Module Type Controller SRZ Temperature Control Module [for Host Communication]

Instruction **Manual**

IMS01T01-E7

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Thank you for purchasing this RKC product. In order to achieve maximum performance and ensure proper operation of the instrument, carefully read all the instructions in this manual. Please place the manual in a convenient location for easy reference.

This manual describes the mounting, wiring and specifications only. For the basic operations, refer to Z-TIO Host Communication Quick Operation Manual (IMS01T02-E□).

For the detail handling procedures and various function settings, please refer to separate SRZ Instruction Manual (IMS01T04-ED).

The manual can be downloaded from the official RKC website: URL: http://www.rkcinst.com/english/manual_load.htm

■ Product check

Z-TIO Instruction Manual (IMS01T01-E7)	1
Z-TIO Host Communication Quick Instruction Manual (IMS01T02-E□)	1
Joint connector cover (KSRZ-517A)	2
Power terminal cover (KSRZ-518A(1))	1

■ Safety precautions

WARNING

- To prevent injury to persons, damage to the instrument and the equipment, a suitable external protection device shall be required.
- All wiring must be completed before power is turned on to prevent electric shock, fire or damage to the instrument and the equipment.
- This instrument must be used in accordance with the specifications to prevent fire or damage to the instrument and the equipment.
- This instrument is not intended for use in locations subject to flammable or explosive gases
- Do not touch high-voltage connections such as power supply terminals, etc. to avoid electric shock.
- RKC is not responsible if this instrument is repaired, modified or disassembled by other than factory-approved personnel. Malfunction may occur and warranty is void under these conditions.

CAUTION

- This product is intended for use with industrial machines, test and measuring equipment. (It is not designed for use with medical equipment and nuclear energy plant.) • This is a Class A instrument. In a domestic environment, this instrument may cause radio
- interference, in which case the user may be required to take additional measures. • This instrument is protected from electric shock by reinforced insulation. Provide
- reinforced insulation between the wire for the input signal and the wires for instrument power supply, source of power and loads.
- Be sure to provide an appropriate surge control circuit respectively for the following: If input/output or signal lines within the building are longer than 30 meters. If input/output or signal lines leave the building, regardless the length.
- This instrument is designed for installation in an enclosed instrumentation panel. All high-voltage connections such as power supply terminals must be enclosed in the instrumentation panel to avoid electric shock to operating personnel.
- All precautions described in this manual should be taken to avoid damage to the instrument or equipment.
- If the equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired.
- All wiring must be in accordance with local codes and regulations
- To prevent instrument damage as a result of failure, protect the power line and the input/output lines from high currents with a suitable overcurrent protection device with adequate breaking capacity such as a fuse, circuit breaker, etc.
- A malfunction in this product may occasionally make control operations impossible or prevent alarm outputs, resulting in a possible hazard. Take appropriate measures in the end use to prevent hazards in the event of malfunction.
- Prevent metal fragments or lead wire scraps from falling inside instrument case to avoid electric shock, fire or malfunction
- Tighten each terminal screw to the specified torque found in the manual to avoid electric shock, fire or malfunction.
- For proper operation of this instrument, provide adequate ventilation for heat dissipation.
- Do not connect wires to unused terminals as this will interfere with proper operation of the instrument.
- Turn off the power supply before cleaning the instrument.
- Do not use a volatile solvent such as paint thinner to clean the instrument. Deformation or discoloration may occur. Use a soft, dry cloth to remove stains from the instrument.
- To avoid damage to the instrument display, do not rub with an abrasive material or push the front panel with a hard object.

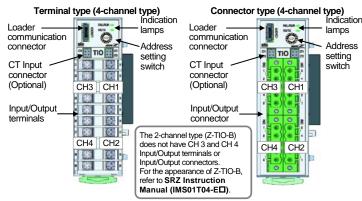
NOTICE

- This manual assumes that the reader has a fundamental knowledge of the principles of electricity, process control, computer technology and communications.
- The figures, diagrams and numeric values used in this manual are only for explanation
- RKC is not responsible for any damage or injury that is caused as a result of using this instrument, instrument failure or indirect damage
- RKC is not responsible for any damage and/or injury resulting from the use of instruments made by imitating this instrument.
- Periodic maintenance is required for safe and proper operation of this instrument. Some components have a limited service life, or characteristics that change over time.

- Every effort has been made to ensure accuracy of all information contained herein. RKC makes no warranty, expressed or implied, with respect to the accuracy of the information. The information in this manual is subject to change without prior notice.
- No portion of this document may be reprinted, modified, copied, transmitted, digitized. stored, processed or retrieved through any mechanical, electronic, optical or other means without prior written approval from RKC

1. PARTS DESCRIPTION

■ Module mainframe



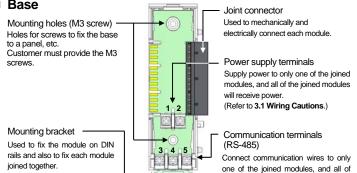
[These diagrams represent any module of SRZ.]

[Indication lamps] FAIL/RUN

When normal (RUN): A green lamp is on Self-diagnostic error (FAIL): A green lamp flashes Instrument abnormality (FAIL): A red lamp is on

During data send and receive: A green lamp turns on

■ Base



2. MOUNTING

WARNING

To prevent electric shock or instrument failure, always turn off the power before mounting or removing the instrument.

2.1 Mounting Cautions

(1) This instrument is intended to be used under the following environmental conditions (IEC 61010-1) [OVERVOLTAGE CATEGORY II, POLLUTION DEGREE 2]

(2) Use this instrument within the following environment conditions:

• Allowable ambient temperature: -10 to +50 °C

 Allowable ambient humidity: 5 to 95 %RH

(Absolute humidity: MAX. W. C 29.3 g/m³ dry air at 101.3 kPa)

 Installation environment conditions: Indoor use Altitude up to 2000 m

(3) Avoid the following conditions when selecting the mounting location:

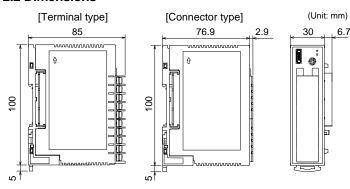
- Rapid changes in ambient temperature which may cause condensation.
- Corrosive or inflammable gases.
- Direct vibration or shock to the mainframe
- Water, oil, chemicals, vapor or steam splashes.
- Excessive dust, salt or iron particles. • Excessive induction noise, static electricity, magnetic fields or noise.
- Direct air flow from an air conditioner.
- Exposure to direct sunlight.
- Excessive heat accumulation.
- (4) Mount this instrument in the panel considering the following conditions:
- Ensure at least 50 mm space on top and bottom of the instrument for maintenance and environmental reasons.
- Do not mount this instrument directly above the equipment that generates large amount of heat (heaters, transformers, semi-conductor functional devices, large-wattage resistors).
- If the ambient temperature rises above 50 °C, cool this instrument with a forced air fan. cooler, etc. Cooled air should not blow directly on this instrument.

• In order to improve safety and the immunity to withstand noise, mount this instrument as far away as possible from high voltage equipment, power lines, and rotating machinery. High voltage equipment: Do not mount within the same panel.

Power lines: Separate at least 200 mm Rotating machinery Separate as far as possible

(5) If this instrument is permanently connected to equipment, it is important to include a switch or circuit-breaker into the installation. This should be in close proximity to the equipment and within easy reach of the operator. It should be marked as the disconnecting device for the equipment.

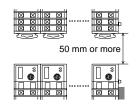
2.2 Dimensions =

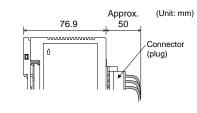


 Space required between each module vertically

When the module is mounted on the panel, allow a minimum of 50 mm at the top and bottom of the module to attach the module

 Depth for connector mount type module Space for connectors and cables must be considered when installing.

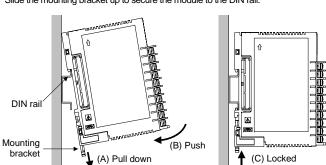




2.3 DIN Rail Mounting

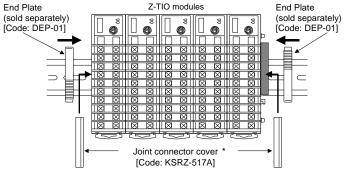
Mounting procedures

- 1. Pull down the mounting bracket at the bottom of the module (A). Attach the hooks on the top of the module to the DIN rail and push the lower section into place on the DIN rail (B).
- 2. Slide the mounting bracket up to secure the module to the DIN rail.



■ Mounting end plates

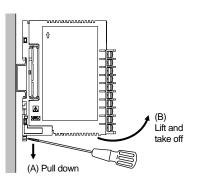
To firmly fix the modules, use end plates on both sides of the mounted modules.



* It is recommended to use a plastic cover on the connector on both sides of the mounted modules for protection of connectors.

■ Removal procedures

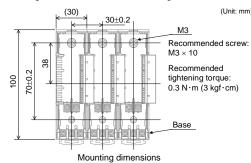
Pull down a mounting bracket with a blade screwdriver (A). Lift the module from bottom, and take it



2.4 Panel Mounting

■ Mounting procedures

1. Refer to the mounting dimensions below when selecting the location.



- 2. Remove the base from the module (B) while the lock is pressed (A). (Fig.1)
- 3. Join bases. Then, lock them by pushing in the mounting brackets.

Refer to the 2.5 Joining Each Module

- 4. Fix the base to its mounting position using M3 screws. Customer must provide the
- 5. Mount the module on the base. (Fig.2)

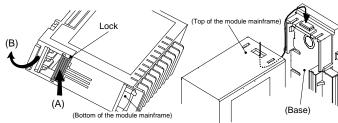


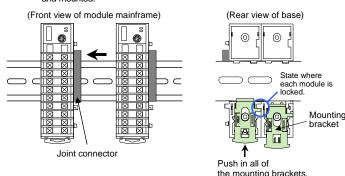
Fig. 1: Removing the base

Fig. 2: Mounting the module mainframe

2.5 Joining Each Module

Up to 16 Z-TIO-A/B modules (for host communication) can be joined together. Join these modules according to the following procedure.

- Z-TIO-C or Z-TIO-D module for which the communication protocol is "PLC communication" cannot be connected to and used with a Z-TIO-A or Z-TIO-B module.
- 1. Mount the modules on the DIN rail.
- 2. Slide the modules until the modules are closely joined together and the joint connectors are securely connected
- 3. Push in the mounting brackets to lock the modules together and fix to the DIN rail.
 - For panel mounting, mount the module mainframes after the bases are joined and mounted



3. WIRING

WARNING

To prevent electric shock or instrument failure, do not turn on the power until all wiring is completed. Make sure that the wiring is correct before applying power to the instrument.

3.1 Wiring Cautions

- To avoid noise induction, keep input/output signal wires away from instrument power line, load lines and power lines of other electric equipment.
- Signal connected to Voltage input and Current input shall be low voltage defined as "SELV" circuit per IEC 60950-1.
- If there is electrical noise in the vicinity of the instrument that could affect operation, use a noise filter
- Shorten the distance between the twisted power supply wire pitches to achieve the most effective noise reduction.
- Always install the noise filter on a grounded panel. Minimize the wiring distance between the noise filter output and the instrument power supply terminals to achieve the most effective noise reduction.
- Do not connect fuses or switches to the noise filter output wiring as this will reduce the effectiveness of the noise filter.
- Allow approximately 8 seconds for contact output when the instrument is turned on. Use a delay relay when the output line is used for an external interlock circuit.
- Power supply wiring must be twisted and have a low voltage drop.
- For an instrument with 24 V power supply input, supply power from a "SELV" circuit defined as IEC 60950-1.
- A suitable power supply should be considered in end-use equipment. The power supply
- must be in compliance with a limited-energy circuits (maximum available current of 8 Å).

 Supply the power to only one of the joined modules. When power is supplied to any one of the joined modules, all of the joined modules will receive power.
- · Select the power capacity which is appropriate for the total power consumption of all joined modules and the initial current surge when the power is turned on. Power consumption (at maximum load): 140 mA max. (at 24 V DC) [4-channel type] 80 mA max. (at 24 V DC) [2-channel type]
- Rush current: 10 A or less • For the connector type module, use the following our connector (plug) [sold separately]. Connector type: SRZP-01 (Front-screw type), SRZP-02 (Side-screw type) M2.5

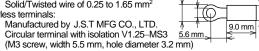
Recommended tightening torque: 0.43 to 0.5 N·m (4.3 to 5.0 kgf·cm) Used cable specifications:

Lead wire type: Solid (AWG 28 [cross-section: 0.081 mm²] to 12 [cross-section: 3.309 mm²]) or Twisted wire (AWG 30 [cross-section: 0.051 mm²] to 12 [cross-section: 3.309 mm²])

Stripping length: 9 to 10 mm (SRZP-01), 7 to 8 mm (SRZP-02)

For the terminal type module, the power supply terminals and the communication terminals, use the specified solderless terminals. Only these specified solderless terminals can be used due to the insulation between the terminals Screw size: $M3 \times 7$ (with 5.8×5.8 square washer) ϕ ϕ 5.5 MAX

Recommended tightening torque: 0.4 N·m (4 kgf·cm) Applicable wire: Solid/Twisted wire of 0.25 to 1.65 mm² Specified solderless terminals:



 Make sure that during field wiring parts of conductors cannot come into contact with adjacent conductive parts.

When tightening a screw of the instrument, make sure to fit the screwdriver properly into the screw head mounted tilted or flat as shown in the right figure. Tightening the screw with excessive torque may damage the screw thread.



φ3.2 MIN

φ3.2

3.2 Terminal Configuration

■ Base (Common to both terminal and connector type)

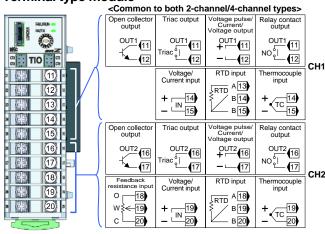


erminal No.	Description		Termi
1	24 V DC (+)		
2	24 V DC (-)		

- Communication terminals						
	Terminal No.	Description				
	3	T/R (A)				
	4	T/R (B)				
	5	SG				

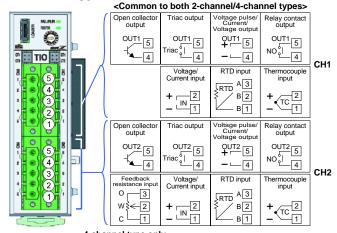
For communication wiring, refer to Z-TIO Host Communication Quick Instruction Manual (IMS01T02-ED).

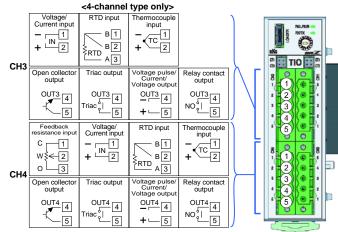
■ Terminal type module



<4-channel type only> RULTUN RULTUN -21 B 21 21 + IN 22 √ B 22 TIO TO 21 @ elay contac output 23 OUT3 [24] OUT3 24 OUT3 24 RTD input Voltage/ 25 input 26 -26 26 + IN 27 W **≥**←27 B 27 RTD A 28 27 0 ____28 CH4 Open collector 28 riac outpu output output 29 OUT4 29 OUT4 OUT4 29 30 30 - (30

■ Connecter type module





The output allocation table

	Control type	OUT1	OUT2	OUT3	OUT4	
2-channel	PID control	Control output 1 (CH1)	Control output 2 (CH2)	_	_	
type	Heat/Cool PID control	Heat-side output 1 (CH1)	Cool-side output 1 (CH1)	_	_	
module	Position proportioning PID control	Open-side output 1 (CH1)	Close-side output 1 (CH1)	_	_	
4-channel	PID control	Control output 1 (CH1)	Control output 2 (CH2)	Control output 3 (CH3)	Control output 4 (CH4)	
type	Heat/Cool PID control	Heat-side output 1 (CH1)	Cool-side output 1 (CH1)	Heat-side output 2 (CH3)	Cool-side output 2 (CH3)	
module *	Position proportioning PID control	Open-side output 1 (CH1)	Close-side output 1 (CH1)	Open-side output 2 (CH3)	Close-side output 2 (CH3)	

* For the 4-channel type module, other output allocation possible.

3.3 CT Input Connector (Optional)

Cable type:

Pin No.	Descrip- tion	Sleeve color				FAILHUN -	1				Pin No.	Descrip- tion	Sleeve color
1	CT4	Yellow]			€ RX/TX -	Ш				1	CT2	Yellow
2	(CH4)	I GIIOW	2	1			Ш		3	4	2	(CH2)	I CIIOW
3	CT3	Blue	•	•	K	N/C AND A		7	•	•	3	CT1	Blue
4	(CH3)	Dide	4	3		m TIO	1	_	1	2	4	(CH1)	Dide
						ch in the case	2						

For the CT input, use the following our CT cable (with socket) and current transformer (CT) [sold separately] W-BW-03-□□□□ (□□□□: Standard cable length [unit: mm])

--- 1000: 1m, 2000: 2 m, 3000: 3 n Current transformer (CT): CTL-6-P-N (0.0 to 30.0 A) or CTL-12-S56-10L-N (0.0 to 100.0 A)

4. SPECIFICATIONS

Measured input

4 points or 2 points (Isolated between each input) Number of inputs Input type:

 TC input K. J. T. S. R. E. B. N (JIS-C1602-1995) PLII (NBS), W5Re/W26Re (ASTM-E988-96)

• RTD input Pt100 (JIS-C1604-1997) JPt100 (JIS-C1604-1989, JIS-C1604-1981 of Pt100)

 Voltage (low) input: 0 to 10 mV. 0 to 100 mV. 0 to 1 V • Voltage (high) input: 0 to 5 V 0 to 10 V 1 to 5 V 0 to 20 mA 4 to 20 mA Current input:

• Feedback resistance input Sampling cycle: 250 ms Influence of external resistance: Approx. $0.125 \,\mu\text{V}/\Omega$ (Converted depending on TC types)

Influence of input lead: Approx. $0.02 \%\Omega$ of PV (RTD input) 10Ω or less per wire

100 Ω to 6 k Ω (standard 135 Ω)

PV bias: -Input span to +Input span

Current transformer (CT) input [optional]

Number of inputs: 4 points or 2 points CTL-6-P-N or CTL-12-S56-10L-N (Sold separately)

Input range: 0.0 to 30.0 A (CTL-6-P-N) 0.0 to 100.0 A (CTL-12-S56-10L-N)

Sampling cycle:

Output Number of outputs: 4 points or 2 points

Output type: · Relay contact output:

Contact type: 1a contact

250 V AC 3 A, 30 V DC 1 A Contact rating (Resistive load): Flectrical life: 300.000 times or more (Rated load)

50 million times or more (Switching: 180 times/min) Mechanical life:

 Voltage pulse output (Not isolated between output and power supply): Output voltage:

0/12 V DC (Rating)

ON voltage: 11.0 V to 13.0 V OFF voltage: 0.2 V or less

Allowable load resistance: 600Ω or more

 Current output (Not isolated between output and power supply) Output current (Rating): 4 to 20 mA DC, 0 to 20 mA DC

Allowable load resistance: 600Ω or less

 Voltage output (Not isolated een output and power supply) Output voltage (Rating): 0 to 1 V DC, 0 to 5 V DC, 1 to 5 V DC, 0 to 10 V DC

Allowable load resistance: 1 $k\Omega$ or more

 Triac output Output method: AC output (Zero-cross method) Allowable load current: 0.5 A (Ambient temperature 40 °C or less)

Ambient temperature 50 °C: 0.3 A 75 to 250 V AC Load voltage: Minimum load current: 30 mA

Open collector output Output method: Sink type 100 mA Allowable load current 30 V DC or less Load voltage: Minimum load current: 0.5 mA

Control

Brilliant II PID control (Reverse/Direct action) Control type:

Brilliant II Heat/Cool PID control

(water cooling/air cooling/cooling gain linear) Position proportioning PID control without FBR

Additional function Autotuning, Startup tuning

Communication

Based on RS-485 EIA standard Interface

Protocol: RKC communication

(ANSI X3.28-1976 subcategory 2.5, B1)

Modbus-RTU

General specifications

24 V DC (Rating) Power supply voltage

21.6 to 26.4 V DC [Including power supply voltage variation] Power consumption (at maximum load):

140 mA max. (at 24 V DC) [4-channel type] 80 mA max. (at 24 V DC) [2-channel type] Rush current: 10 A or less

Allowable ambient temperature: -10 to +50 °C Allowable ambient humidity: 5 to 95 %RH

(Absolute humidity: MAX.W.C 29.3 g/m3 dry air at 101.3 kPa) Installation environment conditions: Indoor use

Altitude up to 2000 m

Weight: Terminal type module: Approx. 160 g Connector type module: Approx. 140 g

Standard

UL: UL 61010-1 Safety standards: cUL: CAN/CSA-C22.2 No.61010-1

CE marking: • LVD: EN61010-1

OVERVOLTAGE CATEGORYII, POLLUTION DEGREE 2 Class II (Reinforced insulation)

• EMC: EN61326-1 EN55011

RCM:

5. MODEL CODE

2-channel type: Z-TIO-B ☐ - ☐ ☐ N☐ (1) (2) (3) (6) (7) -0 000 /Y

Code 8 and 9 are for quick start codes to specify software configurable settings. If not specified, these codes will not be printed on labels and all settings will be factory default

(1) Wiring type T: Terminal type

C: Connector type

(2) Output 1 (OUT1), (3) Output 2 (OUT2), (4) Output 3 (OUT3), (5) Output 4 (OUT4)

6: Voltage output (1 to 5 V DC) M: Relay contact output

7: Current output (0 to 20 mA DC) Voltage pulse output Voltage output (0 to 1 V DC) 8: Current output (4 to 20 mA DC)

Voltage output (0 to 5 V DC) T: Triac output

5: Voltage output (0 to 10 V DC) D: Open collector output

(6) Current transformer (CT) input

N: None

A: CT (4 points) [4-channel type], CT (2 points) [2-channel type]

(7) Quick start code

N: No quick start code (Configured as factory default)

Specify quick start code 1

2: Specify quick start code 1 and 2 *

* For quick start code 2, refer to SRZ Instruction Manual (IMS01T04-ED).

(8) Control Method (all channel common) [Quick start code 1]

No code: No specify quick start code

F: PID control with AT (Reverse action) D: PID control with AT (Direct action)

G: Heat/Cool PID control with AT 1

A: Heat/Cool PID control with AT (for Extruder [air cooling]) W: Heat/Cool PID control with AT (for Extruder [water cooling])

Z: Position proportioning PID control without FBR ²

¹ Z-TIO-A type: CH2 and CH4 only accept Measured value (PV) monitor and event action.

Z-TIO-B type: CH2 only accepts Measured value (PV) monitor and event action ² Z-TIO-A type: Inputs of CH2 and CH4 can be used as FBR input.

Z-TIO-B type: Input of CH2 can be used as FBR input

(9) Measured input and Range (all channel common) [Quick start code 1]

No code: No specify quick start code
□□□: Refer to Range code table.

(10) Instrument specification

Y: Version symbol

Range code table

[Thermocouple (TC) input, RTD input]						
Type	Code	Range (Input span)	Code	Range (Input span)		
κ	K02 K04 K41 K09 K10 K35 K40 K42	0 to 400 °C 0 to 800 °C -200 to +1372 °C 0.0 to 400.0 °C 0.0 to 800.0 °C -200.0 to +400.0 °C -200.0 to +800.0 °C -200.0 to +1372.0 °C	KA1 KA2 KA4 KC7	0 to 800 °F 0 to 1600 °F 0.0 to 800.0 °F -328 to +2501 °F		
J	J02 J04 J15 J08 J09 J27 J32 J29	0 to 400 °C 0 to 800 °C -200 to +1200 °C 0.0 to 400.0 °C 0.0 to 800.0 °C -200.0 to +400.0 °C -200.0 to +800.0 °C -200.0 to +1200.0 °C	JA1 JA2 JB6 JB9	0 to 800 °F 0 to 1600 °F 0.0 to 800.0 °F -328 to +2192 °F		
Т	T19	−200.0 to +400.0 °C	TC5 TC6	−328 to +752 °F 0.0 to 752.0 °F		
Е	E20	−200.0 to +1000.0 °C	EB1 EB2	−328 to +1832 °F 0.0 to 800.0 °F		
S	S06	-50 to +1768 °C	SA7	–58 to +3214 °F		
R	R07	-50 to +1768 °C	RA7	–58 to +3214 °F		
В	B03	0 to 1800 °C	BB1	32 to 3272 °F		
N	N02	0 to 1300 °C	NA6	32 to 2372 °F		
PLII	A02	0 to 1390 °C	AA2	0 to 2534 °F		
W5Re/W26Re	W03	0 to 2300 °C	WB1	32 to 4208 °F		
Pt100	D21 D35	–200.0 to +200.0 °C –200.0 to +850.0 °C	DC6 DD2	−328.0 to +752.0 °F −328 to +1562 °F		

Noltago input Current input

JPt100

[voltage iriput, current ir	iputj	
Type	Code	Range (Input span)
0 to 10 mV DC	101	
0 to 100 mV DC	201	
0 to 1 V DC	301	Programmable range
0 to 5 V DC	401	-19999 to +19999
0 to 10 V DC	501	(Factory set value: 0.0 to 100.0)
1 to 5 V DC	601	
0 to 20 mA DC	701	
4 to 20 mA DC	801	

The factory set value of Heater break alarm (HBA) type is based on the output type. For Heater break alarm (HBA) type, refer to the SRZ Instruction Manual (IMS01T04-E□).

-200.0 to +640.0 °C

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-328.0 to +752.0 °l