

Module Type Controller SRV

Temperature Control Module for PLC Communication

V-TIO-E/V-TIO-F

Instruction Manual

IMS01P04-E5

Thank you for purchasing this RKC product. In order to achieve maximum performance and ensure proper operation of your new instrument, carefully read all the instructions in this manual. Please place the manual in a convenient location for easy reference.

SYMBOLS

WARNING : This mark indicates precautions that must be taken if there is danger of electric shock, fire, etc., which could result in loss of life or injury.

CAUTION : This mark indicates that if these precautions and operating procedures are not taken, damage to the instrument may result.



: This mark indicates that all precautions should be taken for safe usage.



: This mark indicates important information on installation, handling and operating procedures.



: This mark indicates supplemental information on installation, handling and operating procedures.



: This mark indicates where additional information may be located.



WARNING

- To prevent injury to persons, damage to instrument and equipment, a suitable external protection device shall be required.
- All wiring must be completed before power is turned on to prevent electric shock, fire or damage to instrument and equipment.
- This instrument must be used in accordance with the specifications to prevent fire or damage to instrument and equipment.
- This instrument is not intended for use in locations subject to flammable or explosive gases.
- Do not touch high-voltage connections such as power supply terminals, etc. to avoid electric shock.
- RKC is not responsible if this instrument is repaired, modified or disassembled by other than factory-approved personnel. Malfunction can occur and warranty is void under these conditions.

CAUTION

- This product is intended for use with industrial machines, test and measuring equipment. (It is not designed for use with medical equipment and nuclear energy.)
- This is a Class A instrument. In a domestic environment, this instrument may cause radio interference, in which case the user may be required to take additional measures.
- This instrument is protected from electric shock by reinforced insulation. Provide reinforced insulation between the wire for the input signal and the wires for instrument power supply, source of power and loads.

- Be sure to provide an appropriate surge control circuit respectively for the following:
 - If input/output or signal lines within the building are longer than 30 meters.
 - If input/output or signal lines leave the building, regardless the length.
- This instrument is designed for installation in an enclosed instrumentation panel. All high-voltage connections such as power supply terminals must be enclosed in the instrumentation panel to avoid electric shock by operating personnel.
- All precautions described in this manual should be taken to avoid damage to the instrument or equipment.
- All wiring must be in accordance with local codes and regulations.
- All wiring must be completed before power is turned on to prevent electric shock, instrument failure, or incorrect action. The power must be turned off before repairing work for input break and output failure including replacement of sensor, contactor or SSR, and all wiring must be completed before power is turned on again.
- To prevent instrument damage as a result of failure, protect the power line and the input/output lines from high currents with a suitable overcurrent protection device with adequate breaking capacity such as fuse, circuit breaker, etc.
- Prevent metal fragments or lead wire scraps from falling inside instrument case to avoid electric shock, fire or malfunction.
- Tighten each terminal screw to the specified torque found in the manual to avoid electric shock, fire or malfunction.
- For proper operation of this instrument, provide adequate ventilation for heat dispensation.
- Do not connect wires to unused terminals as this will interfere with proper operation of the instrument.
- Turn off the power supply before cleaning the instrument.
- Do not use a volatile solvent such as paint thinner to clean the instrument. Deformation or discoloration will occur. Use a soft, dry cloth to remove stains from the instrument.
- To avoid damage to instrument display, do not rub with an abrasive material or push front panel with a hard object.
- Do not connect modular connectors to telephone line.
- When high alarm with hold action/re-hold action is used for Event function, alarm does not turn on while hold action is in operation. Take measures to prevent overheating which may occur if the control device fails.

NOTICE

- This manual assumes that the reader has a fundamental knowledge of the principles of electricity, process control, computer technology and communications.
- The figures, diagrams and numeric values used in this manual are only for purpose of illustration.
- RKC is not responsible for any damage or injury that is caused as a result of using this instrument, instrument failure or indirect damage.
- RKC is not responsible for any damage and/or injury resulting from the use of instruments made by imitating this instrument.
- Periodic maintenance is required for safe and proper operation of this instrument. Some components have a limited service life, or characteristics that change over time.
- Every effort has been made to ensure accuracy of all information contained herein. RKC makes no warranty expressed or implied, with respect to the accuracy of the information. The information in this manual is subject to change without prior notice.
- No portion of this document may be reprinted, modified, copied, transmitted, digitized, stored, processed or retrieved through any mechanical, electronic, optical or other means without prior written approval from RKC.

1. OUTLINE

One V-TIO-E/V-TIO-F module enables temperature control corresponding to two channels. It has power supply and communication terminals in addition to temperature control input and output terminals. In addition, it has modular connectors for PLC communication/host communication. One digital input (DI) point and two digital output (DO) points can be optionally added.

[Communication type of modular connector]
Any of following communication types can be selected.

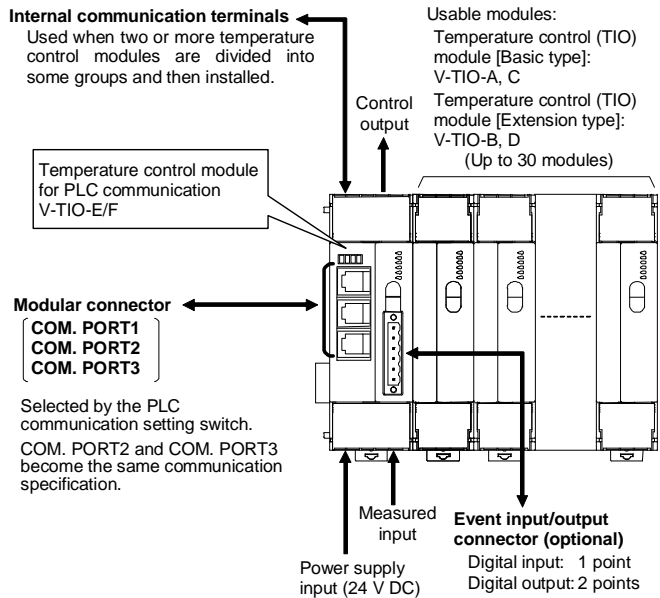
- PLC communication and host communication: Each 1 port
- Host communication: 2 ports

[Communication port assignment]

Three communication ports (COM. PORT1 to 3) of the V-TIO-E/F module can be selected from among the following four assignments.

	Assignment 1	Assignment 2	Assignment 3	Assignment 4
COM. PORT1	Host communication 1	PLC communication	Host communication 1	Host communication 2
COM. PORT2/ COM. PORT3	PLC communication	Host communication 1	Host communication 2	Host communication 1

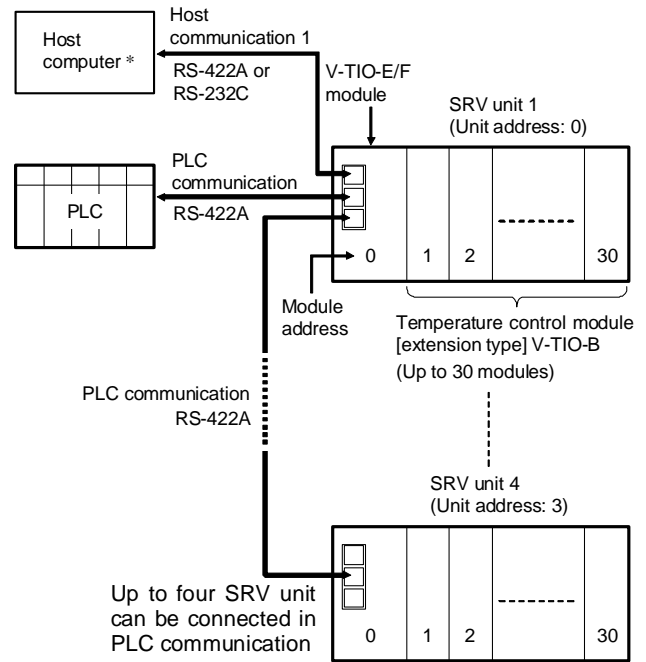
For host communication 1 or 2, its data bit configuration, communication speed and communication protocol can be independently set.



- For communication port assignments, refer to the **4.2 Protocol Selections and Communication Speed Setting (P. 5)**.
- All data are set by communication. For details, refer to the **Module Type Controller SRV PLC/Host Communication Instruction Manual (IMS01P05-E0)**.

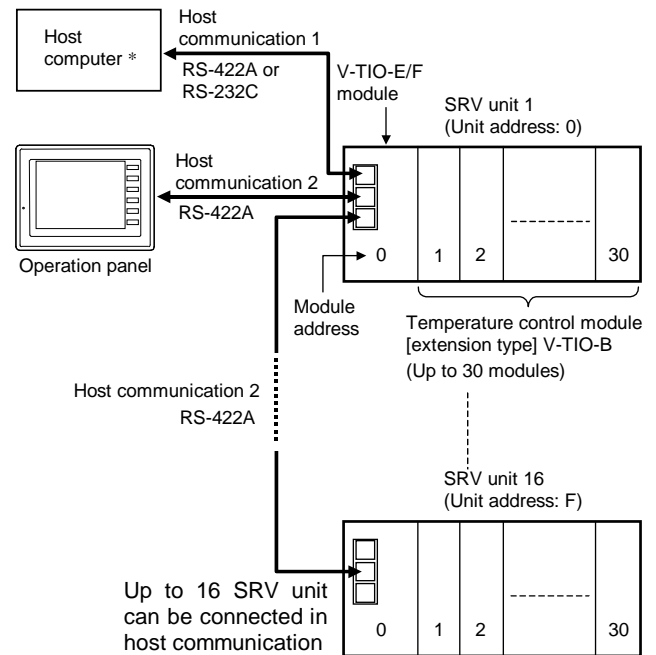
System configuration example

Host communication 1/PLC communication



* The host computer connected to COM. PORT1 can communicate only with SRV unit 1.

Host communication 1/Host communication 2



* The host computer connected to COM. PORT1 can communicate only with SRV unit 1.

For multi-drop connection with the COM. PORT1 side, refer to the **Module Type Controller SRV PLC/Host Communication Instruction Manual (IMS01P05-E0)**.

2. PRODUCT CHECK

Before using this product, check each of the following:

- Model code
- Check that all of the accessories delivered are complete.
- Check that there are no scratch or breakage in external appearance (case, front panel, or terminal, etc).

V-TIO- □ □ □□ - □ □ ※ □ □ □ - □ □ - □ - □ /Y
 (1) (2) (3) (4) (5) (6) (7) (8) (9) (10) (11) (12) (13)

(1) Type

- E: Module for PLC communication, heat control
- F: Module for PLC communication, Heat/Cool control

(2) Control action

- [For Heat control]
- F: PID action with autotuning (AT) (reverse action)
- D: PID action with autotuning (AT) (direct action)

[For Heat/Cool control]

- B: Heat/Cool PID action with autotuning (AT) (air cooling)
- W: Heat/Cool PID action with autotuning (AT) (water cooling)

(3) Input range (Each channel common code)

[Thermocouple input]

Type	Code	Range	Code	Range
K	K02	0 to 400 °C	KB9	32 to 752 °F
	K04	0 to 800 °C	KB8	32 to 1472 °F
	K16	-200 to +1372 °C	KB7	-328 to +2501 °F
	K09	0.0 to 400.0 °C	KC2	32.0 to 752.0 °F
	K35	-200.0 to +400.0 °C	KC1	-328.0 to +752.0 °F
J	J02	0 to 400 °C	JC2	32 to 752 °F
	J04	0 to 800 °C	JC1	32 to 1472 °F
	J15	-200 to +1200 °C	JB9	-328 to +2192 °F
	J09	0.0 to 400.0 °C	JC4	32.0 to 752.0 °F
	J27	-200.0 to +400.0 °C	JC3	-328.0 to +752.0 °F
T	T08	0 to 400 °C	TB9	32 to 752 °F
	T09	0 to 200 °C	TC1	32 to 392 °F
	T16	-200 to +400 °C	TB8	-328 to +752 °F
	T06	0.0 to 400.0 °C	TC3	32.0 to 752.0 °F
	T19	-200.0 to +400.0 °C	TC2	-328.0 to +752.0 °F
E	E01	0 to 800 °C	EA8	32 to 1472 °F
	E02	0 to 1000 °C	EA7	32 to 1832 °F
S	S05	0 to 1768 °C	SA6	32 to 3214 °F
R	R06	0 to 1768 °C	RA6	32 to 3214 °F
N	N02	0 to 1300 °C	NA6	32 to 2372 °F
B	B03	0 to 1800 °C	BB1	32 to 3272 °F
PL II	A02	0 to 1390 °C	AA6	32 to 2534 °F
W5Re/ W26Re	W03	0 to 2300 °C	WA9	32 to 4172 °F

[RTD input]

Type	Code	Range	Code	Range
Pt100	D17	0 to 400 °C	DC5	32 to 752 °F
	D33	0 to 850 °C	DC4	32 to 1562 °F
	D16	0.0 to 400.0 °C	DC7	32.0 to 752.0 °F
	D28	-200.0 to +400.0 °C	DC6	-328.0 to +752.0 °F
JPt100	P17	0 to 400 °C	PC5	32 to 752 °F
	P23	0 to 600 °C	PC4	32 to 1112 °F
	P16	0.0 to 400.0 °C	PC7	32.0 to 752.0 °F
	P28	-200.0 to +400.0 °C	PC6	-328.0 to +752.0 °F

[Voltage/Current input]

	Code	Type	Code	Type
Voltage	201	0 to 100 mV DC	401	0 to 5 V DC
	501	0 to 10 V DC	601	1 to 5 V DC
Current	701	0 to 20 mA DC	801	4 to 20 mA DC

(4) Control output (CH1), (5) Control output (CH2)

- M: Relay contact output
- V: Voltage pulse output 0/12 V DC
- 4: 0 to 5 V DC 5: 0 to 10 V DC 6: 1 to 5 V DC
- 7: 0 to 20 mA DC 8: 4 to 20 mA DC

(6) Event input (DI) [Optional]

- N: None
- 1: Control RUN/STOP
- 2: Event interlock release

(7) (8) Event output 1 (DO1) [Optional]¹ (9) (10) Event output 2 (DO2) [Optional]¹

- [Code of (7)]
- N: None 1: Channel 1
- [Code of (9)]
- N: None 2: Channel 2
- [Code of (8) and (10)]
- N: None A: Deviation high B: Deviation low
- C: Deviation high/low D: Band
- E: Deviation high with hold action F: Deviation low with hold action
- G: Deviation high/low with hold action
- H: Process high J: Process low
- K: Process high with hold action L: Process low with hold action
- Q: Deviation high with re-hold action
- R: Deviation low with re-hold action
- T: Deviation high/low with re-hold action
- P: Heater break alarm (HBA) 1: Control loop break alarm (LBA)
- 2: Burnout 3: Temperature rise completion

(11) CT type (Each channel common code)

- P: CTL-6-P-N S: CTL-12-S56-10L-N

(12) Communication function (COM. PORT1)²

- 1: RS-232C 4: RS-422A

(13) Version symbol

No code: For Japanese domestic market

/Y: For International market

- ¹ When "N" is selected in (7) or (9), (8) or (10) becomes "N."
- ² Internal communication terminals is RS-485, COM. PORT2/ COM. PORT3 is RS-422A (Fixed).

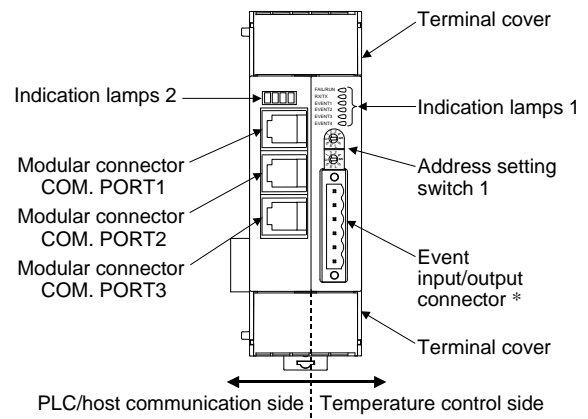


- For Heat/Cool PID control (V-TIO-F), Input channel 2 becomes unused.
- For Heat/Cool PID control (V-TIO-F), Control output 1 corresponds to the heating output and Control output 2 corresponds to the cooling output.
- Heater break alarm (HBA) function cannot be used when control output is Voltage/Current output.
- Control loop break alarm (LBA) function cannot be used when control type is Heat/Cool PID control (V-TIO-F).

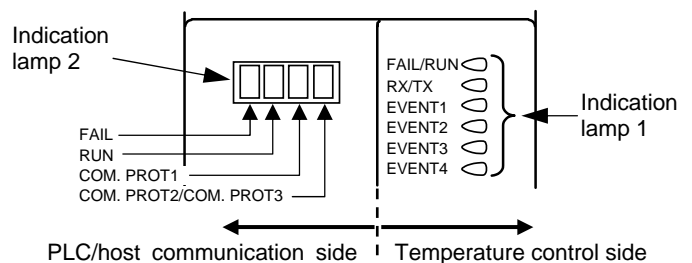
■ Accessories

- End Plate..... 2
- Joint connector cover..... 2
- V-TIO-E/V-TIO-F Instruction Manual (IMS01P04-E5) ... 1

3. PARTS DESCRIPTION



* Installed when provided with the event input/output (optional).



[Indication lamps 1]

- FAIL/RUN (for temperature control)
 - When normally: A green lamp turns on (RUN)
 - When abnormally: A red lamp turns on (FAIL)
 - During self-diagnostic error: A green lamp flashes
- RX/TX (for internal communication)
 - During data send and receive: A green lamp turns on
- EVENT 1 to 4
 - Display various states by setting.
 - Display contents:
 - Event 1 state, Event 2 state, Comprehensive event state, Output state, Control state

[Indication lamps 2]

- FAIL (for PLC/host communication)
 - When normally: A red lamp turns off
 - When abnormally: A red lamp turns on
 - Communication environment setting mode by the switch: A red lamp flashes
- RUN (for PLC/host communication)
 - When normally: A green lamp turns on
 - When abnormally: A green lamp turns off
 - Memory backup error: A green lamp flashes slowly
 - Module configuration error: A green lamp flashes slowly
 - PLC communication error: A green lamp flashes slowly
 - Data collection just after the power is turned on: A green lamp flashes rapidly
- COM. PORT1
 - During data send and receive: A yellow lamp turns on
- COM. PORT2/COM. PORT3
 - During data send and receive: A yellow lamp turns on

4. COMMUNICATION SETTING

Set communication setting before mounting and wiring of SRV.

CAUTION

Do not separate the module mainframe from the terminal base with the power turned on. If separated, adjusted data may be destroyed; control be stopped, and no return can be made.

■ **Setting at using PLC communication**

- Address setting switch 1 (front) [Refer to P. 4]
 - Set an address of module.
- Address setting switch 2 (left side) [Refer to P. 4]
 - Set the unit address for PLC communication.
- PLC communication setting switch (left side) [Refer to P. 5]
 - Set the communication speed, data bit configuration, and protocol for PLC communication. Set the same value as communication settings of PLC.
 - In addition, select the communication port of modular connector.
- Internal communication setting switch (right side) [Refer to P. 6]
 - Use this module without changing the factory set values.

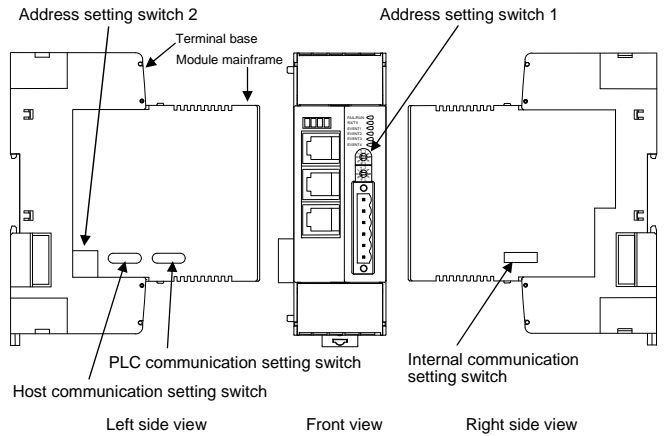
■ **Setting at using host communication 1**

- Address setting switch 1 (front) [Refer to P. 4]
 - Set an address of module.
- Address setting switch 2 (left side) [Refer to P. 4]
 - Set the unit address for host communication 1.
- PLC communication setting switch (left side) [Refer to P. 5]
 - Select the communication port of modular connector.
- Host communication setting switch (left side) [Refer to P. 5]
 - Set the communication speed, data bit configuration, and protocol for host communication 1. Set the same value as communication settings of host computer.
- Internal communication setting switch (right side) [Refer to P. 6]
 - Use this module without changing the factory set values.

■ **Setting at using host communication 2**

- Address setting switch 1 (front) [Refer to P. 4]
 - Set an address of module.

- Address setting switch 2 (left side) [Refer to P. 4]
 - Set the unit address for host communication 2.
- PLC communication setting switch (left side) [Refer to P. 5]
 - Set the communication speed, data bit configuration, and protocol for host communication 2. Set the same value as communication settings of host computer.
 - In addition, select the communication port of modular connector.
- Internal communication setting switch (right side) [Refer to P. 6]
 - Use this module without changing the factory set values.



4.1 Address Setting

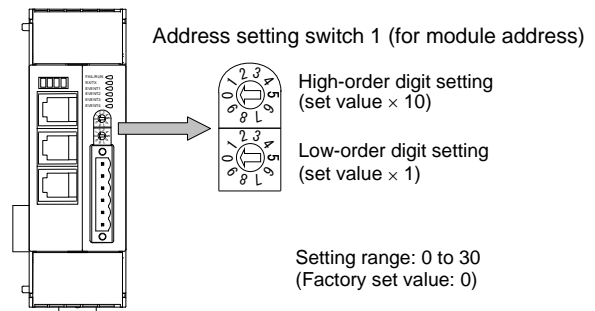
Set an address. For this setting, use a small slotted screwdriver.

To avoid problems or malfunction, do not duplicate an address on the same communication line.

■ **Module address setting**

When using two or more modules, set the desired address to each module.

(Common to PLC communication and host communication)



Module address setting differs depending on operation mode selection address settings.

● **Free setting (factory set value)**

Free settings can be made in the range of 0 to 30.

● **Continuous setting**

Set the V-TIO-E/F module address to 0 and also set other module addresses to consecutive numbers starting from 1.

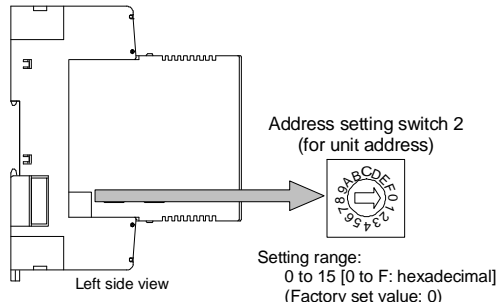
When in the free setting, regardless of the number of modules connected when the power is turned on, much time is required until module recognition operation comes to an end compared to the continuous setting as this operation is performed to addresses from 0 to 30.

For operation mode selection address settings, refer to the **Module Type Controller SRV PLC/Host Communication Instruction Manual (IMS01P05-E□)**.

■ **Unit address setting**

When two or more V-TIO-E/F modules are multi-drop connected, set an address to each V-TIO-E/F module. This becomes the unit address of the SRV unit.

(Common to PLC communication/host communication)



● PLC communication

Up to four V-TIO-E/F modules can be connected to a PLC communication port. Therefore the unit address uses the four V-TIO-E/F modules as a group. For V-TIO-E/F modules which are multi-drop connected to the same PLC communication port, use successive numbers assigned to any one of four groups shown in the following table as their addresses.

Group	Address setting switch 2	Group	Address setting switch 2
Group 1	0	Group 3	8
	1		9
	2		A
	3		B
Group 2	4	Group 4	C
	5		D
	6		E
	7		F

Always set the unit address of each group including 0, 4, 8 or C. 0, 4, 8 or C becomes the master for communication transfer.

● Host communication

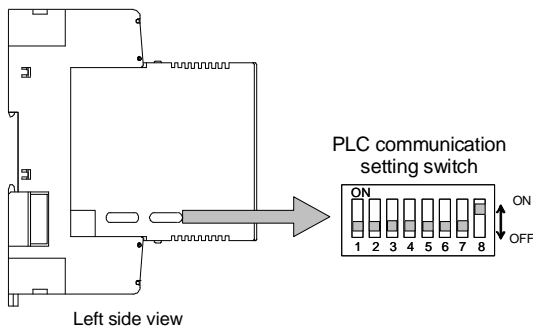
Differently from PLC communication, there are no group restrictions. Free settings can be made in the range of 0 to F.

For Modbus, the value obtained by adding “1” to the set address corresponds to the address used for the actual program.

4.2 Protocol Selections and Communication Speed Setting

■ PLC communication setting switch

Set the communication speed, data bit configuration, and protocol for PLC communication and host communication 2. In addition, select the communication port of modular connector. The data changes become valid when the power is turned on again or when changed to RUN/STOP.



1	2	Data bit configuration
OFF	OFF	Data 8-bit, without parity, Stop 1-bit
ON	OFF	Data 7-bit *, Odd parity, Stop 1-bit
OFF	ON	Data 7-bit *, Even parity, Stop 1-bit
ON	ON	Data 7-bit *, Even parity, Stop 2-bit

* To be changed to data 8-bit only when “Host communication 2 (Modbus)” is selected.

Factory set value: Data 8-bit, without parity, Stop 1-bit

3	4	Communication speed
OFF	OFF	9600 bps
ON	OFF	19200 bps
OFF	ON	38400 bps
ON	ON	Do not set this one

Factory set value: 9600 bps

5	6	7	Communication protocol
OFF	OFF	OFF	Host communication 2 (RKC communication)
ON	OFF	OFF	Host communication 2 (Modbus)
OFF	ON	OFF	Do not set this one
ON	ON	OFF	PLC communication OMRON SYSMAC series special protocol C mode command (RD/WD)
OFF	OFF	ON	PLC communication MITSUBISHI MELSEC series special protocol ACPU common command (WR/WW)
ON	OFF	ON	PLC communication MITSUBISHI MELSEC series special protocol AnA/AnUCPU common command (QR/QW)
OFF	ON	ON	Do not set this one
ON	ON	ON	

Factory set value: Host communication 2 (RKC communication)

8	Modular connector PLC/host communication selection
OFF	COM. PORT1: PLC communication/host communication 2 [RS-232C/RS-422A] COM. PORT2/COM. PORT3: Host communication 1 [RS-422A]
ON	COM. PORT1: Host communication 1 [RS-232C/RS-422A] COM. PORT2/COM. PORT3: PLC communication/host communication 2 [RS-422A]

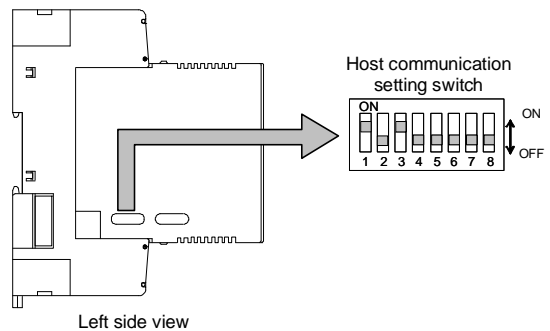
Factory set value: COM. PORT1:
Host communication 1 [RS-232C/RS-422A]
COM. PORT2/COM. PORT3:
PLC communication/host communication 2 [RS-422A]

When two or more V-TIO-E/F modules are multi-drop connected, set the PLC communication setting switches in all of the V-TIO-E/F modules to the same positions.

COM. PORT2 and COM. PORT3 become the same communication specification.

■ Host communication setting switch

Set the communication speed, data bit configuration, and protocol for host communication 1.



1	2	Communication speed
OFF	OFF	2400 bps
ON	OFF	9600 bps
OFF	ON	19200 bps
ON	ON	38400 bps

Factory set value: 9600 bps

3	4	5	Data bit configuration
OFF	OFF	OFF	Data 7-bit, without parity, Stop 1-bit *
OFF	OFF	ON	Data 7-bit, Even parity, Stop 1-bit *
OFF	ON	OFF	Do not set this one
OFF	ON	ON	Data 7-bit, Odd parity, Stop 1-bit *
ON	OFF	OFF	Data 8-bit, without parity, Stop 1-bit
ON	OFF	ON	Data 8-bit, Even parity, Stop 1-bit
ON	ON	OFF	Do not set this one
ON	ON	ON	Data 8-bit, Odd parity, Stop 1-bit

* When the Modbus communication protocol is selected, this setting becomes invalid.

Factory set value: Data 8-bit, without parity, Stop 1-bit

6	Communication protocol
OFF	Host communication 1 (RKC communication)
ON	Host communication 1 (Modbus)

Factory set value: Host communication 1 (RKC communication)



- **Switch No. 7 and 8 must be always OFF. Do not set to ON.**
- **When two or more V-TIO-E/F modules are multi-drop connected, for switch No. 1 to 6 set the PLC communication setting switches in all of the V-TIO-E/F modules to the same positions.**

Internal communication setting switch

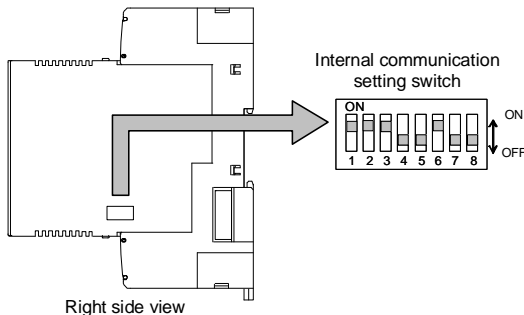
Use this module without changing the factory set values.

[Factory set value]

- Communication speed: 38400 bps
- Data bit configuration: Data 8-bit, without parity
- Protocol: Modbus

[Factory set value of internal communication setting switch]

- | | |
|------------|------------|
| No. 1: ON | No. 5: OFF |
| No. 2: ON | No. 6: ON |
| No. 3: ON | No. 7: OFF |
| No. 4: OFF | No. 8: OFF |



When connecting two or more modules (V-TIO-A, B, C or D) to the V-TIO-E/F module, match all of their communication speed, data bit configuration and communication protocol settings with the internal settings of the V-TIO-E/F module.



For details of internal communication setting switch, refer to the **Module Type Controller SRV PLC/Host Communication Instruction Manual (IMS01P05-E□)**.

5. MOUNTING



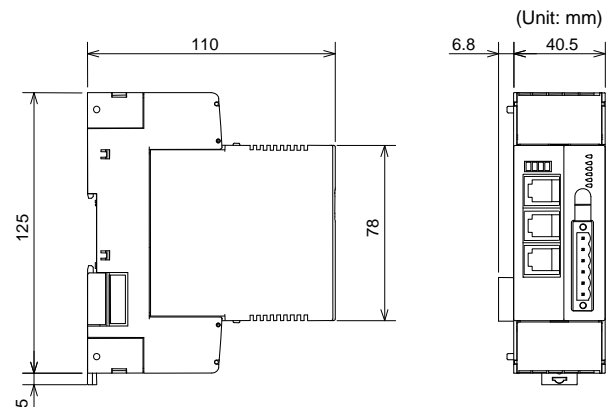
WARNING

To prevent electric shock or instrument failure, always turn off the power before mounting or removing the instrument.

5.1 Mounting Cautions

- (1) This instrument is intended to be used under the following environmental conditions. **(IEC61010-1)**
[OVERVOLTAGE CATEGORY II, POLLUTION DEGREE 2]
- (2) Use this instrument within the following environment conditions:
 - Allowable ambient temperature: -10 to +50 °C
 - Allowable ambient humidity: 5 to 95 %RH
(Absolute humidity: MAX.W.C 29 g/m³ dry air at 101.3 kPa)
 - Installation environment conditions: Indoor use
Altitude up to 2000 m
- (3) Avoid the following when selecting the mounting location.
 - Rapid changes in ambient temperature, which may cause condensation.
 - Corrosive or inflammable gases.
 - Direct vibration or shock to the mainframe.
 - Water, oil, chemicals, vapor or steam splashes.
 - Excessive dust, salt or iron particles.
 - Excessive induction noise, static electricity, magnetic fields or noise.
 - Direct air flow from an air conditioner.
 - Exposure to direct sunlight.
 - Excessive heat accumulation.
- (4) Mount this instrument in the panel considering the following conditions:
 - Provide adequate ventilation space so that heat does not build up.
 - Do not mount this instrument directly above equipment that generates large amount of heat (heaters, transformers, semi-conductor functional devices, large-wattage resistors.)
 - If the ambient temperature rises above 50 °C, cool this instrument with a forced air fan, cooler, etc. Cooled air should not blow directly on this instrument.
 - In order to improve safety and the immunity to withstand noise, mount this instrument as far away as possible from high voltage equipment, power lines, and rotating machinery.
 - High voltage equipment: Do not mount within the same panel.
 - Power lines: Separate at least 200 mm.
 - Rotating machinery: Separate as far as possible.
 - Ensure at least 50 mm space on top and bottom of the control unit for maintenance and environmental reasons.
- (5) In case this instrument is connected to a supply by means of a permanent connection, a switch or circuit-breaker shall be included in the installation. This shall be in close proximity to the equipment and within easy reach of the operator. It shall be marked as the disconnecting device for the equipment.

5.2 Dimensions

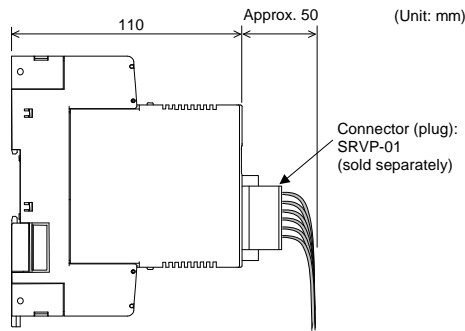


The above figure shows when provided with the event input/output connector, but the same also when not provided with the connector.

● Depth in connector mounting

Conduct installation in consideration of the sizes of the connector and cable when connector-connected.

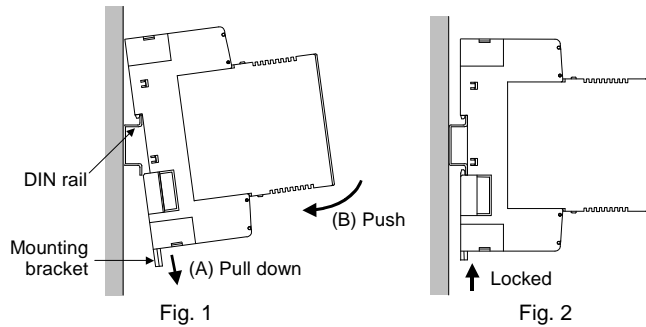
[Usage example of SRVP-01]



5.3 DIN rail Mounting

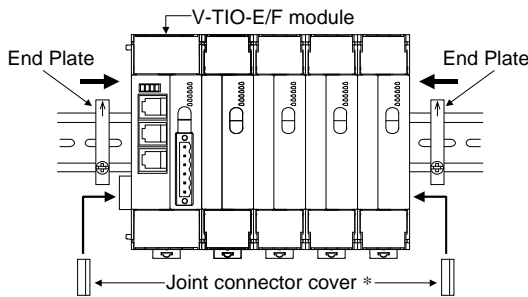
■ Mounting procedures

1. Pull down the mounting bracket at the bottom of the module (A). Attach the hooks on the top of the module to the DIN rail and push the lower section into place on the DIN rail (B). (Fig. 1)
2. Slide the mounting bracket up to secure the module to the DIN rail. (Fig. 2)



■ End Plate mounting

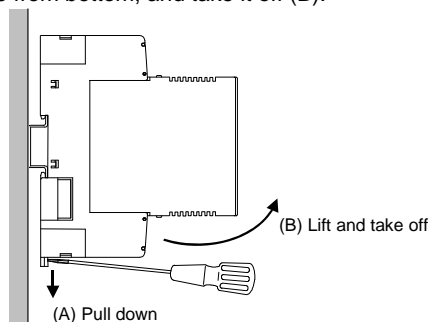
Hold tight both ends of the modules joined together with the end plates and then fix the end plates with screws. Even if only one V-TIO-E/F module is used, also hold tight both ends of the module with the end plates.



* For the conservation of the contact of connector, install a joint connector cover in module of both ends.

■ Removing procedures

Pull down a mounting bracket with a slotted screwdriver (A). Lift the module from bottom, and take it off (B).



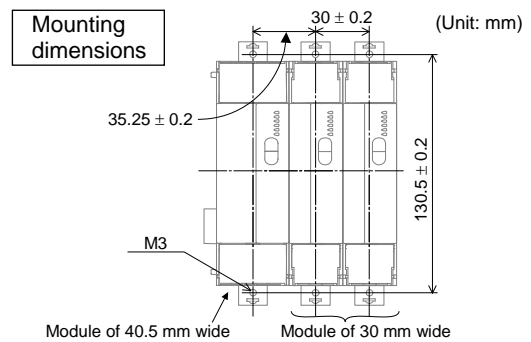
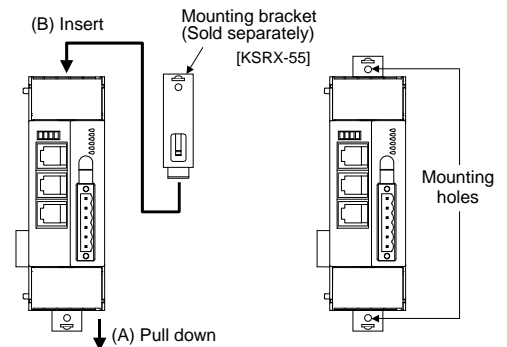
5.4 Panel Mounting

■ Mounting procedures

1. Pull down the mounting bracket (A) until locked and that a mounting hole appears.
2. Prepare one mounting bracket per module (B) sold separately (KSRX-55) and then insert it in the rear of the terminal board at top of the module until locked but a mounting hole does not disappear.
3. Mount each module directly on the panel with screws which are inserted in the mounting holes of the top and bottom mounting brackets.

Recommended tightening torque: 0.3 N·m (3 kgf·cm)

The customer needs to provide the M3 size screws. Select the screw length that matches the mounting panel.



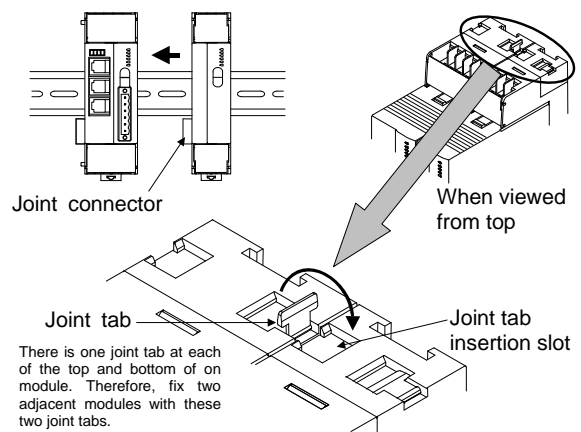
5.5 Jointing Each Module

Up to 31 SRVs consisting of the each module can be jointed together. Joint these modules according to the following procedure.

■ Jointing procedures

1. Mount the modules on the DIN rail and then joint these modules together with the joint connector while sliding the relevant module.
2. Lift each of the joint tabs located at the top and bottom of the module and then insert it in the slot of the adjacent module to fix these two modules.

For panel mounting, first joint each module and then mount it on the panel.



6. WIRING

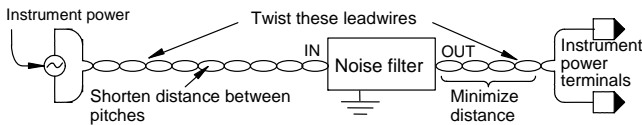


WARNING

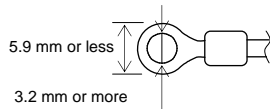
To prevent electric shock or instrument failure, do not turn on the power until all wiring is completed. Make sure that the wiring is correct before applying power to the instrument.

6.1 Wiring Cautions

- For thermocouple input, use the appropriate compensation wire.
- For RTD input, use low resistance lead wire with no difference in resistance between the three lead wires.
- To avoid noise induction, keep input signal wire away from instrument power line, load lines and power lines of other electric equipment.
- Signal connected to Voltage input and Current input shall be low voltage defined as "SELV" circuit per IEC 60950-1.
- If there is electrical noise in the vicinity of the instrument that could affect operation, use a noise filter.
 - Shorten the distance between the twisted power supply wire pitches to achieve the most effective noise reduction.
 - Always install the noise filter on a grounded panel. Minimize the wiring distance between the noise filter output and the instrument power supply terminals to achieve the most effective noise reduction.
 - Do not connect fuses or switches to the noise filter output wiring as this will reduce the effectiveness of the noise filter.

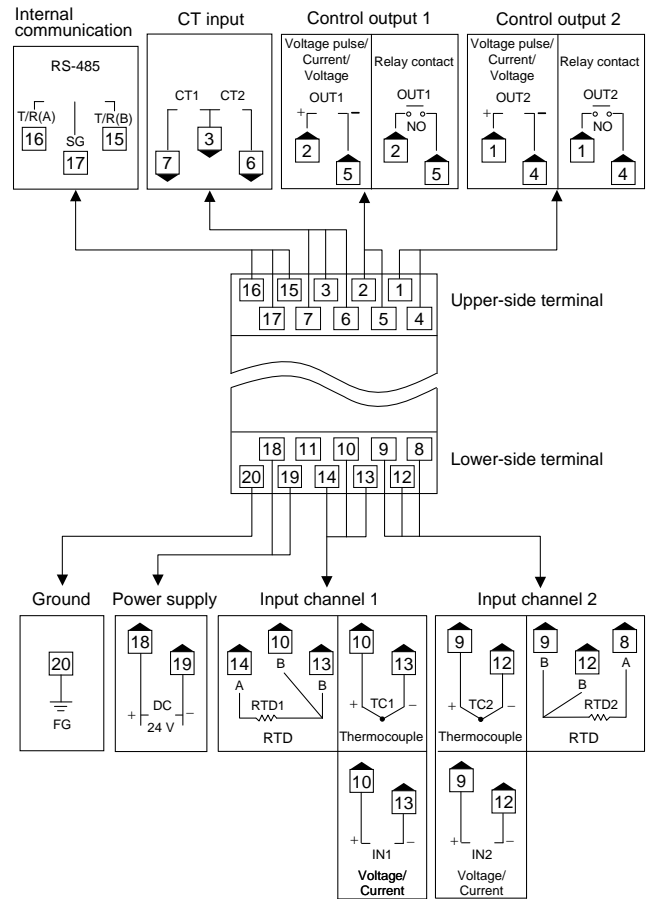


- Power supply wiring must be twisted and have a low voltage drop.
- For an instrument with 24 V power supply input, supply power from "SELV" circuit defined as IEC 60950-1.
- A suitable power supply should be considered in the end-use equipment. The power supply must be in compliance with a limited-energy circuits (maximum available current of 8 A).
- In the maximum configuration (extension up to 31 modules) the 24 V DC supplied equipment may draw up to 4 A. The power supply shall be capable of delivering at least 4 A.
- Use the solderless terminal appropriate to the screw size.
 - Screw size: M3 x 6
 - Recommended tightening torque: 0.4 N·m [4 kgf·cm]
 - Specified solderless terminals: With isolation



- Make sure that during field wiring parts of conductors can not come into contact with adjacent conductive parts.

6.2 Terminal Configuration



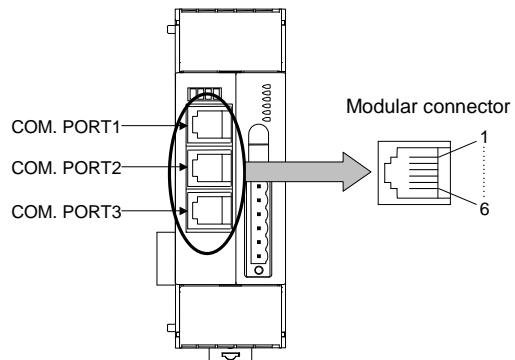
- For Heat/Cool PID control (V-TIO-F), input channel 2 becomes unused.
- For Heat/Cool PID control (V-TIO-F), Control output 1 corresponds to the heating output and Control output 2 corresponds to the cooling output.
- Heater break alarm (HBA) function cannot be used when control output is voltage/current output.
- Control loop break alarm (LBA) function cannot be used when control type is Heat/Cool PID control (V-TIO-F).



- Terminal No. 11 is not used.

6.3 Pin Layout of Connector

Modular connector



- Modular connector COM. PORT1: Connector for PLC or Host computer connection Based on RS-422A/RS-232C (Specify when ordering)
- Modular connector COM. PORT2: Connector for PLC or Host computer connection Based on RS-422A
- Modular connector COM. PORT3: Connector for SRV unit extension Based on RS-422A

● RS-422A

Pin No.	Signal name	Symbol
1	Receive data	R (A)
2	Receive data	R (B)
3	Signal ground	SG
4	Send data	T (B)
5	Send data	T (A)
6	Signal ground	SG

● RS-232C

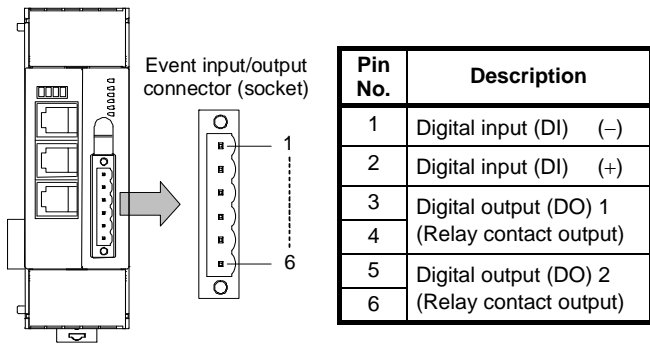
Pin No.	Signal name	Symbol
1	Unused	—
2	Send data	SD (TXD)
3	Signal ground	SG
4	Receive data	RD (RXD)
5	Unused	—
6	Signal ground	SG

Customer is requested to prepare a communication cable fit for the V-TIO-E/F module to be connected by the host computer or PLC. Connection cable W-BF-01*, W-BF-02* and W-BF-28 (RKC product) can use to connect the host computer or PLC.

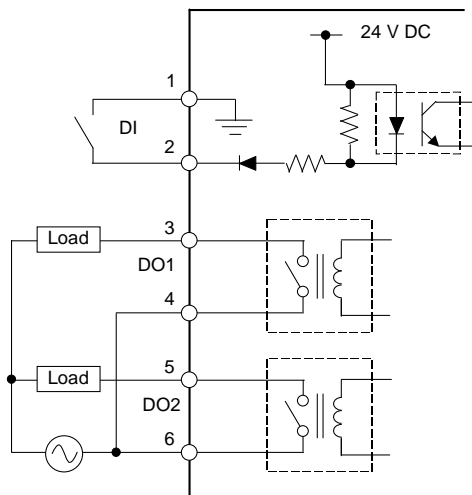
* Shields of the cable are connected to SG (No. 6 pin) of the V-TIO-E/F connector.

The six-pin type modular connector should be used for the connection to the V-TIO-E/F module. Recommended manufacturer and model: Hirose Electric, TM4P-66P

■ Event input/output connector



● Circuit configuration



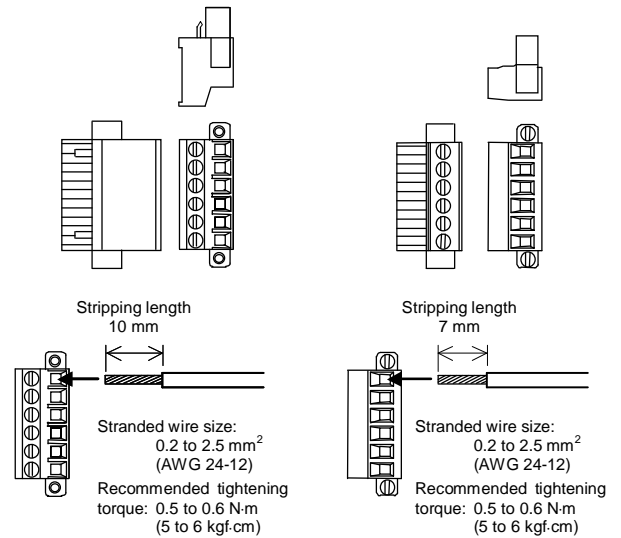
● Attention in Connector (plug) Wiring

- Use the following connector (plug) as that connected to the event input/output connector. Connector (plug) is sold separately. SRVP-01 (Front-screw type) SRVP-02 (Side-screw type)
- The lead wires use the stranded wire.
- Use the stranded wire from size 0.2 to 2.5 mm² (AWG 24-12).
- Stripping length is as follows. SRVP-01: 10 mm SRVP-02: 7 mm
- Recommended tightening torque of the lead wire in the connector (plug): 0.5 to 0.6 N·m (5 to 6 kgf·cm)

〔Screw size: SRVP-01: M2.5 SRVP-02: M3〕

[SRVP-01] Front-screw type

[SRVP-02] Side-screw type



7. SPECIFICATIONS

■ Input

Number of inputs: 2 points
 Isolated between each channel:
 Thermocouple input, Voltage (low) input
 Not isolated between each channel:
 RTD input, Voltage (high) input, Current input

Input type:

- Thermocouple: K, J, T, S, R, E, B, N (JIS-C1602-1995) PLII (NBS) W5Re/W26Re (ASTM-E988-96)
- RTD: Pt100 (JIS-C1604-1997) JPt100 (JIS-C1604-1989, Pt100 of JIS-C1604-1981)
- Voltage (low): 0 to 100 mV DC
- Voltage (high): 0 to 5 V DC, 0 to 10 V DC, 1 to 5 V DC
- Current: 0 to 20 mA DC, 4 to 20 mA DC (Input impedance: 250 Ω)

Sampling cycle: 500 ms

PV bias: -Input span to +Input span

CT input: 2 points
 0.0 to 30.0 A (CTL-6P-N) or
 0.0 to 100.0 A (CTL-12-S56-10L-N)

■ Output

Number of outputs: 2 points
(Isolated between input and output, and between output and power supply)

Output type:

- Relay contact: 250 V AC, 3 A (Resistive load)
1a contact
Electrical life: 300,000 times or more
(Rated load)
- Voltage pulse: 0/12 V DC
(Load resistance 600 Ω or more)
- Current: 0 to 20 mA DC, 4 to 20 mA DC
(Load resistance 600 Ω or less)
- Voltage: 0 to 5 V DC, 0 to 10 V DC, 1 to 5 V DC
(Load resistance 1 kΩ or more)

■ Control action

Number of controls: 2 points
Control method: Brilliant PID control
Reverse action or direct action is selectable (Specify when ordering)
Heat/Cool control is selectable (Specify when ordering)

Additional function: Autotuning function

■ Event

Number of events: 2 points/channel
Event type: Temperature event:
Deviation high, Deviation low,
Deviation high/low, Band,
Process high, Process low
Heater break alarm (HBA),
Control loop break alarm (LBA),
Burnout, Temperature rise completion

■ Optional

● Event input

Number of inputs: 1 point
Input type: Dry contact input
Input voltage: 24 V DC (Rated)
Input current: Approx. 6 mA
Input details: Control RUN/STOP,
Event interlock release
(Specify when ordering)

● Event output

Number of outputs: 2 points
Output type: Relay contact output
250 V AC, 1 A (Resistive load)
1a contact
Electrical life: 300,000 times or more
(Rated load)
Output details: Temperature event, Heater break alarm
(HBA), Control loop break alarm (LBA),
Burnout, Temperature rise completion
(Specify when ordering)

■ Communications

Number of communications: 2 points

- PLC communication and host communication: Each 1 port
- Host communication: 2 points
(Selectable)

● PLC communication

Communication interface: Based on RS-422A, EIA standard
Based on RS-232C, EIA standard
(RS-232C: COM. PORT1 only)

Communication protocol:

- MITSUBISHI MELSEC series special protocol
 - ACPUCPU common command (WR/WW)
(A series, FX2N, FX2NC series)
 - AnA/AnUCPU common command (QR/QW)
(AnA/QnA series, Q series)
- OMRON SYSMAC series special protocol
C mode command (RD/WD)

Maximum connections: Four V-TIO-E/F modules per communication port of PLC

● Host communication

Communication interface: Based on RS-422A, EIA standard
Based on RS-232C, EIA standard
(RS-232C: COM. PORT1 only)

Communication protocol: RKC communication
(ANSI X3.28-1976 subcategories 2.5 and B1) or Modbus

Maximum connections: RS-422A: 16 V-TIO-E/F modules
RS-232C: One V-TIO-E/F module

■ Others

Power supply voltage: 21.6 to 26.4 V DC
(Including power supply voltage variation)
Rating: 24 V DC

Current consumption: With event input/output:
160 mA max./module
Without event input/output:
140 mA max./module

Allowable ambient temperature range:
-10 to +50 °C

Allowable ambient humidity range:
5 to 95 %RH (Non condensing)
Absolute humidity:
MAX.W.C 29 g/m³ dry air at 101.3 kPa

Installation environment conditions:

Indoor use
Altitude up to 2000 m

Weight: With event input/output:
Approx. 260 g
Without event input/output:
Approx. 250 g

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The first edition: MAR. 2002 [IMQ00]
The fifth edition: SEP. 2013 [IMQ00]