



DeviceNet Communication Converter Communication COM-JH [For SRZ] Data List

IMR01Y32-E2

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This manual describes the communication data of the COM-JH. For the installation, the detail handling procedures and various function settings, please refer to the following separate manuals.

- COM-JH [For SRZ] Installation Manual (IMR01Y24-E2): Enclosed with COM-JH
- COM-JH [For SRZ] Quick Instruction Manual (IMR01Y28-E2): Enclosed with COM-JH
- COM-JH [For SRZ] Instruction Manual (IMR01Y36-E2): Separate
(Download or sold separately)

The above manuals can be downloaded from the official RKC website:
https://www.rkinst.com/english/manual_load.htm

1. USAGE OF COMMUNICATION DATA ITEMS

"Communication items," the "Number of communication controllers" and the "Number of communication words" necessary for polling I/O communication are set via Explicit message communication or using the configuration tool.

For Explicit message communication and the configuration tool, see **COM-JH [For SRZ] Instruction Manual (IMR01Y36-E2)**.

● Communication items

The measured data item (IN) and setting data item (OUT) communicating via polling I/O communication set the attribute ID, "Controller object (0x64: 64Hex, 0x65: 65Hex, 0x66: 66Hex)" to object instance 1 corresponding to the device profile, "Controller communication item setting object (0xC7: C7Hex)."

For "Controller communication item setting object (0xC7: C7Hex)" and "Controller object (0x64: 64Hex, 0x65: 65Hex, 0x66: 66Hex)," see **3. DEVICE PROFILES** and the **COM-JH [For SRZ] Instruction Manual (IMR01Y36-E2)**.

● Number of communication controllers

The number of communication controllers means the number of controllers connected to the COM-JH.

The number of communication controllers is set to attribute ID: 236 of the Z-TIO module object (0x64: 64Hex).

The number of communication controllers can be set even by the communication environment setting made by the COM-JH rotary switch.

- For details of the number of communication controllers, see **COM-JH [For SRZ] Instruction Manual (IMR01Y36-E2)**.
- For communication environment setting made by the rotary switch, see **COM-JH [For SRZ] Quick Instruction Manual (IMR01Y28-E2)**.

● Number of communication words

The number of communication words means the number of words corresponding to the measured data item (IN) and setting data item (OUT) communicating via polling I/O communication.

The number of communication words is set to attribute ID: 240 [Measured data item (IN)] and 241 [Setting data item (OUT)] of the Z-TIO module object (0x64: 64Hex).

The number of communication words can be calculated from the following equation.

Number of communication words

$$\begin{aligned}
 &= (\text{Number of words of first communication item for one module} \\
 &+ \text{Number of words of next communication item for one module} \dots \\
 &+ \text{Number of words of last communication item for one module}) \\
 &\times \text{Number of communication controllers} + \text{Fixed communication data items: 5 words} *
 \end{aligned}$$

* Measured data items (IN)

Receive counter: 1 word, Alarm state: 2 words, RUN/STOP state: 2 words

Setting data items (OUT)

Setting state selection: 3 words, RUN/STOP transfer: 2 words

The number of communication words can be set even by the communication environment setting made by the COM-JH rotary switch.

For details of the number of communication words, see **COM-JH [For SRZ] Instruction Manual (IMR01Y36-E2)**.

For communication environment setting made by the rotary switch and fixed communication data items, see **COM-JH [For SRZ] Quick Instruction Manual (IMR01Y28-E2)**.

2. CONTROLLER OBJECT DATA ITEMS

The controller objects consist of the three types below. The content of each object is indicated by the order of the attribute IDs.

- Z-TIO module object (0x64: 64Hex)
 - Z-TIO module extended object (0x65: 65Hex)
 - Z-DIO module object (0x66: 66Hex)
- ID: Attribute ID
• Number of data items: 1: Only object instance 1 is valid
2: Only object instance 1 and 2 are valid
16: Valid for object instance 1 to 16
31: Valid for object instance 1 to 31
64: Valid for object instance 1 to 64
128: Valid for object instance 1 to 128
• Attribute: RO: Only reading data is possible (Get: Yes, Set: No)
R/W: Reading and writing data is possible (Get: Yes, Set: Yes)
• Data range: For 16-bit data

For details of data item, see **COM-JH [For SRZ] Instruction Manual (IMR01Y36-E2)**.

■ Z-TIO Module Object (0x64: 64Hex)

ID	Name	Number of data items	Attribute	Data range	Factory set value
37	Memory area transfer	64	R/W	1 to 8	1
38	Interlock release	64	R/W	0: Normal state 1: Interlock release execution	0
39	Event 1 set value ★	64	R/W	Deviation action, Deviation action between channels, Temperature rise completion range : -Input span to +Input span	50
40	Event 2 set value ★	64	R/W	Process action, SV action: Input scale low to Input scale high Manipulated output value (MV): -5.0 to +105.0 %	50
41	Event 3 set value ★	64	R/W	* When temperature rise completion is selected at Event 3 action type.	50
42	Event 4 set value ★	64	R/W		50
43	Control loop break alarm (LBA) time ★	64	R/W	0 to 7200 seconds (0: Unused)	480
44	LBA deadband ★	64	R/W	0 (0.0) to Input span	0 (0.0)
45	Set value (SV) ★	64	R/W	Setting limiter (low) to Setting limiter (high)	TC/RTD inputs: 0 °C V/I inputs: 0.0 %
46	Proportional band [heat-side] ★	64	R/W	TC/RTD inputs: 0 (0.0) to Input span (Unit: °C [°F]) Voltage (V/Current (I)) inputs: 0.0 to 1000.0 % of Input span (0, 0.0: ON/OFF action)	TC/RTD inputs: 30 V/I inputs: 30.0
47	Integral time [heat-side] ★	64	R/W	PID control or heat/cool PID control: 0 to 3600 seconds or 0.0 to 1999.9 seconds ¹ (0, 0.0: PD action) Position proportioning control: 1 to 3600 seconds or 0.1 to 1999.9 seconds ¹	240
48	Derivative time [heat-side] ★	64	R/W	0 to 3600 seconds or 0.0 to 1999.9 seconds ¹ (0, 0.0: PI action)	60
49	Control response parameter ★	64	R/W	Slow: 1: Medium 2: Fast [P or PD action: 2 (Fast) fixed]	PID control, Position proportioning control: 0: Heat/cool PID control: 2
50	Proportional band [cool-side] ★	64	R/W	TC/RTD inputs: 1 (0.1) to Input span (Unit: °C [°F]) Voltage (V/Current (I)) inputs: 0.1 to 1000.0 % of Input span	TC/RTD inputs: 30 V/I inputs: 30.0
51	Integral time [cool-side] ★	64	R/W	0 to 3600 seconds or 0.0 to 1999.9 seconds ¹ (0, 0.0: PD action)	240
52	Derivative time [cool-side] ★	64	R/W	0 to 3600 seconds or 0.0 to 1999.9 seconds ¹ (0, 0.0: PI action)	60
53	Overlap/Deadband ★	64	R/W	TC/RTD inputs: -Input span to +Input span (Unit: °C [°F]) Voltage (V/Current (I)) inputs: -100.0 to +100.0 % of Input span Minus (-) setting results in overlap.	0
54	Manual reset ★	64	R/W	-100.0 to +100.0 %	0.0
55	Setting change rate limiter (up) ★	64	R/W	0 (0.0) to Input span/unit time * 0 (0.0): Unused	0 (0.0)
56	Setting change rate limiter (down) ★	64	R/W	* Unit time: 60 seconds (factory set value)	0 (0.0)
57	Area soak time ★	64	R/W	0 to 11999 seconds or 0 to 5999 minutes Data range of Area soak time can be selected on the Soak time unit	0
58	Link area number ★	64	R/W	0 to 8 (0: No link)	0
59	Heater break alarm (HBA) set value	64	R/W	CTL-6-P-N: 0.0 to 30.0 A (0.0: Unused) CTL-12-S56-10L-N: 0.0 to 100.0 A (0.0: Unused)	0.0
60	Heater break determination point	64	R/W	0 to 100.0 % of HBA set value (0.0: Heater break determination is invalid)	30.0
61	Heater melting determination point	64	R/W	0.0 to 100.0 % of HBA set value (0.0: Heater melting determination is invalid)	30.0
62	Unused	—	—	—	—
63	Unused	—	—	—	—
64	Unused	—	—	—	—
65	PV bias	64	R/W	-Input span to + Input span	0
66	RS digital filter	64	R/W	0.0 to 100.0 seconds (0.0: Unused)	0.0
67	PV ratio	64	R/W	0.500 to 1.500	1.000
68	PV low input cut-off	64	R/W	0.00 to 25.00 % of input span	0.00
69	RS bias ²	64	R/W	-Input span to + Input span	0
70	RS digital filter ²	64	R/W	0.0 to 100.0 seconds (0.0: Unused)	0.0
71	RS ratio ²	64	R/W	0.001 to 9.999	1.000
72	Proportional cycle time	64	R/W	0.1 to 100.0 seconds M: Relay contact output V: Voltage pulse output T: Triac output D: Open collector output	M output: 20.0 V, T, D output: 2.0
73	Unused	—	—	—	—
74	Manual manipulated output value	64	R/W	PID control: Output limiter (low) to Output limiter (high) Heat/cool PID control: -Output limiter (high) to +Output limiter (high) Position proportioning control with feedback resistance (FBR) input: Output limiter (low) to Output limiter (high) Position proportioning control (without FBR input): 0: Close-side output OFF, Open-side output OFF 1: Close-side output ON, Open-side output OFF 2: Close-side output OFF, Open-side output ON	0.0

¹ If the Event 3 type is temperature rise completion, check the temperature rise completion state in the comprehensive event state [Z-TIO module extended object (0x65: 65Hex) ID: 1]. (The Event 3 state monitor does not turn ON.)

² When using PID/AT transfer by polling I/O communication, it is necessary to set action mode selection to "PID/AT transfer by polling I/O communication is valid."

ID	Name	Number of data items	Attribute	Data range	Factory set value
37	Memory area transfer	64	R/W	1 to 8	1
38	Interlock release	64	R/W	0: Normal state 1: Interlock release execution	0
39	Event 1 set value ★	64	R/W	Deviation action, Deviation action between channels, Temperature rise completion range : -Input span to +Input span	50
40	Event 2 set value ★	64	R/W	Process action, SV action: Input scale low to Input scale high Manipulated output value (MV): -5.0 to +105.0 %	50
41	Event 3 set value ★	64	R/W	* When temperature rise completion is selected at Event 3 action type.	50
42	Event 4 set value ★	64	R/W		50
43	Control loop break alarm (LBA) time ★	64	R/W	0 to 7200 seconds (0: Unused)	480
44	LBA deadband ★	64	R/W	0 (0.0) to Input span	0 (0.0)
45	Set value (SV) ★	64	R/W	Setting limiter (low) to Setting limiter (high)	TC/RTD inputs: 0 °C V/I inputs: 0.0 %
46	Proportional band [heat-side] ★	64	R/W	TC/RTD inputs: 0 (0.0) to Input span (Unit: °C [°F]) Voltage (V/Current (I)) inputs: 0.0 to 1000.0 % of Input span (0, 0.0: ON/OFF action)	TC/RTD inputs: 30 V/I inputs: 30.0
47	Integral time [heat-side] ★	64	R/W	PID control or heat/cool PID control: 0 to 3600 seconds or 0.0 to 1999.9 seconds ¹ (0, 0.0: PD action) Position proportioning control: 1 to 3600 seconds or 0.1 to 1999.9 seconds ¹	240
48	Derivative time [heat-side] ★	64	R/W	0 to 3600 seconds or 0.0 to 1999.9 seconds ¹ (0, 0.0: PI action)	60
49	Control response parameter ★	64	R/W	Slow: 1: Medium 2: Fast [P or PD action: 2 (Fast) fixed]	PID control, Position proportioning control: 0: Heat/cool PID control: 2
50	Proportional band [cool-side] ★	64	R/W	TC/RTD inputs: 1 (0.1) to Input span (Unit: °C [°F]) Voltage (V/Current (I)) inputs: 0.1 to 1000.0 % of Input span	TC/RTD inputs: 30 V/I inputs: 30.0
51	Integral time [cool-side] ★	64	R/W	0 to 3600 seconds or 0.0 to 1999.9 seconds ¹ (0, 0.0: PD action)	240
52	Derivative time [cool-side] ★	64	R/W	0 to 3600 seconds or 0.0 to 1999.9 seconds ¹ (0, 0.0: PI action)	60
53	Overlap/Deadband ★	64	R/W	TC/RTD inputs: -Input span to +Input span (Unit: °C [°F]) Voltage (V/Current (I)) inputs: -100.0 to +100.0 % of Input span Minus (-) setting results in overlap.	0
54	Manual reset ★	64	R/W	-100.0 to +100.0 %	0.0
55	Setting change rate limiter (up) ★	64			

ID	Name	Number of data items	Attribute	Data range	Factory set value
235	Setting update flag ¹	1	RO	0: Setting update is completed 1: During setting update	—
236	Number of polling I/O communication controllers ¹	1	R/W	1 to 31	10
237	Unused	—	—	—	—
238	COM-JH error code ¹	1	RO	Bit data b0: Back-up error b1: Controller communication error b2 to b15: Unused Data 0: OFF 1: ON [Decimal number: 0 to 3]	—
239	Number of connected controller in controller communication ¹	1	RO	0 to 31	—
240	Number of communication measured data items (IN) when conducting polling I/O communication ^{1,2}	1	R/W	0: Depends on the DIP switch setting 1 to 5: 5 words 6 to 200: 6 to 200 words	0
241	Number of communication setting data items (OUT) when conducting polling I/O communication ^{1,2}	1	R/W	0: Depends on the DIP switch setting 1 to 5: 5 words 6 to 200: 6 to 200 words	0
242	RUN/STOP logic selection ^{1,2}	1	R/W	0: RUN = 0, STOP = 1 1: RUN = 1, STOP = 0 Valid to RUN/STOP (ID: 234), and the 4th word and the 5th word in the polling I/O communication setting item (OUT) measured item (IN). However, invalid to the RUN/STOP transfer (ID: 36).	1
243	Setting validity selection ¹	1	R/W	0: The setting is validated when the power is turned off once after the setting is changed and it is turned on again. 1: The setting is validated just after the setting is changed. Object data • The data of "Controller communication item setting object (0xC7)" • The data of "Number of polling I/O communication controllers (ID: 236)"	0
244	Unused	—	—	—	—
245	Controller address setting ^{1,2}	31	R/W	0 to 32 (0: No communication)	1 to 31
246	Action mode selection ^{1,2}	1	R/W	Bit data b0: Address setting method transfer 0: Continuous setting 1: Free setting b1: PID/AT transfer by polling I/O communication 0: Invalid 1: Valid b2 to b15: Unused [Decimal number: 0 to 3]	1
247	Automatic acquisition of controller address ^{1,2}	1	R/W	0: Do not execute the automatic acquisition 1: Execute the automatic acquisition	0
248	Unused	—	—	—	—
255		—	—	—	—

: It is possible to set in the communication environment setting by the rotary switch of COM-JH or configuration tool.
 • Communication environment setting by rotary switch of COM-JH is possible.
 1: Valid only when Explicit message communication is used.
 2: The setting is validated when the power is turned off once after the setting is changed and it is turned on again.

 For communication environment setting by the rotary switch, see COM-JH [For SRZ] Quick Instruction Manual (IMR01Y28-E).

Z-TIO Module Extended Object (0x65: 65Hex)

ID	Name	Number of data items	Attribute	Data range	Factory set value
1	Comprehensive event state	64	RO	Bit data b0 to b3: Event 1 state to Event 4 state Heater break alarm state Temperature rise completion b6: b7 to b15: Unused Data 0: OFF 1: ON [Decimal number: 0 to 127]	—
2	Logic output monitor	16	RO	Bit data b0 to b7: Logic output 1 to 8 b8 to b15: Unused Data 0: OFF 1: ON [Decimal number: 0 to 255]	—
3	Output distribution selection	64	R/W	0: Control output 1: Distribution output	0
4	Output distribution bias	64	R/W	-100.0 to +100.0 %	0.0
5	Output distribution ratio	64	R/W	-9.999 to +9.999	1.000
6	Minimum ON/OFF time of proportioning cycle	64	R/W	0 to 1000 ms	0
7	Area soak time stop function	64	R/W	0: No function 1: Event 1 2: Event 2 3: Event 3 4: Event 4	0
8	EDS mode (for disturbance 1)	64	R/W	0: No function 1: EDS function mode 2: Learning mode 3: Tuning mode EDS function: External disturbance suppression function	0
9	EDS mode (for disturbance 2)	64	R/W	—	0
10	EDS value 1 (for disturbance 1)	64	R/W	-100.0 to +100.0 %	0.0
11	EDS value 1 (for disturbance 2)	64	R/W	—	0.0
12	EDS value 2 (for disturbance 1)	64	R/W	—	0.0
13	EDS value 2 (for disturbance 2)	64	R/W	—	0.0
14	EDS transfer time (for disturbance 1)	64	R/W	0 to 3600 seconds or 0.0 to 1999.9 seconds	0
15	EDS transfer time (for disturbance 2)	64	R/W	—	0
16	EDS action time (for disturbance 1)	64	R/W	1 to 3600 seconds	600
17	EDS action time (for disturbance 2)	64	R/W	—	600

ID	Name	Number of data items	Attribute	Data range	Factory set value
18	EDS action wait time (for disturbance 1)	64	R/W	0.0 to 600.0 seconds	0.0
19	EDS action wait time (for disturbance 2)	64	R/W	—	0.0
20	EDS value learning times	64	R/W	0 to 10 times (0: No learning mode)	1
21	EDS start signal	64	R/W	0: EDS start signal OFF 1: EDS start signal ON (for disturbance 1) 2: EDS start signal ON (for disturbance 2)	0
22	Operation mode	64	R/W	0: Unused 1: Monitor 2: Monitor + Event function 3: Control	3
23	Communication switch for logic	16	R/W	Bit data b0 to b3: Communication switch 1 to 4 b4 to b15: Unused Data 0: OFF 1: ON [Decimal number: 0 to 15]	0
24	Engineering setting data	—	—	—	—
25	For the data, see COM-JH [For SRZ] Instruction Manual (IMR01Y36-E).	—	—	—	—
26	Unused	—	—	—	—

Z-DIO Module Object (0x66: 66Hex)

ID	Name	Number of data items	Attribute	Data range	Factory set value
1	Digital input (DI) state	16	RO	Bit data b0 to b7: DI1 to DI8 b8 to b15: Unused Data 0: Contact open 1: Contact closed [Decimal number: 0 to 255]	—
2	Digital output (DO) state	16	RO	Bit data b0 to b7: DO1 to DO8 b8 to b15: Unused Data 0: OFF 1: ON [Decimal number: 0 to 255]	—
3	Error code	16	RO	2: Data back-up error	—
4	Integrated operating time monitor	16	RO	0 to 19999 hours	—
5	Backup memory state monitor	16	RO	0: The content of the backup memory does not coincide with that of the RAM. 1: The content of the backup memory coincides with that of the RAM.	—
6	RUN/STOP transfer	16	R/W	0: STOP (Control stop) 1: RUN (Control start)	0
7	DO manual output	16	R/W	Bit data b0 to b7: DO1 manual output to DO8 manual output b8 to b15: Unused Data 0: OFF 1: ON [Decimal number: 0 to 255]	0
8	DO output distribution selection	128	R/W	0: DO output 1: Distribution output	0
9	DO output distribution bias	128	R/W	-100.0 to +100.0 %	0.0
10	DO output distribution ratio	128	R/W	-9.999 to +9.999	1.000
11	DO proportional cycle time	128	R/W	0.1 to 100.0 seconds	Depends on specifications
12	DO minimum ON/OFF time of proportional cycle	128	R/W	0 to 1000 ms	0
13	Engineering setting data	—	—	—	—
26	For the data, see COM-JH [For SRZ] Instruction Manual (IMR01Y36-E).	—	—	—	—

3. DEVICE PROFILES

A device profile is the specification that defined each necessary parameter with DeviceNet.

3.1 Basic Data

General Device Data

Conforms to DeviceNet specification	Volume I - Release 2.0, Volume II - Release 2.0
Vendor name	RKC INSTRUMENT INC. (Vendor ID = 394)
Device profile name	Generic Device
Product catalog number	Instruction manual number: Japanese: IMR01Y24-JD, IMR01Y28-JD, IMR01Y32-JD, IMR01Y36-JD English: IMR01Y24-ED, IMR01Y28-ED, IMR01Y32-ED, IMR01Y36-ED
Product revision	2.1
EDS function	External disturbance suppression function
Network power consumption	2 mA @ 11 V DC, 4 mA @ 24 V DC
Connector type	Open-style connector or Micro-style connector
Insulated physical layer	Provided
LEDs supported	Module, Network
MAC ID setting	Rotary switch (Node address setting)
Default MAC ID	63
Communication speed setting	Rotary switch (DeviceNet communication speed setting)
Communication speed supported	125 kbps, 250 kbps, 500 kbps
EDS function	External disturbance suppression function
EDS value 1 (for disturbance 1)	0.0
EDS value 1 (for disturbance 2)	0.0
EDS value 2 (for disturbance 1)	0.0
EDS value 2 (for disturbance 2)	0.0
EDS transfer time (for disturbance 1)	0 to 3600 seconds or 0.0 to 1999.9 seconds
EDS transfer time (for disturbance 2)	0
EDS action time (for disturbance 1)	600
EDS action time (for disturbance 2)	600
EDS action time set	Group 2 Only server
Dynamic connection supported	Not supported
Fragmented Explicit Messaging	None

3.2 Object Mounting

Identity Object (0x01: 01Hex)

Object class

Attributes Not supported
Services Not supported

Object instance 1

ID	Description	Get	Set	Type	Value
1	Vendor	Yes	No	UINT	394
2	Product type	Yes	No	UINT	0
3	Product code	Yes	No	UINT	5
4	Revision	Yes	No	UINT	2
5	Major revision	UINT			
6	Minor revision	UINT			
7	Status (bits supported)	Yes	No	WORD	Note
8	Serial number	Yes	No	UDINT	
9	Product name	Yes	No	STRING	COM01
10	Length	UINT			
11	Name	UINT			
12	DeviceNet service	Parameter option			
13	0x05 Reset	0			
14	0x0E Get Attribute Single	None			

Note bit 0: Owned
bit 7: Set to 1 when a self-diagnostic error occurs.
Self-diagnostic error: When attribute ID: 238 (COM-JH error code) of the controller object (0x64) is set to 1, a self-diagnostic error occurs.
bit 1 to 6 and bit 8 to 15: Unused

Message Router Object (0x02: 02Hex)

Object class

Attributes Not supported
Services Not supported