies with the setting of the Decimal point position) * Unit time: 60 seconds (factory set value)	0.0	P. 68
35	Input 1_setting change rate limiter (down)	R/W		0.0	P. 68
36	Input 2_setting change rate limiter (up)	R/W		0.0	P. 68
37	Input 2_setting change rate limiter (down)	R/W		0.0	P. 68
38	Area soak time	R/W	0 minute 00.00 second to 9 minutes 59.99 seconds or 0 hour 00 minute 00 second to 9 hours 59 minutes 59 seconds	0.00.00	P. 70
39	Link area number	R/W	0 to 16 0: OFF (No link)	0	P. 71
3A	Unused	—	—	—	—
3B	Unused	—	—	—	—
3C	Input 1_PV bias	R/W	–Input span to +Input span	0	P. 72

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Function number	Name	Attribute	Data range	Factory set value	Reference page
3D	Input 1_PV digital filter	R/W	0.00 to 10.00 seconds 0.00: OFF (Unused)	0.00	P. 72
3E	Input 1_PV ratio	R/W	0.500 to 1.500	1.000	P. 73
3F	Input 1_ PV low input cut-off	R/W	0.00 to 25.00 % of input span	0.00	P. 74
40	Input 1_ proportional cycle time	R/W	0.1 to 100.0 seconds	Relay contact output: 20.0 seconds Voltage pulse output and triac output: 2.0 seconds	P. 75
41	Input 1_ manual output value	R/W	MV scaling low to MV scaling high	0.0	P. 75
42	Input 2_ PV bias	R/W	–Input span to +Input span	0	P. 72
43	Input 2_PV digital filter	R/W	0.00 to 10.00 seconds 0.00: OFF (Unused)	0.00	P. 72
44	Input 2_PV ratio	R/W	0.500 to 1.500	1.000	P. 73
45	Input 2_ PV low input cut-off	R/W	0.00 to 25.00 % of input span	0.00	P. 74
46	Input 2_ proportional cycle time	R/W	0.1 to 100.0 seconds	Relay contact output: 20.0 seconds Voltage pulse output and triac output: 2.0 seconds	P. 75
47	Input 2_ manual output value	R/W	Input 2_output limiter low to Input 2_output limiter high	0.0	P. 75

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Function number	Name	Attribute	Data range	Factory set value	Reference page
48	Set lock level	R/W	Bit data Bit 0: Lock only setting items other than SV and events (EV1 to EV4). Bit 1: Lock only events (EV1 to EV4). Bit 2: Lock only set value (SV). Bit 3 to Bit 31: Unused Data 0: Unlock 1: Lock [Decimal number: 0 to 7]	0	P. 76
49	EEPROM storage state	RO	0: The content of the EEPROM does not coincide with that of the RAM. 1: The content of the EEPROM coincides with that of the RAM.	—	P. 77
4A	EEPROM storage mode	R/W	0: Set values are store to the EEPROM when set values are changed. 1: Not set values are store to the EEPROM when set values are changed.	0	P. 77
4B	Unused	—	—	—	—
4C	Unused	—	—	—	—
4D	Unused	—	—	—	—
4E	Unused	—	—	—	—
4F	PV1 peak hold value monitor	RO	Input 1_input scale low to Input 1_input scale high Displays the maximum PV of Input 1.	—	P. 78
50	PV1 bottom hold value monitor	RO	Input 1_input scale low to Input 1_input scale high Displays the minimum PV of Input 1.	—	P. 79

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Function number	Name	Attribute	Data range	Factory set value	Reference page
51	PV1 hold reset	R/W	0, 1 0: Hold reset execution If 0 is written, the hold value is reset to return to 1. The polling of "1" is always made.	1	P. 80
52	PV2 peak hold value monitor	RO	Input 2_input scale low to Input 2_input scale high Displays the maximum PV of Input 2.	—	P. 78
53	PV2 bottom hold value monitor	RO	Input 2_input scale low to Input 2_input scale high Displays the minimum PV of Input 2.	—	P. 79
54	PV2 hold reset	R/W	0, 1 0: Hold reset execution If 0 is written, the hold value is reset to return to 1. The polling of "1" is always made.	1	P. 80
55	Interlock release	R/W	0, 1 0: Interlock release execution If 0 is written, the interlock is released.	1	P. 81
56	Auto-zero (Input 1)	R/W	0, 1, 3 1: Zero point adjustment execution Writing "1" starts zero point adjustment, and then "1" returns to "0" after the adjustment is finished. 3: Adjustment error Writing "0" returns to a normal state. Relevant pressure sensors: CZ-100P, CZ-200P	0	P. 81

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Function number	Name	Attribute	Data range	Factory set value	Reference page
57	Auto calibration (Input 1)	R/W	0 to 3 1: Auto calibration execution Writing “1” starts auto calibration, and it changes to “2” during the adjustment and returns to “0” after the adjustment is finished. 3: Adjustment error Writing “0” returns to a normal state.	0	P. 82
58 ⋮ 63	Unused	—	—	—	—
64	STOP display selection	R/W	0: Displays on the measured value (PV1/PV2) unit 1: Displays on the Set value (SV) unit	0	P. 83
65	Bar graph display selection	R/W	0: No display 1: Input 1_manipulated output value (MV) 2: Input 1_measured value (PV) 3: Input 1_set value (SV) 4: Input 1_deviation value 5: Unused (Not available) 6: Input 2_manipulated output value (MV) 7: Input 2_measured value (PV) 8: Input 2_set value (SV) 9: Input 2_deviation value	0	P. 84
66	Bar graph resolution setting	R/W	1 to 100 digit/dot	100	P. 85
67	Unused	—	—	—	—

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Function number	Name	Attribute	Data range	Factory set value	Reference page
68	Auto/Manual transfer key operation selection (A/M)	R/W	0: Unused 1: Auto/Manual transfer for input 1 2: Auto/Manual transfer for input 2 3: Auto/Manual transfer for input 1 and input 2	3	P. 85
69	Remote/Local transfer key operation selection (R/L)	R/W	0: Unused 1: Remote/Local transfer	1	P. 86
6A	RUN/STOP transfer key operation selection (R/S)	R/W	0: Unused 1: RUN/STOP transfer	1	P. 86
6B	Input 1_input type selection	R/W	Voltage (V)/Current (I) inputs −19999 to +99999 14: 0 to 20 mA DC 24: ±100 mV DC 15: 4 to 20 mA DC 25: ±10 mV DC 16: 0 to 10 V DC 26: ±10 V DC 17: 0 to 5 V DC 27: ±5 V DC 18: 1 to 5 V DC 28: ±1 V DC 19: 0 to 1 V DC 20: 0 to 100 mV DC 21: 0 to 10 mV DC Pressure sensor input 0.0 to 250.0 MPa 29: Resin pressure sensor Relevant pressure sensors: CZ-100P, CZ-200P 22, 23: Unused (Not available)	Based on model code. When not specifying: Pressure sensor input	P. 87
6C	Input 1_ display unit selection	R/W	2: MPa 3: bar 4: kgf/cm^2 5: psi The display unit selection becomes invalidated when the Voltage (V) /Current (I) input is selected as input type.	Pressure sensor input: 2 V/I: 0	P. 88

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Function number	Name	Attribute	Data range	Factory set value	Reference page
6D	Input 1_ decimal point position	R/W	0: No decimal place 1: One decimal place 2: Two decimal places 3: Three decimal places 4: Four decimal places * Less than 1 MPa: Decimal point position 0 to 4 Less than 10 MPa: Decimal point position 0 to 3 Less than 100 MPa: Decimal point position 0 to 2 100 MPa or more: Decimal point position 0 or 1 Voltage (V)/Current (I) inputs: Decimal point position 0 to 4	1	P. 89
6E	Input 1_input scale high	R/W	Pressure sensor input: Input scale low to Maximum value of the selected input range Voltage (V)/Current (I) inputs: −19999 to +99999 (Varies with the setting of the Decimal point position)	Pressure sensor input: 50.0 V/I: 100.0	P. 90
6F	Input 1_input scale low	R/W	Pressure sensor input: Minimum value of the selected input range to Input scale high Voltage (V)/Current (I) inputs: −19999 to +99999 (Varies with the setting of the Decimal point position)	Pressure sensor input: 0.0 V/I: 0.0	P. 91
70	Input 1_input error determination point (high)	R/W	Input scale low − (5 % of input span) to Input scale high + (5 % of input span)	Pressure sensor input: Input scale high + (5 % of input span) V/I: 105.0	P. 92
71	Input 1_input error determination point (low)	R/W		Pressure sensor input: Input scale low − (5 % of input span) V/I: −5.0	P. 93
72	Input 1_burnout direction	R/W	0: Upscale 1: Downscale	0	P. 94
73	Input 1_square root extraction selection	R/W	0: Unused 1: Used	0	P. 95
74	Power supply frequency selection	R/W	0: 50 Hz 1: 60 Hz	0	P. 95

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Function number	Name	Attribute	Data range	Factory set value	Reference page
75	Input 2_input type selection	R/W	TC input 0: K −200 to +1372 °C −328.0 to +2501.6 °F 1: J −200 to +1200 °C −328.0 to +2192.0 °F 2: R −50 to +1768 °C −58.0 to +3214.4 °F 3: S −50 to +1768 °C −58.0 to +3214.4 °F 4: B 0 to 1800 °C 32.0 to 3272.0 °F 5: E −200 to +1000 °C −328.0 to +1832.0 °F 6: N 0 to 1300 °C 32.0 to 2372.0 °F 7: T −200 to +400 °C −328.0 to +752.0 °F 8: W5Re/W26Re 0 to 2300 °C 32.0 to 4172.0 °F 9: PLII 0 to 1390 °C 32.0 to 2534.0 °F RTD input (3-wire system) 12: Pt100 −200 to +850 °C −328.0 to +1562.0 °F 13: JPt100 −200 to +600 °C −328.0 to +1112.0 °F Voltage (V)/Current (I) inputs −19999 to +99999 14: 0 to 20 mA DC 24: ±100 mV DC 15: 4 to 20 mA DC 25: ±10 mV DC 16: 0 to 10 V DC 26: ±10 V DC 17: 0 to 5 V DC 27: ±5 V DC 18: 1 to 5 V DC 28: ±1 V DC 19: 0 to 1 V DC 20: 0 to 100 mV DC 21: 0 to 10 mV DC 22, 23: Unused (Not available)	Based on the model code. When not specifying: Type K	P. 87
76	Input 2_ display unit selection	R/W	0: °C 1: °F The display unit selection becomes invalidated when the Voltage (V) /Current (I) input is selected as input type.	0	P. 88

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Function number	Name	Attribute	Data range	Factory set value	Reference page
77	Input 2_ decimal point position	R/W	0: No decimal place 1: One decimal place 2: Two decimal places 3: Three decimal places 4: Four decimal places	1	P. 89
78	Input 2_input scale high	R/W	TC/RTD inputs: Input scale low to Maximum value of the selected input range Voltage (V)/Current (I) inputs: −19999 to +99999 (Varies with the setting of the Decimal point position)	TC/RTD: Maximum value of the selected input range V/I: 100.0	P. 90
79	Input 2_input scale low	R/W	TC/RTD inputs: Minimum value of the selected input range to Input scale high Voltage (V)/Current (I) inputs: −19999 to +99999 (Varies with the setting of the Decimal point position)	TC/RTD: Minimum value of the selected input range V/I: 0.0	P. 91
7A	Input 2_input error determination point (high)	R/W	Input scale low − (5 % of input span) to Input scale high + (5 % of input span)	TC/RTD: Input scale high + (5 % of input span) V/I: 105.0	P. 92
7B	Input 2_input error determination point (low)	R/W		TC/RTD: Input scale low − (5 % of input span) V/I: −5.0	P. 93
7C	Input 2_ burnout direction	R/W	0: Upscale 1: Downscale	0	P. 94
7D	Input 2_square root extraction selection	R/W	0: Unused 1: Used	0	P. 95
7E	Event input logic selection	R/W	0 to 15	1	P. 96
7F	Output logic selection	R/W	3 to 8, 11 1, 2, 9, and 10: Unused (Not available)	1-input controller: 3 2-input controller: 5	P. 99
80	Output 1 timer setting	R/W	0.0 to 600.0 seconds	0.0	P. 101
81	Output 2 timer setting	R/W		0.0	P. 101
82	Output 3 timer setting	R/W		0.0	P. 101
83	Output 4 timer setting	R/W		0.0	P. 101
84	Output 5 timer setting	R/W		0.0	P. 101

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Function number	Name	Attribute	Data range	Factory set value	Reference page
85	Transmission output 1_ type selection	R/W	0: None 1: Input 1_measured value (PV) 2: Input 1_set value (SV) 3: Input 1_deviation value 4: Input 1_manipulated output value (MV) 5: Input 2_measured value (PV) 6: Input 2_set value (SV) 7: Input 2_deviation value 8: Input 2_manipulated output value (MV) 9: Unused (Not available)	0	P. 103
86	Transmission output 1_ scale high	R/W	Measured value (PV) and Set value (SV): Input scale low to Input scale high Manipulated output value (MV): −5.0 to +105.0 % Deviation: −Input span to +Input span	PV/SV: Input scale high MV: 100.0 Deviation: +Input span	P. 104
87	Transmission output 1_ scale low	R/W		PV/SV: Input scale low MV: 0.0 Deviation: −Input span	P. 105
88	Transmission output 2_ type selection	R/W	0: None 1: Input 1_measured value (PV) 2: Input 1_set value (SV) 3: Input 1_deviation value 4: Input 1_manipulated output value (MV) 5: Input 2_measured value (PV) 6: Input 2_set value (SV) 7: Input 2_deviation value 8: Input 2_manipulated output value (MV) 9: Unused (Not available)	0	P. 103

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Function number	Name	Attribute	Data range	Factory set value	Reference page
89	Transmission output 2_ scale high	R/W	Measured value (PV) and Set value (SV): Input scale low to Input scale high Manipulated output value (MV): −5.0 to +105.0 % Deviation: −Input span to +Input span	PV/SV: Input scale high MV: 100.0 Deviation: +Input span	P. 104
8A	Transmission output 2_ scale low	R/W		PV/SV: Input scale low MV: 0.0 Deviation: −Input span	P. 105
8B	Transmission output 3_ type selection	R/W	0: None 1: Input 1_measured value (PV) 2: Input 1_set value (SV) 3: Input 1_deviation value 4: Input 1_manipulated output value (MV) 5: Input 2_measured value (PV) 6: Input 2_set value (SV) 7: Input 2_deviation value 8: Input 2_manipulated output value (MV) 9: Unused (Not available)	0	P. 103
8C	Transmission output 3_ scale high	R/W	Measured value (PV) and Set value (SV): Input scale low to Input scale high Manipulated output value (MV): −5.0 to +105.0 % Deviation: −Input span to +Input span	PV/SV: Input scale high MV: 100.0 Deviation: +Input span	P. 104
8D	Transmission output 3_ scale low	R/W		PV/SV: Input scale low MV: 0.0 Deviation: −Input span	P. 105
8E	Event 1 type selection	R/W	0: None 1: Deviation high 2: Deviation low 3: Deviation high/low 4: Band 5: Process high 6: Process low 7: SV high 8: SV low	0	P. 106

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Function number	Name	Attri-bute	Data range	Factory set value	Refer-ence page
8F	Event 1 hold action	R/W	0: OFF 1: ON 2: Re-hold action ON	0	P. 109
90	Event 1 differential gap	R/W	0 to Input span (Varies with the setting of the Decimal point position)	Pressure sensor input: 2.0 MPa TC/RTD: 2.0 °C [°F] V/I: 0.2 % of input span	P. 111
91	Event 1 action at input error	R/W	0: Normal processing 1: Turn the event output ON	0	P. 113
92	Event 1 assignment	R/W	1: For input 1 2: For input 2	1	P. 115
93	Event 2 type selection	R/W	0: None 1: Deviation high 2: Deviation low 3: Deviation high/low 4: Band 5: Process high 6: Process low 7: SV high 8: SV low	0	P. 106
94	Event 2 hold action	R/W	0: OFF 1: ON 2: Re-hold action ON	0	P. 109
95	Event 2 differential gap	R/W	0 to Input span (Varies with the setting of the Decimal point position)	Pressure sensor input: 2.0 MPa TC/RTD: 2.0 °C [°F] V/I: 0.2 % of input span	P. 111
96	Event 2 action at input error	R/W	0: Normal processing 1: Turn the event output ON	0	P. 113
97	Event 2 assignment	R/W	1: For input 1 2: For input 2	1	P. 115

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Function number	Name	Attribute	Data range	Factory set value	Reference page
98	Event 3 type selection	R/W	0: None 1: Deviation high 2: Deviation low 3: Deviation high/low 4: Band 5: Process high 6: Process low 7: SV high 8: SV low 9: Control loop break alarm (LBA)	0	P. 106
99	Event 3 hold action	R/W	0: OFF 1: ON 2: Re-hold action ON	0	P. 109
9A	Event 3 differential gap	R/W	0 to Input span (Varies with the setting of the Decimal point position)	Pressure sensor input: 2.0 MPa TC/RTD: 2.0 °C [°F] V/I: 0.2 % of input span	P. 111
9B	Event 3 action at input error	R/W	0: Normal processing 1: Turn the event output ON	0	P. 113
9C	Event 3 assignment	R/W	1: For input 1 2: For input 2	1	P. 115
9D	Event 4 type selection	R/W	0: None 1: Deviation high 2: Deviation low 3: Deviation high/low 4: Band 5: Process high 6: Process low 7: SV high 8: SV low 9: Control loop break alarm (LBA)	0	P. 106
9E	Event 4 hold action	R/W	0: OFF 1: ON 2: Re-hold action ON	0	P. 109

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Function number	Name	Attribute	Data range	Factory set value	Reference page
9F	Event 4 differential gap	R/W	0 to Input span (Varies with the setting of the Decimal point position)	Pressure sensor input: 2.0 MPa TC/RTD: 2.0 °C [°F] V/I: 0.2 % of input span	P. 111
A0	Event 4 action at input error	R/W	0: Normal processing 1: Turn the event output ON	0	P. 113
A1	Event 4 assignment	R/W	1: For input 1 2: For input 2	1	P. 115
A2	Unused	—	—	—	—
A3	Unused	—	—	—	—
A4	Unused	—	—	—	—
A5	Unused	—	—	—	—
A6	Hot/Cold start selection	R/W	Power failure less than 3 seconds: 0: Hot 1 5: Cold 1: Hot 1 6: Hot 1 2: Hot 1 7: Hot 2 3: Hot 2 8: Stop 4: Hot 2 Power failure 3 seconds or more: 0: Hot 1 5: Cold 1: Hot 2 6: Stop 2: Cold 7: Stop 3: Hot 2 8: Stop 4: Cold	5	P. 116
A7	Input 2_use selection	R/W	0: Single loop control 1: Remote input	0	P. 117
A8	Unused	—	—	—	—
A9	Unused	—	—	—	—

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Function number	Name	Attribute	Data range	Factory set value	Reference page
AA	SV tracking	R/W	0: Unused 1: Used	1	P. 117
AB	Input 1_control action type selection	R/W	0: Direct action 1: Reverse action	1	P. 118
AC	Input 1_integral/derivative time decimal point position selection	R/W	0: No decimal place 1: One decimal place 2: Two decimal places	2	P. 119
AD	Input 1_derivative gain	R/W	0.1 to 10.0	6.0	P. 119
AE	Input 1_ON/OFF action differential gap (upper)	R/W	0 to Input span (Varies with the setting of the Decimal point position)	Pressure sensor input: 1.0 MPa V/I: 0.1 % of input span	P. 120
AF	Input 1_ON/OFF action differential gap (lower)	R/W		Pressure sensor input: 1.0 MPa V/I: 0.1 % of input span	P. 121
B0	Input 1_action at input error (high)	R/W	0: Normal control 1: Manipulated output value at input error	0	P. 122
B1	Input 1_action at input error (low)	R/W		0	P. 123
B2	Input 1_manipulated output value at input error	R/W	−5.0 to +105.0 %	−5.0	P. 123
B3	Input 1_output change rate limiter (up)	R/W	0.0 to 1000.0 %/second of manipulated output 0.0: OFF (Unused)	0.0	P. 124
B4	Input 1_output change rate limiter (down)	R/W		0.0	P. 124
B5	Input 1_output limiter high	R/W	Input 1_output limiter low to 105.0 %	105.0	P. 126
B6	Input 1_output limiter low	R/W	−5.0 % to Input 1_output limiter high	−5.0	P. 126
B7	Unused	—	—	—	—
B8	Input 2_control action type selection	R/W	0: Direct action 1: Reverse action	1	P. 118
B9	Input 2_integral/derivative time decimal point position selection	R/W	0: No decimal place 1: One decimal place 2: Two decimal places	2	P. 119
BA	Input 2_derivative gain	R/W	0.1 to 10.0	6.0	P. 119

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Function number	Name	Attribute	Data range	Factory set value	Reference page
BB	Input 2_ON/OFF action differential gap (upper)	R/W	0 to Input span (Varies with the setting of the Decimal point position)	TC/RTD: 1.0 °C [°F] V/I: 0.1 % of input span	P. 120
BC	Input 2_ON/OFF action differential gap (lower)	R/W		TC/RTD: 1.0 °C [°F] V/I: 0.1 % of input span	P. 121
BD	Input 2_ action at input error (high)	R/W	0: Normal control 1: Manipulated output value at input error	0	P. 122
BE	Input 2_ action at input error (low)	R/W		0	P. 123
BF	Input 2_manipulated output value at input error	R/W	−5.0 to +105.0 %	−5.0	P. 123
C0	Input 2_output change rate limiter (up)	R/W	0.0 to 1000.0 %/second of manipulated output 0.0: OFF (Unused)	0.0	P. 124
C1	Input 2_output change rate limiter (down)	R/W		0.0	P. 124
C2	Input 2_output limiter high	R/W	Input 2_output limiter low to 105.0 %	105.0	P. 126
C3	Input 2_output limiter low	R/W	−5.0 % to Input 2_output limiter high	−5.0	P. 126
C4	Unused	—	—	—	—
C5	Input 1_AT bias	R/W	−Input span to +Input span	0	P. 127
C6	Input 1_AT cycle	R/W	0: 1.5 cycles 2: 2.5 cycles 1: 2.0 cycles 3: 3.0 cycles	1	P. 128
C7	Input 1_ AT differential gap time	R/W	0.00 to 50.00 seconds	0.10	P. 129
C8	Input 2_AT bias	R/W	−Input span to +Input span	0	P. 127
C9	Input 2_AT cycle	R/W	0: 1.5 cycles 2: 2.5 cycles 1: 2.0 cycles 3: 3.0 cycles	1	P. 128
CA	Input 2_ AT differential gap time	R/W	0.00 to 50.00 seconds	0.10	P. 129
CB	Unused	—	—	—	—
CC	Unused	—	—	—	—

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Function number	Name	Attribute	Data range	Factory set value	Reference page
CD	Unused	—	—	—	—
CE	Unused	—	—	—	—
CF	Setting change rate limiter unit time	R/W	1 to 3600 seconds	60	P. 131
D0	Soak time unit selection	R/W	0: 0 hour 00 minutes 00 seconds to 9 hours 59 minutes 59 seconds 2: 0 minutes 00.00 seconds to 9 minutes 59.99 seconds	2	P. 131
D1	Input 1_setting limiter high	R/W	Input 1_setting limiter low to Input 1_input scale high	Input 1_ input scale high	P. 132
D2	Input 1_setting limiter low	R/W	Input 1_input scale low to Input 1_setting limiter high	Input 1_ input scale low	P. 133
D3	Input 2_setting limiter high	R/W	Input 2_setting limiter low to Input 2_input scale high	Input 2_ input scale high	P. 132
D4	Input 2_setting limiter low	R/W	Input 2_input scale low to Input 2_setting limiter high	Input 2_ input scale low	P. 133
D5	ROM version display	RO	Displays the version of loaded software.	—	P. 133
D6	Integrated operating time display	RO	0 to 99999 hours	—	P. 134
D7	Holding peak value ambient temperature display	RO	−10.0 to +100.0 °C (14.0 to 212.0 °F)	—	P. 134
D8	Unused	—	—	—	—
D9	Unused	—	—	—	—
DA	Unused	—	—	—	—
DB	Unused	—	—	—	—

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Function number	Name	Attribute	Data range	Factory set value	Reference page
DC	Unused	—	—	—	—
DD	Unused	—	—	—	—
DE	Unused	—	—	—	—
DF	Unused	—	—	—	—
E0	Alarm lamp lighting condition setting	R/W	Bit data Bit 0: Event 1 Bit 1: Event 2 Bit 2: Event 3 Bit 3: Event 4 Bit 4 to Bit 31: Unused Data 0: ALM lamp is not lit 1: ALM lamp is lit [Decimal number: 0 to 15]	15	P. 135
E1	Unused	—	—	—	—
E2	Input 1_PV1 hold function	R/W	0: Unused 1: Used	0	P. 136
E3	Input 2_PV2 hold function	R/W		0	P. 136
E4	Gain setting (Input 1)	R/W	0.500 to 4.000 mV/V Relevant pressure sensors: CZ-100P, CZ-200P	CZ-100P/ CZ-200P: 1.500	P. 136
E5	Linearize type selection (Input 1)	R/W	0: Unused 1 to 20: Used Relevant pressure sensors: CZ-100P, CZ-200P	0	P. 137
E6	Shunt resistance output value (Input 1)	R/W	40.0 to 100.0 %	80.0	P. 138

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Function number	Name	Attribute	Data range	Factory set value	Reference page
E7	Input 1_ PV transfer function	R/W	0: Unused 1: Used	0	P. 138
E8	Input 2_ PV transfer function	R/W		0	P. 138
E9	Input 1_MV scaling high (Input 1)	R/W	−1999.9 to +9999.9	100.0	P. 139
EA	Input 1_MV scaling low (Input 1)	R/W		0.0	P. 140
EB	Decimal point position of MV scaling (Input 1)	R/W	0: No decimal place 1: One decimal places 2: Two decimal places 3: Three decimal places 4: Four decimal places	1	P. 140
EC	Input 1_AT action	R/W	0: AT function (PID) 1: AT function (PI) 2: No AT function	2	P. 141
ED	Input 2_AT action	R/W		2	P. 141
EE	Input 1_manipulated output value when transferred to Auto from Manual	RO	−5.0 to +105.0 %	—	P. 141
EF	Input 2_manipulated output value when transferred to Auto from Manual	RO		—	P. 141
F0	Interlock function	R/W	Bit data Bit 0: OUT1 Bit 1: OUT2 Bit 2: OUT3 Bit 3: OUT4 Bit 4: OUT5 Bit 5 to Bit 31: Unused Data 0: No Interlock function 1: Interlock function [Decimal number: 0 to 31]	0	P. 142

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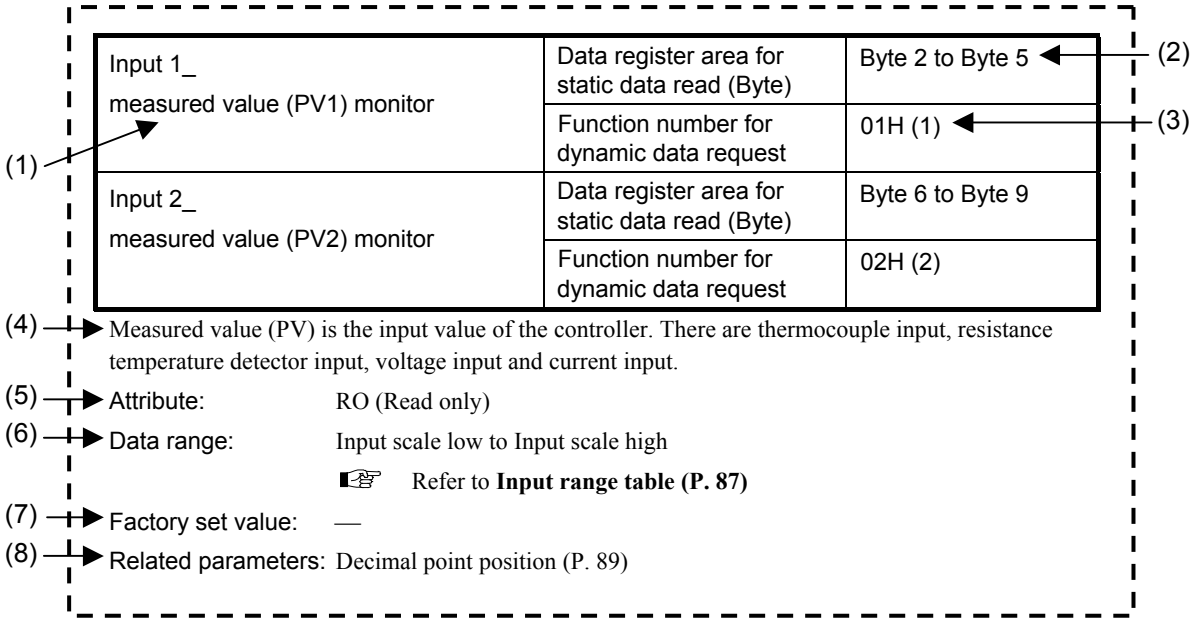
Function number	Name	Attribute	Data range	Factory set value	Reference page
F1	Input 1_ MV transfer function	R/W	0: Unused 1: Used	0	P. 144
F2	Input 2_ MV transfer function	R/W		0	P. 144
F3 ⋮ FF	Unused	—	—	—	—

6. COMMUNICATION DATA DESCRIPTION

■ Referance to communication data contents



(1) Name: Communication data name is written.

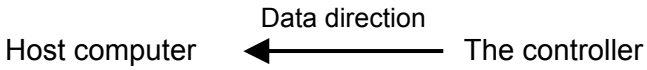
(2) Data register area for static data read (Byte) :
Data register area used for static data read is written.

(3) Function number for dynamic data request:
Function number specified at the time of dynamic data request is written. Function number is written using both of hexadecimal and decimal (in parentheses) numbers.

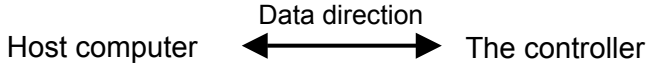
(4) Description: A short description of the communication data item is written.

(5) Attribute: A method of how communication data items are read or written when viewed from the host computer is described.

RO: Only reading data is possible.



R/W: Reading and writing data is possible.



(6) Data range: The reading range or the writing range of communication data is written.

(7) Factory set value: The factory set value of communication data is written.

(8) Related parameters: A name and a page of related parameters are written.

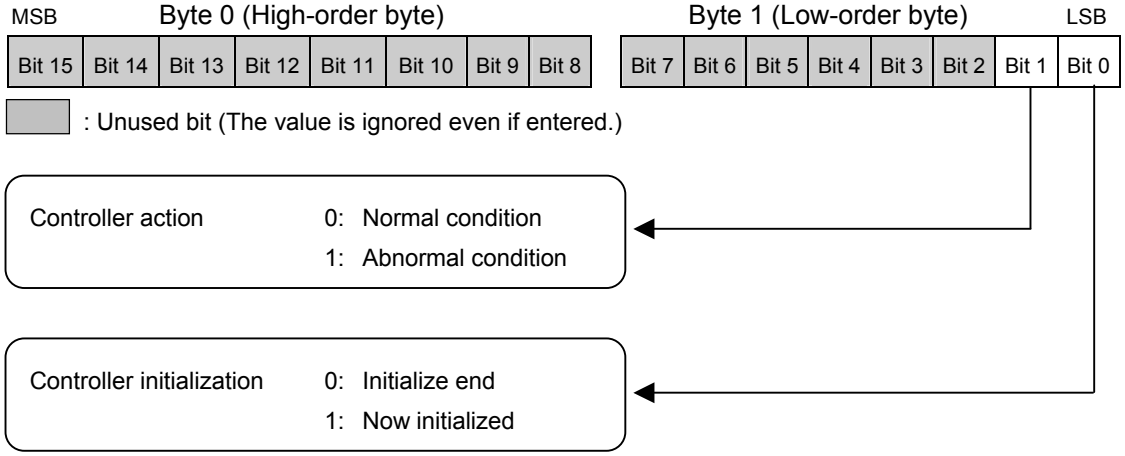
📖 There is item including the functional description.

Controller status information	Data register area for static data read (Byte)	Byte 0 to Byte 1
	Function number for dynamic data request	No assignment

This item is the status information on the controller.

Attribute: RO (Read only)

Data range: Only Bit 0 and Bit 1 in Byte 0 are used.



Until all data assigned to the input data area are updated after the controller is initialized, Bit 0 remains at 1.

Factory set value: —

Input 1_ measured value (PV1) monitor	Data register area for static data read (Byte)	Byte 2 to Byte 5
	Function number for dynamic data request	01H (1)
Input 2_ measured value (PV2) monitor	Data register area for static data read (Byte)	Byte 6 to Byte 9
	Function number for dynamic data request	02H (2)

Measured value (PV) is an input value of the controller. There are Thermocouple input (TC), Resistance temperature detector input (RTD), Voltage input (V) and Current input (I).

Attribute: RO (Read only)

Data range: Input scale low to Input scale high

Refer to **Input range table (P. 87)**

Factory set value: —

Related parameters: Decimal point position (P. 89)

Input 1_set value (SV1) monitor	Data register area for static data read (Byte)	Byte 22 to Byte 25
	Function number for dynamic data request	06H (6)
Input 2_set value (SV2) monitor	Data register area for static data read (Byte)	Byte 26 to Byte 29
	Function number for dynamic data request	07H (7)

This value is a monitor of the Set value (SV) that is a desired value for control.

Attribute: RO (Read only)

Data range: Setting limiter low to Setting limiter high

☞ Refer to **Input range table (P. 87)**

Factory set value: —

Related parameters: Decimal point position (P. 89)

Remote input value monitor	Data register area for static data read (Byte)	Byte 30 to Byte 33
	Function number for dynamic data request	08H (8)

This value is an input value that is used for Remote input function.

Attribute: RO (Read only)

Data range: Input 1_setting limiter low to Input 1_setting limiter high

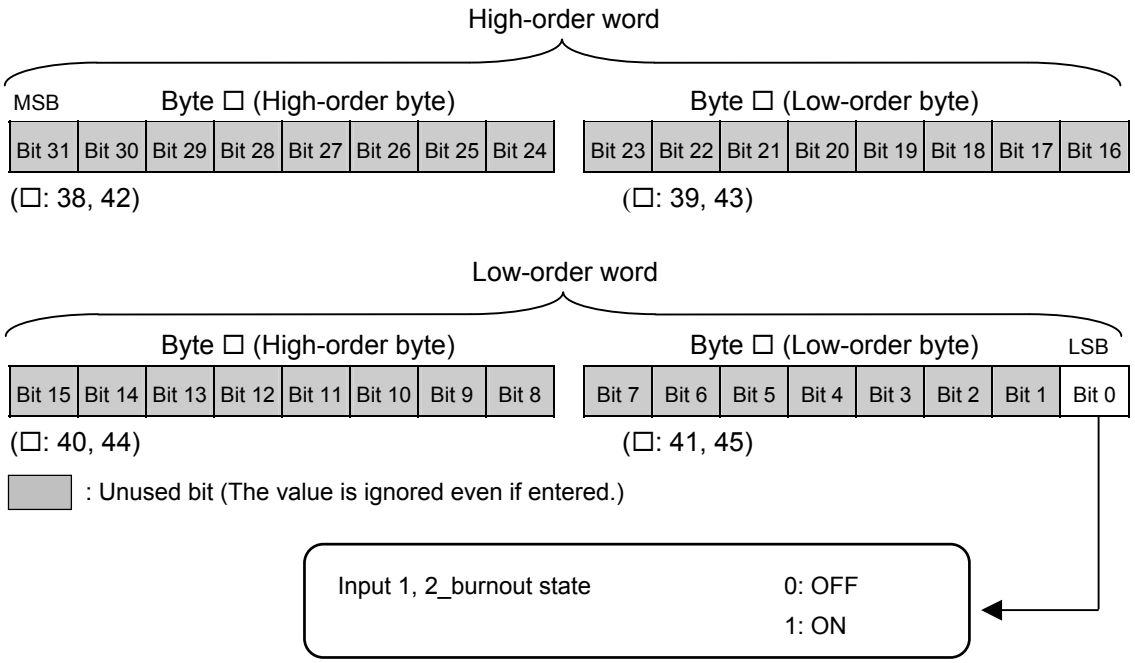
☞ Refer to **Input range table (P. 87)**

Factory set value: —

Input 1_burnout state	Data register area for static data read (Byte)	Byte 38 to Byte 41
	Function number for dynamic data request	0AH (10)
Input 2_burnout state	Data register area for static data read (Byte)	Byte 42 to Byte 45
	Function number for dynamic data request	0BH (11)

This value expresses a state in input break.

Attribute: RO (Read only)
Data range: Only Bit 0 in Byte 41 and Byte 45 are used.



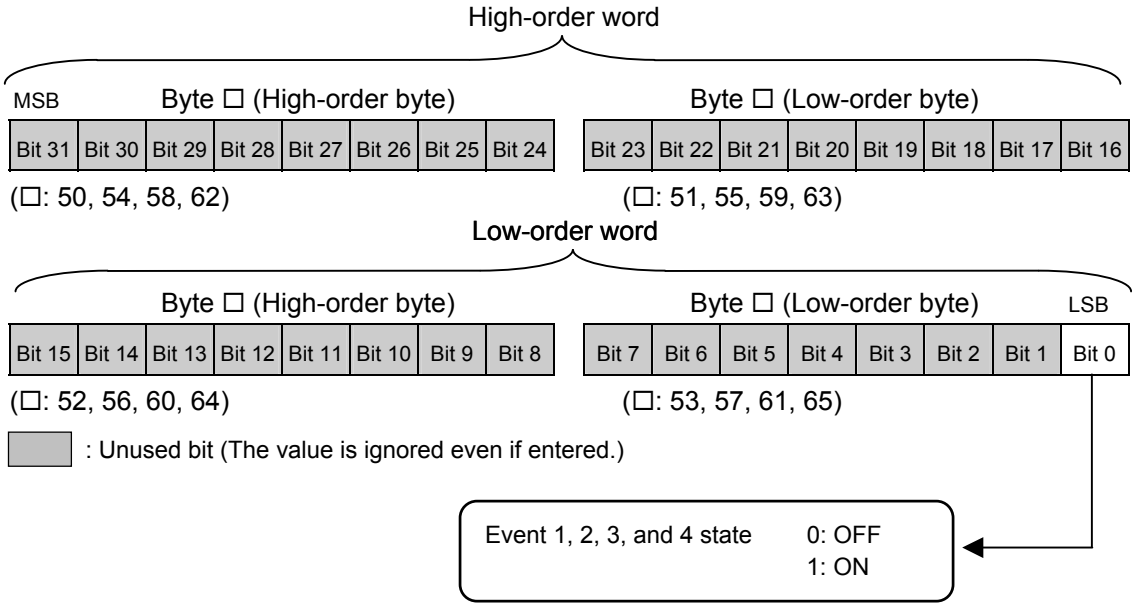
Factory set value: —
Related parameters: Burnout direction (P. 94)

Event 1 state	Data register area for static data read (Byte)	Byte 50 to Byte 53
	Function number for dynamic data request	0DH (13)
Event 2 state	Data register area for static data read (Byte)	Byte 54 to Byte 57
	Function number for dynamic data request	0EH (14)
Event 3 state	Data register area for static data read (Byte)	Byte 58 to Byte 61
	Function number for dynamic data request	0FH (15)
Event 4 state	Data register area for static data read (Byte)	Byte 62 to Byte 65
	Function number for dynamic data request	10H (16)

This value expresses a state of the event ON/OFF.

Attribute: RO (Read only)

Data range: Only Bit 0 in Byte 53, 57, 61 and 65 are used.



Factory set value: —

Related parameters: Event set value (P. 61), Output logic selection (P. 99), Event type selection (P. 106), Event hold action (P. 109), Event differential gap (P. 111), Event action at input error (P. 113), Event assignment (P. 115)

Input 1_ manipulated output value (MV1) monitor	Data register area for static data read (Byte)	Byte 74 to Byte 77
	Function number for dynamic data request	13H (19)
Input 2_ manipulated output value (MV2) monitor	Data register area for static data read (Byte)	Byte 78 to Byte 81
	Function number for dynamic data request	14H (20)

This value is an output value of the controller.

Attribute: RO (Read only)
Data range: −5.0 to +105.0 %
Factory set value: —
Related parameters: Manual output value (P. 75), Output logic selection (P. 99), Output change rate limiter (up/down) (P. 124), Output limiter high/low (P. 126)

Error code	Data register area for static data read (Byte)	Byte 82 to Byte 85
	Function number for dynamic data request	15H (21)

Each error state of the controller is expressed in bit data items.

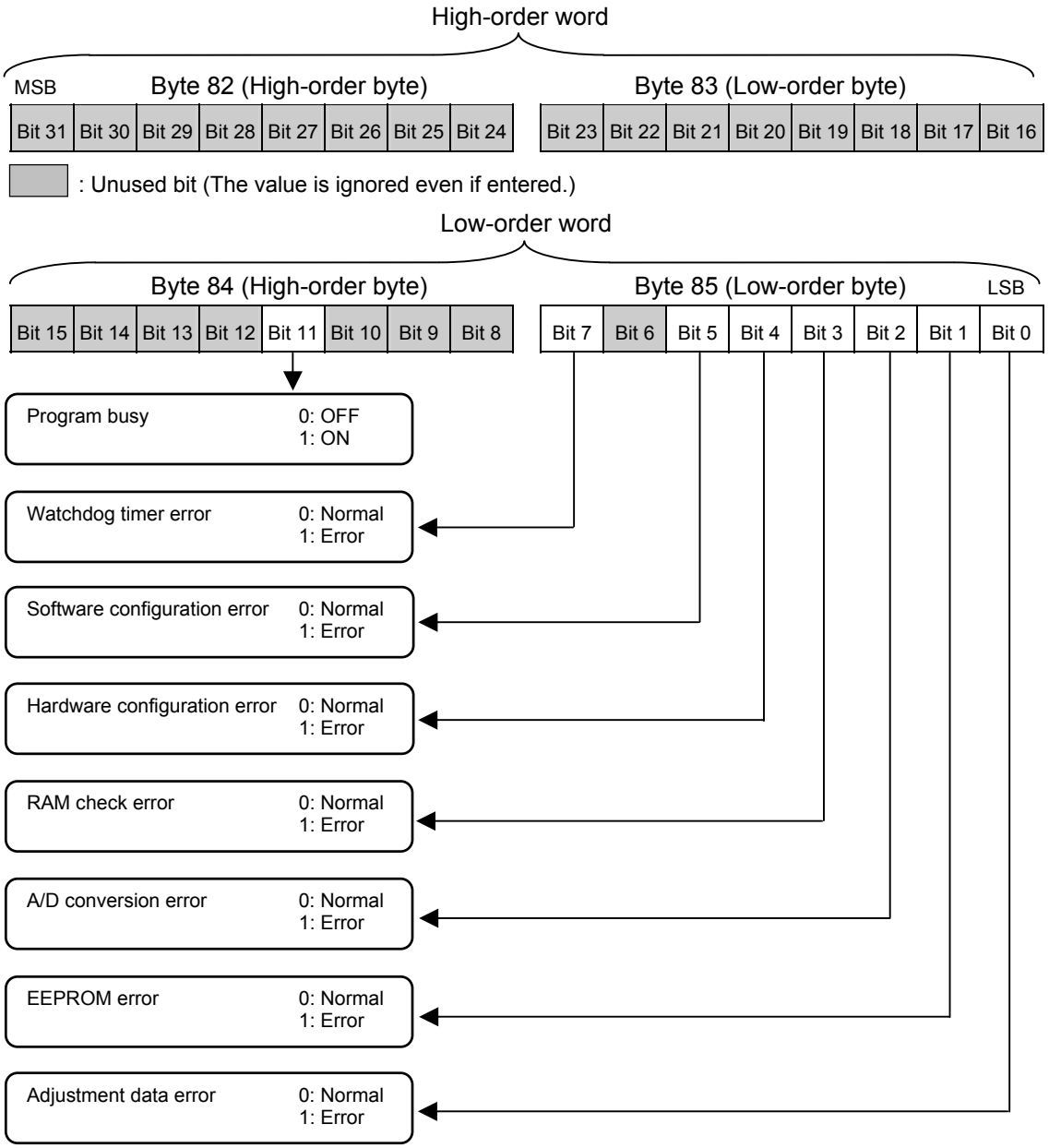
Attribute: RO (Read only)

Data range: 0 to 4095 (Bit data)

Bit 0 to Bit 5, bit 7 and Bit 11 are used.

(Bit 6, Bit 8 to Bit 10, Bit 12 to Bit 31: Unused)

Each error state is assigned as a bit image in binary numbers.



Factory set value: —

Event input (DI) state	Data register area for static data read (Byte)	Byte 86 to Byte 89
	Function number for dynamic data request	16H (22)

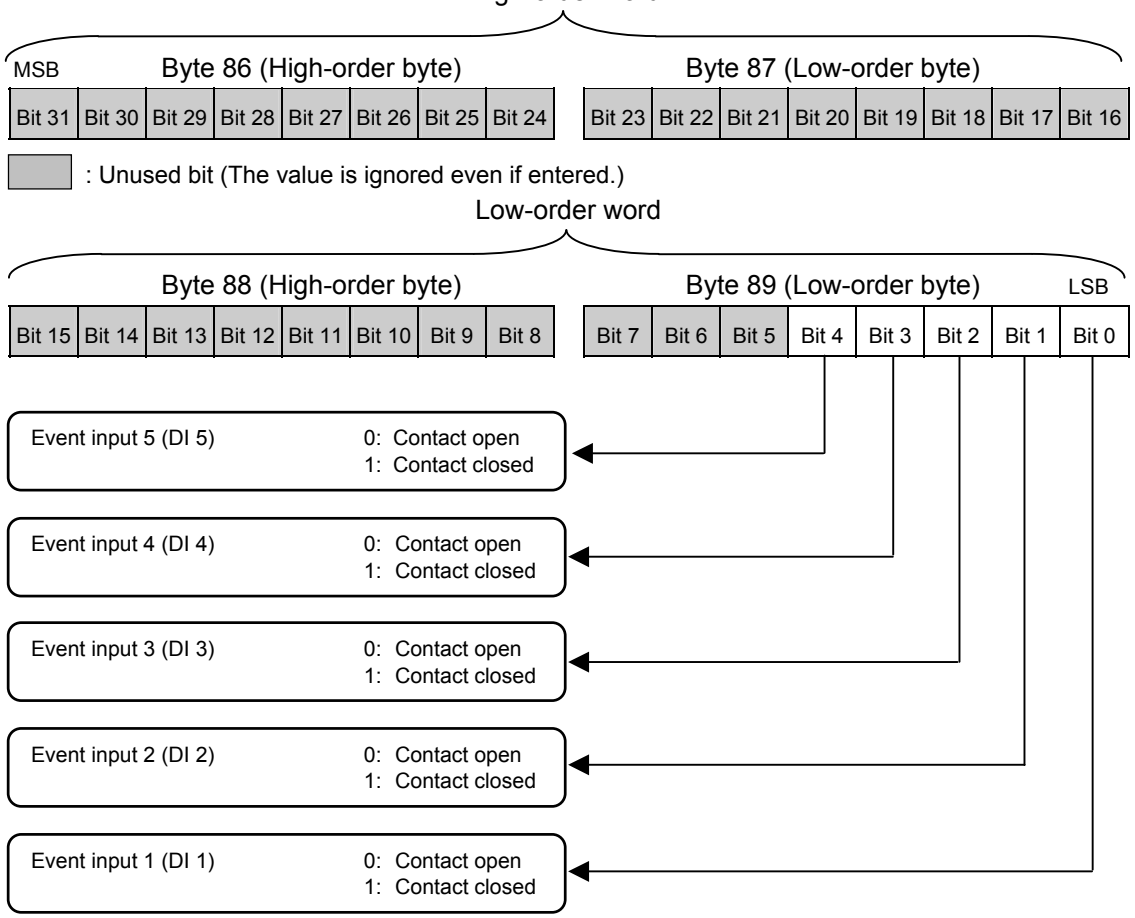
Each event input state of the controller is expressed in bit data items.

Attribute: RO (Read only)

Data range: 0 to 31 (Bit data)

Bit 0 to Bit 4 are used. (Bit 5 to Bit 31: Unused)

Error event input (DI) state is assigned as a bit image in binary numbers.



Factory set value: —

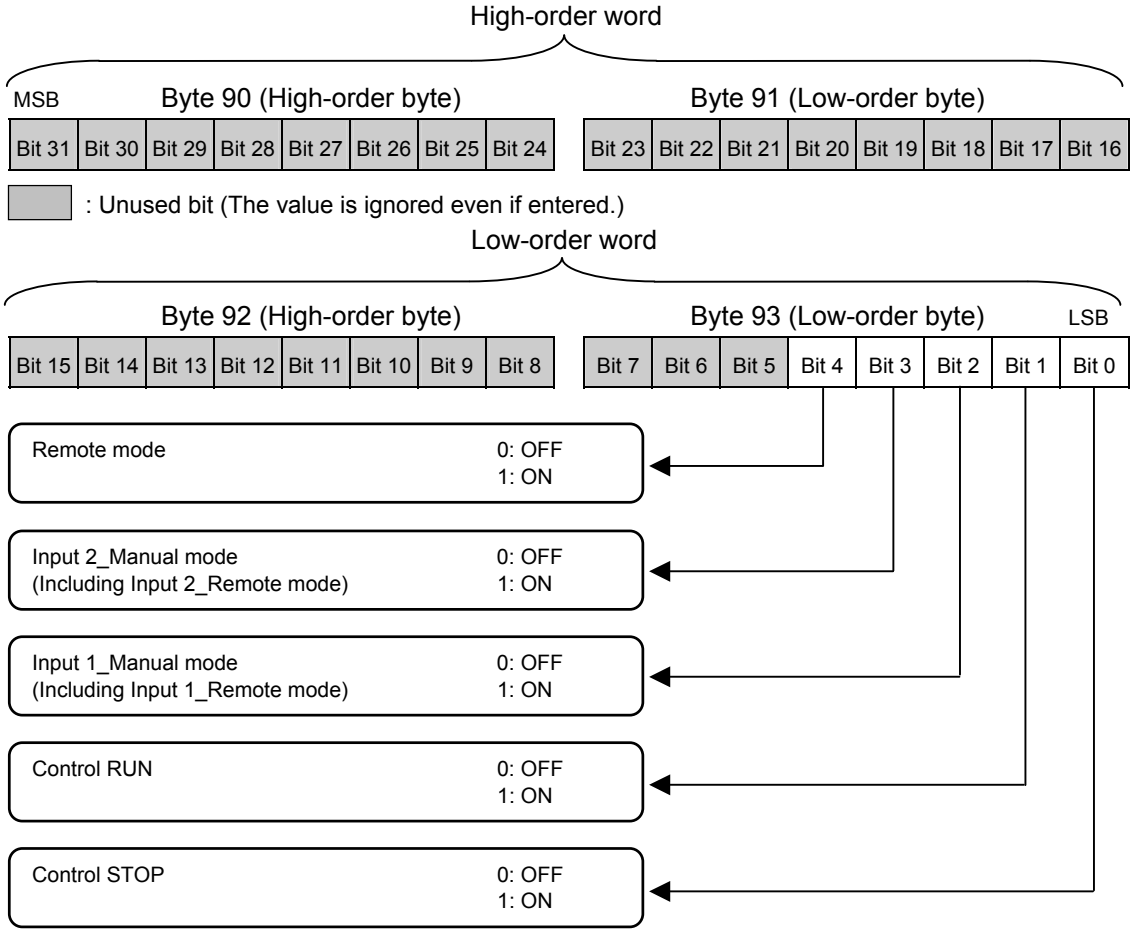
Related parameters: Event input logic selection (P. 96)

Operation mode state	Data register area for static data read (Byte)	Byte 90 to Byte 93
	Function number for dynamic data request	17H (23)

Each operation mode state of the controller is expressed in bit data items.

Attribute: RO (Read only)

Data range: 0 to 31 (Bit data)
Bit 0 to Bit 4 are used. (Bit 5 to Bit 31: Unused)
Each operation mode state is assigned as a bit image in binary numbers.



Factory set value: —

Related parameters: Auto/Manual transfer (P. 59), Remote/Local transfer (P. 59), RUN/STOP transfer (P. 60), Input 2_use selection (P. 117)

Memory area soak time monitor	Data register area for static data read (Byte)	Byte 94 to Byte 97
	Function number for dynamic data request	18H (24)

Monitors the time elapsed for memory area operation (soak time) when Ramp/Soak control by using multi-memory area is performed.

Attribute: RO (Read only)

Data range: 0 minute 00.00 second to 9 minutes 59.99 seconds or
0 hour 00 minute 00 second to 9 hours 59 minutes 59 seconds

Memory area soak time monitor is expressed in second unit for PROFIBUS communication.
0 minute 00.00 second to 9 minutes 59.99 seconds: 0 to 59999 seconds
0 hour 00 minute 00 second to 9 hours 59 minutes 59 seconds:
0 to 35999 seconds

Factory set value: —

Related parameters: Area soak time (P. 70), Soak time unit selection (P. 131)

As the area soak time for the memory area linked last becomes invalidated, no area soak time is monitored.

Input 1_PID/AT transfer	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	19H (25)
Input 2_PID/AT transfer	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	1AH (26)

This item transfers PID control and Autotuning (AT).

Attribute: R/W (Read and Write)

Input 1_PID/AT transfer becomes RO (Read only) when "2: No AT function" is selected in "Input 1_AT action."

Input 2_PID/AT transfer becomes RO (Read only) when "2: No AT function" is selected in "Input 2_AT action."

Input 2_PID/AT transfer becomes RO (Read only) for 1-input controller.

Data range: 0: PID control
1: Autotuning (AT)

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Factory set value: Input 1_PID/AT transfer: 0
Input 2_PID/AT transfer: 0

No PID/AT transfer is validated prior to factory shipment. The transfer becomes validated only when "1: AT function (PI)" or "0: AT function (PID)" is selected in AT action selection.

Related parameters: AT bias (P. 127), AT cycle (P. 128), AT differential gap time (P. 129), AT action (P. 141)

Autotuning (AT): Autotuning (AT) function automatically measures, calculates and sets the optimum PID (PI) constants. The followings are the conditions necessary to carry out Autotuning and the conditions which will cause the autotuning to stop.

Requirements for AT start:
Start the Autotuning when all following conditions are satisfied:

- Operation mode conditions are as follows:
  – Auto/Manual transfer → Auto mode
  – Remote/Local transfer → Local mode
  – PID/AT transfer → PID control
  – RUN/STOP transfer → Control RUN
- The Measured value (PV) is without input error range [Input error determination point (high) > Measured value (PV) > Input error determination point (low)].
- The output limiter high is 0.1 % or higher and the output limiter low is 99.9 % or less.

When the Autotuning is finished, the controller will automatically returns to PID (PI) control.

Requirements for AT cancellation:
The autotuning is canceled if any of the following conditions exist.

- When the temperature set value (SV) is changed.
- When the output limiter high or the output limiter low is changed.
- When the PV bias, the PV digital filter, or the PV ratio is changed.
- When the Auto/Manual mode is changed to the Manual mode.
- When the Remote/Local mode is changed to the Remote mode.
- When the Measured value (PV) goes to input error range [Measured value (PV) ≥ Input error determination point (high) or Input error determination point (low) ≥ Measured value (PV)].
- When the power failure occurs.
- When the instrument is in the FAIL state.
- When the PID/AT transfer is changed to the PID control.
- When the RUN/STOP mode is changed to the control STOP.

If the AT is canceled, the controller immediately changes to PID (PI) control. The PID (PI) values will be the same as before AT was activated.

Input 1_Auto/Manual transfer	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	1BH (27)
Input 2_Auto/Manual transfer	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	1CH (28)

This item transfers the Automatic (AUTO) control and the Manual (MAN) control.

Attribute: R/W (Read and Write)

The Input 2_Auto/Manual transfer becomes RO (Read only) for the 1-input controller.

Data range: 0: Auto mode
1: Manual mode

Factory set value: Input 1_Auto/Manual transfer: 1
Input 2_Auto/Manual transfer: 1

Related parameters: Operation mode state (P. 56)

Remote/Local transfer	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	1DH (29)

This item selects to use the set value of local or remote input.

Attribute: R/W (Read and Write)

This item becomes RO (Read only) besides the remote input specification.

Data range: 0: Local mode
1: Remote mode

Factory set value: 0

Related parameters: Operation mode state (P. 56)

RUN/STOP transfer	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	1EH (30)

This item transfers Control RUN and Control STOP.

Attribute: R/W (Read and Write)
Data range: 0: Control RUN
1: Control STOP
Factory set value: 0
Related parameters: Operation mode state (P. 56)

📖 If the controller is transferred to STOP mode from RUN mode, the controller status is the same as the Power-off. However for the specification with current output (other than 0 to 20 mA) or voltage output, an output of −5 % is fed when at STOP.

📖 Operation when transferred RUN from STOP is in accordance with the Hot/Cold start selection* setting.

* Cold start (factory shipment): The controller will automatically go to Manual mode and output from the low output limit value (factory set value: −5.0 %).

Memory area selection	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	1FH (31)

Selects the memory area (control area) used for control.

Attribute: R/W (Read and Write)
Data range: 1 to 16
Factory set value: 1

Event 1 set value	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	20H (32)
Event 2 set value	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	21H (33)
Event 3 set value	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	22H (34)
Event 4 set value	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	25H (37)

Event 1 through Event 4 are set values of the event action.

Attribute: R/W (Read and Write)

The Event 3 set value becomes RO (Read only) when it was selected "9: Control loop break alarm (LBA)" from the Event 3 type selection.

The Event 4 set value becomes RO (Read only) when it was selected "9: Control loop break alarm (LBA)" from the Event 3 type selection.

Data range: Deviation: –Input span to +Input span
Process: Input scale low to Input scale high
SV: Input scale low to Input scale high

Factory set value: 50.0

Related parameters: Event state (P. 52), Event type selection (P. 106), Event hold action (P. 109), Event differential gap (P. 111), Event action at input error (P. 113), Event assignment (P. 115)

Control loop break alarm 1 (LBA1) time	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	23H (35)
Control loop break alarm 2 (LBA2) time	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	26H (38)

The LBA time sets the time required for the LBA function to determine there is a loop failure. When the LBA is output (under alarm status), the LBA function still monitors the Measured value (PV) variation at an interval of the LBA time.

Attribute: R/W (Read and Write)

The control loop break alarm 1 (LBA1) time becomes RO (Read only) when it was selected "1 to 8" from the Event 3 type selection.

The control loop break alarm 2 (LBA2) time becomes RO (Read only) when it was selected "1 to 8" from the Event 4 type selection.

Data range: 0 to 7200 seconds (0: Unused)
Factory set value: 480
Related parameters: Event state (P. 52), LBA deadband (P. 62), Event assignment (P. 115)
LBA function: Refer to the next page.

LBA1 deadband	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	24H (36)
LBA2 deadband	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	27H (39)

The LBA deadband gives a neutral zone to prevent the Control loop break alarm (LBA) from malfunctioning caused by disturbance.

Attribute: R/W (Read and Write)

The LBA1 deadband becomes RO (Read only) when it was selected "1 to 8" from the Event 3 type selection.

The LBA2 deadband becomes RO (Read only) when it was selected "1 to 8" from the Event 4 type selection.

Data range: 0 to Input span
(Varies with the setting of the Decimal point position)
Factory set value: 0.0
Related parameters: Event state (P. 52), Control loop break alarm (LBA) time (P. 62), Event assignment (P. 115)

■ LBA function

Control loop break alarm (LBA):

The control loop break alarm (LBA) function is used to detect a load (heater) break or a failure in the external actuator (power controller, magnet relay, etc.), or a failure in the control loop caused by an input (sensor) break. The LBA function is activated when control output reaches 0 % (low limit with output limit function) or 100 % (high limit with output limit function). LBA monitors variation of the Measured value (PV) for the length of LBA time. When the LBA time has elapsed and the PV is still within the alarm determination range, the LBA will be ON.

[Alarm action]

LBA determination range: Temperature input: 2 °C [2 °F] (fixed)
Pressure sensor input and Voltage/Current input:
0.2 % of input span (fixed)

- **When the output reaches 0 % (low limit with output limit function)**

For direct action: When the LBA time has passed and the PV has not risen beyond the alarm determination range, the alarm will be turned on.

For reverse action: When the LBA time has passed and the PV has not fallen below the alarm determination range, the alarm will be turned on.

- **When the output exceeds 100 % (high limit with output limit function)**

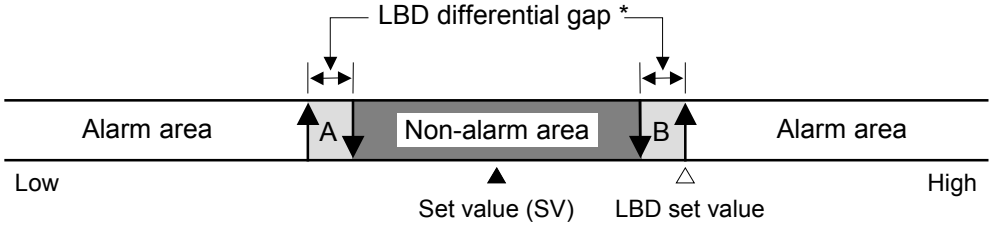
For direct action: When the LBA time has passed and the PV has not fallen below the alarm determination range, the alarm will be turned on.

For reverse action: When the LBA time has passed and the PV has not risen beyond the alarm determination range, the alarm will be turned on.

If the Autotuning function is used, the LBA time is automatically set twice as large as the integral time. The LBA setting time will not be changed even if the integral time is changed.

LBA deadband function:

The LBA may malfunction due to external disturbances. To prevent malfunctioning due to external disturbance, LBA deadband (LBD) sets a neutral zone in which LBA is not activated. When the Measured value (PV) is within the LBD area, LBA will not be activated. If the LBD setting is not correct, the LBA will not work correctly.



A: During temperature rise: Alarm area
During temperature fall: Non-alarm area

B: During temperature rise: Non-alarm area
During temperature fall: Alarm area

* LBD differential gap: TC/RTD input: 0.8 °C [°F] (Fixed)
Pressure sensor input and Voltage/Current input:
0.8 % of input span (Fixed)

Continued on the next page.

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- If the LBA function detects an error occurring in the control loop, but cannot specify the location, a check of the control loop in order. The LBA function does not detect a location which causes alarm status. If LBA alarm is ON, check each device or wiring of the control loop.
- LBA function is not operative when:
  - AT function is activated.
  - The controller is in STOP mode.
  - LBA function is set to "0."
  - LBA function is not assigned to Event 3 or Event 4.
- If the LBA time is too short or does not match the controlled object requirements, LBA may turn ON or OFF at inappropriate time or remain OFF. Change the LBA time based on the malfunction.
- While the LBA is ON (under alarm status), the following conditions cancel the alarm status and LBA will be OFF:
  - The Measured value (PV) rises beyond (or falls below) the LBA determination range within the LBA time.
  - The Measured value (PV) enters within the LBA deadband.

Input 1_set value (SV1)	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	28H (40)
Input 2_set value (SV2)	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	2EH (46)

The Set value (SV) is a desired value of the control.

Attribute: R/W (Read and Write)

📖 **The Input 2_set value (SV2) becomes RO (Read only) for the 1-input controller.**

Data range: Setting limiter low to Setting limiter high

☞ Refer to **Input range table (P. 87)**

Factory set value: Input 1_set value (SV1): 0
Input 2_set value (SV2): 0

Related parameters: Setting limiter high (P. 132), Setting limiter low (P. 133)

Input 1_proportional band	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	29H (41)
Input 2_proportional band	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	2FH (47)

This value expresses a proportional band of the PI and PID control.

Attribute: R/W (Read and Write)

📖 **The Input 2_proportional band becomes RO (Read only) for the 1-input controller.**

Data range:
Pressure sensor input: 0.0 to 1000.0 % of input span
TC/RTD inputs: 0 (0.0, 0.00) to Input span (Varies with the setting of the Decimal point position)
Voltage (V)/Current (I) inputs: 0.0 to 1000.0 % of input span
0 (0.0, 0.00): ON/OFF action

Factory set value: Input 1_proportional band: 100.0
Input 2_proportional band: 30.0

Related parameters: ON/OFF action differential gap (upper) (P. 120),
ON/OFF action differential gap (lower) (P. 121)

Input 1_integral time	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	2AH (42)
Input 2_integral time	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	30H (48)

Integral action is to eliminate offset between SV and PV by proportional action. The degree of Integral action is set by time in seconds.

Attribute: R/W (Read and Write)

The Input 2_integral time becomes RO (Read only) for the 1-input controller.

Data range: 0 to 3600 seconds, 0.0 to 3600.0 seconds or 0.00 to 360.00 seconds
(0, 0.0 or 0.00: PD action)
Varies with the setting of the Integral/Derivative time decimal point position selection.

Factory set value: Input 1_integral time: 5.00
Input 2_integral time: 240.00

Related parameters: Integral/Derivative time decimal point position selection (P. 119)

Input 1_derivative time	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	2BH (43)
Input 2_derivative time	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	31H (49)

Derivative action is to prevent rippling and make control stable by monitoring output change. The degree of Derivative action is set by time in seconds.

Attribute: R/W (Read and Write)

The Input 2_derivative time becomes RO (Read only) for the 1-input controller.

Data range: 0 to 3600 seconds, 0.0 to 3600.0 seconds or 0.00 to 360.00 seconds
(0, 0.0 or 0.00: PI action)
Varies with the setting of the Integral/Derivative time decimal point position selection.

Factory set value: Input 1_derivative time: 0.00 (PI action)
Input 2_derivative time: 60.00

Related parameters: Integral/Derivative time decimal point position selection (P. 119)

Input 1_control response parameter	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	2CH (44)
Input 2_control response parameter	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	32H (50)

The control response for the Set value (SV) change can be selected among Slow, Medium, and Fast.

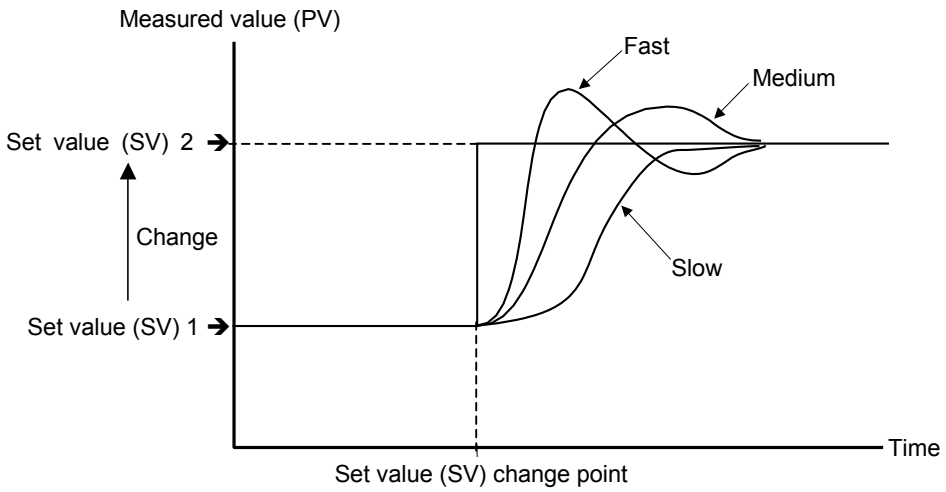
Attribute: R/W (Read and Write)

The Input 2_control response parameter becomes RO (Read only) for the 1-input controller.

Data range: 0: Slow
1: Medium
2: Fast

Factory set value: Input 1_control response parameter: 0
Input 2_control response parameter: 0

Control response: The control response for the Set value (SV) change can be selected among Slow, Medium, and Fast. If a fast response is required, Fast is chosen. Fast may cause overshoot. If overshoot is critical, Slow is chosen.



Input 1_ setting change rate limiter (up)	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	34H (52)
Input 2_ setting change rate limiter (up)	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	36H (54)

This function is to allow the Set value (SV) to be automatically changed at specific rates when a new Set value (SV).

Attribute: R/W (Read and Write)

The Input 2_setting change rate limiter (up) becomes RO (Read only) for the 1-input controller.

Data range: 0 to Input span/unit time * * Unit time: 60 seconds (factory set value)
0: OFF (Unused)
(Varies with the setting of the Decimal point position)

Factory set value: Input 1_setting change rate limiter (up): 0.0
Input 2_setting change rate limiter (up): 0.0

Related parameters: Setting change rate limiter unit time (P. 131)

Input 1_ setting change rate limiter (down)	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	35H (53)
Input 2_ setting change rate limiter (down)	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	37H (55)

This function is to allow the Set value (SV) to be automatically changed at specific rates when a new Set value (SV).

Attribute: R/W (Read and Write)

The Input 2_setting change rate limiter (down) becomes RO (Read only) for the 1-input controller.

Data range: 0 to Input span/unit time * * Unit time: 60 seconds (factory set value)
0: OFF (Unused)
(Varies with the setting of the Decimal point position)

Factory set value: Input 1_setting change rate limiter (down): 0.0
Input 2_setting change rate limiter (down): 0.0

Related parameters: Setting change rate limiter unit time (P. 131)

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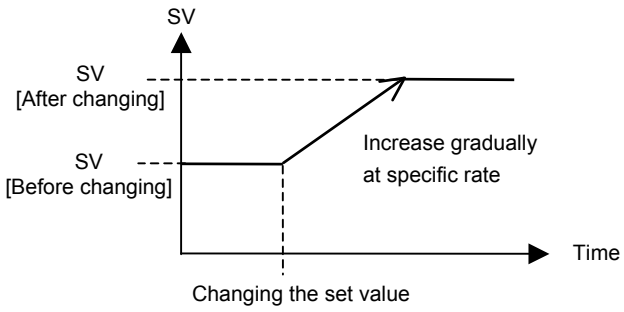
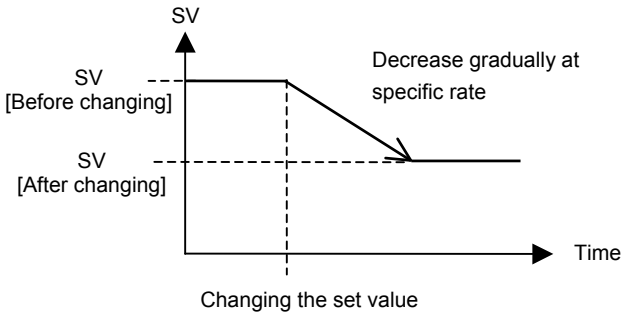
■ Setting change rate limiter

Application examples of Setting change rate limiter:

● **Increasing the SV to a higher value**



● **Decreasing the SV to a lower value**



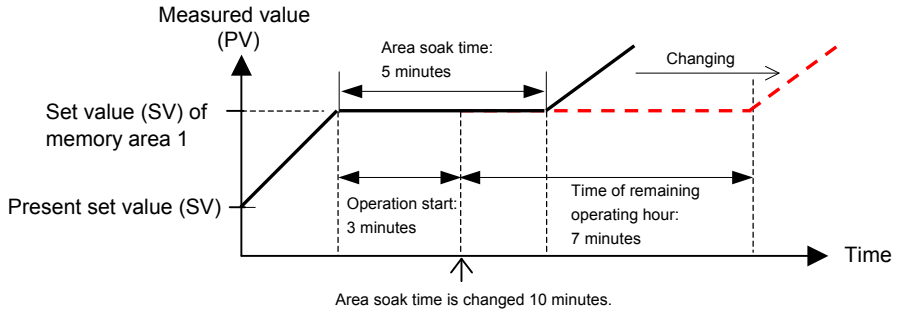
- When the Setting change rate limiter is used, the SV will also ramp up or ramp down by the function at power-on and operation mode change from STOP to RUN.
- If the Autotuning (AT) function is activated while the SV is ramping up or ramping down by the Setting change rate limiter, AT will starts after the SV finishes ramp-up or ramp-down by the limiter, and the controller is in PID control mode until AT starts.
- When the value of Setting change rate limiter is changed during normal operation, the ramp-up or ramp-down rate will be changed unless the SV already has finished ramp-up or ramp-down by the function.
- If the rate of Setting change limiter is set to any value other than “0.0: OFF (Unused),” the event re-hold action to be taken by a Set value (SV) change becomes invalidated.

Area soak time	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	38H (56)

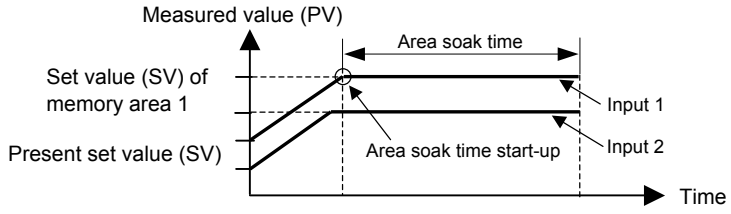
Area soak time is used for Ramp/Soak control function in conjunction with Link area number and Setting change rate limiter (up/down). (refer to P. 68)

Attribute: R/W (Read and Write)
Data range: 0 minute 00.00 second to 9 minutes 59.99 seconds or
0 hour 00 minute 00 second to 9 hours 59 minutes 59 seconds
Factory set value: 0.00.00 (0 minute 00.00 second to 9 minute 59.99 seconds)
Related parameters: Soak time unit selection (P. 131)

The Area soak time can be changed during normal operation with Ramp/Soak control function, but Read the following example carefully how the time change affects Ramp/Soak control time. For example, the Memory area which has 5-minute soak time is executed. When 3 minutes passed, the Area soak time is changed from 5 minutes to 10 minutes. The remaining time of the currently executed Memory area is calculated as follows.
(The new soak time 10 minutes) – (lapsed time 3 minutes) = (remaining time 7 minutes)
The old soak time does not have any effect on remaining time.



For the instrument with the 2-input specification, its area soaking starts based on the arrival at the memory area set value of Input 1 or that of Input 2, whichever later.



Link area number	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	39H (57)

Link area number is used for Ramp/Soak control function in conjunction with Area soak time and Setting change rate lim invalidated iter (up/down).

Attribute: R/W (Read and Write)

Data range: 0 to 16

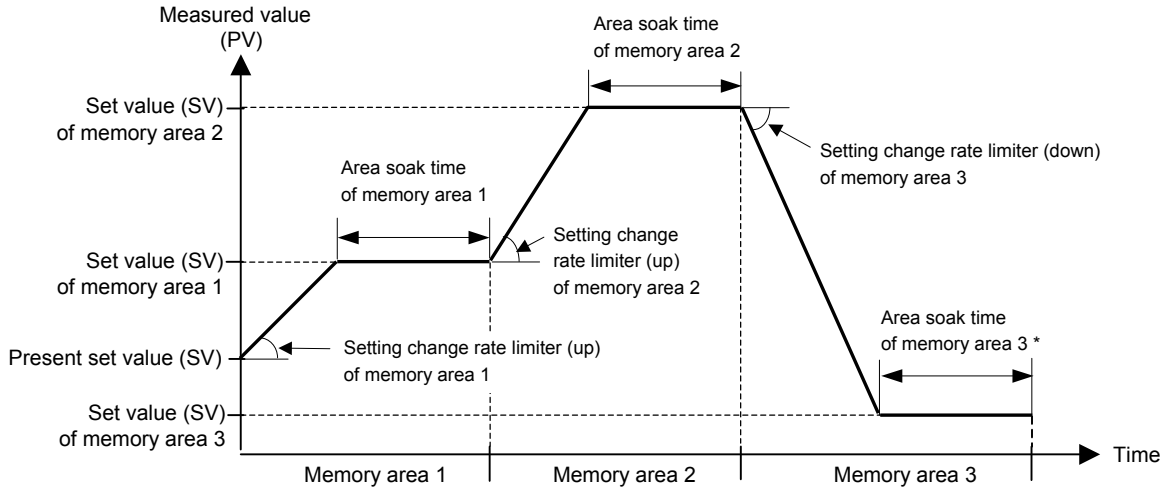
0: OFF (No link)

Factory set value: 0

Ramp/Soak control function:

Ramp/Soak control is possible by using Area soak time, Link area number and Setting change rate limiter (up/down) in Parameter setting mode.

[Usage example]



* The Area soak time for the memory area linked last becomes invalidated to continue the state of the Set value (SV) reached.

Input 1_PV bias	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	3CH (60)
Input 2_PV bias	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	42H (66)

PV bias adds bias to the Measured value (PV). The PV bias is used to compensate the individual variations of the sensors or correct the difference between the Measured value (PV) of other instruments.

Attribute: R/W (Read and Write)

The Input 2_PV bias becomes RO (Read only) for the 1-input controller.

Data range: –Input span to +Input span

Factory set value: Input 1_PV bias: 0
Input 2_PV bias: 0

Related parameter: Auto-zero (P. 81)

The Input 1_PV bias value is also reflected to the result of Auto-zero adjustment. Manual zero point adjustment can be performed by changing this PV bias value*

* Relevant sensors: CZ-100P or CZ-200P

Input 1_PV digital filter	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	3DH (61)
Input 2_PV digital filter	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	43H (67)

This item is the time of the first-order lag filter eliminate noise against the measured input.

Attribute: R/W (Read and Write)

The Input 2_PV digital filter becomes RO (Read only) for the 1-input controller.

Data range: 0.00 to 10.00 seconds
0.00: OFF (Unused)

Factory set value: Input 1_PV digital filter: 0.00
Input 2_PV digital filter: 0.00

Input 1_PV ratio	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	3EH (62)
Input 2_PV ratio	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	44H (68)

PV ratio is a multiplier to be applied to the Measured value (PV). The PV bias is used to compensate the individual variations of the sensors or correct the difference between the Measured value (PV) of other instruments.

Attribute: R/W (Read and Write)

The Input 2_PV ratio becomes RO (Read only) for the 1-input controller.

Data range: 0.500 to 1.500

Factory set value: Input 1_PV ratio: 1.000
Input 2_PV ratio: 1.000

Related parameter: Auto calibration (P. 82)

When using our CZ-100P or CZ-200P:
- Explosion proof specification type:
  Set the desired correction factor of our safety barrier RZB-001 to the Input 1_PV ratio. Thus, an indicated error caused by the use of the safety barrier is corrected. The correction factor is described in the nameplate attached to the safety barrier (RZB-001).
- Non-explosionproof specification type:
  As the Input 1_PV ratio, use a factory set value of "1.000" with this value left intact.

When using the strain gauge type sensors other than RKC product:

The result obtained by Auto calibration is reflected to the Input 1_PV ratio. Manual full scale point adjustment can be performed by changing this PV ratio.

Input 1_PV low input cut-off	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	3FH (63)
Input 2_PV low input cut-off	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	45H (69)

PV low input cut-off is used with Square root extraction function. The measured value less than the PV low input cut-off is ignored to prevent control disturbance caused by input variation at low measured value range.

Attribute: R/W (Read and Write)

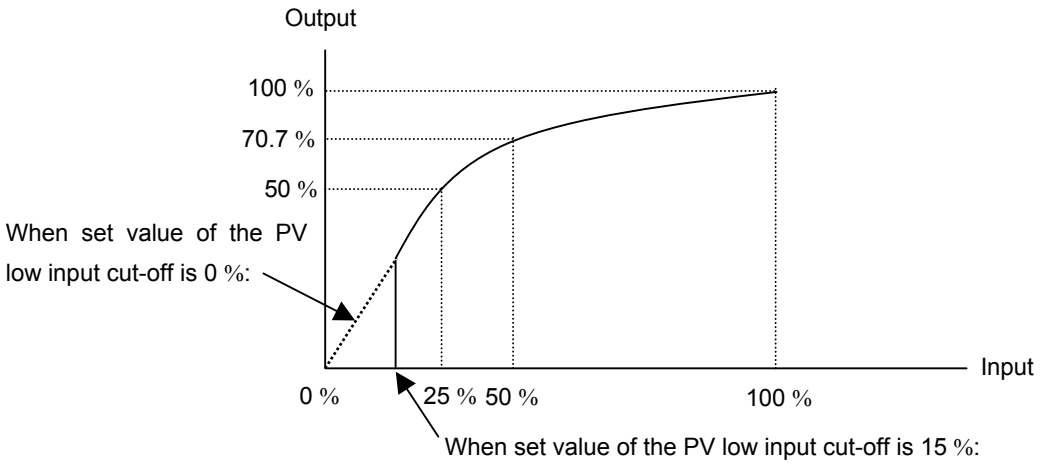
This item becomes RO (Read only) during control RUN.

Data range: 0.00 to 25.00 % of input span

Factory set value: Input 1_PV low input cut-off: 0.00
Input 2_PV low input cut-off: 0.00

PV low input cut-off function:

When input signal square root extraction is used for flow control, etc., the square root extraction result varies widely at the low measured value range. The measured value less than the PV low input cut-off is ignored to calculate control output in order to prevent control disturbance caused by input variation at low measured value range.



Input 1_proportional cycle time	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	40H (64)
Input 2_proportional cycle time	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	46H (70)

Proportional cycle time is to set control cycle time for time based control output such as voltage pulse for SSR, triac and relay output.

Attribute: R/W (Read and Write)

This item becomes RO (Read only) for the Voltage/Current output specification.

Data range: 0.1 to 100.0 seconds

Factory set value: Input 1_proportional cycle time:
- Relay contact output: 20.0 seconds
- Voltage pulse output and triac output: 2.0 seconds

Input 2_proportional cycle time:
- Relay contact output: 20.0 seconds
- Voltage pulse output and triac output: 2.0 seconds

The proportional cycle time becomes invalidated when the Voltage/Current output is selected as control output type.

Input 1_manual output value	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	41H (65)
Input 2_manual output value	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	47H (71)

This item is the output value in the manual (MAN) control.

Attribute: R/W (Read and Write)

This item becomes RO (Read only) for the automatic (AUTO) control.

Data range: Input 1_manual output value: MV scaling low to MV scaling high
Input 2_manual output value: Output limiter low to Output limiter high

Factory set value: 0.0

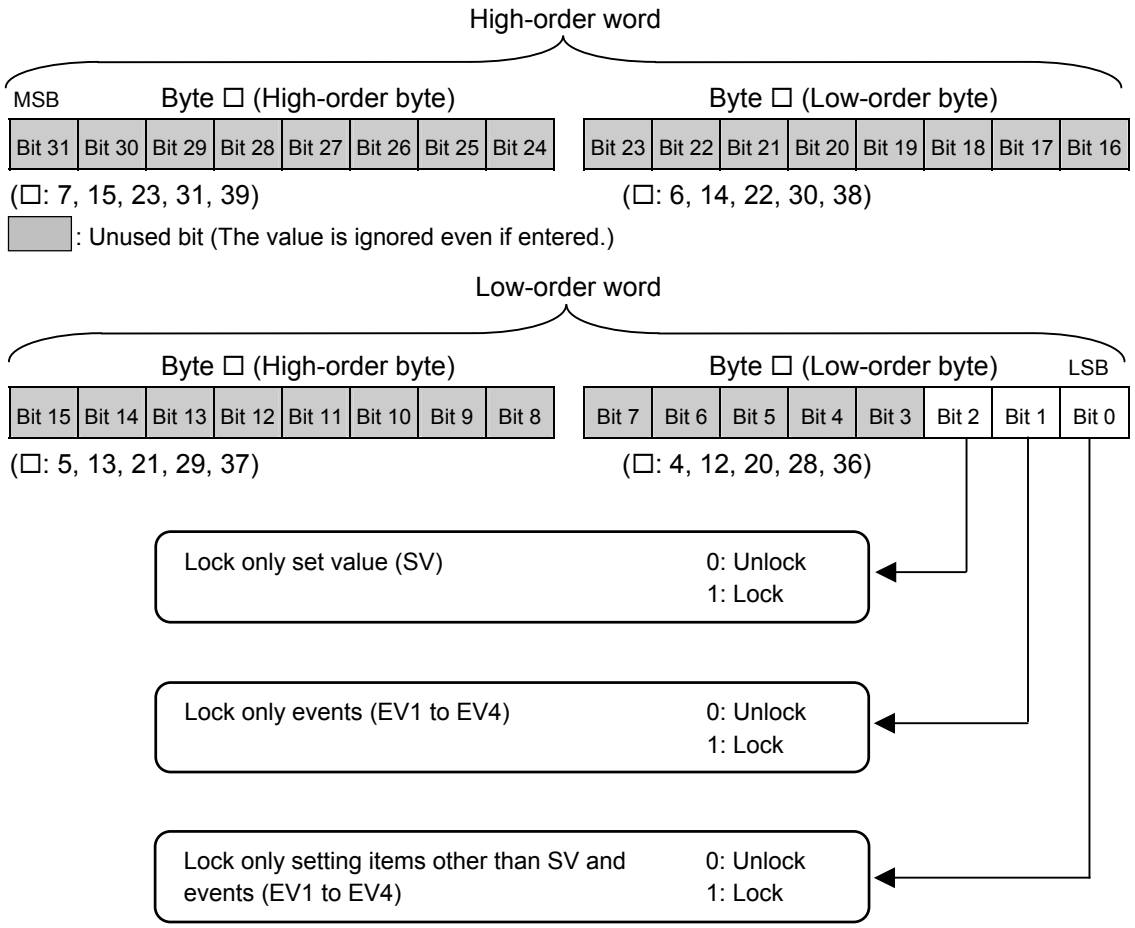
Related parameters: Output limiter high/low (P. 126), MV scaling high/low (P. 139, P. 140)

Set lock level	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	48H (72)

The set lock level restricts parameter setting changes by key operation (Set data lock function). This function prevents the operator from making errors during operation.

Attribute: R/W (Read and Write)

Data range: 0 to 7 (Bit data)
Bit 0 to Bit 2 are used. (Bit 3 to Bit 31: Unused)
The set lock level is assigned as a bit image in binary numbers.



Factory set value: 0

EEPROM storage state	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	49H (73)

The contents of the RAM and those of the EEPROM can be checked.

Attribute: RO (Read only)

Data range: 0: The content of the EEPROM does not coincide with that of the RAM.
- As data is being written to the EEPROM when the EEPROM storage mode is selected "0: Set values are store to the EEPROM when set values are changed," do not turn the power off. If turned off, no set values are stored.
- If the EEPROM storage mode is changed after "0: Set values are store to the EEPROM when set values are changed" is changed to "1: Not set values are store to the EEPROM when set values are changed," *0* is set (mismatch). As the set value changed is not backup, select the backup mode if necessary.

1: The content of the EEPROM coincides with that of the RAM.
The contents of the RAM match with those of the EEPROM.
(Data write to the EEPROM is completed.)

Factory set value: —

EEPROM storage mode	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	4AH (74)

It is set whether the data storage in the non-volatile memory (EEPROM) is executed or not.

Attribute: R/W (Read and Write)

Data range: 0: Set values are store to the EEPROM when set values are changed.
1: Not set values are store to the EEPROM when set values are changed.

Factory set value: 0

When the memory is used to frequently change the set value via communication, select "1: Not set values are store to the EEPROM when set values are changed."

For the following case, data is stored into the EEPROM regardless of the EEPROM mode setting.
- **When the data is changed through key operation**
- **Data written into the controller by specifying the memory area number**

The non-volatile memory (EEPROM) has limitations on the number of memory rewrite times. If "1: Not set values are store to the EEPROM when set values are changed" is selected as the EEPROM storage mode, all of the set values changed are not written to the EEPROM and thus a problem of limitations on the number of memory rewrite times can be solved.

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When selecting any EEPROM storage mode, take notice of the following.
- If power failure occurs while "1: Not set values are store to the EEPROM when set values are changed" is selected, the set value returns to the value before the storage mode is selected.
- If "1: Not set values are store to the EEPROM when set values are changed" is changed to "0: Set values are store to the EEPROM when set values are changed," all of the set values at that time are stored to the EEPROM. If necessary to backup the final value of each set item, select "0: Set values are store to the EEPROM when set values are changed."
- When the power is turned on, "0: Set values are store to the EEPROM when set values are changed" is always set.

PV1 peak hold value monitor	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	4FH (79)
PV2 peak hold value monitor	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	52H (82)

The maximum PV value (peak value) of Input 1 (Input 2) is held and displayed.

Attribute: RO (Read only)

Data range: Input scale low to Input scale high

Factory set value: —

Related parameters: PV1/PV2 bottom hold value monitor (P. 79), PV1/ PV2 hold reset (P. 80), Input 1_PV1 hold function (P. 136), Input 2_PV2 hold function (P. 136)

Peak hold function: The Peak hold function is used to store (hold) the maximum (peak) measured value (PV). The peak hold value is updated regardless of the STOP or RUN state if the power to this controller is turned on. Each of this value is updated when the Measured value (PV) becomes more than the value now being held. However, if the following operation is performed, the value now being held is reset and as a result the Measured value (PV) just when reset becomes the peak hold value.
- When the power is turned on or it is turned on again
- When operation mode is changed from STOP to RUN
- When hold reset

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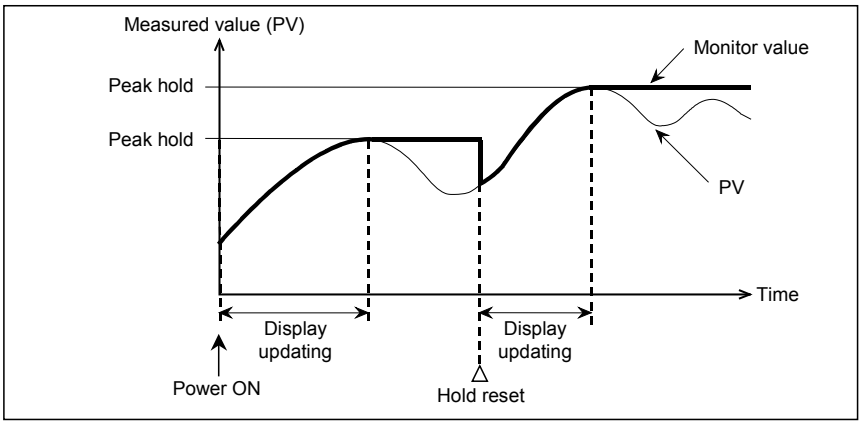
Peak hold value is not backed up.



PV1 bottom hold value monitor	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	50H (80)
PV2 bottom hold value monitor	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	53H (83)

The minimum PV value (bottom value) of Input 1 (Input 2) is held and displayed.

Attributer: RO (Read only)

Data range: Input scale low to Input scale high

Factory set value: —

Related parameters: PV1/PV2 peak hold value monitor (P. 78), PV1/ PV2 hold reset (P. 80), Input 1_PV1 hold function (P. 136), Input 2_PV2 hold function (P. 136)

Bottom hold function: The Bottom hold function is used to store (hold) the minimum (bottom) measured value (PV). The bottom hold value is updated regardless of the STOP or RUN state if the power to this controller is turned on. Each of this value is updated when the Measured value (PV) becomes less than the value now being held. However, if the following operation is performed, the value now being held is reset and as a result the Measured value (PV) just when reset becomes the bottom hold value.

- When the power is turned on or it is turned on again
- When operation mode is changed from STOP to RUN
- When hold reset

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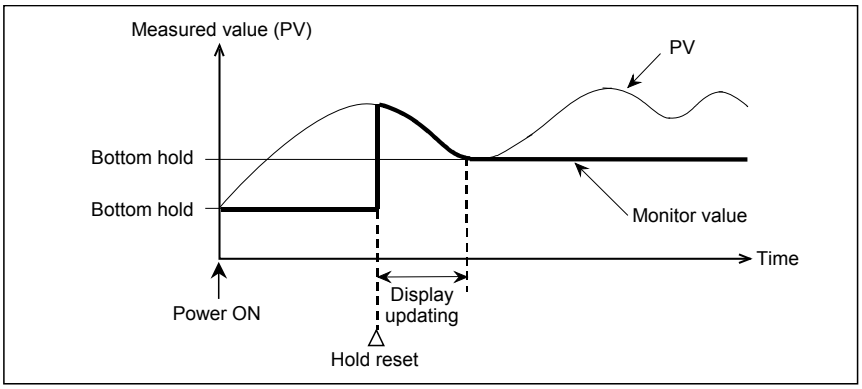
Bottom hold value is not backed up.



PV1 hold reset	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	51H (81)
PV2 hold reset	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	54H (84)

The maximum (peak hold) and minimum (bottom hold) PV values are reset.

Attribute: R/W (Read and Write)
Data range: 0, 1
0: Hold reset execution
If 0 is written, the hold value is reset to return to 1.
The polling of "1" is always made.
Factory set value: —
Related parameters: PV1/PV2 peak hold value monitor (P. 78),
PV1/PV2 bottom hold value monitor (P. 79),
Input 1_PV1 hold function (P. 136), Input 2_PV2 hold function (P. 136)

Interlock release	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	55H (85)

Interlock status is release.

Attribute: R/W (Read and Write)

Data range: 0, 1
0: Interlock release execution
If 0 is written, the interlock is released.

Factory set value: —

Related parameters: Interlock function (P. 142)

Auto-zero	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	56H (86)

Adjust the zero point of the measured value (PV1) on the Input 1 (Pressure sensor input*) side.
* Relevant pressure sensors: CZ-100P or CZ-200P

Before conducting Auto-zero adjustment, always change RUN to STOP. In addition, before conducting Auto-zero adjustment, check that no load is applied to the pressure sensor; the equipment is at the operating temperature; and also the wiring is correctly made.

Attribute: R/W (Read and Write)

Data range: 0, 1, 3
1: Zero point adjustment execution
Writing "1" starts zero-point adjustment, and then "1" returns to "0" after the adjustment is finished.
3: Adjustment error
Writing "0" returns to a normal state.

The result of Auto-zero adjustment is also reftected to the Input 1_PV bias value. Manual zero point adjustment can be performed by changing this PV bias value.

Factory set value: —

Related parameters: PV bias (P. 72)

Auto calibration	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	57H (87)

Adjust the full scale point of the measured value (PV1) on the Input 1 (Pressure sensor input*) side.

* Relevant pressure sensors: The strain gauge type sensors other than RKC product

Before conducting Auto calibration, always change RUN to STOP. In addition, before conducting Auto calibration, check that no load is applied to the pressure sensor; the equipment is at the operating temperature; and also the wiring is correctly made.

Attribute: R/W (Read and Write)

Digits: 7 digits

Data range: 0 to 3

1: Auto calibration execution
Writing "1" starts auto calibration, and it changes to "2" during the adjustment and returns to "0" after the adjustment is finished.

3: Adjustment error
Writing "0" returns to a normal state.

The result obtained by Auto calibration is reflected to the Input 1_PV ratio. Manual full scale point adjustment can be performed by changing this PV ratio.

For this product, in order to generate the R-cal output it is not necessary to short the cables (blue and orange) on the pressure sensor side.

Factory set value: —

STOP display selection	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	64H (100)

STOP message for control STOP mode can be displayed either on the upper display or the lower display. This item is to select the display to show the STOP message.

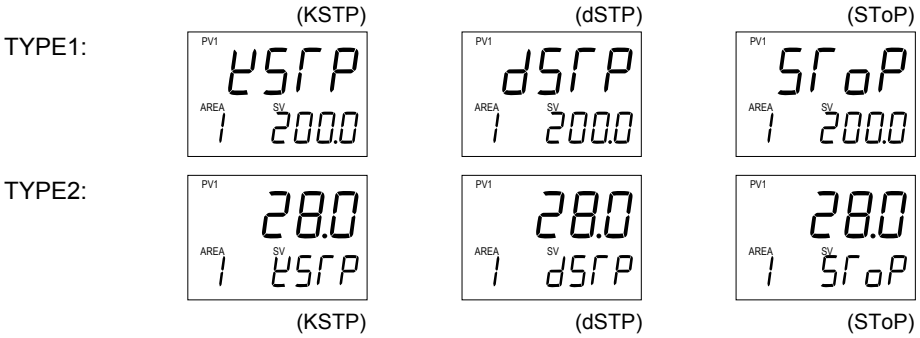
Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

Data range: 0: Displays on the measured value (PV1/PV2) unit (TYPE 1)
1: Displays on the set value (SV) unit (TYPE 2)

Factory set value: 0

There are three different Characters for STOP mode depending on how to be transferred from RUN to STOP.



Bar graph display selection	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	65H (101)

Use to select the contents of the bar graph display.

Attribute: R/W (Read and Write)

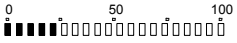
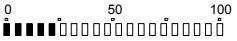
This item becomes RO (Read only) during control RUN.

Data range:
0: No display
1: Input 1_manipulated output value (MV)
2: Input 1_measured value (PV)
3: Input 1_set value (SV)
4: Input 1_deviation value
5: Unused (Not available)
6: Input 2_manipulated output value (MV)
7: Input 2_measured value (PV)
8: Input 2_set value (SV)
9: Input 2_deviation value

Factory set value: 0

Related parameters: Bar graph resolution setting (P. 85)

Bar graph display explanation:

Manipulated output value (MV) display	Displays the Manipulated output value (MV). When Manipulated output value (MV) is at 0 % or less, the left-end dot of the bar-graph flashes. When MV exceeds 100 %, the right-end dot flashes. [Display example] 
Measured value (PV) display	Scaling is available within the input range. [Display example] 
Set value (SV) display	Displays the Set value (SV). Scaling is available within the input range. [Display example] 
Deviation value display	Displays the deviation between the Measured value (PV) and the Set value (SV). When the Deviation display is selected, the dots at both ends of bar-graph light. A display resolution per dot is settable from 1 to 100. [Display example] 

The number of dot points: 10 dots (HA430) 20 dots (HA930)

Bar graph resolution setting	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	66H (102)

Use to set the bar graph display resolution for the deviation display. However, this set value becomes validated only when the bar graph display selection is "4: Input 1_deviation value" or "9: Input 2_deviation value."

Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

Data range: 1 to 100 digit/dot
Sets several digit per 1 dots of the bar graph.

Factory set value: 100

Related parameters: Bar graph display selection (P. 84)

Auto/Manual transfer key operation selection (A/M)	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	68H (104)

Use to select Use/Unuse of Auto/Manual transfer key (A/M).

Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

Data range: 0: Unused
1: Auto/Manual transfer for input 1
2: Auto/Manual transfer for input 2
3: Common Auto/Manual transfer for input 1 and input 2

Factory set value: 3

Remote/Local transfer key operation selection (R/L)	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	69H (105)

Use to select Use/Unuse of Remote/Local transfer key (R/L).

Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

Data range: 0: Unused
1: Remote/Local transfer

Factory set value: 1

RUN/STOP transfer key operation selection (R/S)	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	6AH (106)

Use to select Use/Unuse of RUN/STOP transfer key (R/S).

Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

Data range: 0: Unused
1: RUN/STOP transfer

Factory set value: 1

Input 1_input type selection	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	6B (107)
Input 2_input type selection	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	75H (117)

Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

Data range:

Input 1: 14 to 29 (22, 23: Not available)

[Input Range Table]

Set value	Input type		Input range	Hardware
19	Voltage (Low) input	0 to 1 V	Programmable range (–19999 to +99999)	Voltage (Low) input group
20		0 to 100 mV		
21		0 to 10 mV		
24		±100 mV		
25		±10 mV		
14	Current input	0 to 20 mA		
15		4 to 20 mA		
16	Voltage (High) input	0 to 10 V		Voltage (High) input group
17		0 to 5 V		
18		1 to 5 V		
26		±10 V		
27		±5 V		
28		±1 V		
29	Pressure sensor input	Resin Pressure Sensor	0.0 to 250.0 MPa	Pressure group
22	Unused (Not available)			
23				

Input 2: 0 to 28 (22, 23: Not available)

[Input Range Table]

Set value	Input type		Input range	Hardware
0	TC input	K	–200 to +1372 °C or –328.0 to +2501.6 °F	Voltage (Low) input group
1		J	–200 to +1200 °C or –328.0 to +2192.0 °F	
2		R	–50 to +1768 °C or –58.0 to +3214.4 °F	
3		S	–50 to +1768 °C or –58.0 to +3214.4 °F	
4		B	0 to 1800 °C or 32.0 to 3272.0 °F	
5		E	–200 to +1000 °C or –328.0 to +1832.0 °F	
6		N	0 to 1300 °C or 32.0 to 2372.0 °F	
7		T	–200 to +400 °C or –328.0 to +752.0 °F	
8		W5Re/W26Re	0 to 2300 °C or 32.0 to 4172.0 °F	
9		PLII	0 to 1390 °C or 32.0 to 2534.0 °F	
12	RTD input	3-wire system Pt100	–200 to +850 °C or –328.0 to +1562.0 °F	
13		3-wire system JPt100	–200 to +600 °C or –328.0 to +1112.0 °F	
22	Unused (Not available)			
23				

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Set value	Input type		Input range	Hardware
19	Voltage (Low) input	0 to 1 V	Programmable range (–19999 to +99999)	Voltage (Low) input group
20		0 to 100 mV		
21		0 to 10 mV		
24		±100 mV		
25		±10 mV		
14	Current input	0 to 20 mA		
15		4 to 20 mA		
16	Voltage (High) input	0 to 10 V		Voltage (High) input group
17		0 to 5 V		
18		1 to 5 V		
26		±10 V		
27		±5 V		
28		±1 V		

An input type change may only be made within the hardware groups as shown above.

Do not set to any number (including 10 and 11) and Input 1 range number (22 or 23) which is not described in the input range table above. This may cause malfunctioning.

Refer to the above input range table to select input type of the Remote input. Input range 0 through 13, 22 or 23 cannot be selected for the Remote input.

Factory set value: Input 1_input type selection: Based on model code
(When not specifying: Pressure sensor input)
Input 2_input type selection: Based on model code
(When not specifying: Type K)

Related parameters: Display unit selection (P. 88), Decimal point position (P. 89), Input scale high (P. 90), Input scale low (P. 91)

Input 1_display unit selection	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	6CH (108)
Input 2_display unit selection	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	76H (118)

These are the units of display for Input 1 and Input 2.

Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

Data range: Input 1_display unit selection: 2: MPa 3: bar 4: kgf/cm^2 5: psi

1 MPa = 10 bar = 10.1972 kgf/cm^2 = 145.038 psi

Input 2_display unit selection: 0: °C 1: °F

Factory set value: Input 1_display unit selection: Pressure sensor input: 2
Voltage (V)/Current (I) inputs: 0

Input 2_display unit selection: 0

The display unit selection becomes invalid when the Voltage/Current input is selected as input type.

Input 1_decimal point position	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	6DH (109)
Input 2_decimal point position	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	77H (119)

Use to select the decimal point position of the input range.

Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

Data range: 0: No decimal place
1: One decimal place
2: Two decimal places
3: Three decimal places
4: Four decimal places

Input 1_decimal point position:
- Pressure Sensor input
  - Less than 1 MPa (Rated pressure): 0 to 4
  - Less than 10 MPa (Rated pressure): 0 to 3
  - Less than 100 MPa (Rated pressure): 0 to 2
  - 100 MPa or more (Rated pressure): 0 or 1
- Voltage (V)/Current (I) inputs: 0 to 4

Input 2_decimal point position:
- TC inputs: 0 or 1
- RTD inputs: 0 to 2
- Voltage (V)/Current (I) inputs: 0 to 4

Factory set value: Input 1_decimal point position: 1
Input 2_decimal point position: 1

Related parameters: Input type selection (P. 87), Input scale high (P. 90), Input scale low (P. 91)

Input 1_input scale high	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	6EH (110)
Input 2_input scale high	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	78H (120)

This value is high limit of the input scale range.

Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

Data range: Pressure sensor input:
Input scale low to Maximum value of the selected input range

TC/RTD inputs:
Input scale low to Maximum value of the selected input range

Voltage (V)/Current (I) inputs:
–19999 to +99999 (Varies with the setting of the decimal point position)

Factory set value: Input 1_input scale high:
Pressure sensor input: 50.0
Voltage (V)/Current (I) inputs: 100.0

Input 2_input scale high:
TC/RTD inputs: Maximum value of the selected input range
Voltage (V)/Current (I) inputs: 100.0

Related parameters: Input type selection (P. 87), Decimal point position (P. 89), Input scale low (P. 91)

Input scale high function:

The input scale range can be easily set by setting the Input scale high/low.

When a Voltage/Current input type is selected, the Input scale high can be set lower than the Input scale low. (Input scale high < Input scale low)

Input 1_input scale low	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	6FH (111)
Input 2_input scale low	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	79H (121)

This value is to set the low limit of the input scale range.

Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

Data range: Pressure sensor input:
Minimum value of the selected input range to Input scale high

TC/RTD inputs:
Minimum value of the selected input range to Input scale high

Voltage (V)/Current (I) inputs:
–19999 to +99999 (Varies with the setting of the decimal point position)

Factory set value: Input 1_input scale low:
Pressure sensor input: 0.0
Voltage (V)/Current (I) inputs: 0.0

Input 2_input scale low:
TC/RTD inputs: Minimum value of the selected input range
Voltage (V)/Current (I) inputs: 0.0

Related parameters: Input type selection (P. 87), Decimal point position (P. 89), Input scale high (P. 90)

Input scale low function:
Refer to the Input scale high.

Input 1_input error determination point (high)	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	70H (112)
Input 2_input error determination point (high)	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	7AH (122)

Use to set Input error determination point (high). Input error determination function is activated when a measured value reaches the limit, and control output value selected by Action at input error will be output.

Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

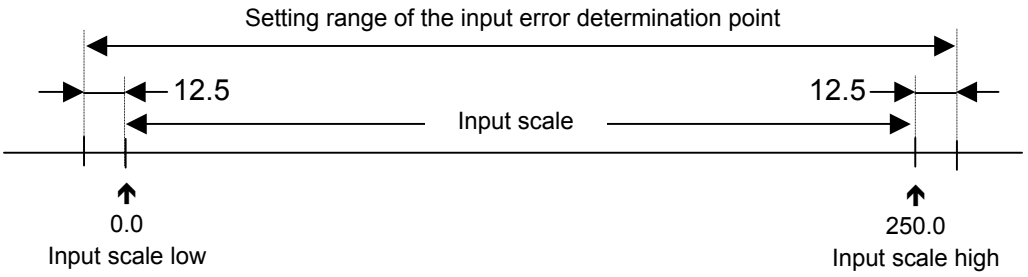
Data range: Input scale low − (5 % of input span) to Input scale high + (5 % of input span)

Factory set value: Input 1_input error determination point (high):
Pressure sensor input: Input scale high + (5 % of input span)
Voltage (V)/Current (I) inputs: 105.0

Input 2_input error determination point (high):
TC/RTD inputs: Input scale high + (5 % of input span)
Voltage (V)/Current (I) inputs: 105.0

Related parameters: Input error determination point (low) (P. 93),
Action at input error (high) (P. 122), Action at input error (low) (P. 123),
Manipulated output value at input error (P. 123)

[Example] When the input scale is 0.0 to 250.0:
Input span: 250.0
5 % of input span: 12.5
Setting range: −12.5 to +262.5



Input 1_input error determination point (low)	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	71H (113)
Input 2_input error determination point (low)	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	7BH (123)

Use to set Input error determination point (low). Input error determination function is activated when a measured value reaches the limit, and control output value selected by Action at input error will be output.

Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

Data range: Input scale low – (5 % of input span) to Input scale high + (5 % of input span)

Factory set value: Input 1_input error determination point (low):
Pressure sensor input: Input scale low – (5 % of input span)
Voltage (V)/Current (I) inputs: –5.0

Input 2_input error determination point (low):
TC/RTD inputs: Input scale low – (5 % of input span)
Voltage (V)/Current (I) inputs: –5.0

Related parameters: Input error determination point (high) (P. 92),
Action at input error (high) (P. 122), Action at input error (low) (P. 123),
Manipulated output value at input error (P. 123)

Input 1_burnout direction	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	72H (114)
Input 2_burnout direction	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	7CH (124)

Use to select Burnout direction in input break. When input break is detected by the controller, the measured value go either Upscale or Downscale according to the Burnout Direction setting.

Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

Data range:
Pressure sensor input: 0 (Upscale), 1 (Downscale)
TC input: 0 (Upscale), 1 (Downscale)
RTD input: 0 (Upscale)
Voltage (Low) input: 0 (Upscale), 1 (Downscale)
Voltage (High) input: 1 (Downscale)
Current (I) input: 1 (Downscale)

Factory set value:
Input 1_burnout direction: 0 (Upscale)
Input 2_burnout direction: 0 (Upscale)

The action in the input breaks fix regardless of setting a burnout direction about the following input.

- **RTD inputs: Upscale**
- **Voltage (High) inputs: Downscale (Indicates value near 0 V.)**
- **Current (I) inputs: Downscale (Indicates value near 0 mA.)**

Input 1_square root extraction selection	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	73H (115)
Input 2_square root extraction selection	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	7DH (125)

Use to select Use/Unuse of the square root extraction for the measured value.

Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

Data range: 0: Unused
1: Used

Factory set value: Input 1_square root extraction selection: 0
Input 2_square root extraction selection: 0

Related parameters: Input 1_PV low input cut-off (P. 74), Input 2_PV low input cut-off (P. 74)

Square root extraction function:

The controller can receive the input signal directly from a differential pressure type flow transmitter by using Square root extraction function without using a square root extractor.

Power supply frequency selection	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	74H (116)

Use to select the power supply frequency of the controller suited to the application.

Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

Data range: 0: 50 Hz
1: 60 Hz

Factory set value: 0

Event input logic selection	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	7EH (126)

Use to assign the function (memory area, operation mode) for the event inputs (DI 1 to DI 5).

Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

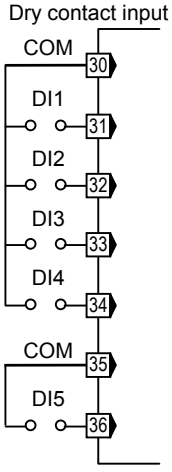
Data range: 0 to 15 (refer to the following table)

[Function Assignment Table]

Set value	DI 1	DI 2	DI 3	DI 4	DI 5
	Terminal No. 30-31	Terminal No. 30-32	Terminal No. 30-33	Terminal No. 30-34	Terminal No. 35-36
0	Unused (No function assignment)				
1	Memory area number selection (1 to 16)				Memory area set
2	Memory area number selection (1 to 16)				Memory area set
3	Memory area number selection (1 to 16)				Memory area set
4	Memory area number selection (1 to 8)			Memory area set	RUN/STOP transfer
5	Memory area number selection (1 to 8)			Memory area set	Remote/Local transfer
6	Memory area number selection (1 to 8)			Memory area set	Auto/Manual transfer
7	Memory area number selection (1 to 8)			Memory area set	Hold reset
8	Memory area number selection (1 to 8)			Memory area set	Interlock release
9	Memory area number selection (1 to 4)		Memory area set	RUN/STOP transfer	Auto/Manual transfer
10	Memory area number selection (1 to 4)		Memory area set	RUN/STOP transfer	Remote/Local transfer
11	Memory area number selection (1 to 4)		Memory area set	Remote/Local transfer	Auto/Manual transfer
12	Memory area number selection (1 to 4)		Memory area set	Hold reset	Interlock release
13	Auto/Manual transfer	RUN/STOP transfer	Remote/Local transfer	Hold reset	Interlock release
14	Auto/Manual transfer	Input 1_manual output down (motor RPM down) [1]	Input 1_manual output up (motor RPM up) [2]	Input 1_manual output 0 % reset (motor RPM reset) [3]	RUN/STOP transfer
15	Auto/Manual transfer	Input 2_manual output down (motor RPM down) [1]	Input 2_manual output up (motor RPM up) [2]	Input 2_manual output 0 % reset (motor RPM reset) [3]	RUN/STOP transfer

[1] Decreases manipulated output value (motor RPM) under Manual control with contacts closed.
[2] Increases manipulated output value (motor RPM) under Manual control with contacts closed.
[3] The manipulated output value (motor RPM) is reset to 0 % based on the edge discrimination of "open" to "closed." In addition, switched to "Manual Control" regardless of Auto/Manual transfer setting.

Event input terminals



Contact input from external devices or equipment should be dry contact input. If it is not dry contact input, the input should meet the specification below.
Contact resistance: At OFF (contact open) 500 kΩ or more
At ON (contact closed) 10 Ω or less

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Factory set value: 1

Event input function: Refer to below.

- Contact status of memory area number selection

To store a new Memory area number as the Control area, close the DI for Memory area set.

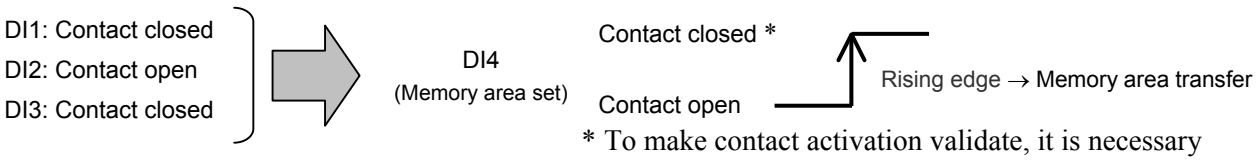
Event input	Memory area number															
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
DI 1	×	–	×	–	×	–	×	–	×	–	×	–	×	–	×	–
DI 2	×	×	–	–	×	×	–	–	×	×	–	–	×	×	–	–
DI 3	×	×	×	×	–	–	–	–	×	×	×	×	–	–	–	–
DI 4	×	×	×	×	×	×	×	×	–	–	–	–	–	–	–	–

×: Contact open –: Contact closed

Transfer timing of memory area number:

[Example] Change the memory area number to 6
(when "4" is selected in "Event input logic selection")

First, close the contacts between DI1 and DI3 and the common terminal. Next, open the contact between DI2 and the common. Then, close the contact between DI4 and the common from open status, the memory area in the controller will change to "6."



* To make contact activation validate, it is necessary to maintain the same contact state (contact closed) for more than 200 ms.

- **Relationship between contact state and each operation state**

	Contact closed	Contact open	No event input or not selected
RUN/STOP transfer	RUN (Control RUN)	STOP (Control STOP)	RUN (Control RUN)
Auto/Manual transfer	Auto	Manual	Auto
Remote/Local transfer	Remote or cascade control	Local	Local
Hold reset	Hold reset execution	—	By key operation
Interlock release	Interlock release execution	—	
Manual output down (Motor RPM down) [1]	Manual output down (Motor RPM down)	—	
Manual output up (Motor RPM up) [2]	Manual output up (Motor RPM up)	—	
Manual output 0 % reset (Motor RPM reset) [3]	Manual output 0 % reset (Motor RPM reset)	—	—

[1] Decreases manipulated output value (motor RPM) under Manual control with contacts closed.
[2] Increases manipulated output value (motor RPM) under Manual control with contacts closed.
[3] The manipulated output value (motor RPM) is reset to 0 % based on the edge discrimination of "open" to "closed." In addition, switched to "Manual Control" regardless of Auto/Manual transfer setting.

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- **RUN/STOP transfer**

Mode select from front key or communication	Status of event input (DI)	Actual operation mode
RUN (Control RUN)	Contact closed	RUN (Control RUN)
	Contact open	STOP (Control STOP)
STOP (Control STOP)	Contact closed	
	Contact open	

- **Auto/Manual transfer**

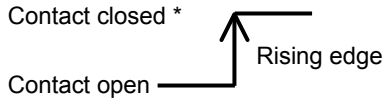
Mode select from front key or communication	Status of event input (DI)	Actual operation mode
Auto	Contact closed	Auto
	Contact open	Manual
Manual	Contact closed	
	Contact open	

- **Remote/Local transfer**

Mode select from front key or communication	Status of event input (DI)	Actual operation mode
Remote	Contact closed	Remote
	Contact open	Local
Local	Contact closed	
	Contact open	

Transfer timing of RUN/STOP, Auto/Manual, and Remote/Local:

The selection operation is taken when DI contact is closed from the open condition (Rising edge).



* To make contact activation validate, it is necessary to maintain the same contact state (contact closed) for more than 200 ms.

Output logic selection	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	7FH (127)

This is used to assign the output function (control output, event, etc.) for the output (OUT1 to OUT5).

Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

Data range: 3 to 8, 11 (refer to the following table)
1, 2, 9 and 10: Unused (Not available)

(M: Relay contact output, V: Voltage pulse output, R: Current output, E: Voltage, T: Triac output)

Set value	OUT1 (M/V/R/E/T)	OUT2 (M/V/R/E/T)	OUT3 (M/V/R/E/T)	OUT4 (M)	OUT5 (M)	Remarks
1	**This set value is not used for the HA430/930.**					—
2	**This set value is not used for the HA430/930.**					—
3	MV 1	EV 3 (Energized) or EV 4 (Energized)	EV 2 (Energized)	EV 1 (Energized)	FAIL (De-energized)	Energized alarm corresponding to FAIL output
4	MV 1	EV 3 (De-energized) or EV 4 (De-energized)	EV 2 (De-energized)	EV 1 (De-energized)	FAIL (De-energized)	De-energized alarm corresponding to FAIL output
5	MV 1	MV 2	EV 4 (Energized)	EV 3 (Energized)	EV 1 (Energized) or EV2 (Energized)	Energized alarm corresponding to two loops control
6	MV 1	MV 2	EV 4 (De-energized)	EV 3 (De-energized)	EV 1 (De-energized) or EV 2 (De-energized)	De-energized alarm corresponding to two loops control
7	MV 1	MV 2	EV 3 (Energized) or EV 4 (Energized)	EV 2 (Energized)	EV 1 (Energized)	Energized alarm corresponding to two loops control
8	MV 1	MV 2	EV 3 (De-energized) or EV 4 (De-energized)	EV 2 (De-energized)	EV 1 (De-energized)	De-energized alarm corresponding to two loops control
9	**This set value is not used for the HA430/930.**					—
10	**This set value is not used for the HA430/930.**					—
11	MV 1	EV 4 (Energized)	EV 3 (Energized)	EV 2 (Energized)	EV 1 (Energized)	Energized alarm

MV 1 = Manipulated output value of Input 1, MV 2 = Manipulated output value of Input 2,
EV 1 = Output of Event 1, EV 2 = Output of Event 2, EV 3 = Output of Event 3, EV 4 = Output of Event 4, FAIL = FAIL output

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- An output logic becomes *OR* output when two or more output functions are assigned to one output.
- When three transmission outputs are selected, the transmission outputs are automatically assigned to OUT1 through OUT3 and it has priority over the Output logic selection. To select Manipulated output value of Input 1 or Input 2 as output type of OUT1, OUT2 or OUT3, select "4: Input 1_manipulated output value (MV)" or "8: Input 2_manipulated output value (MV)" at the parameters of Transmission output type selection.

Transmission output type	Assign location of output
Transmission output 1	Output 1 (OUT1)
Transmission output 2	Output 2 (OUT2)
Transmission output 3	Output 3 (OUT3)

- The OUT3 output terminals (Nos. 7 and 8) are used when any sensor power supply is specified. The use of this function disables the use of OUT3 to OUT5 as control output, event output and transmission output. In addition, the number of transmission output points becomes 2 maximum.

Factory set value: For 1-input controller: 3
For 2-input controller: 5

Related parameters: Output timer setting (P. 101), Transmission output type selection (P. 103), Event input logic selection (P. 96), Alarm lamp lighting condition setting (P. 135)

Output 1 timer setting	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	80H (128)
Output 2 timer setting	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	81H (129)
Output 3 timer setting	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	82H (130)
Output 4 timer setting	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	83H (131)
Output 5 timer setting	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	84H (132)

Output timer setting is to set an output delay time for event outputs.

Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

Data range: 0.0 to 600.0 seconds

Factory set value: 0.0

Related parameters: Output logic selection (P. 99), Event type selection (P. 106), Alarm lamp lighting condition setting (P. 135)

Output timer setting function:

Refer to the next page.

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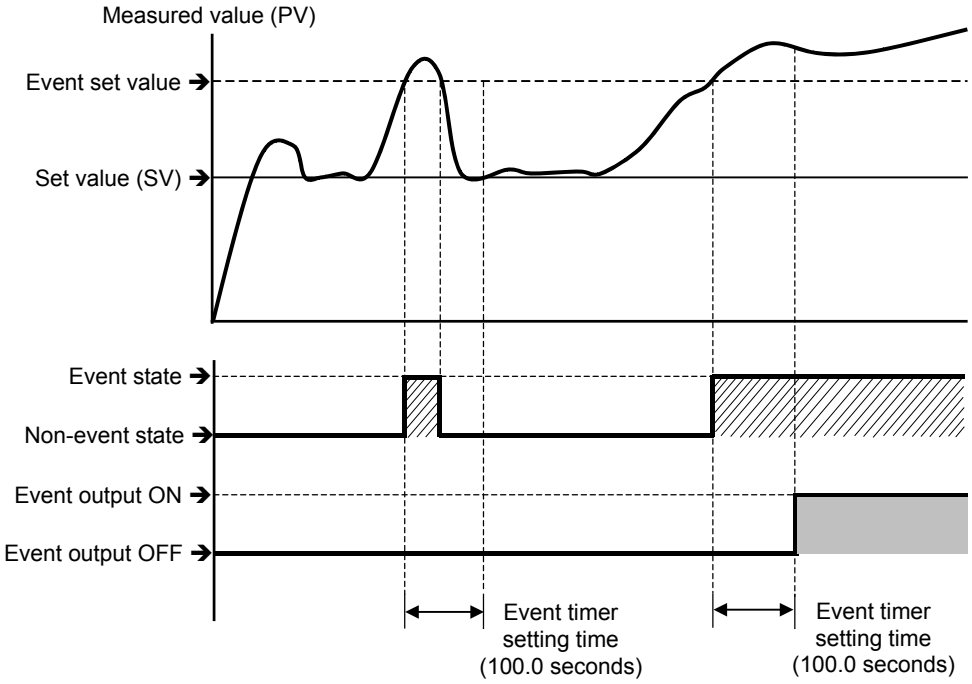
When an event condition becomes ON status, the output is suppressed until the Output timer set time elapses. After the time is up, if the event output is still ON status, the output will be produced.

Example: When set the event timer to 100.0 seconds.



Transmission output 1 _ type selection	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	85H (133)
Transmission output 2_ type selection	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	88H (136)
Transmission output 3_ type selection	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	8BH (139)

Use to select the transmission output type.

Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

Data range:
0: None
1: Input 1_measured value (PV)
2: Input 1_set value (SV)
3: Input 1_deviation value
4: Input 1_manipulated output value (MV)
5: Input 2_measured value (PV)
6: Input 2_set value (SV)
7: Input 2_deviation value
8: Input 2_manipulated output value (MV)
9: Unused (Not available)

Factory set value: 0

Related parameters: Transmission output scale high (P. 104),
Transmission output scale low (P. 105)

Specify the output type of the transmission output when ordering.

When transmission outputs are selected and used, the outputs are allocated as follows.
- Transmission output 1: Output 1 (OUT1)
- Transmission output 2: Output 2 (OUT2)
- Transmission output 3: Output 3 (OUT3)

The transmission has priority over the Output logic selection.

Transmission output 1_scale high	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	86H (134)
Transmission output 2_scale high	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	89H (137)
Transmission output 3_scale high	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	8CH (140)

Use to set a scale high limit value of the transmission output.

Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

Data range:
Measured value (PV) and Set value (SV): Input scale low to Input scale high
Manipulated output value (MV): −5.0 to +105.0 %
Deviation value: −Input span to +Input span

Factory set value:
Measured value (PV) and Set value (SV): Input scale high
Manipulated output value (MV): 100.0
Deviation value: + Input span

Related parameters: Transmission output type selection (P. 103),
Transmission output scale low (P. 105)

Transmission output 1_scale low	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	87H (135)
Transmission output 2_scale low	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	8AH (138)
Transmission output 3_scale low	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	8DH (141)

Use to set a scale low limit value of the transmission output.

Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

Data range:
Measured value (PV) and Set value (SV): Input scale low to Input scale high
Manipulated output value (MV): –5.0 to +105.0 %
Deviation value: –Input span to +Input span

Factory set value:
Measured value (PV) and Set value (SV): Input scale low
Manipulated output value (MV): 0.0
Deviation value: –Input span

Related parameters: Transmission output type selection (P. 103),
Transmission output scale high (P. 104)

Event 1 type selection	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	8EH (142)
Event 2 type selection	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	93H (147)
Event 3 type selection	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	98H (152)
Event 4 type selection	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	9DH (157)

Use to select a type of the event 1, 2, 3 and 4.

Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

Data range:
0: None
1: Deviation high [1]
2: Deviation low [1]
3: Deviation high/low [1]
4: Band [1]
5: Process high [1]
6: Process low [1]
7: SV high
8: SV low
9: Control loop break alarm (LBA) [2]

[1] Event hold action is available.

[2] The "9: Control loop break alarm (LBA)" can be selected only for Event 3 and Event 4.

Factory set value: 0

Related parameters: Event set value (P. 61), Control loop break alarm (LBA) time (P. 62), LBA deadband (P. 62), Output logic selection (P. 99), Output timer setting (P. 101), Event hold action (P. 109), Event differential gap (P. 111), Event action at input error (P. 113), Event assignment (P. 115), Alarm lamp lighting condition setting (P. 135)

Functional description:

Refer to the next page.

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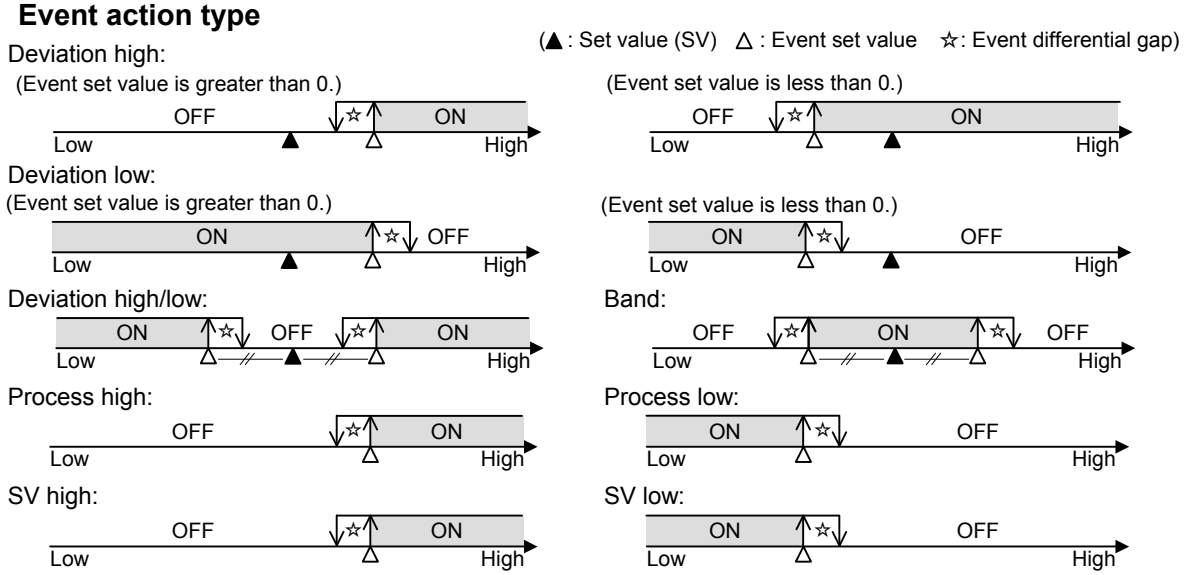
- **Event action type**

(▲: Set value (SV) △: Event set value ☆: Event differential gap)



- **Control loop break alarm (LBA)**

The control loop break alarm (LBA) function is used to detect a load (heater) break or a failure in the external actuator (power controller, magnet relay, etc.), or a failure in the control loop caused by an input (sensor) break. The LBA function is activated when control output reaches 0 % (low limit with output limit function) or 100 % (high limit with output limit function). LBA monitors variation of the Measured value (PV) for the length of LBA time. When the LBA time has elapsed and the PV is still within the alarm determination range, the LBA will be ON.

[Alarm action]

The LBA function produces the alarm when any of the following conditions occurs.

LBA determination range: Temperature input: 2 °C [2 °F] (fixed)
Pressure sensor input and Voltage/Current input:
0.2 % of input span (fixed)

- **When the control output reaches 0 % (low limit with output limit function)**

For direct action: When the LBA time has passed and the PV has not risen beyond the alarm determination range, the alarm will be turned on.

For reverse action: When the LBA time has passed and the PV has not fallen below the alarm determination range, the alarm will be turned on.

- **When the output exceeds 100 % (low limit with output high function)**

For direct action: When the LBA time has passed and the PV has not fallen below the alarm determination range, the alarm will be turned on.

For reverse action: When the LBA time has passed and the PV has not risen beyond the alarm determination range, the alarm will be turned on.

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- If the Autotuning function is used, the LBA time is automatically set twice as large as the integral time. The LBA setting time will not be changed even if the integral time is changed.
- LBA function is not operative when:
  - AT function is activated.
  - The controller is in STOP mode.
  - LBA function is set to "0."
  - LBA function is not assigned to Event 3 or Event 4.
- The LBA function does not detect a location which causes alarm status. If LBA alarm is ON, check each device or wiring of the control loop.
- While the LBA is ON (under alarm status), the following conditions cancel the alarm status and LBA will be OFF:
  - The Measured value (PV) rises beyond (or falls below) the LBA determination range within the LBA time.
  - The Measured value (PV) enters within the LBA deadband.

Event 1 hold action	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	8FH (143)
Event 2 hold action	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	94H (148)
Event 3 hold action	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	99H (153)
Event 4 hold action	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	9EH (158)

Use to set a event hold action for the Event 1, 2, 3 or 4.

When high alarm with Hold/Re-hold action is used for Event function, alarm does not turn on while Hold action is in operation. Use in combination with a high alarm without Hold action in order to prevent overheating which may occur by failure of control devices, such as welding of relays.

Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

Data range:
0: OFF
1: ON
2: Re-hold action ON

Factory set value: 0

Related parameters: Event set value (P. 61), Event type selection (P. 106), Event differential gap (P. 111), Event action at input error (P. 113), Event assignment (P. 115)

Functional description:

Refer to the next page.

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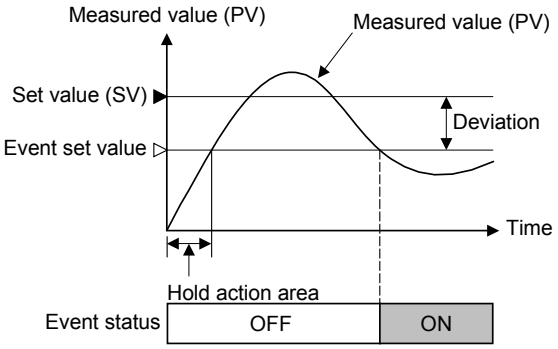
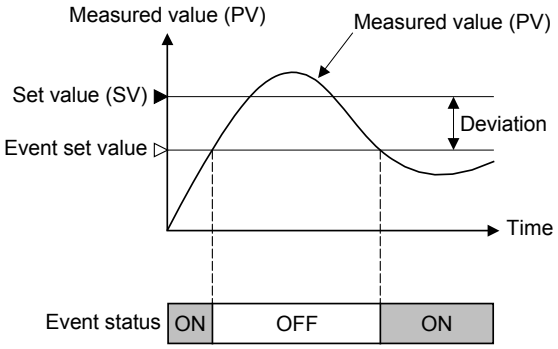
● Hold action

When Hold action is ON, the event action is suppressed at start-up or STOP to RUN until the measured value has entered the non-event range.

[With hold action]



[Without hold action]



● Re-hold action

When Re-hold action is ON, the event action is also suppressed at the control set value change until the measured value has entered the non-event range.

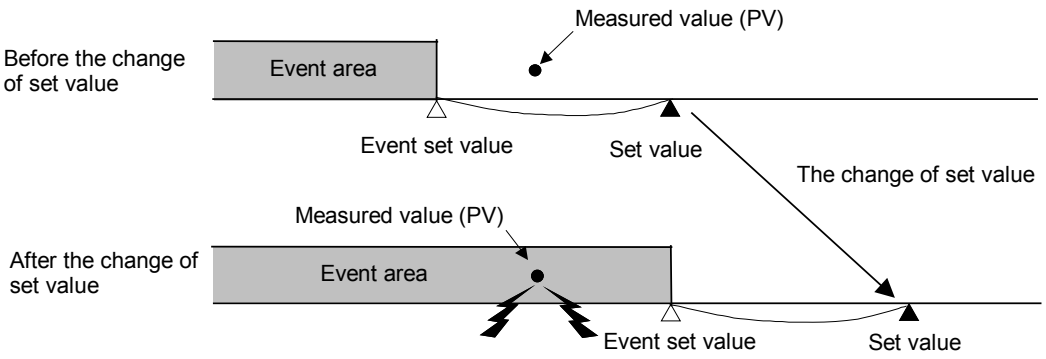
Action condition	1: Hold action ON (Only Hold action)	2: Re-hold action ON (Hold and Re-hold actions)
When the power is turned on	Hold action	Hold action
When transferred from STOP (control STOP) to RUN (control RUN)	Hold action	Hold action
When the Set value (SV) is changed	Without Hold and Re-hold actions	Re-hold action

The Re-hold action is invalidated for any of the following. However, the Hold action is validated.

- **When Setting change rate limiter other than "OFF (Unused)" are set**
- **When Remote/Local transfer is the remote mode**

[Example] When Event 1 type is the deviation low:

When Re-hold action is OFF and event output type is deviation, the event output is produced due to the Set value change. The Re-hold action suppresses the alarm output until the measured value has entered the non-event range again.



Event 1 differential gap	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	90H (144)
Event 2 differential gap	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	95H (149)
Event 3 differential gap	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	9AH (154)
Event 4 differential gap	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	9FH (159)

Use to set a differential gap of the Event 1, 2, 3 or 4.

Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

Data range: 0 to Input span
(Varies with the setting of the Decimal point position)

Factory set value:
Pressure sensor input [Input 1]: 2.0 MPa
TC/RTD inputs [Input 2]: 2.0 °C [°F]
Voltage (V)/Current (I) inputs [Input 1, Input 2]: 0.2 % of input span

Related parameters: Event set value (P. 61), Event type selection (P. 106),
Event hold action (P. 109), Event action at input error (P. 113),
Event assignment (P. 115)

Event differential gap function:
Refer to the next page.

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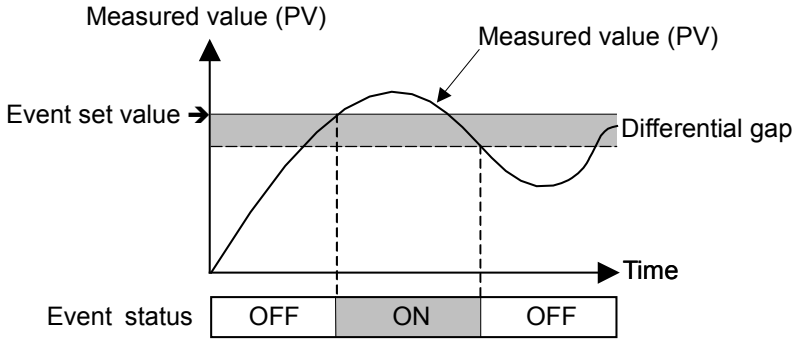
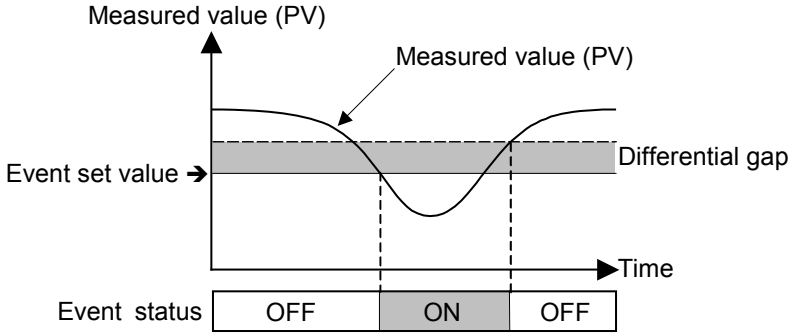
It prevents chattering of event output due to the measured value fluctuation around the event set value.

[Event high]



[Event low]



Event 1 action at input error	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	91H (145)
Event 2 action at input error	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	96H (150)
Event 3 action at input error	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	9BH (155)
Event 4 action at input error	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	A0H (160)

Event action at input error is to select the event action when the measured value reaches the Input error determination point (high or low limit).

Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

Data range: 0: Normal processing
1: Turn the event output ON

Factory set value: 0

Related parameters: Input error determination point (high) (P. 92),
Input error determination point (low) (P. 93)

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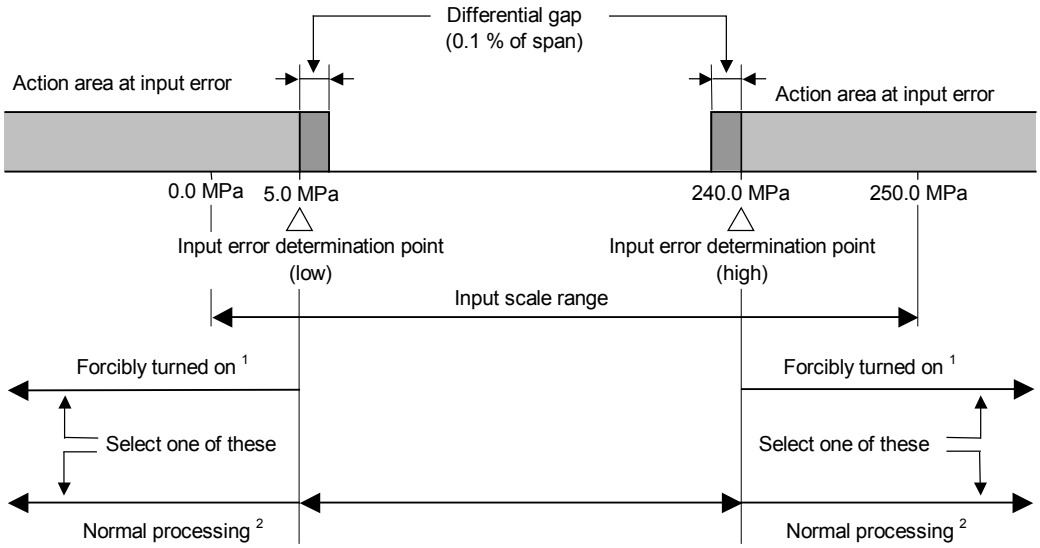
Event action at input error:

Example: Input range: 0.0 to 250.0 MPa
Input error determination point (high): 240.0 MPa
Input error determination point (low): 5.0 MPa



[1] The event output is forcibly turned on regardless of the selected event action status when the input is abnormal.

[2] The event output is produced depending on the selected event action status even if the input is abnormal.

Event 1 assignment	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	92H (146)
Event 2 assignment	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	97H (151)
Event 3 assignment	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	9CH (156)
Event 4 assignment	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	A1H (161)

Use to assign event outputs to either Input 1 or Input 2.

Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

Data range: 1: For input 1
2: For input 2

Factory set value: 1

Related parameters: Event set value (P. 61), Event type selection (P. 106), Event hold action (P. 109), Event differential gap (P. 111), Event action at input error (P. 113)

Hot/Cold start selection	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	A6H (166)

Use to select the start mode at power recovery.

Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

Data range: 0 to 5 (refer to the following table)

Set value	Power failure less than 3 seconds	Power failure 3 seconds or more
0	Hot start 1	Hot start 1
1	Hot start 1	Hot start 2
2	Hot start 1	Cold start
3	Hot start 2	Hot start 2
4	Hot start 2	Cold start
5	Cold start	Cold start
6	Hot start 1	Stop start
7	Hot start 2	Stop start
8	Stop start	Stop start

Factory set value: 5

Hot/Cold start function:

After the power failure, when power is back to the controller,

Hot start 1: the controller will return to the same operation mode and the same manipulated value which were used or calculated by the controller before power failure.

Hot start 2:the controller will return to the same operation mode which was used by the controller before power failure.

- In the Manual mode, the output value will be at the low output limit value.
- In the Auto mode, the controller will calculate the manipulated output value regardless that before power failure. So, the manipulated output varies.

Cold start: the controller will automatically go to Manual mode and output the low output limit value.

Stop start: Started in the control stop (STOP) state regardless of the RUN mode (Auto/Manual) before power failure. Set to the RUN mode before power failure when changed to RUN from STOP by RUN/STOP selection.

Input 2_use selection	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	A7H (167)

Use to select the usage of Input 2.

Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

Data range: 0: Single loop control
1: Remote input

Factory set value: 0

SV tracking	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	AAH (170)

To select Use/Unuse of SV tracking.

Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

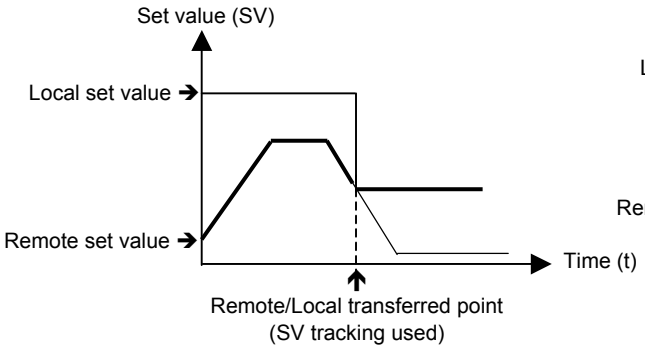
Data range: 0: Unused
1: Used

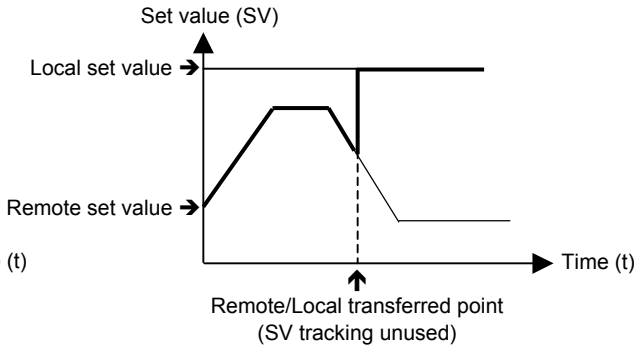
Factory set value: 1

SV Tracking function:

With SV Tracking function, when Remote/Local mode is transferred from Remote to Local, the set value used in Remote mode before the mode transfer will be kept using in Local mode to prevent rapid set value change.

Operation mode:	Local →	Remote →	Local
Set value used	Local set value	Remote set value	Local set value
SV tracking used	Local set value ≠ Remote set value	Local set value = Remote set value	Local set value = Remote set value
SV tracking unused	Local set value ≠ Remote set value	Local set value ≠ Remote set value	Local set value ≠ Remote set value





Input 1_control action type selection	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	ABH (171)
Input 2_control action type selection	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	B8H (184)

Use to select Direct action/Reverse action.

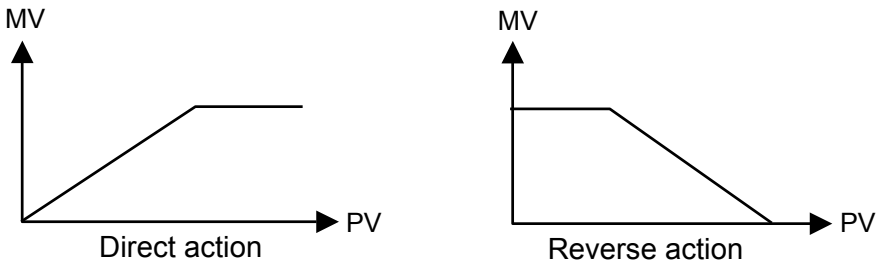
Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

Data range: 0: Direct action
1: Reverse action

Factory set value: Input 1_control action type selection: 1
Input 2_control action type selection: 1

Control action type: Direct action: The Manipulated output value (MV) increases as the Measured value (PV) increases. This action is used generally for cool control.
Reverse action: The Manipulated output value (MV) decreases as the Measured value (PV) increases. This action is used generally for heat control.



Input 1_integral/derivative time decimal point position selection	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	ACH (172)
Input 2_integral/derivative time decimal point position selection	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	B9H (185)

Use to select a decimal point position of Integral time and Derivative time in PID control.

Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

Data range: 0: No decimal place
1: One decimal place
2: Two decimal places

Factory set value: Input 1_integral/derivative time decimal point position selection: 2
Input 2_integral/derivative time decimal point position selection: 2

Related parameters: Integral time (P. 66), Derivative time (P. 66)

Input 1_derivative gain	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	ADH (173)
Input 2_derivative gain	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	BAH (186)

Use to set a gain used for derivative action in PID control. Derivative gain should not be changed under ordinary operation.

Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

Data range: 0.1 to 10.0

Factory set value: Input 1_derivative gain: 6.0
Input 2_derivative gain: 6.0

Under ordinary operation, it is not necessary to change Derivative gain set value.

Input 1_ON/OFF action differential gap (upper)	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	AEH (174)
Input 2_ON/OFF action differential gap (upper)	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	BBH (187)

Use to set the ON/OFF control differential gap (upper).

Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

Data range: 0 to Input span
(Varies with the setting of the Decimal point position)

Factory set value: Input 1_ON/OFF action differential gap (upper):
Pressure sensor input: 1.0 MPa
Voltage (V)/Current (I) inputs: 0.1 % of input span
Input 2_ON/OFF action differential gap (upper):
TC/RTD inputs: 1.0 °C [°F]
Voltage (V)/Current (I) inputs: 0.1 % of input span

Related parameters: ON/OFF action differential gap (lower) (P. 121)

ON/OFF action differential gap:
Refer to the ON/OFF action differential gap (lower).

Input 1_ON/OFF action differential gap (lower)	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	AFH (175)
Input 2_ON/OFF action differential gap (lower)	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	BCH (188)

Use to set the ON/OFF control differential gap (lower).

Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

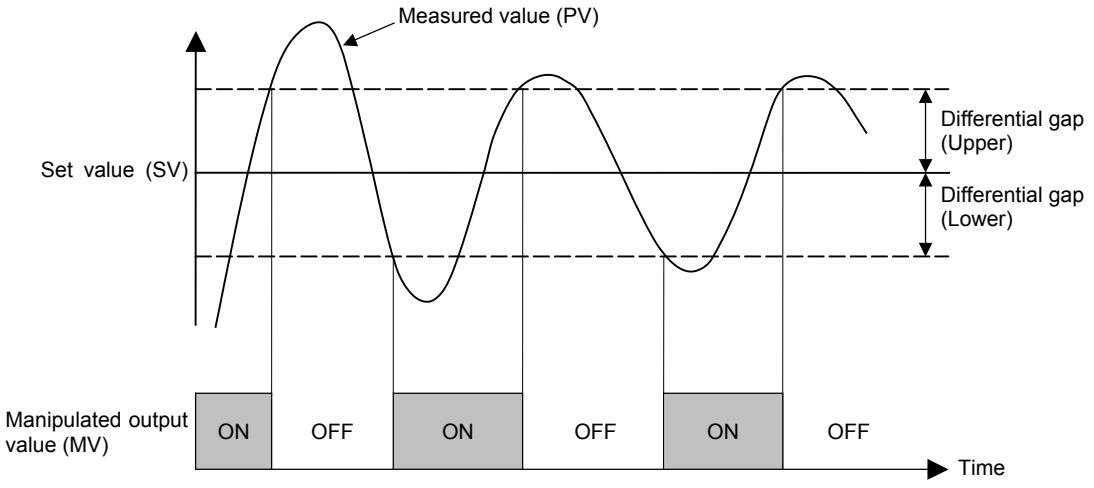
Data range: 0 to Input span
(Varies with the setting of the Decimal point position)

Factory set value: Input 1_ON/OFF action differential gap (lower):
Pressure sensor input: 1.0 MPa
Voltage (V)/Current (I) inputs: 0.1 % of input span
Input 2_ON/OFF action differential gap (lower):
TC/RTD inputs: 1.0 °C [°F]
Voltage (V)/Current (I) inputs: 0.1 % of input span

Related parameters: ON/OFF action differential gap (upper) (P. 120)

ON/OFF action differential gap:

ON/OFF control is possible when the proportional band is set to "0" or "0.0." In ON/OFF control with Reverse action, when the Measured value (PV) is smaller than the Set value (SV), the Manipulated output (MV) is 100 % or ON. When the PV is higher than the SV, the MV is 0 % or OFF. Differential gap setting prevents control output from repeating ON and OFF too frequently.



Input 1_action at input error (high)	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	B0H (176)
Input 2_action at input error (high)	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	BDH (189)

Use to select the action when the measured value reaches the Input error determination point (high) or more.

Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

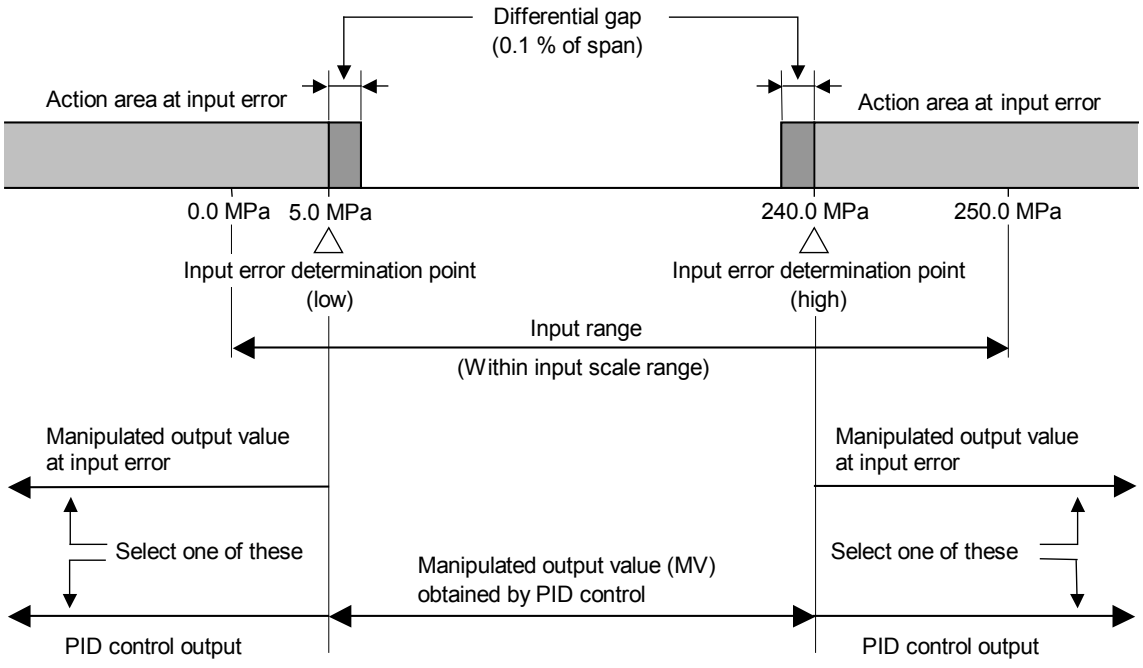
Data range: 0: Normal control
1: Manipulated output value at input error

Factory set value: Input 1_action at input error (high): 0
Input 2_action at input error (high): 0

Related parameters: Input error determination point (high) (P. 92),
Manipulated output value at input error (P. 123)

Input error determination:

Example: Input range: 0.0 to 250.0 MPa
Input error determination point (high): 240.0 MPa
Input error determination point (low): 5.0 MPa



Input 1_action at input error (low)	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	B1H (177)
Input 2_action at input error (low)	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	BEH (190)

Use to select the action when the measured value reaches the Input error determination point (low).

Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

Data range: 0: Normal control
1: Manipulated output value at input error

Factory set value: Input 1_action at input error (low): 0
Input 2_action at input error (low): 0

Related parameters: Input error determination point (low) (P. 93),
Manipulated output value at input error (P. 123)

Input error determination:
Refer to the Action at input error (high).

Input 1_manipulated output value at input error	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	B2H (178)
Input 2_manipulated output value at input error	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	BFH (191)

When the measured value reaches Input error determination point and Action at input error is set to "1," this manipulated value is output.

Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

Data range: −5.0 to +105.0 %

Factory set value: Input 1_manipulated output value at input error: −5.0
Input 2_manipulated output value at input error: −5.0

Related parameters: Input error determination point (high) (P. 92),
Input error determination point (low) (P. 93),
Action at input error (high) (P. 122),
Action at input error (low) (P. 123)

Input 1_output change rate limiter (up)	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	B3H (179)
Input 2_output change rate limiter (up)	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	C0H (192)

Use to set the Output change rate limiter (up) to limit of the variation of output is set.

Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

Data range: 0.0 to 1000.0 %/second of manipulated output
0.0: OFF (Unused)

Factory set value: Input 1_output change rate limiter (up): 0.0
Input 2_output change rate limiter (up): 0.0

Related parameters: Output change rate limiter (down) (P. 124),
Output limiter high (P. 126), Output limiter low (P. 126)

Output change rate limiter:
Refer to the next page.

Input 1_ output change rate limiter (down)	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	B4H (180)
Input 2_ output change rate limiter (down)	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	C1H (193)

Use to set the Output change rate limiter (down).

Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

Data range: 0.0 to 1000.0 %/second of manipulated output
0.0: OFF (Unused)

Factory set value: Input 1_output change rate limiter (down): 0.0
Input 2_output change rate limiter (down): 0.0

Related parameters: Output change rate limiter (up) (P. 124),
Output limiter high (P. 126), Output limiter low (P. 126)

Output change rate limiter:
Refer to the next page.

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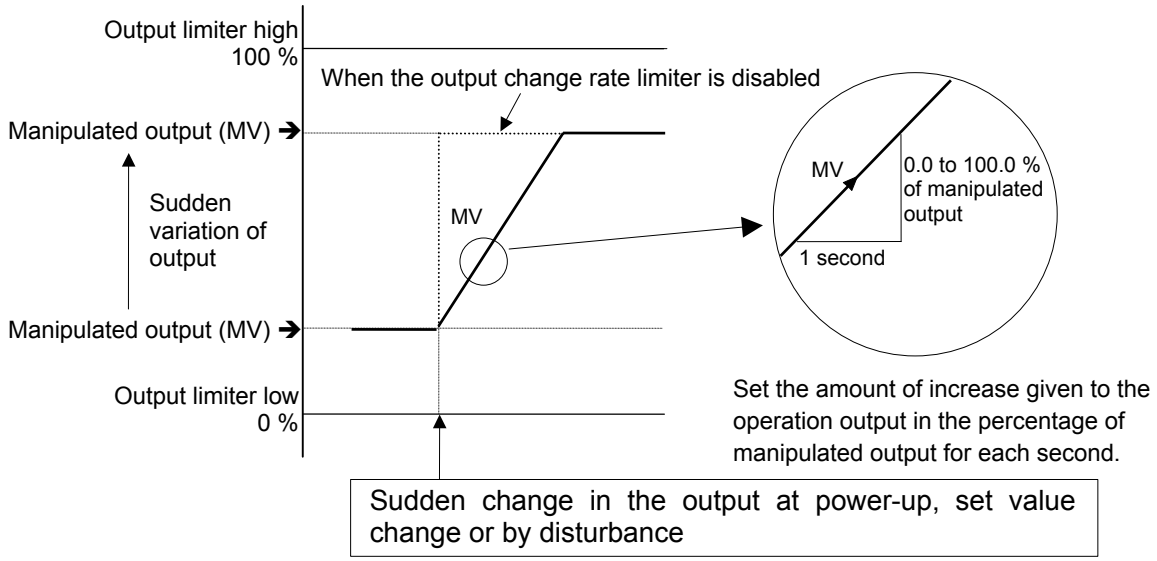
Output change rate limiter:

The Output change rate limiter limits the variation of Manipulated output (MV) per second. This function is suitable for an application in which a sudden MV change is not acceptable.

[Example]

The output change rate limiter is effective

- The MV reaches 100 % when the power is turned on to the controller and such a sudden output change is not acceptable in the application.
- A sudden output change occurs at the SV change and it is not acceptable in the application.



The output changes at specific rates set by Output change rate limiter (up) even under the situations where a sudden output change would occur without Output change rate limiter function. There is also independent Output change rate limiter (down).

- If the Output change rate is set smaller, it will cause slow control response and affect Derivative action.
- When the Output change rate limiter is used, you may not be able to obtain appropriate PID constants by Autotuning.
- The Output change rate limiter is particularly effective when a sudden MV change may create uncontrollable situation cause a large current flow. Also, it is very effective current output or voltage output is used as control output.

Input 1_output limiter high	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	B5H (181)
Input 2_output limiter high	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	C2H (194)

Use to set the high limit value of manipulated output.

Attribute: R/W (Read and Write)

 **This item becomes RO (Read only) during control RUN.**

Data range: Output limiter low to 105.0 %

Factory set value: Input 1_output limiter high: 105.0
Input 2_output limiter high: 105.0

Related parameters: Output change rate limiter (up) (P. 124),
Output change rate limiter (down) (P. 124), Output limiter low (P. 126)

Input 1_output limiter low	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	B6H (182)
Input 2_output limiter low	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	C3H (195)

Use to set the low limit value of manipulated output.

Attribute: R/W (Read and Write)

 **This item becomes RO (Read only) during control RUN.**

Data range: −5.0 % to Output limiter high

Factory set value: Input 1_output limiter low: −5.0
Input 2_output limiter low: −5.0

Related parameters: Output change rate limiter (up) (P. 124),
Output change rate limiter (down) (P. 124), Output limiter high (P. 126)

Input 1_AT bias	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	C5H (197)
Input 2_AT bias	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	C8H (200)

Use to set a bias to move the set value only when Autotuning is activated.

Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

Data range: –Input span to +Input span

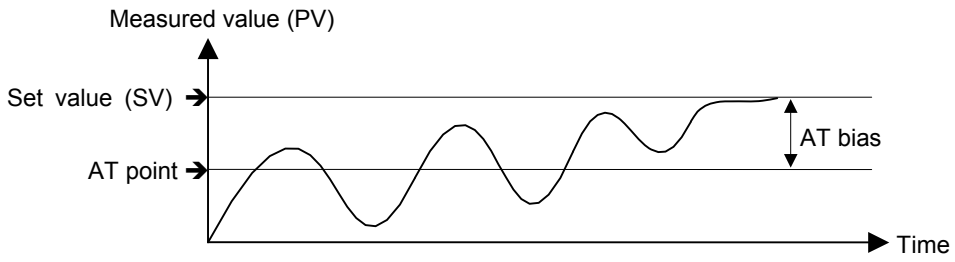
Factory set value: Input 1_AT bias: 0
Input 2_AT bias: 0

Related parameters: PID/AT transfer (P. 57)

Functional description:

The AT bias is used to prevent overshoot during Autotuning in the application which does not allow overshoot even during Autotuning. RKC Autotuning method uses ON/OFF control at the set value to calculate the PID values. However, if overshoot is a concern during Autotuning, the desired AT bias should be set to lower the set point during Autotuning so that overshoot is prevented.

Example: When AT bias is set to the minus (–) side



Input 1_AT cycle	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	C6H (198)
Input 2_AT cycle	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	C9H (201)

Use to select the number of ON/OFF cycles used to calculate PID values during Autotuning.

Attribute: R/W (Read and Write)

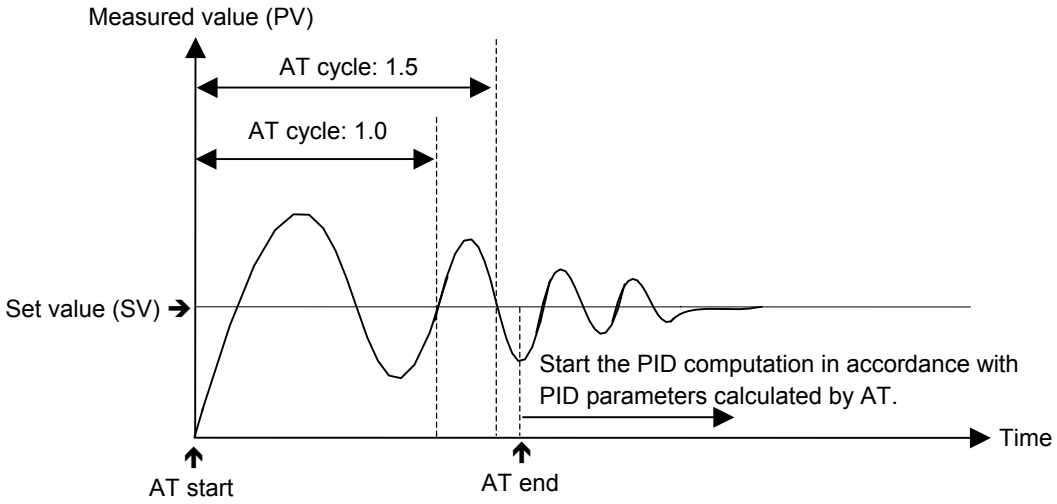
This item becomes RO (Read only) during control RUN.

Data range: 0: 1.5 cycles
1: 2.0 cycles
2: 2.5 cycles
3: 3.0 cycles

Factory set value: Input 1_AT cycle: 1
Input 2_AT cycle: 1

Related parameters: PID/AT transfer (P. 57)

Example:
When the AT cycle is set to 1.5 cycle and the Autotuning (AT) function is executed just after the power is turned on.



Input 1_AT differential gap time	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	C7H (199)
Input 2_AT differential gap time	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	CAH (202)

Use to set an ON/OFF action differential gap time for Autotuning. This function prevents the AT function from malfunctioning caused by noise.

Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

Data range: 0.00 to 50.00 seconds

Factory set value: Input 1_AT differential gap time: 0.10
Input 2_AT differential gap time: 0.10

Related parameters: PID/AT transfer (P. 57)

Functional description:

In order to prevent the output from chattering due to the fluctuation of a Measured value (PV) caused by noise during Autotuning, the output on or off state is held until "AT differential gap time" has passed after the output on/off state is changed to the other. Set "AT differential gap time" to "1/100 × Time required for temperature rise."

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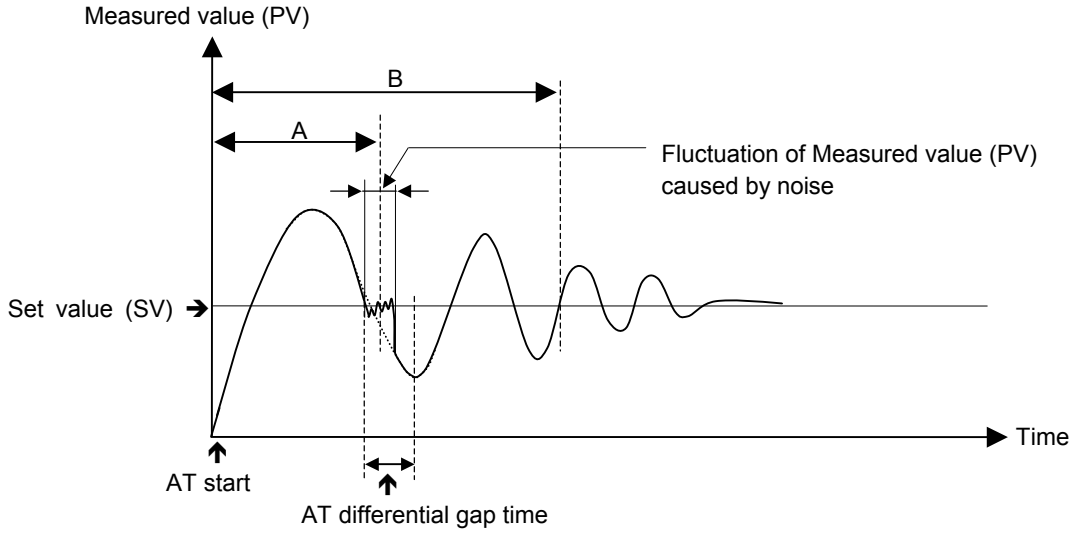
Example:

A: AT cycle time when the AT differential gap time is set to 0.00 second
The output chatters due to the fluctuation of the Measured value (PV) caused by noise, and Autotuning function is not able to monitor appropriate cycles to calculate suitable PID values.

B: AT cycle time when the AT differential gap time is set to "Time corresponding to 0.25 cycles."
The fluctuation of a Measured value (PV) caused by noise is ignored and as a result Autotuning function is able to monitor appropriate cycles to calculate suitable PID values.



The factory set value of the AT cycle is 2 cycles.

Setting change rate limiter unit time	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	CFH (207)

Set the time unit for Setting change rate limiter (up/down).

Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

Data range: 1 to 3600 seconds

Factory set value: 60

Related parameters: Setting change rate limiter (up/down) (P. 68)

Soak time unit selection	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	D0H (208)

Use to select the time unit for Area soak time.

Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

Data range: 0: 0 hour 00 minutes 00 second to 9 hours 59 minutes 59 seconds
2: 0 minutes 00.00 seconds to 9 minutes 59.99 seconds

Factory set value: 2

Related parameters: Area soak time (P. 70)

Input 1_setting limiter high	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	D1H (209)
Input 2_setting limiter high	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	D3H (211)

Use to set a high limit of the set value.

Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

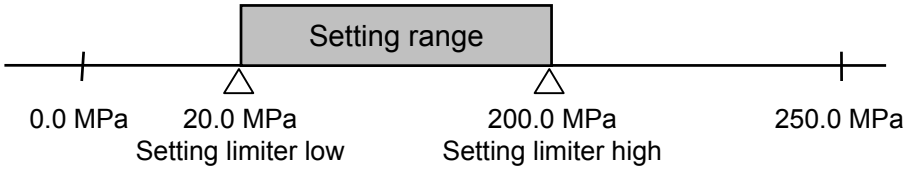
Data range: Setting limiter low to Input scale high

Factory set value: Input 1_setting limiter high: Input 1_input scale high
Input 2_setting limiter high: Input 2_input scale high

Related parameters: Decimal point position (P. 89), Input scale high (P. 90), Setting limiter low (P. 133)

Setting limiter: Setting Limiter is to set the range of the Set value (SV).

Example:
The input range (input scale range) is from 0.0 to 250.0 MPa, the setting limiter high is 200.0 MPa, and the setting limiter low is 20.0 MPa.



Input 1_setting limiter low	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	D2H (210)
Input 2_setting limiter low	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	D4H (212)

Use to set a low limit of the set value.

Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

Data range: Input scale low to Setting limiter high

Factory set value: Input 1_setting limiter low: Input 1_input scale low
Input 2_setting limiter low: Input 2_input scale low

Related parameters: Decimal point position (P. 89), Input scale low (P. 91), Setting limiter high (P. 132)

Functional description:

Refer to the Setting limiter high.

ROM version display	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	D5H (213)

This value is a version of the ROM loaded on the controller.

Attribute: RO (Read only)

Data range: Displays the version of loading software.

Factory set value: —

Integrated operating time display	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	D6H (214)

This value is an integrated operating time of the controller.

Attribute: RO (Read only)
Data range: 0 to 99999 hours
Factory set value: —

Holding peak value ambient temperature display	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	D7H (215)

This value is a maximum ambient temperature on the rear terminal board of the instrument.

Attribute: RO (Read only)
Data range: −10.0 to +100.0 °C
Factory set value: —

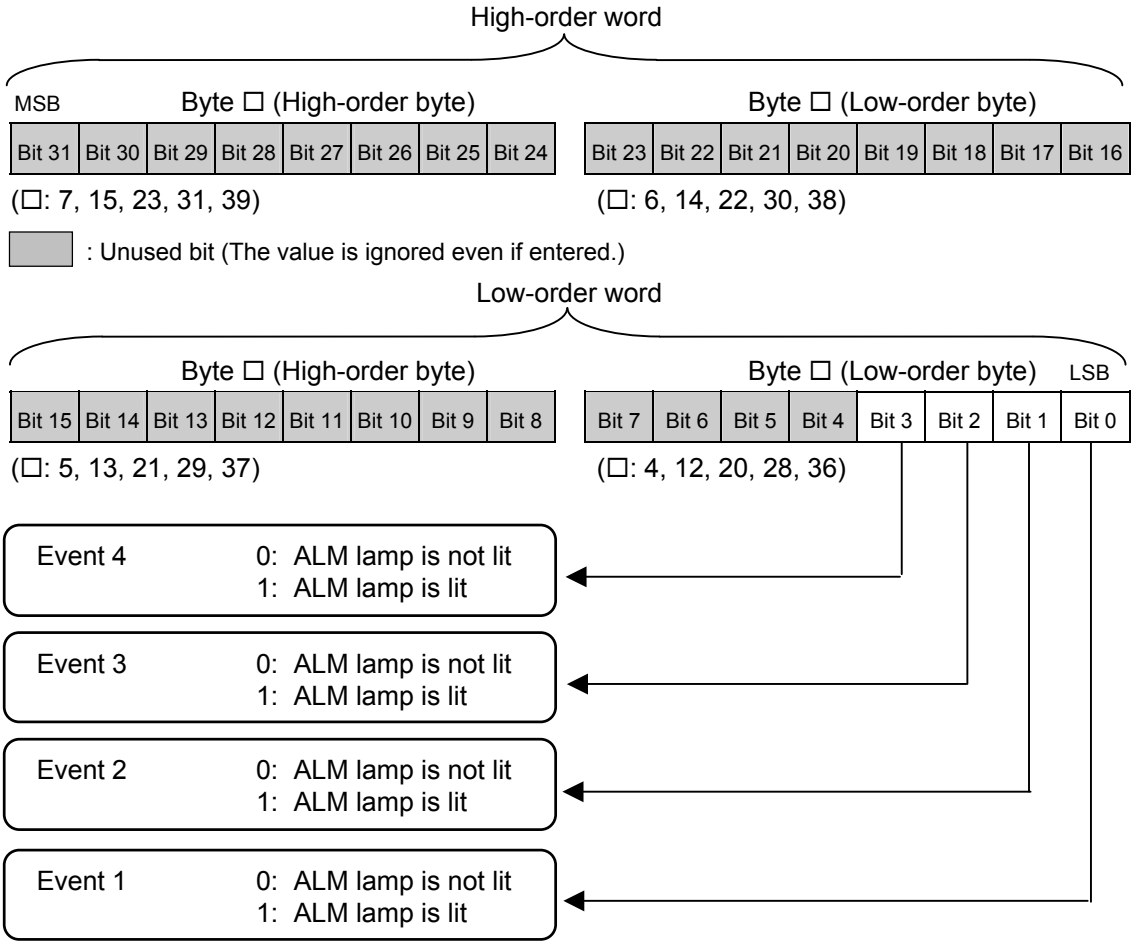
Alarm lamp lighting condition setting	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	E0H (224)

Use to set an alarm (ALM) lamp lighting conditions to Event 1 to Event 4.

Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

Data range: 0 to 15 (Bit data)
Bit 0 to Bit 3 are used. (Bit 4 to Bit 31: Unused)
The Alarm lamp lighting condition setting 1 is assigned as a bit image in binary numbers.



Factory set value: 15

Related parameters: Output logic selection (P. 99), Output timer setting (P. 101), Event type selection (P. 106)

The alarm lamp is lit through the *OR* operation of Event 1 to Event 4 each of which is set to "1: ALM lamp is lit."

Input 1_PV1 hold function	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	E2H (226)
Input 2_PV2 hold function	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	E3H (227)

Use to select Use/Unuse of the peak hold/bottom hold function for a Measured value (PV).

Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

Data range: 0: Unused
1: Used

Factory set value: Input 1_PV1 hold function: 0
Input 2_PV2 hold function: 0

Related parameters: PV1/PV2 peak hold value monitor (P. 78),
PV1/PV2 bottom hold value monitor (P. 79),
PV1/PV2 hold reset (P. 80)

Gain setting	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	E4H (228)

Use to set the gain of the pressure sensor.

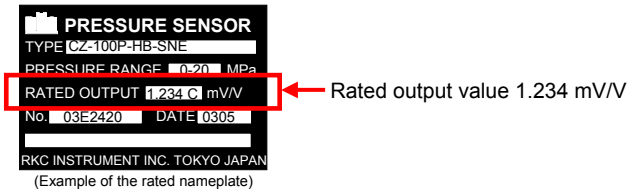
Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

Data range: 0.500 to 4.000 mV/V

Factory set value: CZ-100P, CZ-200P: 1.500 mV/V

- **CZ-100P or CZ-200P:**
  Set the rated output value (mV/V) engraved on the rated nameplate attached to the pressure sensor housing.



(Example of the rated nameplate)

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The rated output value (mV/V) of the CZ-100P/CZ-200P is when the cable is at a length of 5 m. If the cable is extended, correct the rated output value using the following equation. Set the correction value thus calculated to "Gain setting."

Correction equation: $e1 = e2\ (1 + K \cdot L) \longrightarrow e2 = \dfrac{e1}{1 + K \cdot L}$

e1: Rated output in standard-cable length 5 m (mV/V is described on the nameplate of the sensor)
e2: Rated output after extension
K: Correction factor* 1.96×10^{-4}/m [Non-explosionproof specification type],
1.40×10^{-4}/m [Explosionproof specification type]
* When using 0.5 $mm^2 \times$ 4-core shielded cable (standard-cable) or equal.
L: Extended cable length (m)

● **The strain gauge type sensor other than RKC product:**
Set the rated output value (mV/V). The rated output value depends on the sensors, refer to the instruction manual for each sensor being used.

Linearize type selection	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	E5H (229)

Select the linearizing type of our pressure sensor CZ-100P/CZ-200P.

Attribute: R/W (Read and Write)

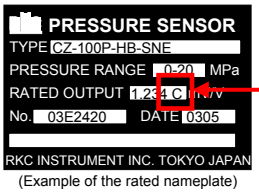
This item becomes RO (Read only) during control RUN.

Data range: 0: Unused
1 to 20: Used

[Linearizing type selection table]

Set Value	Linearzing type symbol	Set Value	Linearzing type symbol	Set Value	Linearzing type symbol
0	No symbol	7	J	14	S
1	C	8	K	15	T
2	D	9	L	16	U
3	E	10	M	17	V
4	F	11	P	18	W
5	G	12	Q	19	X
6	H	13	R	20	Y

Select the linearizing type symbol engraved on the rated nameplate attached to the CZ-100P or CZ-200P housing.



(Example of the rated nameplate)

The symbol described at the end of the rated output value denotes the linearizing type.
In the example at the left, "C" is the symbol of denoting the linearizing type.

This setting does not used to the strain gauge type sensors other than RKC product. Set it to "0" fixed.

Factory set value: 0

Shunt resistance output value	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	E6H (230)

When the strain gauge type sensor other than RKC product is used, it is set "What percentage of the rated output" is output when the full scale point of the Input 1_measured value (PV1) is adjusted by Auto calibration.

Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

Data range: 40.0 to 100.0 %
Factory set value: 80.0

For details of the shunt resistance output value, refer to Instruction Manual for each sensor being used.

Input 1_PV transfer function	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	E7H (231)
Input 2_PV transfer function	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	E8H (232)

It is selected whether or not PV with the control mode transferred to Auto control from Manual control is used as SV. It is possible to prevent a Manipulated output value (MV) from its sudden change by substituting PV for SV.

Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

Data range: 0: Unused
1: Used
Factory set value: Input 1_PV transfer function: 0
Input 2_PV transfer function: 0
Related parameters: Input 1_Auto/Manual transfer (P. 59),
Input 2_Auto/Manual transfer (P. 59)

MV scaling high	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	E9H (233)

This value is to set the high limit value of MV scaling monitor value.
Set the motor RPM when MV1 = 100 %.

Attribute: R/W (Read and Write)

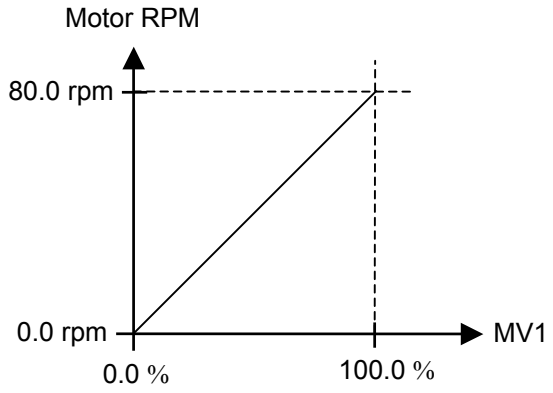
This item becomes RO (Read only) during control RUN.

Data range: –1999.9 to +9999.9
Factory set value: 100.0
Related parameters: MV scaling low (P. 140), Decimal point position of MV scaling (P.140)
MV scaling function: The MV Scaling function is used to make scaling of Manipulated output value 1 (MV1) from 0 to 100 % between the high and low MV scaling limits as the RPM of extruder's main motor.

MV scaling high: Sets the value corresponding to the RPM of extruder's main motor at the high limit of control output.
Setting range: –1999.9 to +9999.9

MV scaling low: Sets the value corresponding to the RPM of extruder's main motor at the low limit of control output.
Setting range: –1999.9 to +9999.9

[Example] MV1 = If the motor RPM is set to 80.0 rpm when MV1 = 100.0 %
Decimal point position of MV scaling: One decimal place
MV scaling high (MV1 = 0.0 %): 0.0 rpm
MV scaling high (MV1 = 100.0 %): 80.0 rpm



MV scaling low	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	EAH (234)

This value is to set the low limit value of MV scaling monitor value.
Set the motor RPM when MV1 = 0 %.

Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

Data range: –1999.9 to +9999.9
Factory set value: 0.0
Related parameters: MV scaling high (P. 139), Decimal point position of MV scaling (P.140)
MV scaling function: Refer to the MV scaling high.

Decimal point position of MV scaling	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	EBH (235)

Use to select the decimal point position the MV scaling function.

Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

Data range: 0: No decimal place
1: One decimal place
2: Two decimal places
3: Three decimal places
4: Four decimal places
Factory set value: 1
Related parameters: MV scaling high (P.139), MV scaling low (P.140)

Input 1_AT action	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	ECH (236)
Input 2_AT action	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	EDH (237)

Use to select the Autotuning (AT) function.

Attribute: R/W (Read and Write)

 **This item becomes RO (Read only) during control RUN.**

Data range: 0: AT function (PID)
(AT result is reflected to derivative time.)
1: AT function (PI)
(No AT result is reflected to derivative time.)
2: No AT function

Factory set value: Input 1_AT action: Pressure sensor input: 2
Input 2_AT action: TC/RTD/Voltage/Current input: 2

Input 1_Manipulated output value when transferred to Auto from Manual	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	EEH (238)
Input 2_Manipulated output value when transferred to Auto from Manual	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	EFH (239)

This is the final manipulated output value used under Manual control when the control mode is transferred to Auto control from Manual control.

Attribute: RO (Read only)
Data range: −5.0 to +105.0 %
Factory set value: —
Related parameters: Input 1_ MV transfer function (P. 144),
Input 2_ MV transfer function (P. 144)

 This manipulated output value is used as a manipulated output value under Manual control when transferred to Manual control from Auto control for event input with “MV transfer function provided” selected.

Interlock function	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	F0H (240)

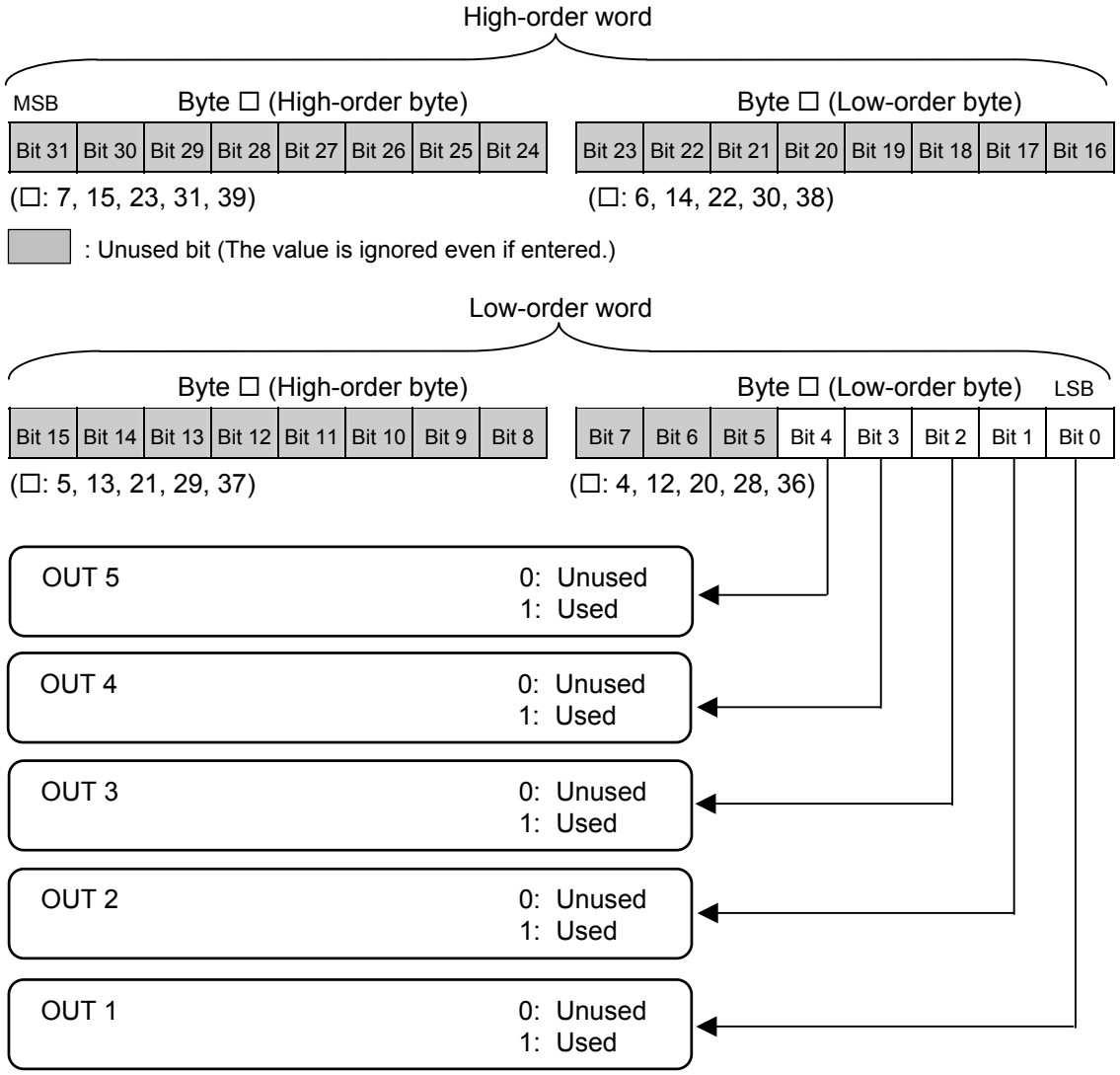
Use to select the Interlock function to output 1 (OUT1) to output 5 (OUT5).

Attribute: R/W (Read and Write)

Data range: 0 to 31 (Bit data)

Bit 0 to Bit 4 are used. (Bit 5 to Bit 31: Unused)

The Interlock function selection is assigned as a bit image in binary numbers.



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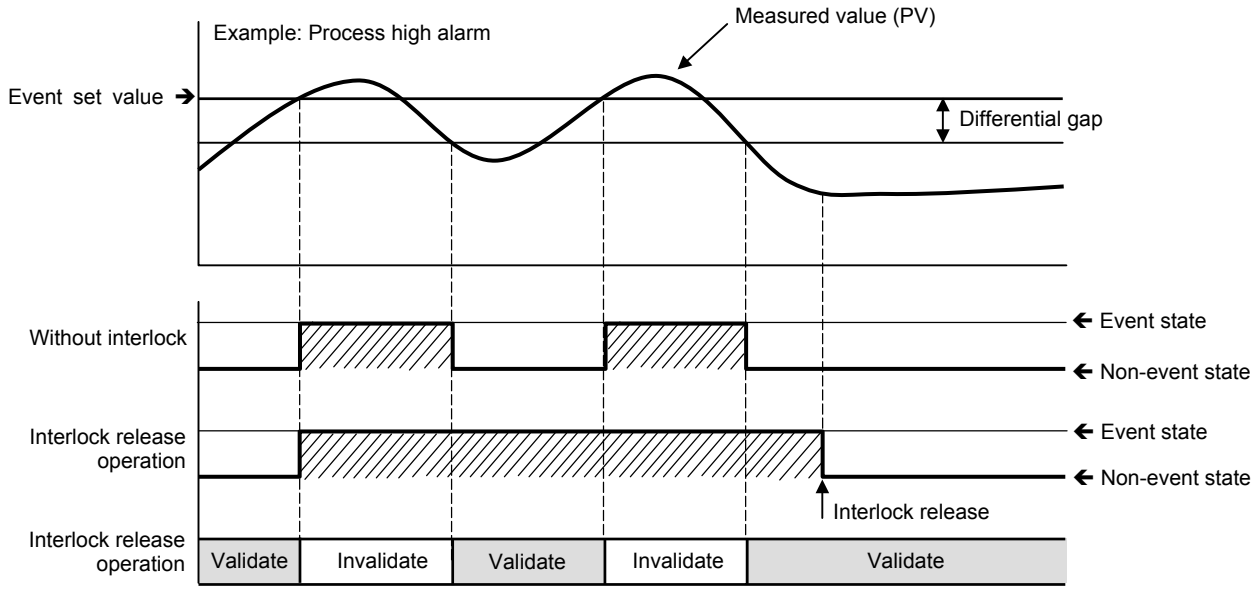
Factory set value: 0
Related parameters: Interlock release (P. 81)
Interlock function: The Interlock action holds the event state even if the measured value is out of the event zone after it enters the event zone once. This interlock is released through key operation, event input (optional), or communication (optional).



The Interlock function is released for any of the following.
- When the power is turn on. (However, the interlock becomes ON when set to the event state simultaneously with the control started.)
- When the control is stopped.

Burnout results in event state and also activating the Interlock function.

Input 1_MV transfer function	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	F1H (241)
Input 2_MV transfer function	Data register area for static data read (Byte)	No assignment
	Function number for dynamic data request	F2H (242)

The final Manipulated output value (MV) used under Manual control with the control mode transferred to Auto control from Manual control is stored to the Manipulated output value (MV) when transferred to Auto control from Manual control. It is selected whether or not this Manipulated output value (MV) is used only as a Manipulated output value (MV) under Manual control when transferred to Manual control from Auto control for event input (DI).

Attribute: R/W (Read and Write)

This item becomes RO (Read only) during control RUN.

Data range: 0: Unused
1: Used

Factory set value: Input 1_MV transfer function: 0
Input 2_MV transfer function: 0

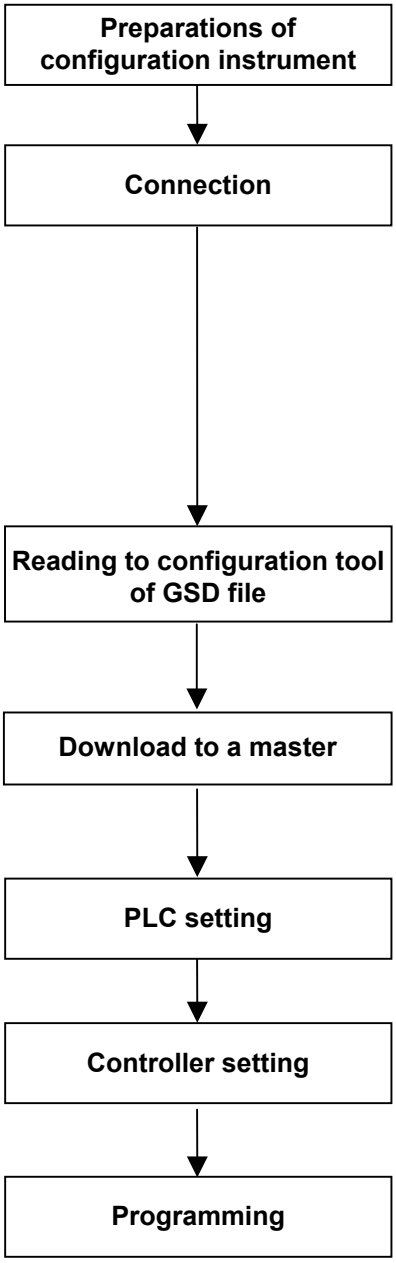
Related parameters: Input 1_Manipulated output value when transferred to Auto from Manual (P. 141),
Input 2_Manipulated output value when transferred to Auto from Manual (P. 141)

This function does not act as an original function when transferred to Manual control from Auto control through transfer operation by the direct key or on the operation mode screen.

7. USAGE EXAMPLE

In this Chapter, an example of using PROFIBUS communication when the Controller is connected to a PLC as a master.

7.1 Handling Procedures



☞ Refer to **7.2 System Configuration (P. 146).**

☞
- For wiring of Controller, refer to **3. CONNECTIONS (P. 3)**.
- For mounting and wiring of PLC, refer to **PLC Instruction Manual**.

☞ For network laying requirement of PROFIBUS/method, refer to **Instruction Manual of master product** or **home page of PROFIBUS International**.

http://www.profibus.com/

☞ Refer to **5.1 PROFIBUS System Configuration (P. 8)** and **PLC Instruction Manual**.

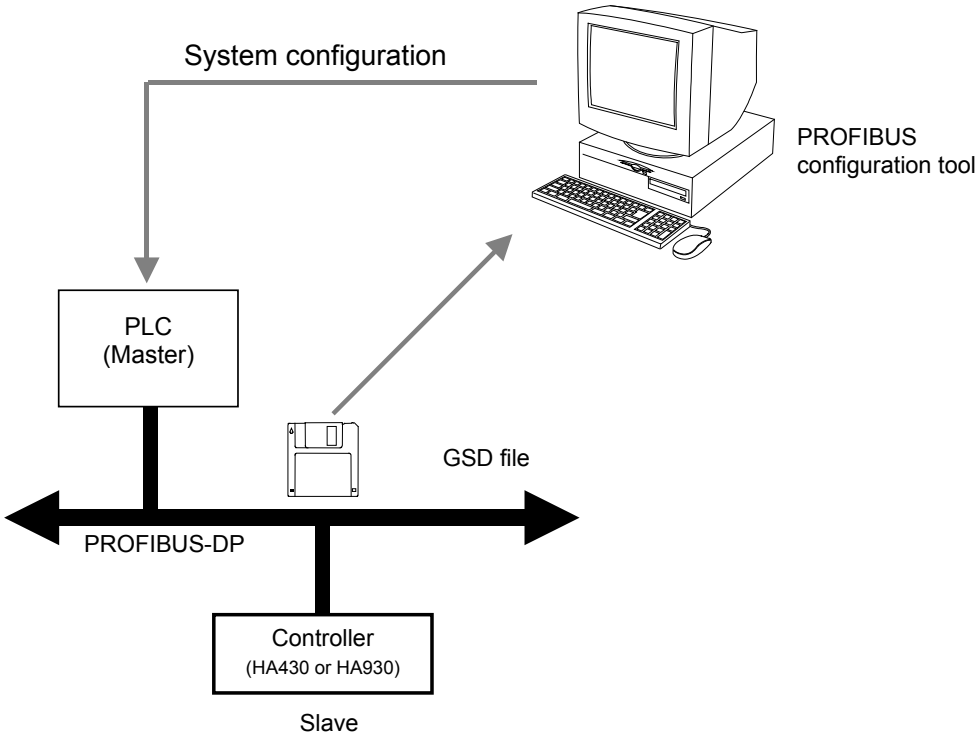
☞ Refer to **5.1 PROFIBUS System Configuration (P. 8)** and **PLC Instruction Manual**.

☞ Refer to **PLC Instruction Manual**.

☞ Refer to **4. SETTING (P. 5)**.

☞ Refer to **7.4 Example of Dynamic Data Communication (P. 151)** and **PLC Instruction Manual**.

7.2 System Configuration



Example of system configurations

■ Use instruments

- **Controller**
  HA430 or HA930
- **PLC**
  SIMATIC S7-300 (SIEMENS)
  CPU unit: CPU315-2 DP

7.3 Example of Data Assignment

7.3.1 Assignment of registers read by static data request (25 items = 49 words)

If the GSD file is read, the register for static data register is assigned as shown in the following.

Base address: IWr + 0

Register address	IWr + 0	IWr + 1 (High-order word)	IWr + 2 (Low-order word)	IWr + 3 (High-order word)	IWr + 4 (Low-order word)
Read item	Controller status information	Input 1_measured value (PV1) monitor		Input 2_measured value (PV2) monitor	

IWr + 5 (High-order word)	IWr + 6 (Low-order word)	IWr + 7 (High-order word)	IWr + 8 (Low-order word)
Unused		Unused	

IWr + 9 (High-order word)	IWr + 10 (Low-order word)	IWr + 11 (High-order word)	IWr + 12 (Low-order word)
Unused		Input 1_set value (SV1) monitor	

IWr + 13 (High-order word)	IWr + 14 (Low-order word)	IWr + 15 (High-order word)	IWr + 16 (Low-order word)
Input 2_set value (SV2) monitor		Remote input value monitor	

IWr + 17 (High-order word)	IWr + 18 (Low-order word)	IWr + 19 (High-order word)	IWr + 20 (Low-order word)
Unused		Input 1_burnout state	

IWr + 21 (High-order word)	IWr + 22 (Low-order word)	IWr + 23 (High-order word)	IWr + 24 (Low-order word)
Input 2_burnout state		Unused	

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IWr + 25 (High-order word)	IWr + 26 (Low-order word)	IWr + 27 (High-order word)	IWr + 28 (Low-order word)
Event 1 state		Event 2 state	

IWr + 29 (High-order word)	IWr + 30 (Low-order word)	IWr + 31 (High-order word)	IWr + 32 (Low-order word)
Event 3 state		Event 4 state	

IWr + 33 (High-order word)	IWr + 34 (Low-order word)	IWr + 35 (High-order word)	IWr + 36 (Low-order word)
Unused		Unused	

IWr + 37 (High-order word)	IWr + 38 (Low-order word)	IWr + 39 (High-order word)	IWr + 40 (Low-order word)
Input 1_manipulated output value (MV1) monitor		Input 2_manipulated output value (MV2) monitor	

IWr + 41 (High-order word)	IWr + 42 (Low-order word)	IWr + 43 (High-order word)	IWr + 44 (Low-order word)
Error code		Event input (DI) state	

IWr + 45 (High-order word)	IWr + 46 (Low-order word)	IWr + 47 (High-order word)	IWr + 48 (Low-order word)
Operation mode state		Memory area soak time monitor	

7.3.2 Assignment of registers input by dynamic data request (8-byte × 2 = 8 words)

The registers for dynamic data requests are assigned as follows it the following conditions are satisfied.

- HA430: 1 (2-input controller)
- Number of registers used by dynamic data request: 8
- Number of data items read (for input) by dynamic data request:
  2 items [Input 1_measured value (PV1), Input 2_measured value (PV2)]
- Number of data items written (for output) by dynamic data request:
  2 items [Input 1_set value (SV1) and Input 2_set value (SV2) in Control area]

Basic address: IWdr + 0

Register address	IWdr + 0	IWdr + 1	IWdr + 2 (High-order word)	IWdr + 3 (Low-order word)
Input item	Read attribute and Register update information [1]	Function code [2] (0001H) Input 1_measured value (PV1)	Data of Input 1_measured value (PV1)	

IWdr + 4	IWdr + 5	IWdr + 6 (High-order word)	IWdr + 7 (Low-order word)
Read attribute and Register update information [1]	Function code [2] (0002H) Input 2_measured value (PV2)	Data of Input 2_measured value (PV2)	

[1] Read attribute and Register update information
High-order byte: Read attribute Byte 0 (Refer to P. 21)
Low-order byte: Register update information Byte 1 (Refer to P. 22)

[2] Function code
High-order byte: Specified memory area 0 to 16 (00H to 10H)
"0" denotes that the control area is specified.
When the function number corresponding to the communication item not included in the area is specified, that area designation is ignored.
Low-order byte: Function number 0 to 255 (00H to FFH)

7.3.3 Assignment of registers output by dynamic data request (8-byte × 2 = 8 words)

The registers for dynamic data requests are assigned as follows it the following conditions are satisfied.

- HA430: 1 (2-input controller)
- Number of registers used by dynamic data request: 8
- Number of data items read (for input) by dynamic data request:
  2 items [Input 1_measured value (PV1), Input 2_measured value (PV2)]
- Number of data items written (for output) by dynamic data request:
  2 items [Input 1_set value (SV1) and Input 2_set value (SV2) in Control area]

Basic address: QWdw + 0

Register address	QWdw + 0	QWdw + 1	QWdw + 2 (High-order word)	QWdw + 3 (Low-order word)
Output item	Write attribute and Register update information [1]	Function code [2] (0028H) Input 1_set value (SV1)	Data of Input 1_set value (SV1)	

QWdw + 4	QWdw + 5	QWdw + 6 (High-order word)	QWdw + 7 (Low-order word)
Write attribute and Register update information [1]	Function code [2] (002EH) Input 2_set value (SV2)	Data of Input 2_set value (SV2)	

[1] Write attribute and Register update information
High-order byte: Write attribute Byte 0 (Refer to P. 21)
Low-order byte: Register update information Byte 1 (Refer to P. 22)

[2] Function code
High-order byte: Specified memory area 0 to 16 (00H to 10H)
"0" denotes that the control area is specified.
When the function number corresponding to the communication item not included in the area is specified, that area designation is ignored.
Low-order byte: Function number 0 to 255 (00H to FFH)

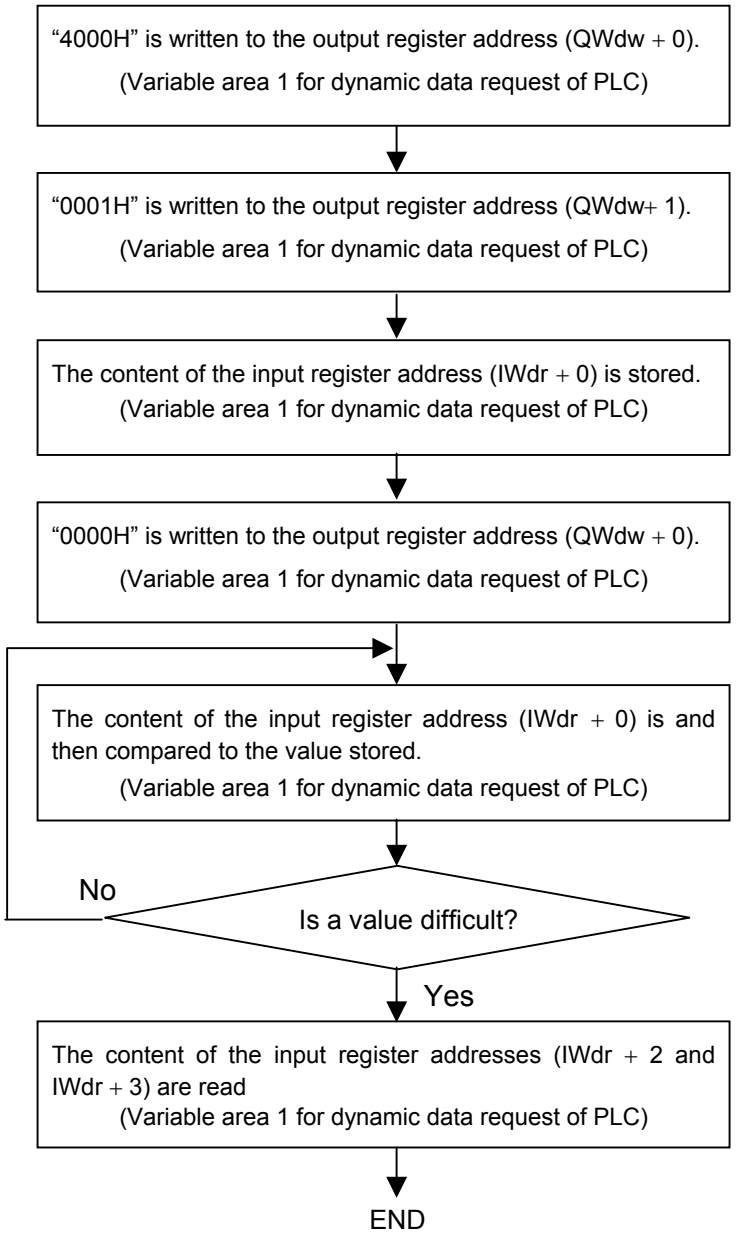
7.4 Example of Dynamic Data Communication

7.4.1 Dynamic data read

An example of dynamic data communication flow when viewed from the PLC (master) side is shown in the following.

[Communication requirement]

- HA430: 1 (2-input controller)
- Number of data items read (for input) by dynamic data request:
  Function code (0001H) [Input 1_measured value (PV1)]
- Measurement data: 10.0 [MPa]
- Variable area 1 for dynamic data request: Use



☞ Refer to **5.3 Data Send/Receive by Dynamic Data Request (P. 19)**.

☞ Refer to **5.3 Data Send/Receive by Dynamic Data Request (P. 19)**.

☞ Refer to **5.3 Data Send/Receive by Dynamic Data Request (P. 19)**.

☞ Refer to **5.3 Data Send/Receive by Dynamic Data Request (P. 19)**.

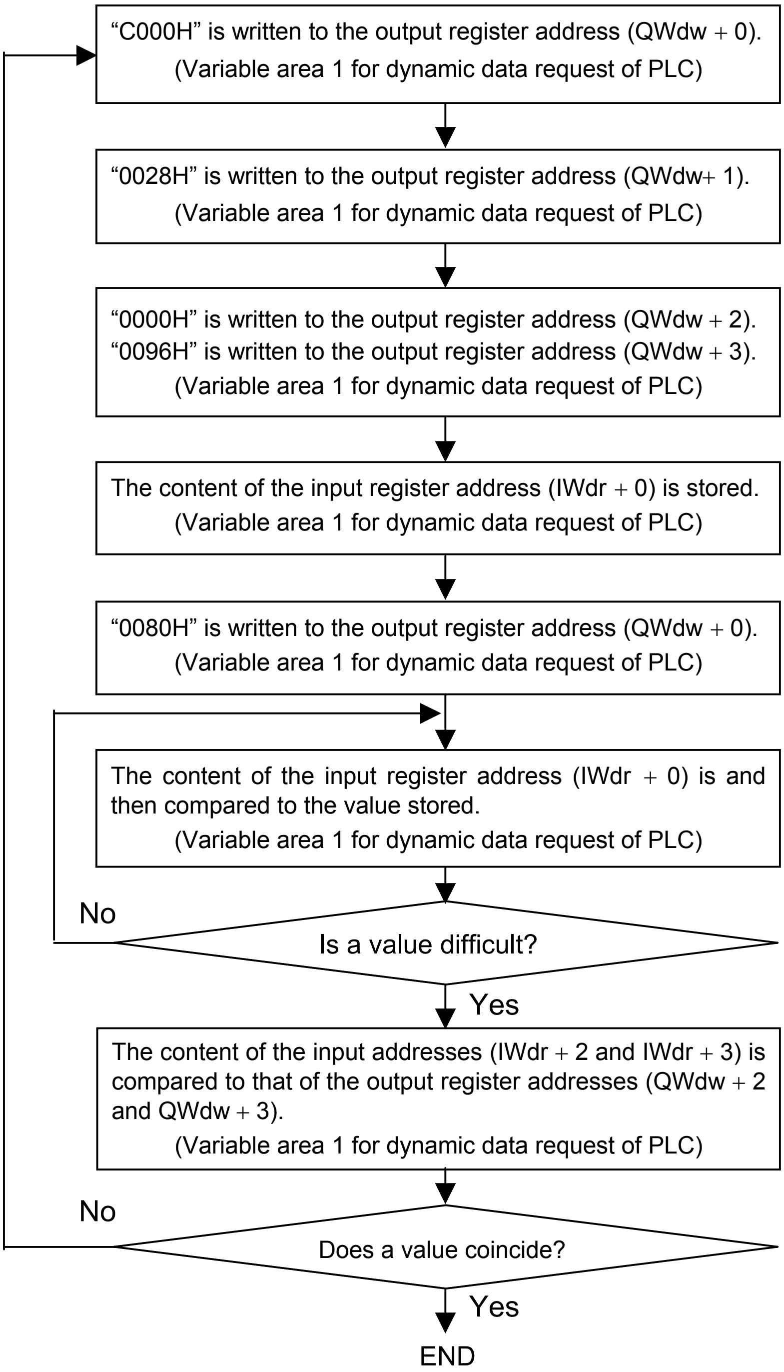
☞ Refer to **5.3 Data Send/Receive by Dynamic Data Request (P. 19)**.

7.4.2 Dynamic data write

An example of dynamic data communication flow when viewed from the PLC (master) side is shown in the following.

[Communication requirement]

- HA430: 1 (2-input controller)
- Number of data items written (for output) by dynamic data request
  Function code (0028H) [Input 1_set value (SV1) in Control area]
- Setting data: 15.0 [MPa]
- Variable area 1 for dynamic data request: Use



Refer to **5.3 Data Send/Receive by Dynamic Data Request (P. 19)**.

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Refer to **5.3 Data Send/Receive by Dynamic Data Request (P. 19).**

8. TROUBLESHOOTING

This section explains probable causes and solutions if any abnormality occurs in the instrument. For any inquiries or to confirm the specifications of the product, please contact RKC sales office or the agent.

If it is necessary to replace a device, always strictly observe the warnings below.

⚠ WARNING

- To prevent electric shock or instrument failure, always turn off the system power before replacing the instrument.
- To prevent electric shock or instrument failure, always turn off the power before mounting or removing the instrument.
- To prevent electric shock or instrument failure, do not turn on the power until all wiring is completed. Make sure that the wiring is correct before applying power to the instrument.
- To prevent electric shock or instrument failure, do not touch the inside of the instrument.
- All wiring must be performed by authorized personnel with electrical experience in this type of work.

CAUTION

All wiring must be completed before power is turned on to prevent electric shock, instrument failure, or incorrect action. The power must be turned off before repairing work for input break and output failure including replacement of sensor, contactor or SSR, and all wiring must be completed before power is turned on again.

Problem	Possible cause	Solution
No response	Wrong connection, no connection or disconnection of the communication cable	Confirm the connection method or condition and connect correctly
	Breakage, wrong wiring, or imperfect contact of the communication cable	Confirm the wiring or connector and repair or replace the wrong one
	Wrong PROFIBUS address setting	Confirm the address setting and set that correctly
Not recognized by a PROFIBUS master	Wrong initialization of PROFIBUS	Turn on the power of Controller (HA430/930) once again.
Cannot write the value at dynamic data request	MSB (Bit 7) of byte □ (□: 0, 8, 16, 24, and 32) of variable area for dynamic data request is not 1.	Change the sequence so that MSB (Bit 7) of byte □ (□: 0, 8, 16, 24, and 32) becomes 1.
	Bit 6 of byte □ (□: 0, 8, 16, 24, and 32) of variable area for dynamic data request is 1.	Change the sequence so that Bit 6 of byte □ (□: 0, 8, 16, 24, and 32) becomes 0.

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RKC INSTRUMENT INC.

HEADQUARTERS: 16-6, KUGAHARA 5-CHOME, OHTA-KU TOKYO 146-8515 JAPAN
PHONE: 03-3751-9799 (+81 3 3751 9799)
E-mail: info@rkcinst.co.jp
FAX: 03-3751-8585 (+81 3 3751 8585)

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