

*High Speed*  
**10ms**



## **Digital Controller**

**Temperature/Process Controller**

**GZ Series**



 Reinforced Insulation

# Temperature/Process Controller

## **GZ** Series



 Reinforced Insulation

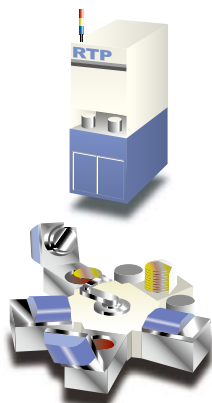
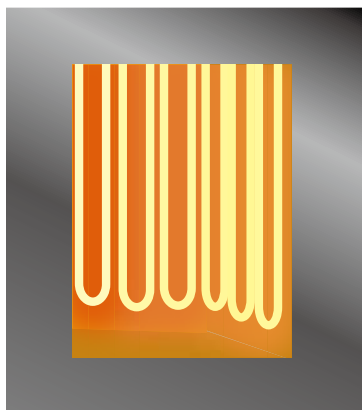


# **10ms** (0.01 sec) **High Speed Sampling Time**

Feedback control with 100 samplings per second enables controlling a fast changing process that was difficult to control.

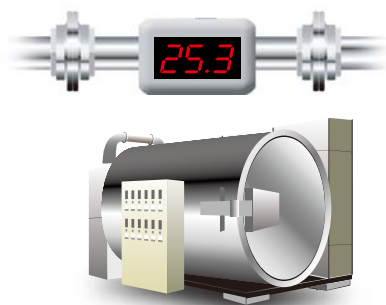
Such applications include pressure, flow rate, and rapid thermal process.

RTP : Rapid Thermal Process

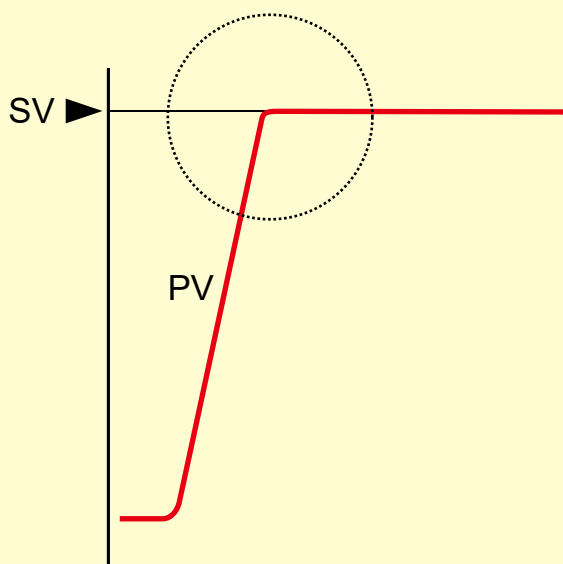


Flow Control

Pressure Control



Controlling rapidly changing process is possible with greatly reduced overshoot.



# Easy initial setup using the dedicated software

All models are supplied with a front loader port as standard. Configuration can be set from the computer without removing the controller from the panel.

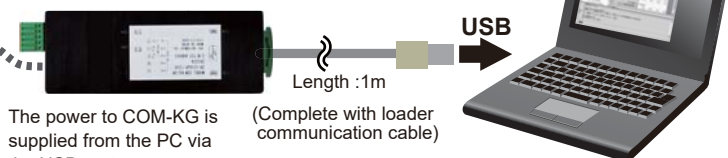
Saved configuration data can be sent to the controller from your computer on your desk.



Loader communication cable  
Length : 1.5m  
Model code for cable only :  
W-BV-05-1500

## USB communication converter COM-KG

COM-KG-4  
(With loader communication cable)  
COM-KG-N  
(Without loader communication cable)



The power to COM-KG is supplied from the PC via the USB port so no power supply is necessary.

(Complete with loader communication cable)

## Easy Data Management Communication Tool **PROTEM 2**

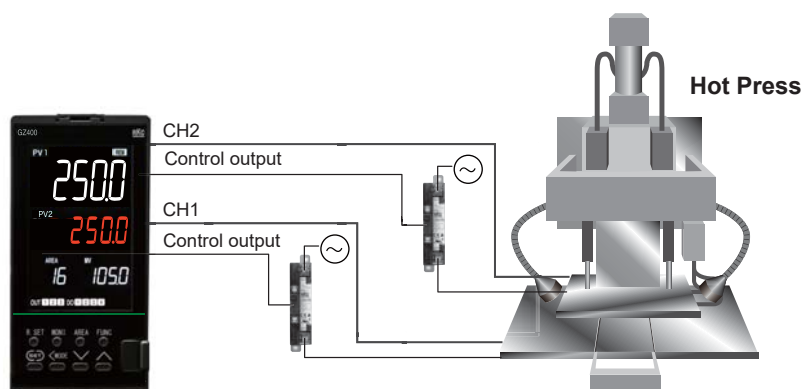
Data monitoring, setting, storage, copy, transfer, logging, and report creation



Simply download "PROTEM2" from the RKC Instrument web site ([www.rkcinst.com](http://www.rkcinst.com)).

# 2 inputs for various applications

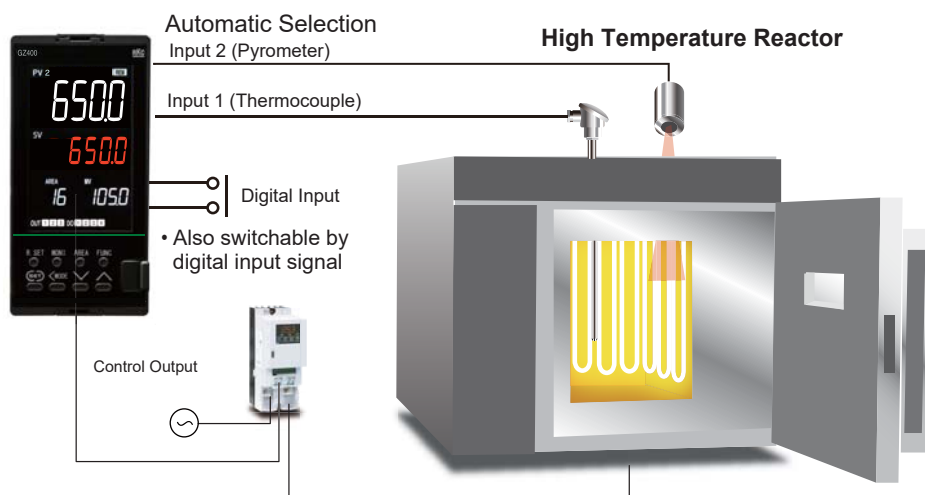
## ■ 2 Loop Control



## ■ Control with PV select

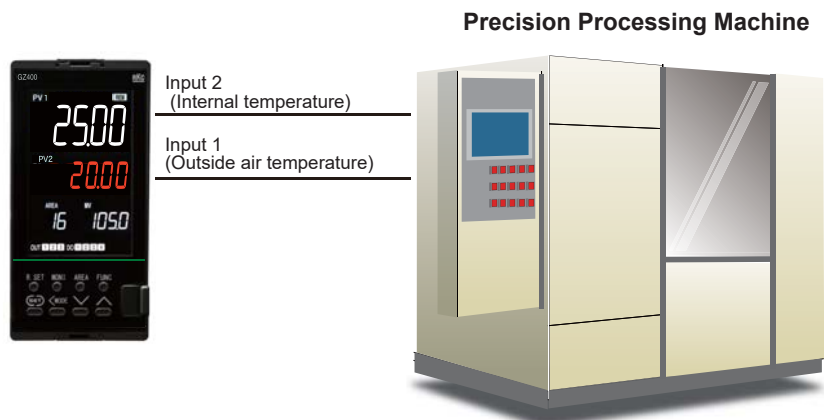
This is a function to switch between Input 1 and Input 2 at a preset temperature.

- This function may be appropriate in such an application where a thermocouple (whose operating temperature range is relatively low) and a radiation pyrometer (which can be used for high temperature applications) are used being switched between them.



## ■ Math Control

This is a function to control to maintain constant difference between PV of Input 1 and Input 2.





# Functions and performance designed for easy maintainability

## ■ Easy Maintenance

The internal assembly of the GZ400/900 can be removed from the front.



## ■ Flexible output allocation is possible

OUT1, OUT2

: Relay contact/Voltage pulse/Current/  
Continuous voltage/Transistor output

OUT3

: Voltage pulse/Current (Universal output)

DO1, DO2, DO3, DO4

: Relay contact

Output type is freely changeable to meet the requirements of different applications.



Control output (Heat/Cool)(\*)2

Event output

LBA output

HBA output

RUN status monitor output

Output of communication  
monitoring result

Manual status output

Remote status output

AT status output

SV change status output

FAIL output

Retransmission output

OUT1

OUT2

OUT3 (Universal output)

DO1

DO2

DO3

DO4

(\*)2 Control outputs are only available on Output 1, 2, and 3.

## ■ Universal Output (OUT3)

OUT3 (Output 3) can be configured to voltage pulse output or continuous current output.

The output can be configured to control output or retransmission output.



OUT3

(Universal output)

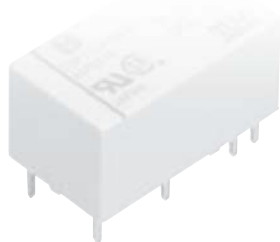
→ Voltage pulse (Control output)

→ Current  
(Control output/Retransmission output)

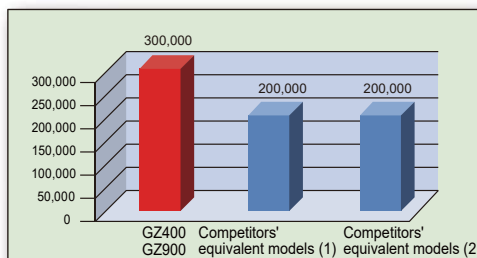
Selectable

## ■ Long Operation Life

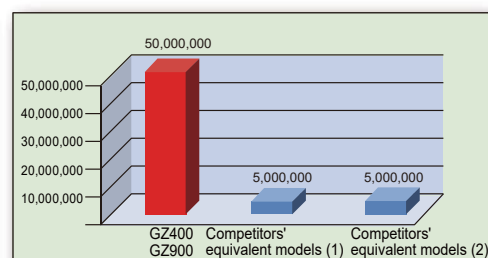
Use of high performance control relay assures long term operation.



**Electrical Life  
(Relay contact output)  
: 300,000 operations or more**



**Mechanical life  
(Relay contact output)  
: 50,000,000 operations or more**



· Data when used at a rated value. Depending on the operating conditions, there may be some exceptions that we cannot guarantee.  
· Applies to the control output relays mounted on OUT1 and OUT2.

## ■ Reinforced Insulated Power Supply Circuit

Power supply circuit of the GZ Series has been designed to provide reinforced insulation, eliminating the necessity of providing basic insulation on the machine side for cost saving.

<Requirements for electrical equipment according to safety standards>

The safety standard for electrical equipment (IEC 61010-1 and JIS C1010-1) requires the secondary side of the equipment which may be accessible by the operator to be double insulated or reinforced insulated\* for protection of the operators against electric shock.

· Insulation equal to or better than double insulation for protecting personnel from electric shock is termed "reinforced insulation".



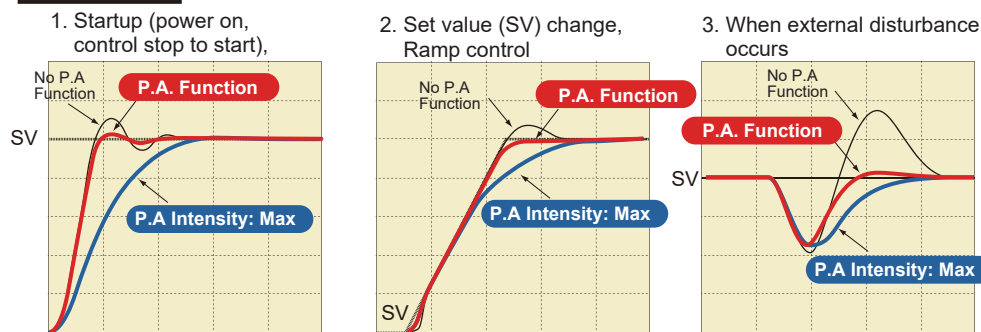
# Advanced control performance and function

## ■ Suppresses fluctuations due to overshoot and external disturbance.

### ● Suppressing Overshoot **Proactive Function**

Proactive function suppresses overshoot and provides fast and stable control.  
Adjustable Proactive Intensity allows the GZ to be tuned appropriate for various process applications.  
Determines response based on the deviation amount and speed and adjusts the PID factors using fuzzy logic operation.

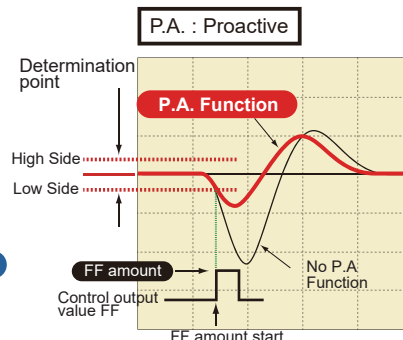
P.A. : Proactive



Proactive Intensity setting : 0: No function, 1 (Min), 2, 3, 4(Max), Default setting : 2

### ● Bottom suppression function

When the input fluctuation by external disturbance is detected, the amount of FF (Feed forward) is added to the output value to suppress the Bottom.



• Adding the FF amount can be triggered by either DI or communication.

## ■ Programless connection to PLCs (Optional)

PLC Special Protocol (MAPMAN Function)

A PLC special protocol (MAPMAN) function becomes a Master Unit to PLC, and automatically stores temperature data into registers in a PLC.  
This enables easy handling of temperature control system to the exiting PLC system is available.

(MITSUBISHI PLC Protocol : QnA compatible, 3C frame (type 4))



# Customizable versatile information display

## ■ Three Indicators

GZ400

GZ900



Measuring Value (PV)

Set Value (SV)

Selectable Display

Control Output : %  
Memory Area Soak Time (Progress time of segment)  
: H:M / M:S  
Current transformer (CT) Input Value : A

• CT and CT input hardware are required. (Option)

### CT input display

Enables display of load factor of the heater controlling the process and detects potential errors at an early stage.

High accuracy type CT(CTL-6-P-Z) can be used too.

Accurately measures current 1A or less.

CTL-6-P-Z  
(U.R.D.Co.,LTD product)

Measured range : 0.0 to 10.0A  
Accuracy :  $\pm 0.3A$



## ■ Display Customization

### Parameter Select Function

Select and display only necessary parameters.

“Set Value • Event 4”



Set value
Event 1
Event 2
Event 3
Event 4
Proportional Band
Integral Time
Derivative Time
Control Response
Proactive intensity
FF Amount
...

## ■ Numerous Inputs and Outputs

### Communication

- ANSI, MODBUS communication
- MITSUBISHI PLC communication

Universal input :  
Up to 2 points

Thermocouple • RTD  
DC voltage • DC current

Measuring input,  
Remote setting input

Up to 6 points

Digital input

GZ900

GZ400



Up to 3 points

Output

- Control Output (Heat, Cool, Heat/Cool)
- Analog retransmission output
- Event output

OUT3 : Universal output

Up to 4 points

Digital output

### Loader communication

# Specifications

## ● Measured Input (Universal Inputs)

### a) Group 1

Input	Measured range	Reference
K	-200.0 to +400.0°C, -328.0 to +752.0°F -200.0 to +1372.0°C, -328.0 to +2502.0°F	JIS/IEC
J	-200.0 to +400.0°C, -328.0 to +752.0°F -200.0 to +1200.0°C, -328.0 to +2192.0°F	
T	-200.0 to +400.0°C, -328.0 to +752.0°F	
S	-50.0 to +1768.0°C, -58.0 to +3214.0°F	
R	-50.0 to +1768.0°C, -58.0 to +3214.0°F	
E	-200.0 to +1000.0°C, -328.0 to +1832.0°F	
B	0.0 to 1800.0°C, 0.0 to 3272.0°F	
N	0.0 to 1300.0°C, 0.0 to 2372.0°F	
PLII	0.0 to 1390.0°C, 0.0 to 2534.0°F	
W5Re/W26Re	0 to 2300°C, 0 to 4200°F	
U	-200.0 to +600.0°C, -328.0 to +1112.0°F	DIN
L	0.0 to 900.0°C, 0.0 to 1652.0°F	
PR40-20	0 to 1800°C, 0 to 3200°F	ASTM
Pt100	-200.0 to +850.0°C, -328.0 to +1562.0°F -100.00 to +850.00°C, -148.00 to +999.99°F 0.00 to 50.00°C, 32.00 to 122.00°F	JIS/IEC • 3-wire system
JPt100	-200.0 to +640.0°C, -328.0 to +1184.0°F -100.00 to +640.00°C, -148.00 to +999.99°F 0.00 to 50.00°C, 32.00 to 122.00°F	JIS • 3-wire system
Low Voltage	0 to 10mV DC, 0 to 100mV DC	

### b) Group 2

Input	Measured range
High Voltage	0 to 1V DC, 0 to 5V DC, 1 to 5V DC, 0 to 10V DC -5 to +5V DC, -10 to +10V DC

### c) Group 3

Input	Measured range
Current	0 to 20mA DC, 4 to 20mA DC

Number of inputs : Max. 2 points

- Isolated between each channel

Influence of external resistance : Approx. 0.18μV/Ω (Thermocouple input)

Influence of lead resistance : Approx. 0.006% of Span/Ω (RTD input)

- Maximum 100Ω per wire

Input impedance (Voltage/Current Input)

Low voltage : 1MΩ, or more, High voltage : 1MΩ or more

Current : Approx. 50Ω,

Input Break Action

Thermocouple input : Up-scale/Down-scale (Selectable)

RTD input : Up-scale

Low voltage input : Up-scale/Down-scale (Selectable)

Current input : Value around 0mA

High voltage input : Value around 0V

Input short action (RTD Input) : Down-scale (Except 0.00 to 50.00°C)

Up-scale (0.00 to 50.00°C)

Measured input correction

a) PV bias : -span to +span

b) PV ratio : 0.500 to 1.500

c) PV digital filter : 0.1 to 100.0 sec. (OFF when 0 is set.)

## ● Current Transformer (CT) Input <Optional>

Number of inputs

FZ400/FZ900 : 2 points

FZ110 : 1 point

CT Type

CTL-6-P-Z, CTL-6-P-N, CTL-12-S56-10L-N

CT input range

CTL-6-P-Z : 0.0 to 10.0A (High accuracy type)

CTL-6-P-N : 0.0 to 30.0A

CTL-12-S56-10L-N : 0.0 to 100.0A

Sampling Time : 0.5 sec

## ● Digital Input (DI) <Optional>

Number of inputs : Max. 6 points (DI1 to DI6)

Input method : Non-voltage contact input

OFF (Open state): 50 kΩ or more

ON (Close state): 1 kΩ or less

Capture judgment time: Within 200 ms

Function : Run/Stop, Auto/Mabual (Input 1/Input 2 : Common/Individual\*)

Remote/Local (Cascade mode select\*, PV select\*,

2-loop control\*/Differential temperature control\*), Interlock release,

Peak/Bottom hold reset (Input 1/Input 2 : Common/Individual\*)

Autotuning ON/OFF (Input 1/Input 2 : Common/Individual\*)

Unlock/Lock, Direct/Reverse action, Area select, Area jump

## ● Performance

Sampling Time : 0.01 sec

### ● Measuring display accuracy table

Input Type	Range	Accuracy
K, J, T, E, U, L	Lower than -100°C (-148°F)	±1.0°C [1.8°F] [Approximate value]
	-100 to 500°C (-148 to 932°F)	±0.5°C [0.9°F]
	500°C (932°F) or higher	±0.1% of Reading
N, R, S, PLII W5Re/W26Re	Lower than 0°C (32°F)	±2.0°C [3.6°F] [Approximate value]
	0 to 1000°C (32 to 1832°F)	±1.0°C [1.8°F]
	1000°C (1832°F) or higher	±0.1% of Reading
B	Lower than 400°C (752°F)	±7.0°C [126°F] [Approximate value]
	400 to 1000°C (752 to 1832°F)	±1.4°C [2.52°F]
	1000°C (1832°F) or higher	±0.1% of Reading
PR40-20	Lower than 400°C (752°F)	±20°C [36°F] [Approximate value]
	400 to 1000°C (752 to 1832°F)	±10°C [18°F]
	1000°C (1832°F) or higher	±0.1% of Reading
Pt100, JPt100	Lower than 200°C (392°F)	±0.2°C [0.36°F]
	200°C (392°F) or higher	±0.1% of Reading
	0.00 to 50.00°C (90.00°F)	±0.10°C [0.18°F]
Voltage/Current	-span to +span	±0.1% of span

• Display accuracy:

Is equal to the above accuracy with the value below the minimum resolution rounded up.

\*1 : Accuracy is not guaranteed for less than -100°C.

\*2 : Accuracy is not guaranteed for less than 400°C (752°F) for Input Type R, S, B, PR20-40 and W5Re/W26Re.

### ● Resolution

a) Thermocouple : 1/200000 (PR40-20, B : 1/100000)

b) RTD : -200 to +850°C : 1/200000,

-100.00 to +100.00°C/0.00 to 50.00 : 1/60000

c) Voltage/Current : 0 to 10mV : 1/120000, Except 0 to 10mV : 1/200000

## ● Control

Control method : Control Brilliant II PID control

Control action : PID control, Heat/Cool type PID control

- P, PI, PD, ON/OFF control selectable

- Direct action/Reverse action is selectable

Other control function :

Manual control, 2 inputs control (Differential temperature control, Control with PV select, Input circuit error alarm), Proactive intensity, Level PID, Startup tuning

Additional function :

Inverting the Input, Temperature compensation calculation, Parameter select

Proportional band :

TC/RTD input : 0(0.0) to span (°C, °F)

Voltage/Current input : 0.0 to 1000.0% of span

(ON/OFF control when P = 0)

- Differential gap at ON/OFF control (High/Low individual setting) :

TC/RTD input : 0(0.0) to span (°C, °F)

Voltage/Current input : 0.0 to 100.0% of span

Cool side proportional band :

TC/RTD input : 0(0.0) to span (°C, °F)

Voltage/Current input : 0.0 to 1000.0% of span

- Heat-side and Cool-side are both ON/OFF control when P = 0.

- Only cooling side ON/OFF control is not available.

Integral time : 0 to 3600 sec, 0.0 to 3600.0 sec or 0.00 to 360.00 sec

(PD control when I = 0) (Heat/Cool individual setting)

Derivative time : 0 to 3600 sec, 0.0 to 3600.0 sec or 0.00 to 360.00 sec

(PI control when D = 0) (Heat/Cool individual setting)

Control response : Slow, Medium, Fast

Proportional cycle time : 0.1 to 100.0 sec (Heat/Cool individual setting)

Output limiter : -5.0 to +105.0% (High/Low individual setting)

Output change rate limiter :

0.0 to 100.0%/sec (Up/Down individual setting) , (OFF when 0 is set.)

Output at Control Stop mode :

-5.0 to +105.0% (Heat/Cool individual setting)

Overlap/Deadband :

TC/RTD input : -span to +span (°C, °F)

Voltage/Current input : -100.0 to +100.0% of input span

Undershoot suppression factor : 0.0 to 1.0

Overlap/Deadband reference point :

0.0 to 1.0

(0.0: Proportional band on heat-side, 1.0: Proportional band on cool-side,

0.5: Midpoint)



## ● Output

Output signal : OUT1, 2 : Relay contact output, Voltage pulse output, Current output, Continuous voltage, Transistor output  
OUT3 : Voltage pulse, Current output (Universal output)  
DO1 to DO4 : Relay contact output

Output function : Control output (Heat/Cool), Event output, LBA (Control loop break alarm output), HBA (Heater break alarm output),  
RUN status monitor, Output of communication monitoring result  
Manual status output, Remote status output, AT status output,  
SV change status output, FAIL output, Retransmission output

Number of event/alarm : Up to 4 points

Output specification

Relay contact output (1), [OUT1]

- a) Contact type : 1c contact, 250V AC 3A, 30V DC 1A (Resistive load)
- b) Electric life : 300,000 operations or more (Rated load)
- c) Mechanical life : 50,000,000 operations or more (Switching: 180 times/min)

Relay contact output (2), [OUT2]

- a) Contact type : 1a contact, 250V AC 3A, 30V DC 1A (Resistive load)
- b) Electric life : 300,000 operations or more (Rated load)
- c) Mechanical life : 50,000,000 operations or more (Switching: 180 times/min)

Relay contact output (3), [DO1 to DO4]

- a) Contact type : 1a contact, 250V AC 1A, 30V DC 0.5A (Resistive load)
- b) Electric life : 150,000 operations or more (Rated load)
- c) Mechanical life : 20,000,000 operations or more (Switching: 300 times/min)

Voltage pulse output (1), [OUT1, OUT2]  
0/12V DC (Load resistance : More than 500Ω)

Voltage pulse output (2), [OUT3]  
0/14V DC (Load resistance : More than 600Ω)

Current output  
4 to 20mA, 0 to 20mA (Load resistance : Less than 500Ω)

Continuous voltage output  
0 to 5V DC, 1 to 5V DC, 0 to 10V DC (Load resistance : More than 1kΩ)

Transistor output

- a) Load voltage : Less than 30V DC
- b) Load current : Less than 100mA

## ● Analog Retransmission Output (AO)

Output type : Measured value (PV), Set value (SV), Manipulated value (MV),  
Deviation (between PV and SV), Current transformer (CT) input  
value, Measured value (PV) of differential temperature input  
• Selectable

## ● Event, Alarm function

Type : Process high, Process low, Process high/low\*1, Deviation high, Deviation low,  
Deviation high/low\*1, Band\*1, Set value high, Set value low, Set value high/low  
MV value high (Heat/Cool), MV value low (Heat/Cool)

\*1: Two types of alarm settings are field-selectable.

- 1. Independent high and low settings.
- 2. Common high/low setting  
(Factory setting, unless specified in alarm code when ordering)

• Hold/Re-hold action, Delay timer, Energized/de-energized action,  
Interlock (latch) function, Alarm lamp ON condition available.

Control loop break alarm (LBA)  
LBA time : 0 to 7200 sec (LBA is OFF when 0 is set.)  
Dead band : 0 to input span

Heater break alarm (HBA)

- a) Number of alarm : 2 points (1 point per CT input)
- b) Setting range : 0.0 to 100.0A  
(0.0: HBA function OFF [Current value monitoring is still available])
- CT does not detect current value when the control output ON time or  
control output OFF time is less than 250 ms.
- c) Delay times : 0 to 255 times
- Heater break alarm is available for time proportioning output only.

Output logic calculation : OR logic calculation from event 1 to 4, HBA1/2, LBA1/2  
Input abnormal 1/2 (High/Low)

## ● Multi-Memory Area (recipe)

Number of memory area : 16 areas (recipes)

Stored parameters : Set value (SV), Ramp-to-setpoint (Up/Down), Output limiter  
High/Low [Heat/Cool], Soak time, Linking area number,  
Event set values 1 to 4, Remote/Local select,  
Auto/Manual select, MV value, Area trigger select,  
Proportional band (Heat/Cool), Integral time (Heat/Cool)  
Derivative time (Heat/Cool), Control response parameter,  
Manual reset, Overlap/Deadband, Proactive intensity,  
FF amount, Control loop break alarm (LBA) time,  
LBA deadband

Method of area select : Key operations/Communication function/External contact  
signal/Area soak time/Event function.

Memory area link function

- a) Area soak time : 0 hr 00 min to 99 hr 59 min, 0 min 00 sec to 199min 59 sec  
0 min 00 sec to 9 hr 59 min 59 sec, 0.00 to 99.99 sec
- b) Linking area number : 0 to 16

## ● Host communication (Optional)

Communication method : RS-485, RS-422A  
Protocol : a) ANSI X3.28 sub-category 2.5A4 (RKC standard)  
b) MODBUS-RTU  
c) PLC communication (MAPMAN)

Bit format : Data bit 7 or 8 (MODBUS-RTU : 8 bit fix)  
Parity bit 1(odd or even) or none  
Stop bit 1 or 2

Communication speed : 2400bps, 4800bps, 9600bps, 19200bps, 38400bps  
57600bps

Maximum connection : 31 units

## ● Loader communication

Protocol : ANSI X3.28 sub-category 2.5 A4  
Communication speed : 38400bps  
Connection : 1 unit  
Method of connection : Exclusive cable (COM-K2)

## ● General Specifications

Supply voltage

- a) 85 to 264V AC (50/60Hz, Selectable), Rating : 100 to 240V AC
- b) 20.4 to 26.4V AC (50/60Hz, Selectable), Rating : 24V AC
- c) 20.4 to 26.4V DC Rating : 24V DC

Power consumption/Rush current

- a) 100 to 240V AC type  
GZ400 : Max. 6.8VA (100V), Rush current : Less than 5.6A  
Max. 10.1VZ (240V), Rush current : Less than 13.3A  
GZ900 : Max. 7.4VA (100V), Rush current : Less than 5.6A  
Max. 10.9VA (200V), Rush current : Less than 13.3A
- b) 24V AC type  
GZ400 : Max. 6.9VA (24V), Rush current : Less than 16.3A  
GZ900 : Max. 7.4VA (24V), Rush current : Less than 16.3A
- c) 24V DC type  
GZ400 : Max. 175mA (24V), Rush current : Less than 11.5A  
GZ900 : Max. 190mA (24V), Rush current : Less than 11.5A

Insulation resistance

- More than 20MΩ (500V DC) between measured terminals and ground
- More than 20MΩ (500V DC) between power terminals and ground
- More than 20MΩ (500V DC) between measured terminals and power  
terminals

Dielectric voltage

- 1500V AC for one minute between measured terminals and ground
- 1500V AC for one minute between power terminals and ground
- 3000V AC for one minute between measured terminals and power  
terminals

Power failure

- a) 100 to 240V AC, 24V AC type  
A power failure of 20m sec or less will not affect the control action.  
If power failure of more than 20m sec occurs, controller will restart  
with the state of HOT start 1, HOT start 2 or COLD start (selectable)
- b) 24V DC type  
A power failure of 5m sec or less will not affect the control action.  
If power failure of more than 5m sec occurs, controller will restart  
with the state of HOT start 1, HOT start 2 or COLD start (selectable)

Memory backup

Backed up by non-volatile memory (FRAM)

- Data retaining period : Approx. 10 years
- Number of writing : Approx. 1,000,000,000,000 times.  
(Depending on storage and operating conditions.)

Waterproof/Dustproof (Optional)

IP65 (IEC60529)

- Waterproof/Dustproof protection only effective from the front in panel  
mounted installation.
- When the front loader connector cover is not installed: IP00

Ambient temperature : -10 to +55°C (14 to 131°F)

Ambient humidity : 5 to 95% RH (Non condensing)  
(MAX.W.C 29g/m<sup>3</sup> dry air at 101.3kPa)

Weight

GZ400 : Approx.221g, GZ900 : 291g

Compliance with Standards

- a) UL : UL61010-1
- b) cUL : CAN/CSA-C22.2 No.61010-1
- c) CE Mark  
LVD: EN61010-1  
EMC: EN61326-1  
RoHS: EN IEC 63000
- d) RCM : EN55011



# Model and Suffix Codes

GZ400/900

			①	②	③	④	⑤	⑥	⑦	⑧	⑨	⑩	⑪	⑫
48 x 96mm (1/8 DIN Vertical size) GZ400			<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
96 x 96mm (1/4 DIN size) GZ900			<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
①	Control Method	PID control with AT (Reverse action) PID control with AT (Direct action) Heat/Cool PID control with AT Heat/Cool PID control with AT for extruder (Air cooling type) Heat/Cool PID control with AT for extruder (Water cooling type)	F D G A W											
②	Input and range	See Input range Code Table		<input type="checkbox"/>	<input type="checkbox"/>									
③	Output 1 (OUT1) (*1)	Not supplied			N									
		Relay contact output			M									
		Voltage pulse output (0/12V DC)			V									
		DC mA, V See Output Code Table												
		Transistor output			B									
④	Output 2 (OUT2) (*1)	Not supplied			N									
		Relay contact output			M									
		Voltage pulse output (0/12V DC)			V									
		DC mA, V See Output Code Table												
		Transistor output			B									
⑤	Power Supply	24V AC/DC					3							
		100 to 240V AC					4							
⑥	Digital output (*2)	Digital output 1 point						1						
		Digital output 4 points						4						
⑦	Option 1 (*3)	Not supplied						N						
		CT input 2 points (CTL-6-P-N)						T						
		CT input 2 points (CTL-12-S56-10L-N)						U						
		CT input 2 points (CTL-6-Z)						V						
⑧	Option 2 (*3)	Not supplied						N						
		Output 3 (OUT3)						A						
		Digital input 1 to 6 (DI1 to 6)						B						
		Communication RS-422A						C						
		Communication RS-485						D						
		Output 3 (OUT3) + Digital input 1 to 6 (DI1 to 6)						E						
		Output 3 (OUT3) + Communication RS-422A						F						
		Output 3 (OUT3) + Communication RS-485						G						
		Output 3 (OUT3) + Digital input 1 to 6 (DI1 to 6) + Communication RS-422A						H						
		Output 3 (OUT3) + Digital input 1 to 6 (DI1 to 6) + Communication RS-485						J						
⑨	Option 3 (*3) (Caution1)	Not supplied						N						
		Remote setting input						1						
		Measured input 2						2						
⑩	Display color	Standard (PV : Green, SV : Orange)							N					
		PV : White, SV : Orange							1					
⑪	Waterproof/ Dustproof	Not supplied									N			
		Waterproof/Dustproof protection (IP65)									1			
⑫	Quick start code	No quick start code (Default setting)											N	
		Specify quick start code (DO type)												1

Caution 1 : When Heat/Cool PID control or Position proportional PID control is selected, Select code "N" or "1" .

< Default setting of Output 1 (OUT1), Output 2 (OUT2), and Digital output >

Quick start code not specified : Output allocation code "1" .

< Default setting of Option function >

• CT input

CT1 assignment: Output 1 (OUT1)

CT2 assignment: PID control (without Measured input 2) : Output 1 (OUT1)

PID control (with Measured input 2) : Output 2 (OUT2)

Heat/Cool PID control : Output 2 (OUT2)

Position proportioning PID control : Output 2 (OUT2)

• Output 3 (OUT3)

Current output (4 to 20mA), Analog retransmission output (Input 1 measured value)

• Digital input (DI)

Option 2 : Code "B", "E", "J"

DI1 to D3 : Memory area select (8 points, No set signal)

DI4 : RUN/STOP \*

DI5 : AUTO/MAN \*\*

DI6 : Interlock release,

Option 2 : Code "H"

DI1 to D3 : Memory area select (8 points, No set signal)

DI4 : RUN/STOP \*

\* When "Remote setting input" is specified at Option 3, this will be configured to "Remote/Local transfer" .

\*\* When "Measured input 2" is specified at Option 3, "Auto/Manual transfer" will be assigned to Input 1 and Input 2.

• Communication

When quick start code not specified : RKC standard communication (ANSI X3.28-1976).

The digit of the communication data depends on the Input range code

• Remote setting input

When quick start code not specified : 0 to 10V DC, The range will be same as input 1.

• Measured input 2

2-Loop control. Input range and the Control action will be the same as Measured input 1.

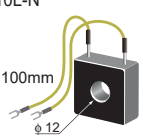
CT :Current transformer for heater break alarm

Model  
: CTL-6-P-N  
(0 to 30A)



Cable : Approx.130mm

Model  
: CTL-12-S56-10L-N  
(0 to 100A)



Cable : Approx.100mm

Model  
: CTL-6-P-Z  
(0 to 10A)



(U.R.D.Co.,LTD product)

Input Range Code Table  
(Universal input, Field-programmable)  
Thermocouple

Input	Range	Code
K	0 to 200°C	K01
	0 to 400°C	K02
	0 to 600°C	K03
	0 to 800°C	K04
	0 to 1200°C	K06
	0 to 1372°C	K07
	-199.9 to +300.0°C	K08
	0.0 to 400.0°C	K09
	0.0 to 800.0°C	K10
	0 to 300°C	K14
	-200 to +1372°C	K41
	-200.0 to +1372.0°C	K42
	0 to 800°F	KA1
	0 to 1600°F	KA2
J	0 to 2502°F	KA3
	0 to 200°C	J01
	0 to 400°C	J02
	0 to 600°C	J03
	0 to 800°C	J04
	0.0 to 400.0°C	J08
	-200.0 to +1200.0°C	J29
	0 to 800°F	JA1
	0 to 2192°F	JA3
	0 to 400°F	JA6
T	-199.9 to +400.0°C	T01
	-199.9 to +100.0°C	T02
	-100.0 to +200.0°C	T03
	-200.0 to +400.0°C	T19
S	-50 to +1768°C	S06
	-50.0 to +1768.0°C	S07
R	0 to 1600°C	R01
	-50 to +1768°C	R07
	-50.0 to +1768.0°C	R08
	0.0 to 1600.0°C	R09
E	0 to 800°C	E01
	0.0 to 800.0°C	E23
B	0 to 1800°C	B03
	0.0 to 1800.0°C	B04
N	0 to 1300°C	N02
	0.0 to 1300.0°C	N05
PLII	0 to 1300°C	A01
	0.0 to 1300.0°C	A05
W5Re/ W26Re	0 to 2300°C	W03
PR40-20	0 to 1800°C	F02
	0 to 3200°F	FA2
U	-199.9 to +600.0°C	U01
L	0.0 to 900.0°C	U04

RTD

Input	Range	Code
Pt100	-199.9 to +649.0°C	D01
	-100.0 to +100.0°C	D04
	-100.0 to +200.0°C	D05
	0.0 to 50.0°C	D06
	0.0 to 100.0°C	D07
	0.0 to 200.0°C	D08
	0.0 to 300.0°C	D09
	0.0 to 500.0°C	D10
	-199.9 to +600.0°C	D12
	-200.0 to +200.0°C	D21
	0.0 to 50.0°C	D27
	-100.00 to +100.00°C	D34
	-200.0 to +850.0°C	D35
	-199.9 to +999.9°F	DA1
	0.0 to 500.0°F	DA9
	-100.00 to +850.00°C	D48
	0.0 to 200.0°C	P08
Jp100	-100.00 to +100.00°C	P29
	-200.0 to +640.0°C	P30
	-100.00 to +640.00°C	P36

DC Current • voltage

Input	Code	Range
0 to 10mV DC	101	Scale range and decimal point are programmable in the range of -19999 to +99999
0 to 100mV DC	201	
0 to 1V DC	301	
0 to 5V DC	401	
0 to 10V DC	501	
1 to 5V DC	601	Factory set value 0.0 to 100.0%
0 to 20mA DC	701	
4 to 20mA DC	801	
-10 to +10V DC	904	
-5 to +5V DC	905	

C) Output Code Table

Output	Code
0 to 5V DC	4
0 to 10V DC	5
1 to 5V DC	6
0 to 20mA DC	7
4 to 20mA DC	8

## Quick start code

GZ400/900

Quick start code	①	②	③	④	⑤	⑥	⑦	Specifications
① Output allocation								See Output Allocation Code Table
② Remote setting input		N						None When "Remote setting input" is not specified as an option, only "N: None" is selectable.
③ Event 1		3						0 to 1V DC
④ Event 2		4						0 to 5V DC
⑤ Event 3		5						0 to 10V DC
⑥ Event 4		6						1 to 5V DC
		7						0 to 20mA DC
		8						4 to 20mA DC
		9						-5 to +5V DC
		A						-10 to +10V DC
• The input allocation the event will be configured as "Input 1."			N					None
			A					Deviation High
			B					Deviation Low
			C					Deviation High/Low
			D					Band
			E					Deviation High with Hold
			F					Deviation Low with Hold
			G					Deviation High/Low with Hold
			H					Process High
			J					Process Low
			K					Process High with Hold
			L					Process Low with Hold
			Q					Deviation High with Alarm Re-hold
			R					Deviation Low with Alarm Re-hold
			T					Deviation High/Low with Re-Hold
			U					Band ()
			V					Set value High
			W					Set value Low
			X					Deviation High/Low (*)
			Y					Deviation High/Low with Alarm Hold (*)
			Z					Deviation High/Low with Alarm Re-Hold (*)
			1					MV value High
			2					MV value Low
			3					MV value High (Cool side)
			4					MV value Low (Heat side)
⑦ Communication			N					None When "Communication" is not specified as an option, only "N: None" is selectable as the communication protocol.
			1					ANSI/RKC standard protocol
			2					MODBUS protocol
			3					PLC communication: MITSUBISHI MELSEC series special protocol

(\*) Individual high and low settings

## Output allocation code table

Code	OUT1	OUT2	DO1	DO2	DO3	DO4
1	Input 1 Control output [Heat side]	HBA1 HBA2	Event 1	Event 2	Event 3	Event 4
2	Input 1 Control output [Heat side]	HBA1 HBA2	Event 1	LBA1 LBA2	Event 3	Event 4
3	Input 1 Control output [Heat side]	FAIL	Event 1	HBA1 HBA2	Event 3	LBA1 LBA2
4	Input 1 Control output [Heat side]	HBA1 HBA2	Event 1	FAIL	Event 3	Event 4
5	Input 1 Control output [Heat side]	Event 1	LBA1 LBA2	HBA1 HBA2	Event 3	Event 4
6	Input 1 Control output [Heat side]	HBA1 HBA2	LBA1 LBA2	FAIL	Event 3	Event 4
7	Input 1 Control output [Heat side]	Event 1	LBA1 LBA2	FAIL	Event 3	Event 4
8	Input 1 Control output [Heat side]	Event 2 Event 4	Event 1 Event 3	HBA1 HBA2	LBA1 LBA2	FAIL
Note	When "Output 1 (OUT1)" is specified "N (None)", Allocation is None.	When "Output 12 (OUT2)" is specified "N (None)", Allocation is None.		When "Digital output " is specified "N (None)", Allocation is None.	When "Digital output " is specified "N (None)", Allocation is None.	When "Digital output " is specified "N (None)", Allocation is None.

• If two or more items are allocated to the same output, the resultant output is OR.

### OUT2 allocation

The output allocation depends on the Control action and the selection of Option 3.

Control Action	Option 3	OUT2 allocation
PID control	None or Remote setting input	Output Allocation Code Table
Heat/Cool PID control	None or Remote setting input	Input 1 Control output Heat/Cool PID control: Cool-side
PID control	Measured input 2	Input 2 Control output

Loop break alarm (LBA) Initial setting code:

The output allocation has LBA output : 480

The output allocation has no LBA output: 0



# Rear Terminals

• Use a solderless terminal for screw size M3, width 5.8mm or less.

GZ900

GZ400



No	Description
1	AC 100-240V 24V
2	DC 24V
3	Output 2 (OUT2) (1) Relay contact output (2) Voltage pulse/Current/Voltage/Transistor
4	Output 1 (OUT1) (1) Relay contact output (2) Voltage pulse/Current/Voltage/Transistor
5	Output 1 (OUT1) (1) Relay contact output (2) Voltage pulse/Current/Voltage/Transistor
6	Output 1 (OUT1) (1) Relay contact output (2) Voltage pulse/Current/Voltage/Transistor
7	Output 1 (OUT1) (1) Relay contact output (2) Voltage pulse/Current/Voltage/Transistor
8	Digital output 1 Relay contact output
9	Digital output 1 Relay contact output
10	Measured input 1 (1) Thermocouple (2) RTD (3) Voltage/Current
11	Measured input 1 (1) Thermocouple (2) RTD (3) Voltage/Current
12	Measured input 1 (1) Thermocouple (2) RTD (3) Voltage/Current

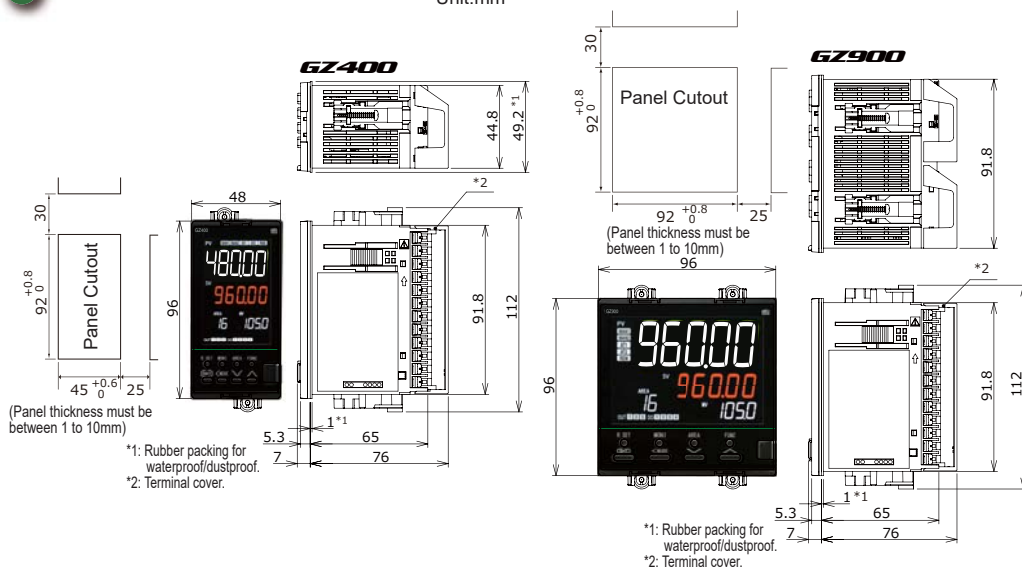
No	Description
25	Output 3 (OUT3) Voltage pulse/Current
26	Output 3 (OUT3) Voltage pulse/Current
27	Digital input (DI1 to 6) or (DI1 to 4) Non voltage contact input
28	Digital input (DI1 to 6) or (DI1 to 4) Non voltage contact input
29	Digital input (DI1 to 6) or (DI1 to 4) Non voltage contact input
30	Digital input (DI1 to 6) or (DI1 to 4) Non voltage contact input
31	Digital input (DI1 to 6) or (DI1 to 4) Non voltage contact input
32	Digital input (DI1 to 6) or (DI1 to 4) Non voltage contact input
33	Digital input (DI1 to 6) or (DI1 to 4) Non voltage contact input
34	Communication (1) RS-485 (2) RS-422A
35	Communication (1) RS-485 (2) RS-422A
36	Communication (1) RS-485 (2) RS-422A

No	Description
13	Digital output 2 (DO 2) Relay contact output
14	Digital output 2 (DO 2) Relay contact output
15	Digital output 3 (DO 3) Relay contact output
16	Digital output 3 (DO 3) Relay contact output
17	Digital output 4 (DO 4) Relay contact output
18	Digital output 4 (DO 4) Relay contact output
19	CT1,CT2 input
20	CT1,CT2 input
21	CT1,CT2 input
22	Measured input 2 (Remote setting input) (1) Thermocouple (2) RTD (3) Voltage/Current
23	Measured input 2 (Remote setting input) (1) Thermocouple (2) RTD (3) Voltage/Current
24	Measured input 2 (Remote setting input) (1) Thermocouple (2) RTD (3) Voltage/Current

CT : Current transformer for heater break alarm

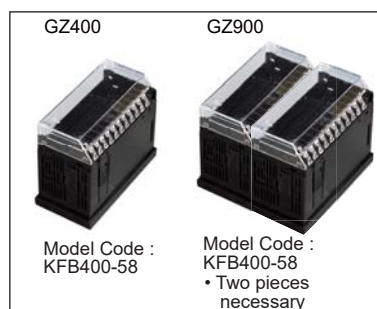
## External Dimensions

Unit:mm

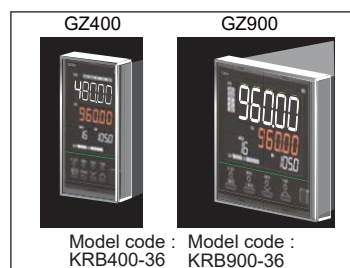


## Accessories (Sold separately)

### Terminal Cover



### Front Cover



- Before operating this product, read the instruction manual carefully to avoid incorrect operation.
- This product is intended for use with industrial machines, test and measuring equipment. It is not designed for use with medical equipment.
- If it is possible that an accident may occur as a result of the failure of the product or some other abnormality, an appropriate independent protection device must be installed.

### Caution for the export trade

All transactions must comply with laws, regulations, and treaties.

### Caution for imitated products

As products imitating our product now appear on the market, be careful that you don't purchase these imitated products. We will not warrant such products nor bear the responsibility for any damage and/or accident caused by their use.

**RKC** RKC INSTRUMENT INC.  
(RIKA KOGYO CO.,LTD)

HEAD OFFICE : 16-6, KUGAHARA 5 CHOME OHTA-KU TOKYO 146-8515 JAPAN  
PHONE : 03-3751-9799 ( +81 3 3751 9799 )  
Email : info@rkinst.co.jp  
http://www.rkinst.com/