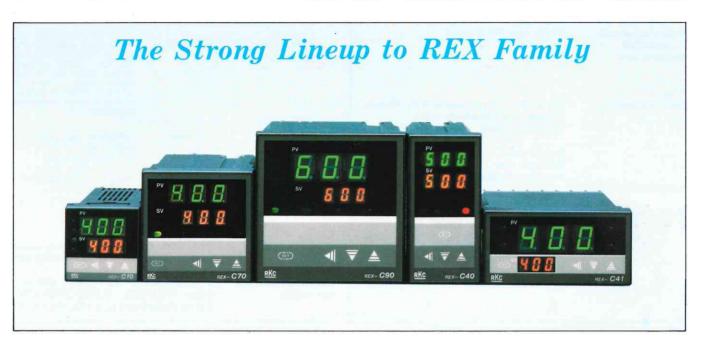
## **Direct Digital Controllers**

**DIN** size

# REX- ZERO series

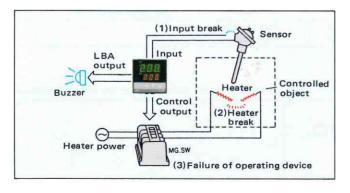


#### GENERAL DESCRIPTION

REX-Zero series are economical versions of the popular REX-F and REX-C series. REX-Zero series incorporate basic functions only that are required in temperature control. This concept has made REX-Zero series much easier to use and available at reasonable prices. For more sophisticated applications, our REX-F and REX-C series are recommended. Thus, RKC offers many different types of controllers according to customers requirements.

#### WHAT IS LBA?

LBA is an abbreviation of Loop Break Alarm which detects failure in process and produces alarm output. LBA can detect (1)Heater break, (2)Input disconnection or short-circuit, (3)Failure of operating device, etc. LBA can be used alone or in combination with temperature alarm. (When LBA is used in combination with temperature alarm, indication is independent, but output is produced from the same relay)



#### **FEATURES**

- \* Two types of alarm (LBA + temperature) can be incorporated in the same hardware.
- \* Field selectable alarm type and input.
- \* Easy key operation.
- \* PID autotuning is supplied as standard.
- \* Single power supply (85 to 264V AC).

#### STANDARD SCALE RANGES

Input			Standard Ranges			
	Type K	IEC/JIS	0~200°C, 0~400°C, 0~600°C, 0~800°C, 0~999°C (1°C)			
		IEC *	0~800°F, 0~999°F (1°F)			
COUPLE	Type J	IEC/JIS	0~200°C, 0~400°C, 0~600°C, 0~999°C (1°C)			
4	10.5	IEC *	0~800°F, 0~999°F (1°F)			
ŏ	Type L	DIN	0~900°C (1°C)			
THERMO C		IEC/JIS	0~800°C, 0~999°C (1°C)			
	Type E	IEC *	0~999°F (1°F)			
	Type T	IEC/JIS	-199~400°C, 0~400°C (1°C), -19.9~99.9°C (0.1°C)			
		IEC *	-199~752°F (1°F), -19.9~99.9°F (0.1°F)			
	Type U	DIN	-199~400°C, 0~400°C (1°C), -19.9~99.9°C (0.1°C)			
RTD Pt100 or JPt100		IEC/JIS	-199~200°C, -100~100°C, 0~200°C, 0~400°C, 0~600°C (1°C) -19.9~99.9°C, 0.0~50.0°C, 0.0~99.9°C (0.1°C)			
		IEC *	-199~999°F, -199~400°F, 0~200°F, 0~500°F, 0~999°F (1°F) -19.9~99.9°F (0.1°F)			

- \* Other scale ranges are also field configurable.
- \* 0.1 and 1 resolution type (of RTD) are supplied in different hardware and have no interchangeability.
- \* ANSI, DIN and JIS are same as IEC(International Electrotechnical Commission). Calibration of types L and U is IEC equivalent.



#### **SPECIFICATION**

Input

: Thermocouple K.J (ANSI/JIS) Input

RTD Pt100 (DIN/JIS)

Effect by external resistance

: 0.35µV/ohm

Effect by input

: Apporx. 0.01% of reading (RTD input)

leadwire resistance

Input break protection: Thermocouple input: UP scale as stand-

ard. (DOWN scale

as option)

RTD input

: UP scale. : DOWN scale (RTD input)

Input short-circuit protection

Sampling time

: 0.5 sec.

Control

Control action : PID action with autotuning (AT). Reverse

or direct action (field selectable).

Proportional band : 1(0.1) √ span (but below 200°C[°F])

: 1 ∼ 999 sec. Integral time

Derivative time Anti-Reset Windup

: 1 ∿ 999 sec. : 1  $\sim$  100% of pro-

portional band. : 1 ∼ 100 sec.

Cycle time Control output

: Relay contact, 250V AC 3A (resistive load),

1c contact. (REX-C10:1a contact) SSR drive pulse voltage, 0/12V DC (load

resistance more than  $800\Omega$ ).

Alarm

Temperature alarm : Deviation or process alarm (field selectable)

Alarm type (high, low, high/low, band alarm) is field configurable as well as

HOLD function.

Relay contact output, 250V AC 1A (resistive load) 1a contact (common output

with LBA when it is supplied.)

Setting range  $: -199 \sim 999^{\circ}C[^{\circ}F]$  or : -19.9 \( \tau \) 99.9°C[°F]

Hysteresis width

: 2°C[°F]

Loop break alarm

(LBA)

: Setting range

0.1 ∿ 99.9 min. and 0 ∿ 999°C (1°C) or 200.0°C (0.1°C). Relay contact output 250V AC 1A (resistive load), 1 form A contact (Common output if temperature output is supplied).

Accuracy

Setting accuracy

: T/C input

: ±(0.5% of set value + 1

digit) or ±3°C[6°F], whichever is larger.

RTD input

: ±(0.5% of set value + 1 digit) or ±0.8°C[1.6°F],

whichever is larger.

Other set items: ±0.5% of setting range.

Display accuracy

: Same as setting accuracy.

Others

Supply voltage

: 85 \sigma 264V AC, 50/60Hz including supply

voltage variation (Rating: 100  $\sim$  240V AC)

Less than 15VA. Power consumption

Operating conditions Net weight

NEWS! 4-digit ranges and heat/cool options available soon!

: 0  $\sim$  50°C (32 to 122°F), 45  $\sim$  85% RH. : 0.3kg (REX-C90), 0.25kg (REX-C70),

0.23kg (REX-C40/41), 0.17kg (REX-C10)

### MODEL and SUFFIX CODE

Model	Suffix code						Description	
REX-C10 REX-C40 REX-C41 REX-C70 REX-C90	F [				* 🗆			48 x 48mm DDC 96 x 48mm DDC (vertical) 48 x 96mm DDC (horizontal) 72 x 72mm DDC 96 x 96mm DDC
Control	F	i						PID with auto-tuning
Alarm	L S F	3	1					Not supplied LBA Temperature alarm LBA + temperature alarm
Input C							Thermocouple input RTD input	
Control output				M V				Relay output SSR drive pulse voltage output
	Alarm typ	ре			1 2			Process alarm Deviation alarm
To be specified when alarm is ordered.	Alarm act		40			A B C D		High alarm Low alarm High/Low alarm (Deviation alarm only) Band alarm (Deviation alarm only)
	HOLD fu	nction				•	N H	Not supplied Supplied

Note: For more details, please ask for C-1840-E.

Subject to change without notice due to design changes.



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P-1840-E4

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