



# Ramp/Soak Controller

Ramp/Soak Controller  
(Temperature/Process Controller)

**PZ** Series



Reinforced Insulation

**RKC**® RKC INSTRUMENT INC.

Easy to view the current program control status

PZ Series

Large three display

## At-a-glance view of current status

The large LCD display provides various information about the control status. It is obvious at first glance to see the program running properly.

PZ400



PZ900



Running pattern/  
Segment display

Ramp/Soak Status

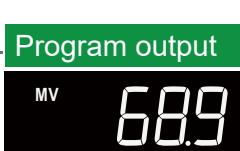
Actual  
size

PV-value

Also available in  
white LED  
specification



SV-value



Program output

MV  
68.9



Program elapsed time

H:M  
16:52

M:S  
30:56



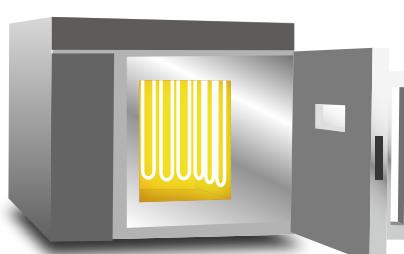
CT1/CT2 value

CT1  
12.8

### 5-digit PV/SV display

## High resolution display for high temperature ranges

The high resolution display is suitable for various industrial furnaces, ovens and pottery kilns that need high temperature ranges.

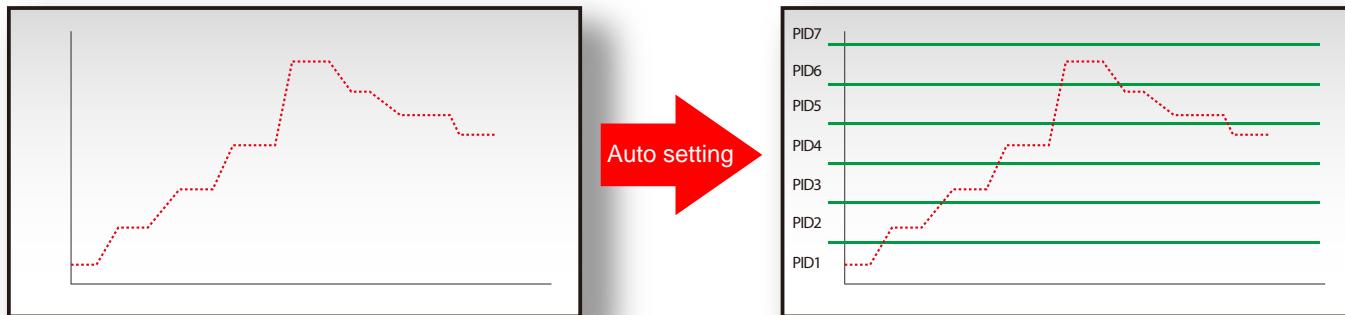


## Automatic level setting Overall Level Autotuning

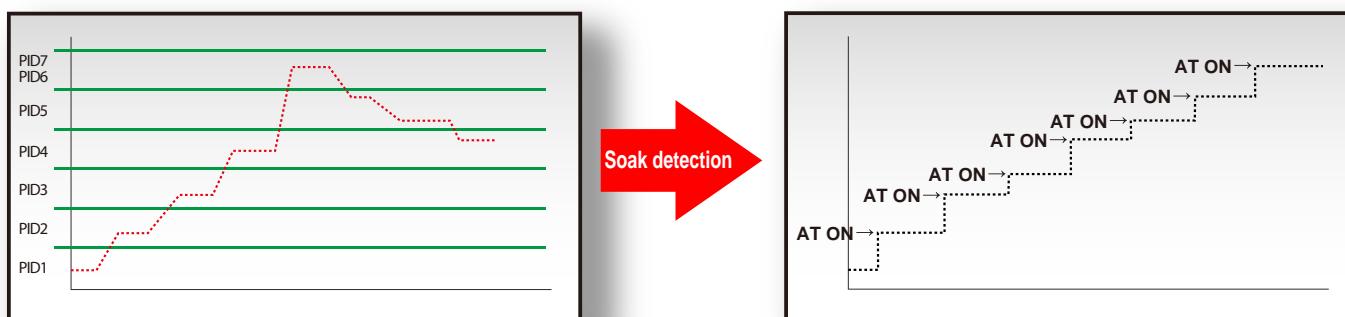
# Automatic configuration for each machine

Level-PID function is available on many of our program controllers. Multiple PID levels are automatically calculated and set by the controller itself.

The controller automatically completes the initial setup, requiring no advanced skills.



The Controller automatically recognizes the soak level inside the pattern and performs Autotuning at the recognized level. After the autotuning is completed, the calculated PID values are automatically set to the level.



## Customizable keys

# Realize easy operation

Frequently used functions are assignable to direct keys for quick and easy access. This prevents operators' errors and enables easy key operations.

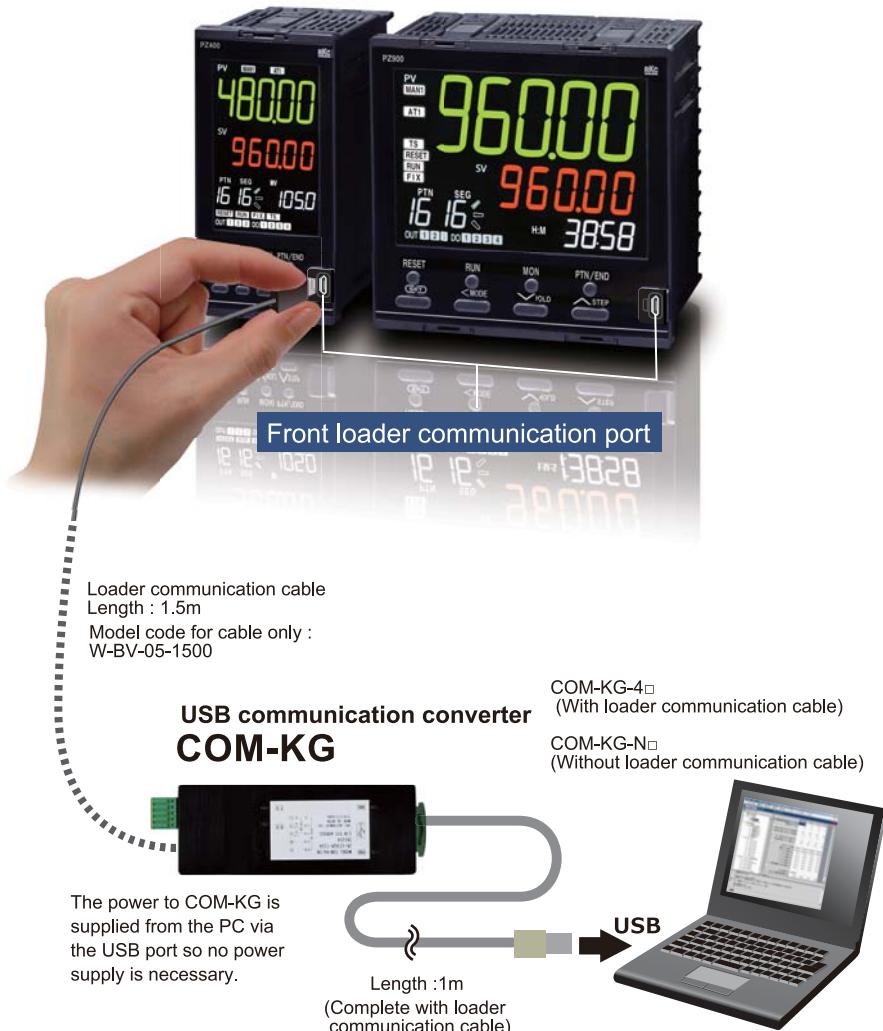


**Loader communication and Dedicated software**

# Easy initial setup. Controller can be quickly replaced.

All models are supplied with a front loader port as standard. Configuration can be set from the computer without removing the controller from the panel.

Saved configuration data can be sent to the controller from your computer on your desk.



## Easy Data Management Communication Tool **PROTEM 2**

Data monitoring, setting, storage, copy, transfer, logging, and report creation

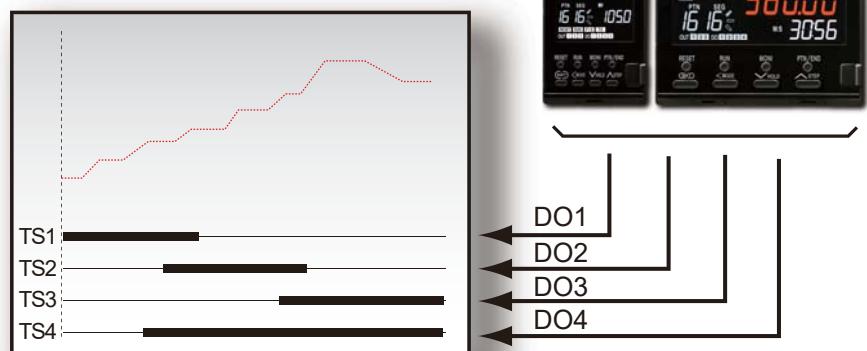


Simply download "PROTEM2" from the RKC Instrument web site ([www.rkcininst.com](http://www.rkcininst.com)).

# Various functions comparable to higher end models adapt the controller suitable for many applications.

Applicable for the mid-scale program control applications

Max. 256 segments  
(16 patterns by 16 segments)  
Up to four individual time signal outputs per pattern  
The use of logic operation enables handling complicated external sequences up to four points per DO.



## Programless connection to PLCs (Optional)

### PLC Special Protocol (MAPMAN Function)

A PLC special protocol (MAPMAN) function becomes a Master Unit to PLC, and automatically stores temperature data into registers in a PLC.

This enables easy handling of temperature control system to the exiting PLC system is available.

(MITSUBISHI PLC Protocol : QnA compatible, 3C frame (type 4))



## Flexible output allocation is possible



OUT1, OUT2

: Relay contact/Voltage pulse/Current/  
Continuous voltage/Transistor output

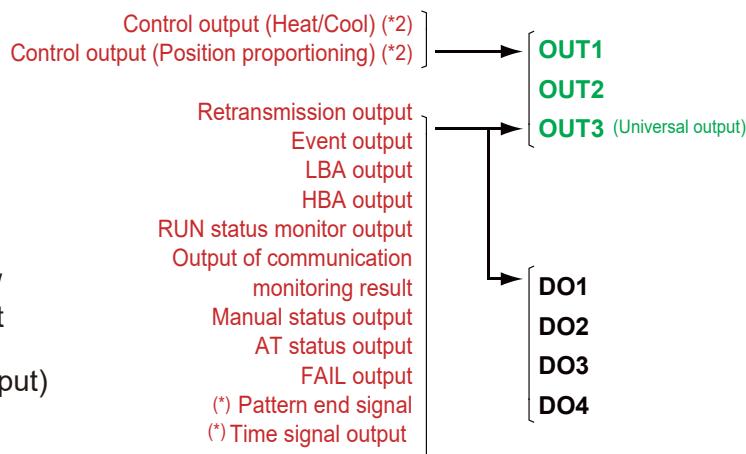
OUT3

: Voltage pulse/Current (Universal output)

DO1, DO2, DO3, DO4

: Relay contact

Output type is freely changeable to meet the requirements of different applications.



(\* ) Output from DO1 to DO4

(\*2) Control outputs are only available on Output 1, 2, and 3.

# Specifications

## ● Measured Input (Universal Inputs)

Inputs	Universal input (Use dip switch to change input group.) a) Temperature, Current, Low voltage input group Thermocouple : K, J, E, T, R, S, B, N (JIS/IEC), PLII (NBS), W5Re/W26Re (ASTM), U, L (DIN), PR40-20 RTD : Pt100 (JIS/IEC), JPt100 (JIS) • 3-wire system Low voltage : 0 to 100mV, 0 to 10mV DC b) High voltage input group (Input impedance : 1MΩ) 0 to 1V DC, 0 to 5V DC, 1 to 5V DC, 0 to 10V DC -5 to +5V, -10 to +10V c) Current input group (Input impedance : 50Ω) 4 to 20mA, 0 to 20mA
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Sampling Time 0.05 sec

## ● Control

Control action	PID control, Heat/Cool type PID control, Position proportioning control without feedback resistance • P, PI, PD, ON/OFF control selectable • Direct action/Reverse action is selectable
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Level-PID Autotuning	Function to search program soaks in the RESET mode and perform Autotuning in the order of segments.
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Control mode	Reset Mode (RESET) / Program Control Mode (RUN) Fix control mode (FIX) / Manual Control Mode (MAN),
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## ● Program Control

Number of program patterns	Up to 16 patterns
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Number of program segments	Up to 16 segments/pattern • Pattern linkable : Up to 256 segments. • With HOLD, STEP function
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Segment time	0 hr 0 min to 199 hs 59 min or 0 min 0 sec to 199 min 59 sec
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Number of pattern repeat	1 to 10,000 repeats
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Pattern end output time	0 hr 0 min to 199 hs 59 min or 0 min 0 sec to 199 min 59 sec • Output remains on when set to zero.
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a) Wait zone (upper)	1) Temperature input: 0 (0.0/0.00) to input span (°C, °F) 2) Voltage/current input: 0.0 to 100.0% of input span • Wait function off when set to zero
b) Wait zone (lower)	1) Temperature input: -span to 0 (0.0/0.00) (°C, °F) 2) Voltage/current input: -100.0 to 0.0% of input span • Wait function off when set to zero

Time signal output	a) Number of outputs: 4 (TS1 to TS4) b) Output assignment: DO1 to DO4 c) Setting range Program pattern select : 1 to 16 Start segment : 1 to 16 Start time : 0 hr 0 min to 199 hs 59 min or 0 min 0 sec to 199 min 59 sec End segment : 1 to 16 End time : 0 hr 0 min to 199 hs 59 min or 0 min 0 sec to 199 min 59 sec
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Level PID	a) Number of levels : 8 levels b) Setting range : Low input range to High input range
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## ● Performance

Input Type	Range	Accuracy
K, J, T, E, U, L	Lower than -100°C (-148°F)	±1.0°C [1.8°F]
	-100 to 500°C (-148 to 932°F)	±0.5°C [0.9°F]
	500°C (932°F) or higher	±0.1% of Reading
N, R, S, PLII <sup>*2</sup> , W5Re/W26Re	Lower than 0°C (32°F)	±2.0°C [3.6°F]
	0 to 1000°C (32 to 1832°F)	±1.0°C [1.8°F]
	1000°C (1832°F) or higher	±0.1% of Reading
B	Lower than 400°C (752°F)	±70°C [126°F]
	400 to 1000°C (752 to 1832°F)	±1.4°C [2.5°F]
	1000°C (1832°F) or higher	±0.1% of Reading
PR40-20	Lower than 400°C (752°F)	±20°C [36°F]
	400 to 1000°C (752 to 1832°F)	±10°C [18°F]
	1000°C (1832°F) or higher	±0.1% of Reading
Pt100, JPt100	Lower than 200°C (392°F)	±0.2°C [0.36°F]
	200°C (392°F) or higher	±0.1% of Reading
	0.00 to 50.00°C (90.00°F)	±0.10°C [0.18°F]
Voltage/Current	-span to +span	±0.1% of span

\* Display accuracy: Is equal to the above accuracy with the value below the minimum resolution rounded up.

\*1 : Accuracy is not guaranteed for less than -100°C.

\*2 : Accuracy is not guaranteed for less than 400°C (752°F) for Input Type R, S, B, PR20-40, and W5Re/W26Re.

## ● Output

Relay contact output (1), [OUT1]	1a contact, 250V AC 3A, 30V DC 1A (Resistive load)
a) Contact type :	1a contact, 250V AC 3A, 30V DC 1A (Resistive load)
b) Electric life :	100,000 operations or more (Rated load)
c) Mechanical life :	20,000,000 operations or more (Switching: 300 times/min)
Relay contact output (2), [OUT2]	1a contact, 250V AC 3A, 30V DC 0.5A (Resistive load)
a) Contact type :	1a contact, 250V AC 3A, 30V DC 0.5A (Resistive load)
b) Electric life :	150,000 operations or more (Rated load)
c) Mechanical life :	50,000,000 operations or more (Switching: 180 times/min)
Relay contact output (3), [DO1 to DO4]	1a contact, 250V AC 1A, 30V DC 0.5A (Resistive load)
a) Contact type :	1a contact, 250V AC 1A, 30V DC 0.5A (Resistive load)
b) Electric life :	150,000 operations or more (Rated load)
c) Mechanical life :	20,000,000 operations or more (Switching: 300 times/min)
Voltage pulse output (1), [OUT1, OUT2]	0/12V DC (Load resistance : More than 500Ω)
Voltage pulse output (2), [OUT3]	0/14V DC (Load resistance : More than 600Ω)
Current output [OUT1, OUT2]	4 to 20mA, 0 to 20mA (Load resistance : Less than 500Ω)
Continuous voltage output [OUT1, OUT2]	0 to 5V DC, 1 to 5V DC, 0 to 10V DC (Load resistance : More than 1kΩ)
Transistor output [OUT1, OUT2]	a) Load voltage : Less than 30V DC b) Load current : Less than 100mA

OUT1 to OUT3 : Control output, Analog output,

Event, Heater break alarm, Control loop break alarm

RUN status, MAN status, FAIL

DO1 to DO4 : Time signal, Pattern end signal

Event, Heater break alarm, Control loop break alarm

RUN status, MAN status, FAIL

OUT3 (Optional) : Voltage pulse, Current output (Universal output)

● Event, Alarm function (Optional)

Number of events	Up to 4 points
Event type	Process high, Process low, Process high/low*1, Deviation high, Deviation low, Deviation high/low*1, Band*1, MV value high (Heat/Cool), MV value low (Heat/Cool), FBR input

\*1: Two types of alarm settings are field-selectable.

1. Independent high and low settings.

2. Common high/low setting

• Selectable to availability of event function for each time signals.

• Hold/Re-hold action, Delay timer, Energized/de-energized

action, Interlock (latch) function, Alarm lamp ON condition available.

Event output Assigned to digital output

Control loop break alarm (LBA) Dead band : 0 to input span

Heater break alarm (HBA) Number of alarm : 2 points (1 point per CT input)

Setting range : 0.0 to 100.0A (0.0: HBA function OFF)

Output logic calculation OR select from Event 1 to 4, HBA1/2, LBA and Input abnormal high/low

## ● Current Transformer (CT) Input (Optional)

Number of events Up to 2 points

CT Type CTL-6-P-Z, CTL-6-P-N, CTL-12-S56-10L-N

CT input range CTL-6-P-Z : 0.0 to 10.0A (High accuracy type)

CTL-6-P-N : 0.0 to 30.0A

CTL-12-S56-10L-N : 0.0 to 100.0A

Sampling time 0.5 sec

## ● Feedback Resistance (FBR) Input (Optional)

Resistance value 100 to 10kΩ (factory default 135Ω)

Sampling time 0.5 sec

## ● Digital Input (DI) (Optional)

Number of inputs Up to 6 points (DI 1 to 6)

Input method Non-voltage contact input

Function Run, Reset, Program pattern No. switching, Direct/Reverse action, HOLD/HOLD reset, Step, Autotuning ON/OFF, Setting data Unlock/Lock, Interlock release, Peak/Bottom hold reset

## ● Host communication (Optional)

Communication method RS-485, RS-422A

a) ANSI X3.28 sub-category 2.5A4 (RKC standard)

b) MODBUS-RTU

c) PLC communication (MAPMAN)

Bit format Data bit : 7 or 8 (MODBUS-RTU : 8 bit fix)

Parity bit : 1(odd or even) or none, Stop bit : 1 or 2

Communication speed 2400bps, 4800bps, 9600bps, 19200bps, 38400bps, 57600bps

Maximum connection 31 units

## ● Loader communication (Standard)

Protocol ANSI X3.28 sub-category 2.5A4 (RKC standard)

Communication speed 38400bps

Method of connection Exclusive cable (COM-K2)

## ● General Specifications

Supply voltage a) 85 to 264V AC (50/60Hz, Selectable), Rating : 100 to 240V AC  
b) 20.4 to 26.4V AC (50/60Hz, Selectable), Rating : 24V AC  
c) 20.4 to 26.4V DC Rating : 24V DC

Power consumption/ Rush current a) 100 to 240V AC type  
PZ400 : Max. 6.8VA (100V), Rush current : Less than 5.6A  
Max. 10.1VZ (240V), Rush current : Less than 13.3A

PZ900 : Max. 7.4VA (100V), Rush current : Less than 5.6A  
Max. 10.9VA (200V), Rush current : Less than 13.3A

b) 24V AC type

PZ400 : Max. 6.9VA (24V), Rush current : Less than 16.3A

PZ900 : Max. 7.4VA (24V), Rush current : Less than 16.3A

c) 24V DC type

PZ400 : Max. 17.5mA (24V), Rush current : Less than 11.5A

PZ900 : Max. 190mA (24V), Rush current : Less than 11.5A

Insulation resistance More than 20MΩ (500V DC) between measured terminals and ground

More than 20MΩ (500V DC) between power terminals and ground

Dielectric voltage 1500V AC for one minute between measured terminals and ground

1500V AC for one minute between power terminals and ground

3000V AC for one minute between measured terminals and power terminals

Power failure a) 100 to 240V AC, 24V AC type

A power failure of 20m sec or less will not affect the control action.

b) 24V DC type

A power failure of 5m sec or less will not affect the control action.

Memory backup Backed up by non-volatile memory (FRAM)

• Data retaining period : Approx. 10 years

• Number of writing : Approx. 1,000,000,000,000,000 times.

(Depending on storage and operating conditions.)

Waterproof/Dustproof IP65 (IEC60529)

(Optional) • Waterproof/Dustproof protection only effective from the front in panel mounted installation.

• When the front loader connector cover is not installed: IP00

Ambient temperature -10 to +55°C (14 to 131°F)

Ambient humidity 5 to 95% RH (Non condensing)

(MAX.W.C 29g/m³ dry air at 101.3kPa)

Weight PZ400 : Approx.221g, PZ900 : 291g

Compliance with Standards a) UL : UL61010-1

b) cUL : CAN/CSA-C22.2 No.61010-1

c) CE Mark : LVD: EN61010-1, EMC: EN61326-1

RoHS: EN IEC 63000

d) RCM : EN55011

## Model and Suffix Codes

< Default setting of Output 1 (OUT1), Output 2 (OUT2), and Digital output >

- Output 1 : Control output
  - Output 2 : Heat/Cool PID control : Cooling side output  
Position proportioning PID control : Closing side output  
PID control : Output 2 < Code 4 to 8 > : Analog retransmission output (PV)  
Output 2 < Code M, V, B > : Control output

### < Default setting of Option function >

- CT input  
CT1 assignment: Output 1 (OUT1)  
CT2 assignment: PID control : Output 1 (OUT1)  
Heat/Cool PID control : Output 2 (OUT2)  
Position proportioning PID control : Output 2 (OUT2)  
Output 3 (OUT3)  
Current output (4 to 20mA), Analog retransmission output (PV)

- Digital input (DI)
  - Option 2 : Code "B", "E", "J"
    - DI1 : RESET, DI2 : RUN, DI3 : STEP, DI4 : HOLD,
    - DI5 : Interlock release, DI6 : Setting data lock/unlock
  - Option 2 : Code "H"
    - DI1 : RESET, DI2 : RUN, DI3 : STEP, DI4 : HOLD,
- Communication
  - When quick start code not specified :
    - RKC standard communication (ANSI X3.28-1976)

## Quick start code

Quick start code		①	②	③	④	⑤
①	Digital output 1 function	None See Digital output function code table		N		
②	Digital output 2 function	None See Digital output function code table		N		
③	Digital output 3 function	None See Digital output function code table		N		
④	Digital output 4 function	None See Digital output function code table			N	
⑤	Communication	When "Communication" is not specified as an option, only "N: None" is selectable as the communication protocol. ANSI/RKC standard protocol MODBUS protocol PLC communication: MITSUBISHI MELSEC series special protocol				N

#### Digital output function code table

A	Deviation High
B	Deviation Low
C	Deviation High/Low
D	Band
E	Deviation High with Hold
F	Deviation Low with Hold
G	Deviation High/Low with Hold
H	Process High
J	Process Low
K	Process High with Hold
L	Process Low with Hold
P	Heater Break Alarm 1 (HBA1)
Q	Heater Break Alarm 2 (HBA2)
R	Control Loop Break Alarm (LBA)
S	FAIL
V	Set value High
W	Set value Low
1	TS1
2	TS2
3	TS3
4	TS4
5	OR output of TS1 and TS2
6	Pattern End
7	RUN status

TS : Time signal

TS : Time signal

### Measured Range (Universal Inputs)

Input	Measured range
K	-200.0 to +400.0°C, -328.0 to +752.0°F -200.0 to +1372.0°C, -328.0 to +2502.0°F
J	-200.0 to +400.0°C, -328.0 to +752.0°F -200.0 to +1200.0°C, -328.0 to +2192.0°F
T	-200.0 to +400.0°C, -328.0 to +752.0°F
S	-50.0 to +1768.0°C, -58.0 to +3214.0°F
R	-50.0 to +1768.0°C, -58.0 to +3214.0°F
E	-200.0 to +1000.0°C, -328.0 to +1832.0°F
B	0.0 to 1800.0°C, 0.0 to 3272.0°F
N	0.0 to 1300.0°C, 0.0 to 2372.0°F

Input	Measured range
PLII	0.0 to 1390.0°C, 0.0 to 2534.0°F
W5Re/W26Re	0 to 2300°C, 0 to 4200°F
U	-200.0 to +600.0°C, -328.0 to +1112.0°F
L	0.0 to 900.0°C, 0.0 to 1652.0°F
PR40-20	0 to 1800°C, 0 to 3200°F
Pt100	-200.0 to +850.0°C, -328.0 to +1562.0°F -100.00 to +100.00°C, -148.00 to +212.00°F 0.00 to 50.00°C, 32.00 to 122.00°F
JPT100	-200.0 to +640.0°C, -328.0 to +1184.0°F -100.00 to +100.00°C, -148.00 to +212.00°F -2.00 to 50.00°C, -22.00 to 100.00°F

## Input Range Code Table (Universal input, Field-programmable) Thermocouple

Input	Range	Code
K	0 to 200°C	K01
	0 to 400°C	K02
	0 to 600°C	K03
	0 to 800°C	K04
	0 to 1200°C	K06
	0 to 1372°C	K07
	-199.9 to +300.0°C	K08
	0.0 to 400.0°C	K09
	0.0 to 800.0°C	K10
	0 to 300°C	K14
	-200 to +1372°C	K41
	-200.0 to +1372.0°C	K42
	0 to 800°F	KA1
	0 to 1600°F	KA2
	0 to 2502°F	KA3
J	0 to 200°C	J01
	0 to 400°C	J02
	0 to 600°C	J03
	0 to 800°C	J04
	0.0 to 400.0°C	J08
	-200.0 to +1200.0°C	J29
	0 to 800°F	JA1
	0 to 2192°F	JA3
	0 to 400°F	JA6
T	-199.9 to +400.0°C	T01
	-199.9 to +100.0°C	T02
	-100.0 to +200.0°C	T03
	-200.0 to +400.0°C	T19
S	-50.0 to +1768°C	S06
	-50.0 to +1768.0°C	S07
R	0 to 1600°C	R01
	-50 to +1768°C	R07
	-50.0 to +1768.0°C	R08
	0.0 to 1600.0°C	R09
E	0 to 800°C	E01
	0.0 to 800.0°C	E23
B	0 to 1800°C	B03
	0.0 to 1800.0°C	B04
N	0 to 1300°C	N02
	0.0 to 1300.0°C	N05
PLII	0 to 1300°C	A01
	0.0 to 1300.0°C	A05
W6Re/ W26Re	0 to 2300°C	W03
PR40-20	0 to 1800°C	F02
	0 to 3200°F	FA2
U	-199.9 to +600.0°C	U01
L	0.0 to 900.0°C	L04

RTD

Input	Range	Code
Pt100	-199.9 to +649.0°C	D01
	-100.0 to +100.0°C	D04
	-100.0 to +200.0°C	D05
	0.0 to 50.0°C	D06
	0.0 to 100.0°C	D07
	0.0 to 200.0°C	D08
	0.0 to 300.0°C	D09
	0.0 to 500.0°C	D10
	-199.9 to +600.0°C	D12
	-200.0 to +200.0°C	D21
	0.00 to 50.0°C	D27
	-100.00 to +100.00°C	D34
JPT100	-200.0 to +850.0°C	D35
	-199.9 to +999.9°F	DA1
JPT100	0.0 to 500.0°F	DA9
	0.0 to 200.0°C	P08
	-100.00 to +100.00°C	P29
JPT100	-200.0 to +640.0°C	P30
	0.0 to 200.0°F	P31

## DC Current • voltage

Input	Code	Range
0 to 10mV DC	101	Scale range and decimal point are programmable in the range of -19999 to +99999
0 to 100mV DC	201	
0 to 1V DC	301	
0 to 5V DC	401	
0 to 10V DC	501	
1 to 5V DC	601	
0 to 20mA DC	701	Factory set value
4 to 20mA DC	801	0.0 to 100.0%
-10 to +10V DC	904	
-5 to +5V DC	905	

## Output Code Table

Output	Code
0 to 5V DC	4
0 to 10V DC	5
1 to 5V DC	6
0 to 20mA DC	7



## Rear Terminals

• Use a solderless terminal for screw size M3, width 5.8mm or less.

PZ900

1	①
2	②
3	③
4	④
5	⑤
6	⑥
7	⑦
8	⑧
9	⑨
10	⑩
11	⑪
12	⑫

PZ400

1	①
2	②
3	③
4	④
5	⑤
6	⑥
7	⑦
8	⑧
9	⑨
10	⑩
11	⑪
12	⑫
13	⑬
14	⑭
15	⑮
16	⑯
17	⑰
18	⑱
19	⑲
20	⑳
21	㉑
22	㉒
23	㉓
24	㉔
25	㉕
26	㉖
27	㉗
28	㉘
29	㉙
30	㉚
31	㉛
32	㉜
33	㉝
34	㉞
35	㉟
36	㉟

No	Description
1	AC L DC * 100~240V 24V N
2	Power supply
3	Output 2 (OUT2) (1) Relay contact output (2) Voltage pulse/Current/ Voltage/Transistor
4	Output 1 (OUT1) (1) Relay contact output (2) Voltage pulse/Current/ Voltage/Transistor
5	Digital input Measured input
6	Non voltage contact input
7	Digital output 1 Relay contact output
8	Measured input
9	Thermocouple (2) RTD (3) Voltage/Current
10	Communication
11	SG
12	T/R(A)
13	SG
14	T(A)
15	T/R(B)
16	T(B)

CT : Current transformer for heater break alarm

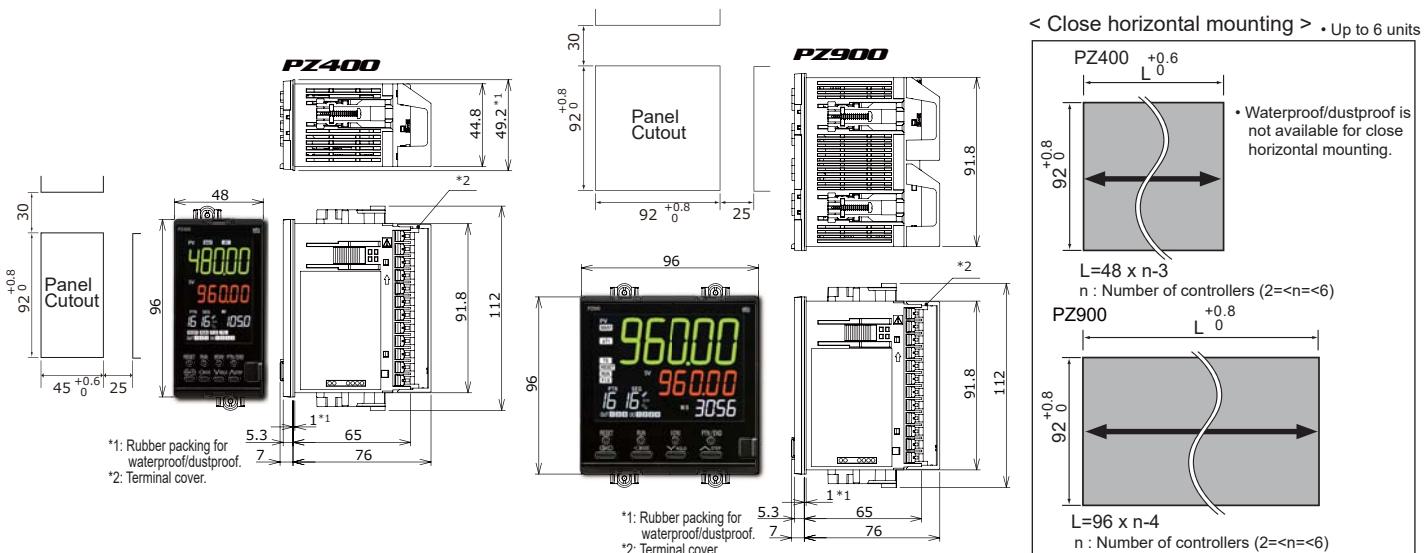
No	Description
25	Output 3 (OUT3) Voltage pulse/ Current
26	Digital input (DI1 to 6) or (DI1 to 4)
27	Non voltage contact input
28	DI 1
29	DI 2
30	DI 3
31	DI 4
32	DI 5
33	DI 6
34	R(A)
35	R(B)
36	Communication

No	Description
13	Digital output 2 (DO 2)
14	Relay contact output
15	Digital output 3 (DO 3)
16	Relay contact output
17	Digital output 4 (DO 4)
18	Relay contact output
19	COM CT1 CT2
20	Open (O) Close (B) (C)
21	(1) CT1,CT2 input (2) Feedback resistance input
22	
23	
24	



## External Dimensions

Unit:mm



## Accessories (Sold separately)

Front Cover



Model code : KRB400-36



Model code : KRB900-36

Terminal Cover

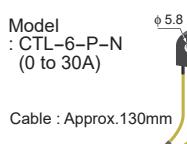


Model Code : KFB400-58



Model Code : KFB400-58  
• Two pieces necessary

CT : Current transformer for heater break alarm



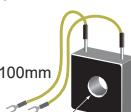
Model : CTL-6-P-N  
(0 to 30A)

Cable : Approx.130mm



Model : CTL-12-S56-10L-N  
(0 to 100A)

Cable : Approx.100mm



(U.R.D.Co.,LTD product)



- Before operating this product, read the instruction manual carefully to avoid incorrect operation.
- This product is intended for use with industrial machines, test and measuring equipment. It is not designed for use with medical equipment.
- If it is possible that an accident may occur as a result of the failure of the product or some other abnormality, an appropriate independent protection device must be installed.

### Caution for the export trade

All transactions must comply with laws, regulations, and treaties.

### Caution for imitated products

As products imitating our product now appear on the market, be careful that you don't purchase these imitated products. We will not warrant such products nor bear the responsibility for any damage and/or accident caused by their use.

**RKC**® **RKC INSTRUMENT INC.**  
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